

flow90CON 1
1600V/75A
Features

- 3- phase input rectifier with or without BRC
- *optional half controlled
- Compatible with flow 90PACK 1
- Support designs with 90° mounting angle between heatsink and PCB
- Clip-in PCB mounting

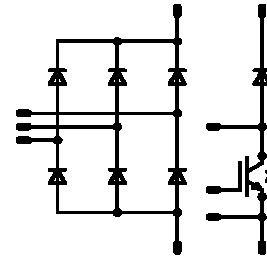
flow90 housing

Target Applications

- Motor drives
- Servo drives

Types

- V23990-P719-G-PM
- V23990-P719-H-PM w/o brake

Schematic


Maximum Ratings

 $T_j=25^{\circ}\text{C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
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Input Rectifier Diode

Repetitive peak reverse voltage	V_{RRM}		1600	V	
Forward current per diode	I_{FAV}	DC current	$T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	66 90	A
Surge forward current	I_{FSM}	$t_p=10\text{ms}$	$T_j=45^{\circ}\text{C}$	900	A
I^2t -value	I^2t			4050	A^2s
Power dissipation per Diode	P_{tot}	$T_j=T_{jmax}$	$T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	72 110	W
Maximum Junction Temperature	T_{jmax}			150	$^{\circ}\text{C}$

Brake IGBT

Collector-emitter Break down voltage	V_{CE}			1200	V
DC collector current	I_C	$T_j=T_{jmax}$	$T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	35 45	A
Pulsed collector current	I_{Cpuls}	t_p limited by T_{jmax}		105	A
Power dissipation per IGBT	P_{tot}	$T_j=T_{jmax}$	$T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	75 114	W
Gate-emitter peak voltage	V_{GE}			± 20	V
Short circuit ratings	t_{SC} V_{CC}	$T_j \leq 125^{\circ}\text{C}$ $V_{GE}=15\text{V}$		10 900	μs V
Maximum Junction Temperature	T_{jmax}			150	$^{\circ}\text{C}$

Maximum Ratings

 $T_j=25^{\circ}\text{C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
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Brake Inverse Diode

Peak Repetitive Reverse Voltage	V_{RRM}		1200	V
DC forward current	I_F	$T_j=T_{jmax}$ $T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	7,5 7,5	A
Repetitive peak forward current	I_{FRM}	t_p limited by T_{jmax}	6	A
Brake Inverse Diode	P_{tot}	$T_j=T_{jmax}$ $T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	21 32	W
Maximum Junction Temperature	T_{jmax}		150	$^{\circ}\text{C}$

Brake FWD

Peak Repetitive Reverse Voltage	V_{RRM}		1200	V
DC forward current	I_F	$T_j=T_{jmax}$ $T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	20 25	A
Repetitive peak forward current	I_{FRM}	t_p limited by T_{jmax}	30	A
Power dissipation per Diode	P_{tot}	$T_j=T_{jmax}$ $T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	37 56	W
Maximum Junction Temperature	T_{jmax}		150	$^{\circ}\text{C}$

Thermal Properties

Storage temperature	T_{stg}		-40...+125	$^{\circ}\text{C}$
Operation temperature under switching condition	T_{op}		-40...+($T_{jmax} - 25$)	$^{\circ}\text{C}$

Insulation Properties

Insulation voltage	V_{is}	$t=2\text{s}$ DC voltage	4000	V
Creepage distance			min 12,7	mm
Clearance			min 12,7	mm

Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		V_{GE} [V] or V_{GS} [V]	V_r [V] or V_{CE} [V] or V_{DS} [V]	I_C [A] or I_F [A] or I_D [A]	T_j	Min	Typ	Max		
Input Rectifier Diode										
Forward voltage	V_F				76	$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$	0,8	1,19 1,16	1,7	V
Threshold voltage (for power loss calc. only)	V_{to}				76	$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$		0,91 0,78		V
Slope resistance (for power loss calc. only)	r_t				76	$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$		0,004 0,005		Ω
Reverse current	I_r			1500		$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$			0,1	mA
Thermal resistance chip to heatsink per chip	R_{thJH}	Thermal grease thickness \leq 50um $\lambda = 0,61$ W/mK						0,97		K/W

Brake IGBT

Gate emitter threshold voltage	$V_{GE(th)}$	VCE=VGE			0,0015	$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$	5	5,8	6,5	V
Collector-emitter saturation voltage	$V_{CE(sat)}$		15		35	$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$	1,3	1,80 2,02	2,25	V
Collector-emitter cut-off incl diode	I_{CES}		0	1200		$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$			0,25	mA
Gate-emitter leakage current	I_{GES}		20	0		$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$			650	nA
Integrated Gate resistor	R_{gint}							6		Ω
Turn-on delay time	$t_{d(on)}$	Rgon=32 Ω Rgoff=16 Ω	± 15	600	35	$T_j=25^\circ\text{C}$		47		ns
Rise time	t_r					$T_j=125^\circ\text{C}$		48		
Turn-off delay time	$t_{d(off)}$					$T_j=25^\circ\text{C}$		19		
Fall time	t_f					$T_j=125^\circ\text{C}$		25		
Turn-on energy loss per pulse	E_{on}					$T_j=25^\circ\text{C}$		457		
Turn-off energy loss per pulse	E_{off}	$T_j=125^\circ\text{C}$		544						
Input capacitance	C_{ies}	f=1MHz	0	25		$T_j=25^\circ\text{C}$		2530		pF
Output capacitance	C_{oss}							132		
Reverse transfer capacitance	C_{rss}							115		
Gate charge	Q_{Gate}					$T_j=25^\circ\text{C}$		205		nC
Thermal resistance chip to heatsink per chip	R_{thJH}	Thermal grease thickness \leq 50um $\lambda = 0,61$ W/mK						0,93		K/W

Brake Inverse Diode

Diode forward voltage	V_F				3	$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$	1	1,60 1,57	2,2	V
Thermal resistance chip to heatsink per chip	R_{thJH}	Thermal grease thickness \leq 50um $\lambda = 0,61$ W/mK						3,3		K/W

Brake FWD

Diode forward voltage	V_F				15	$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$	1	1,75 1,73	2,3	V
Reverse leakage current	I_r		± 15	300	25	$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$			250	μA
Peak reverse recovery current	I_{RRM}	Rgon=32 Ω Rgon=32 Ω	± 15	300	25	$T_j=25^\circ\text{C}$		21		A
Reverse recovery time	t_{rr}					$T_j=125^\circ\text{C}$		24		
Reverse recovered charge	Q_{rr}					$T_j=25^\circ\text{C}$		356		
Peak rate of fall of recovery current	$di(rec)max/dt$					$T_j=125^\circ\text{C}$		522		ns
Reverse recovery energy	E_{rec}					$T_j=25^\circ\text{C}$		2,83		μC
						$T_j=125^\circ\text{C}$		4,56		A/ μs
						$T_j=25^\circ\text{C}$		280		mWs
						$T_j=125^\circ\text{C}$		137		
Thermal resistance chip to heatsink per chip	R_{thJH}	Thermal grease thickness \leq 50um $\lambda = 0,61$ W/mK						1,88		K/W

Brake

Figure 1 Brake IGBT

Typical output characteristics

$I_C = f(V_{CE})$

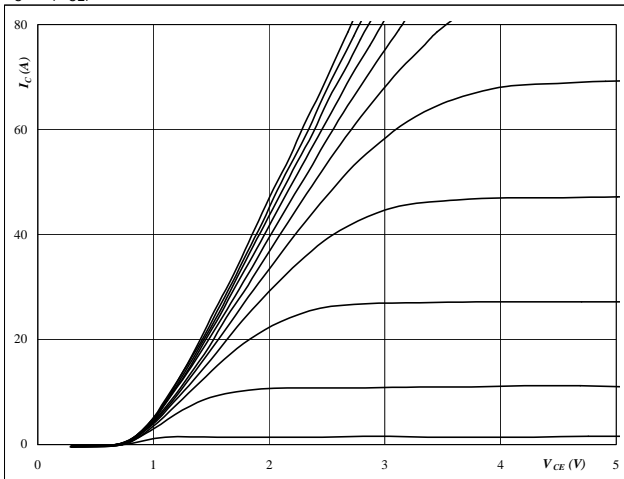

At
 $t_p = 250 \mu s$
 $T_j = 25 \text{ }^\circ C$
 V_{GE} from 7 V to 17 V in steps of 1 V

Figure 2 Brake IGBT

Typical output characteristics

$I_C = f(V_{CE})$

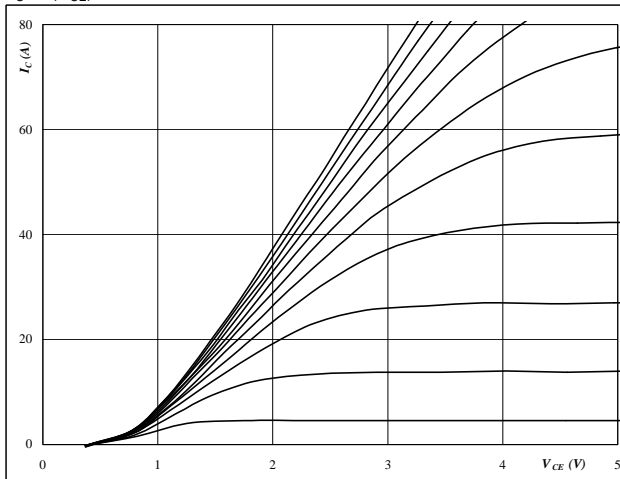
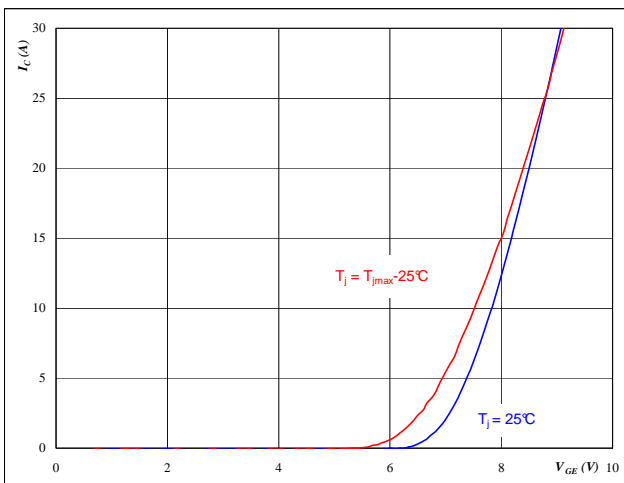

At
 $t_p = 250 \mu s$
 $T_j = 125 \text{ }^\circ C$
 V_{GE} from 7 V to 17 V in steps of 1 V

Figure 3 Brake IGBT

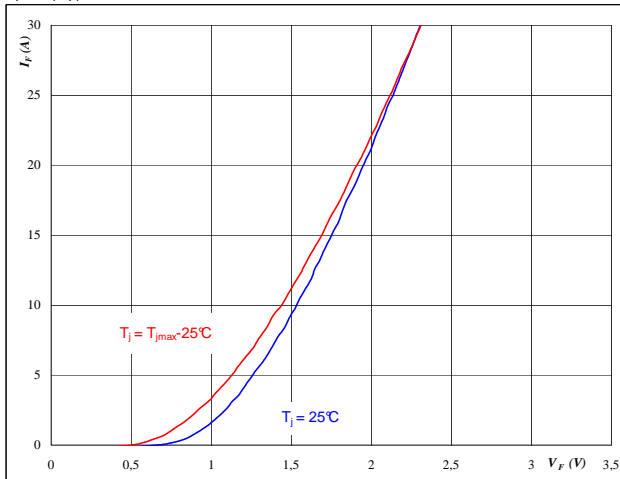
Typical transfer characteristics

$I_C = f(V_{GE})$


At
 $t_p = 250 \mu s$
 $V_{CE} = 10 V$
Figure 4 Brake FWD

Typical diode forward current as a function of forward voltage

$I_F = f(V_F)$

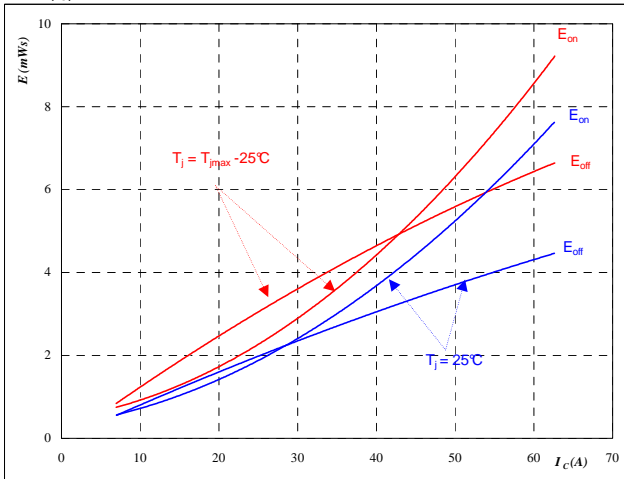

At
 $t_p = 250 \mu s$

Brake

Figure 5 Brake IGBT

Typical switching energy losses
as a function of collector current

$$E = f(I_C)$$



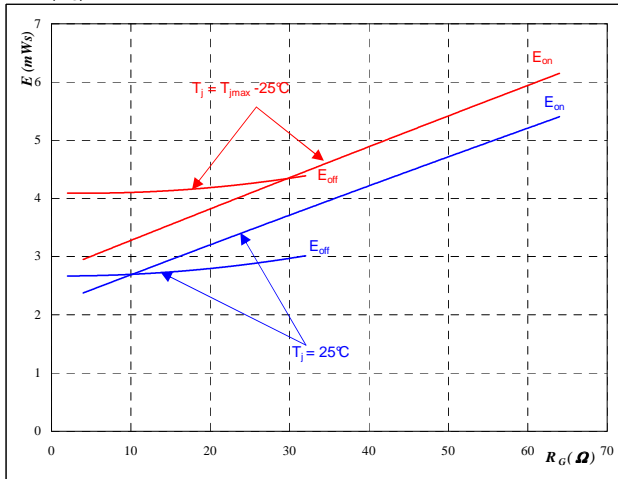
With an inductive load at

$T_j = 25/125$ °C
 $V_{CE} = 600$ V
 $V_{GE} = 15$ V
 $R_{gon} = 16$ Ω
 $R_{goff} = 8$ Ω

Figure 6 Brake IGBT

Typical switching energy losses
as a function of gate resistor

$$E = f(R_G)$$



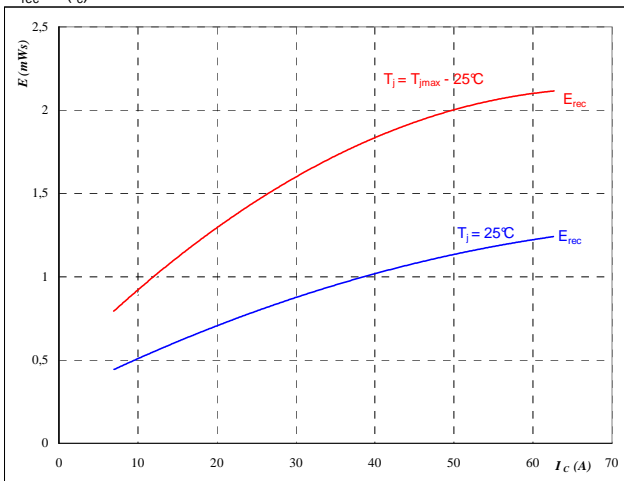
With an inductive load at

$T_j = 25/125$ °C
 $V_{CE} = 600$ V
 $V_{GE} = 15$ V
 $I_C = 35$ A

Figure 7 Brake IGBT

Typical reverse recovery energy loss
as a function of collector current

$$E_{rec} = f(I_C)$$



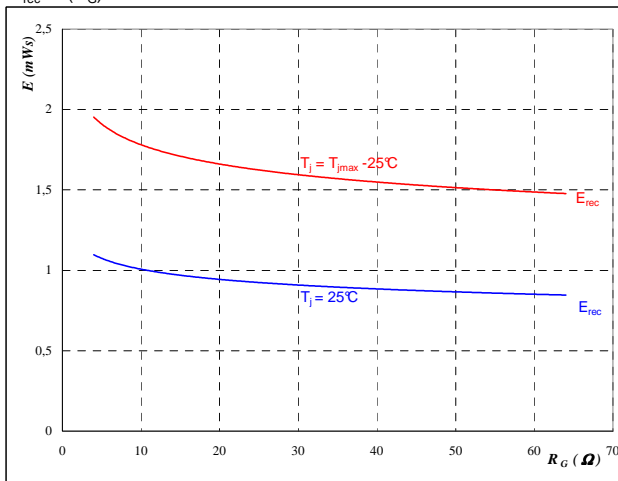
With an inductive load at

$T_j = 25/125$ °C
 $V_{CE} = 600$ V
 $V_{GE} = 15$ V
 $R_{gon} = 16$ Ω

Figure 8 Brake IGBT

Typical reverse recovery energy loss
as a function of gate resistor

$$E_{rec} = f(R_G)$$



With an inductive load at

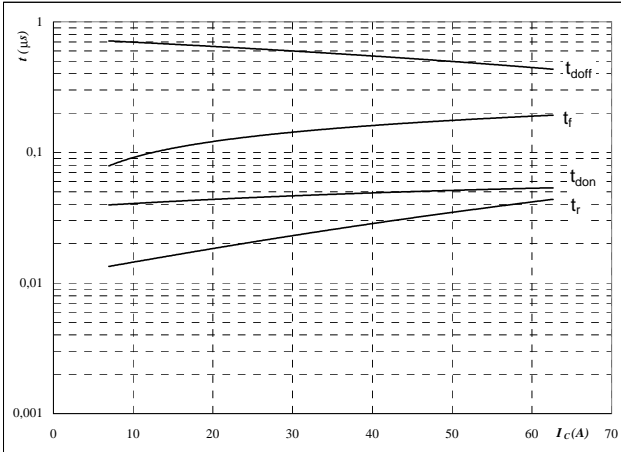
$T_j = 25/125$ °C
 $V_{CE} = 600$ V
 $V_{GE} = 15$ V
 $I_C = 35$ A

Brake

Figure 9 Brake IGBT

Typical switching times as a function of collector current

$t = f(I_C)$



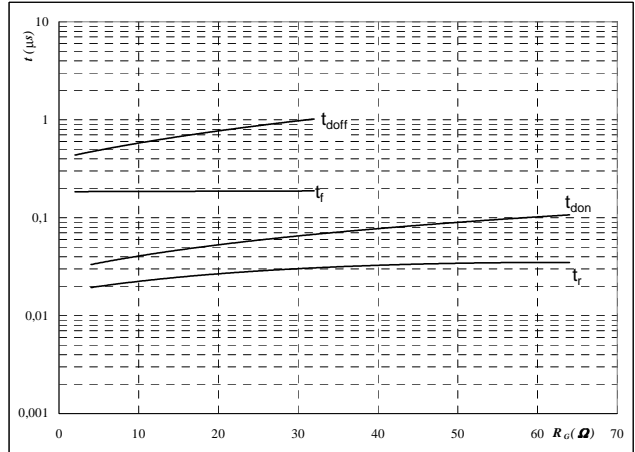
With an inductive load at

$T_j =$	125	°C
$V_{CE} =$	600	V
$V_{GE} =$	15	V
$R_{gon} =$	16	Ω
$R_{goff} =$	8	Ω

Figure 10 Brake IGBT

Typical switching times as a function of gate resistor

$t = f(R_G)$



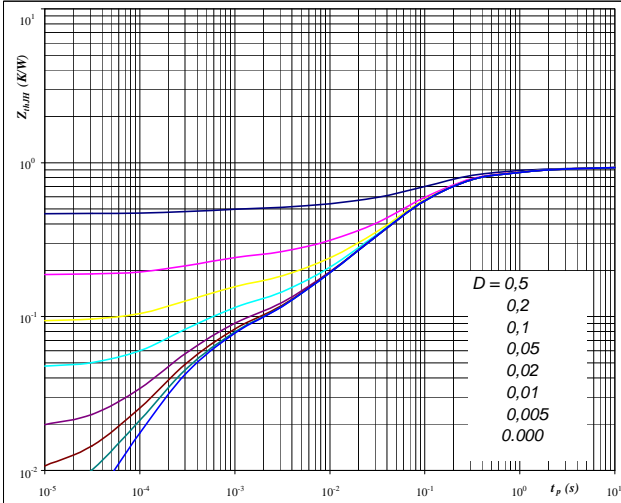
With an inductive load at

$T_j =$	125	°C
$V_{CE} =$	600	V
$V_{GE} =$	15	V
$I_C =$	35	A

Figure 11 Brake IGBT

IGBT transient thermal impedance as a function of pulse width

$Z_{thJH} = f(t_p)$



At

$D =$	t_p / T	
$R_{thJH} =$	0,93	K/W

IGBT thermal model values

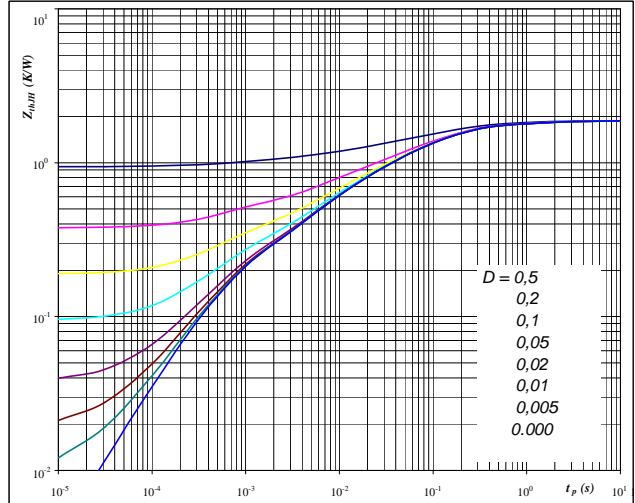
Thermal grease

R (C/W)	Tau (s)
0,03	6,2E+00
0,11	9,8E-01
0,44	1,4E-01
0,23	4,2E-02
0,06	5,5E-03
0,06	3,5E-04

Figure 12 Brake FWD

FWD transient thermal impedance as a function of pulse width

$Z_{thJH} = f(t_p)$



At

$D =$	t_p / T	
$R_{thJH} =$	1,88	K/W

FWD thermal model values

Thermal grease

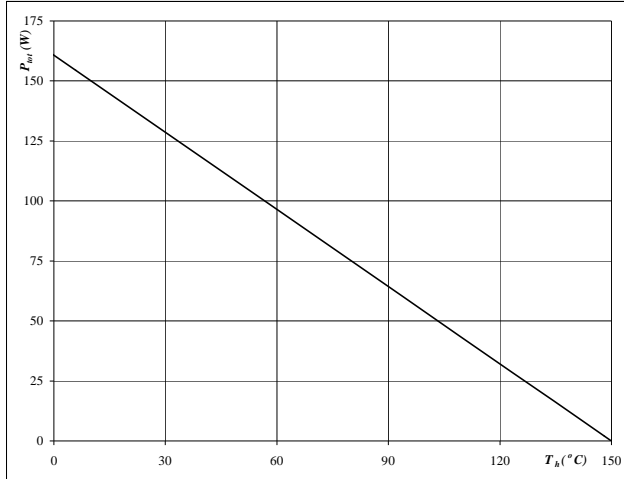
R (C/W)	Tau (s)
0,04	9,4E+00
0,16	9,2E-01
0,72	1,3E-01
0,47	3,1E-02
0,32	6,1E-03
0,17	5,7E-04

Brake

Figure 13 Brake IGBT

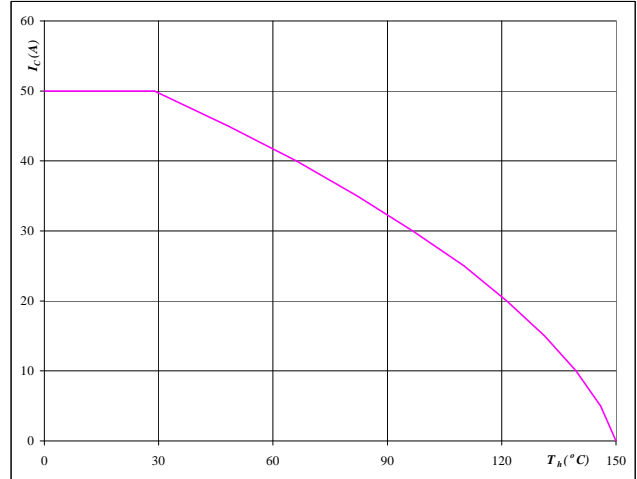
Power dissipation as a function of heatsink temperature

$$P_{tot} = f(T_h)$$


At
 $T_j = 150 \text{ °C}$
Figure 14 Brake IGBT

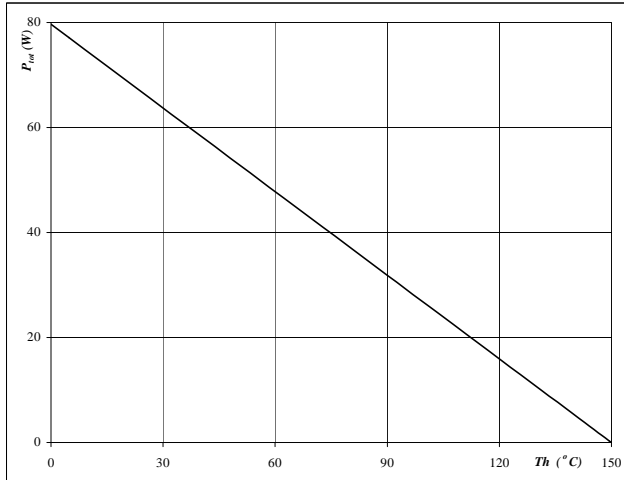
Collector current as a function of heatsink temperature

$$I_C = f(T_h)$$


At
 $T_j = 150 \text{ °C}$
 $V_{GE} = 15 \text{ V}$
Figure 15 Brake FWD

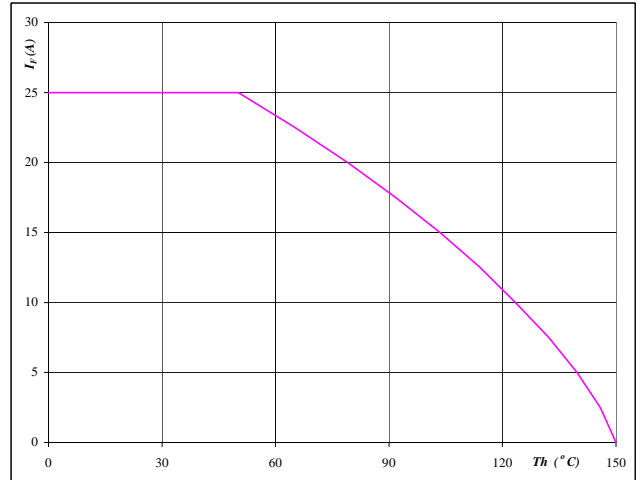
Power dissipation as a function of heatsink temperature

$$P_{tot} = f(T_h)$$


At
 $T_j = 150 \text{ °C}$
Figure 16 Brake FWD

Forward current as a function of heatsink temperature

$$I_F = f(T_h)$$

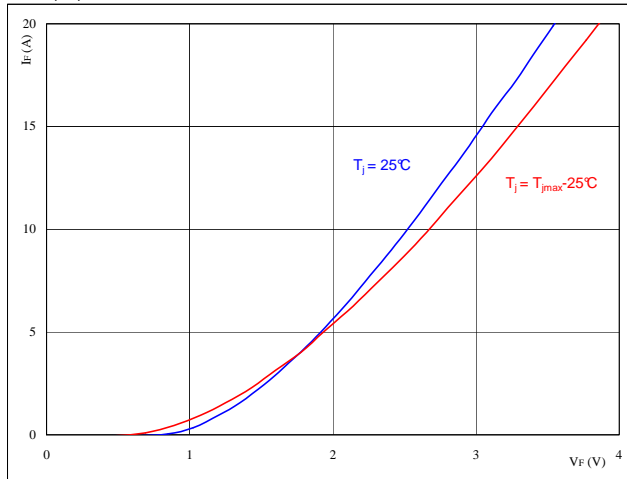

At
 $T_j = 150 \text{ °C}$

Brake Inverse Diode

Figure 1 Brake inverse diode

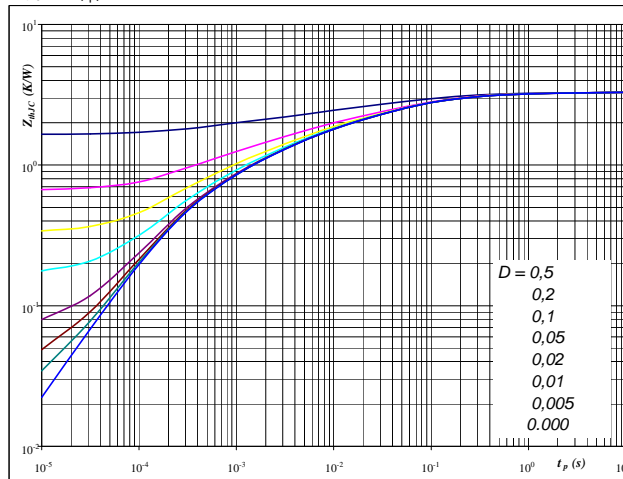
Typical diode forward current as a function of forward voltage

$$I_F = f(V_F)$$


At
 $t_p = 250 \mu\text{s}$
Figure 2 Brake inverse diode

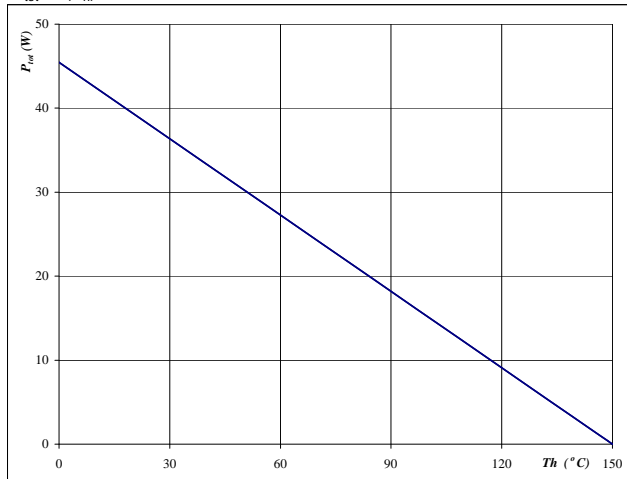
Diode transient thermal impedance as a function of pulse width

$$Z_{thJH} = f(t_p)$$


At
 $D = t_p / T$
 $R_{thJH} = 3,30 \text{ K/W}$
Figure 3 Brake inverse diode

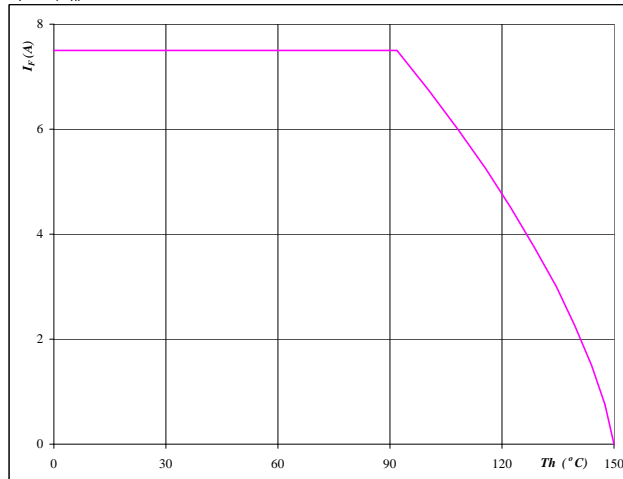
Power dissipation as a function of heatsink temperature

$$P_{tot} = f(T_h)$$


At
 $T_j = 150 \text{ }^\circ\text{C}$
Figure 4 Brake inverse diode

Forward current as a function of heatsink temperature

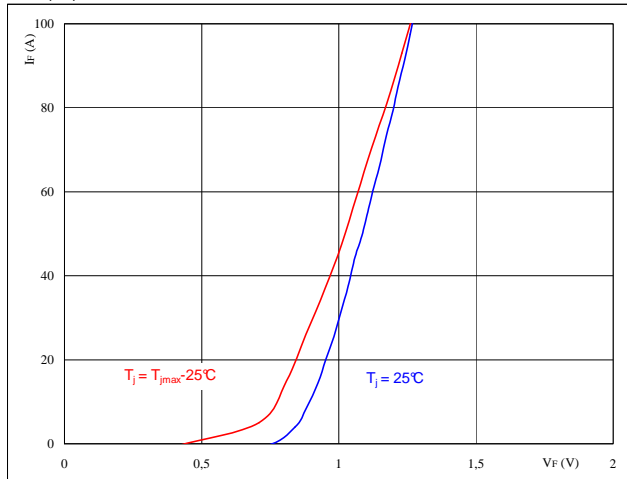
$$I_F = f(T_h)$$


At
 $T_j = 150 \text{ }^\circ\text{C}$

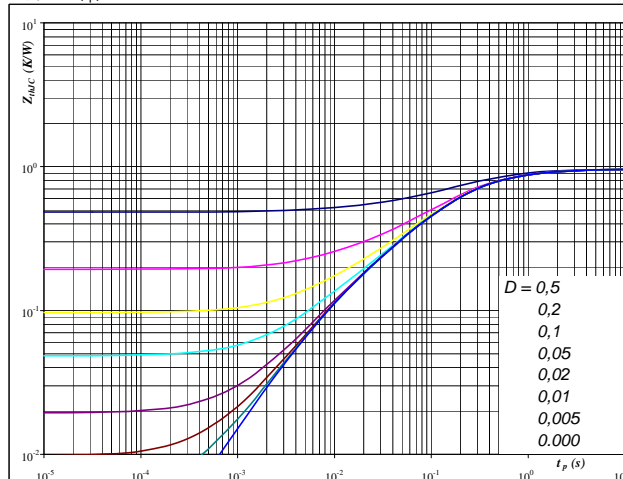
Input rectifier diode

Figure 1 Input rectifier diode
Typical diode forward current as a function of forward voltage

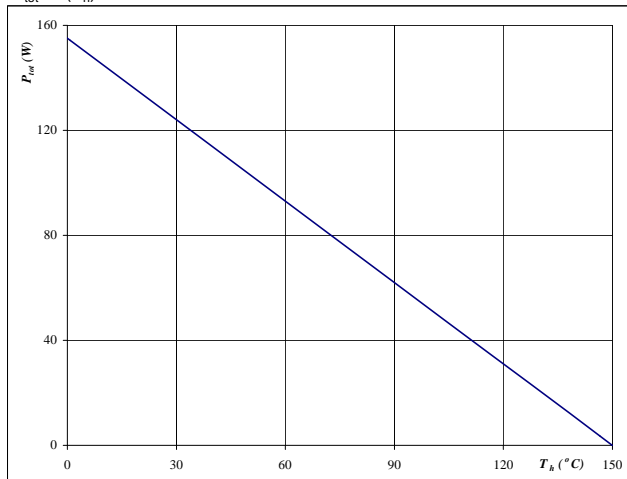
$$I_F = f(V_F)$$


At
 $t_p = 250 \mu\text{s}$
Figure 2 Input rectifier diode
Diode transient thermal impedance as a function of pulse width

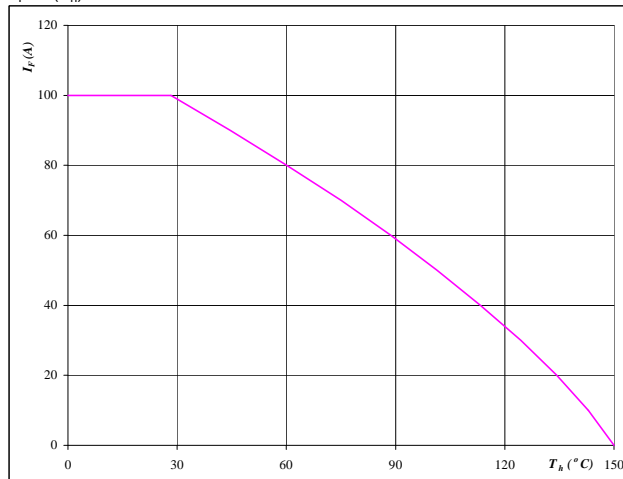
$$Z_{thJH} = f(t_p)$$


At
 $D = t_p / T$
 $R_{thJH} = 0,967 \text{ K/W}$
Figure 3 Input rectifier diode
Power dissipation as a function of heatsink temperature

$$P_{tot} = f(T_h)$$


At
 $T_j = 150 \text{ °C}$
Figure 4 Input rectifier diode
Forward current as a function of heatsink temperature

$$I_F = f(T_h)$$

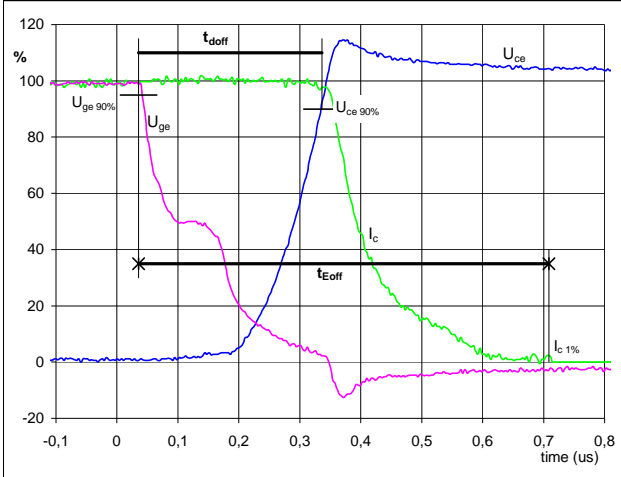

At
 $T_j = 150 \text{ °C}$

Switching Definitions Brake IGBT

General conditions

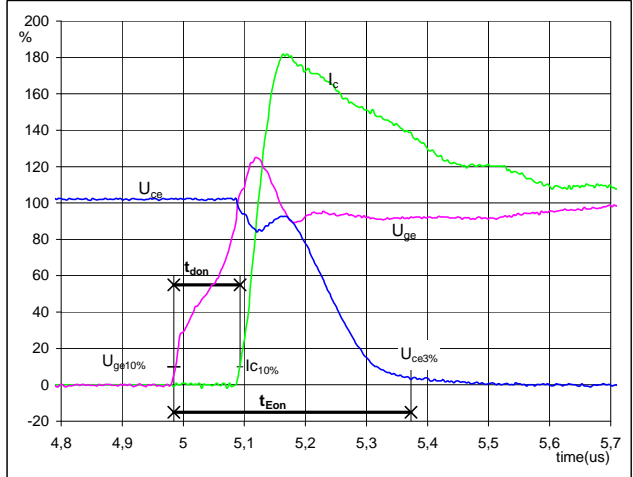
T_j	=	125 °C
R_{gon}	=	4 Ω
R_{goff}	=	4 Ω

Figure 1 Brake IGBT

Turn-off Switching Waveforms & definition of t_{doff} , t_{Eoff}
(t_{Eoff} = integrating time for E_{off})


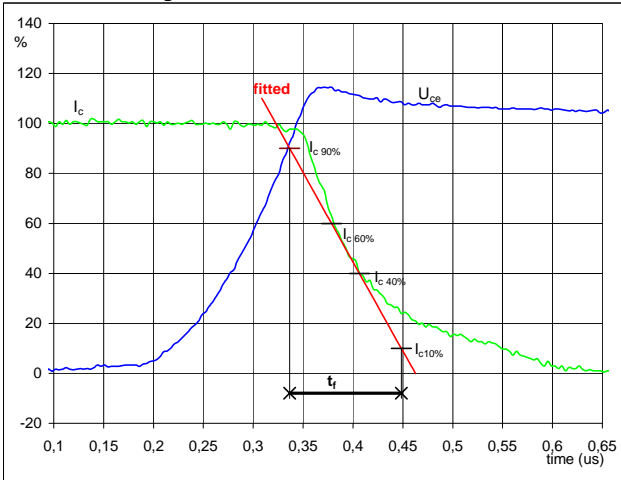
$V_{GE}(0\%)$	=	-15	V
$V_{GE}(100\%)$	=	15	V
$V_C(100\%)$	=	600	V
$I_C(100\%)$	=	100	A
t_{doff}	=	0,29	μs
t_{Eoff}	=	0,67	μs

Figure 2 Brake IGBT

Turn-on Switching Waveforms & definition of t_{don} , t_{Eon}
(t_{Eon} = integrating time for E_{on})


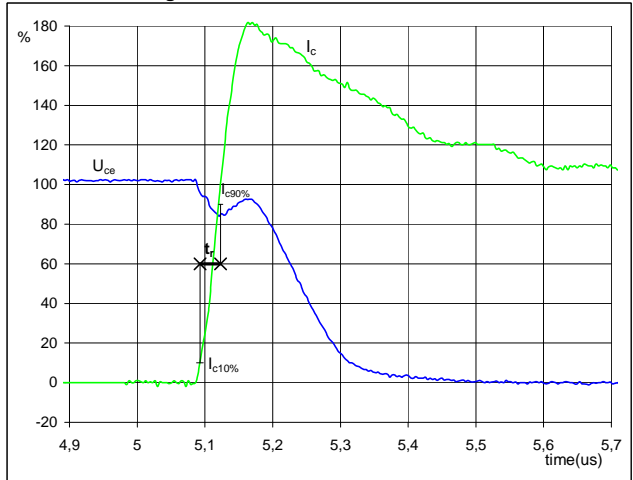
$V_{GE}(0\%)$	=	-15	V
$V_{GE}(100\%)$	=	15	V
$V_C(100\%)$	=	600	V
$I_C(100\%)$	=	100	A
t_{don}	=	0,11	μs
t_{Eon}	=	0,39	μs

Figure 3 Brake IGBT

Turn-off Switching Waveforms & definition of t_f


$V_C(100\%)$	=	600	V
$I_C(100\%)$	=	100	A
t_f	=	0,11	μs

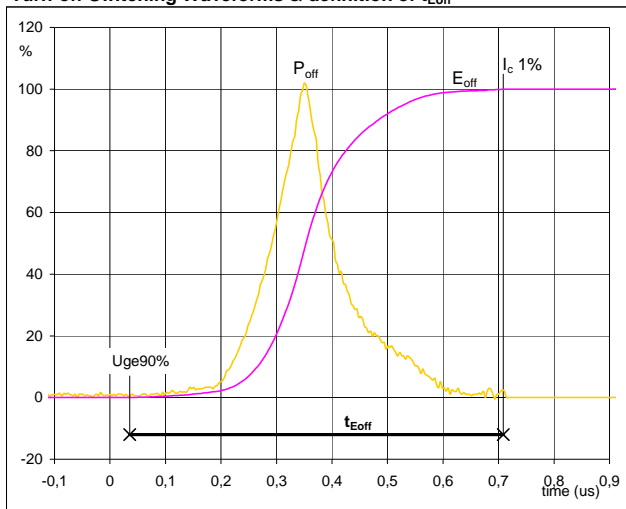
Figure 4 Brake IGBT

Turn-on Switching Waveforms & definition of t_r


$V_C(100\%)$	=	600	V
$I_C(100\%)$	=	100	A
t_r	=	0,03	μs

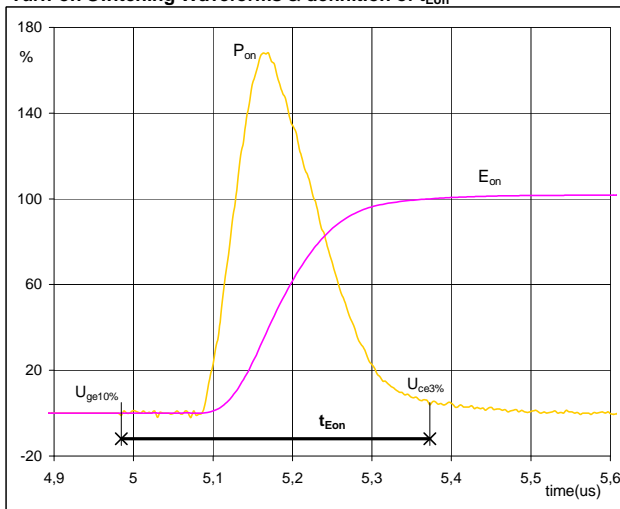
Switching Definitions Brake IGBT

Figure 5 Braker IGBT

Turn-off Switching Waveforms & definition of t_{Eoff}


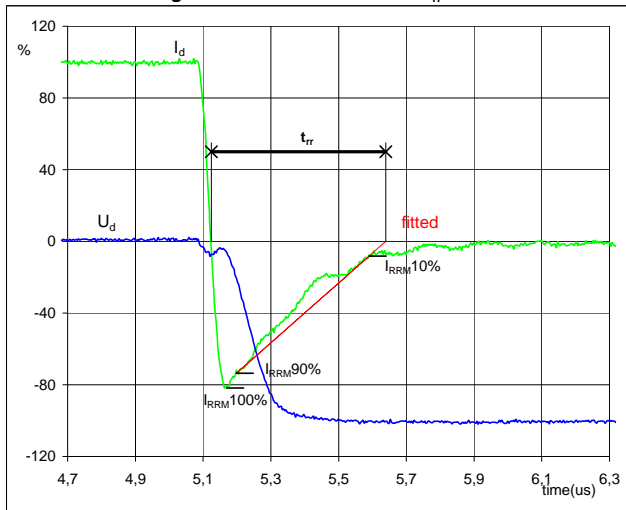
$P_{off}(100\%) = 59,91 \text{ kW}$
 $E_{off}(100\%) = 8,87 \text{ mJ}$
 $t_{Eoff} = 0,67 \text{ }\mu\text{s}$

Figure 6 Brake IGBT

Turn-on Switching Waveforms & definition of t_{Eon}


$P_{on}(100\%) = 59,91 \text{ kW}$
 $E_{on}(100\%) = 12,48 \text{ mJ}$
 $t_{Eon} = 0,39 \text{ }\mu\text{s}$

Figure 7 Brake FWD

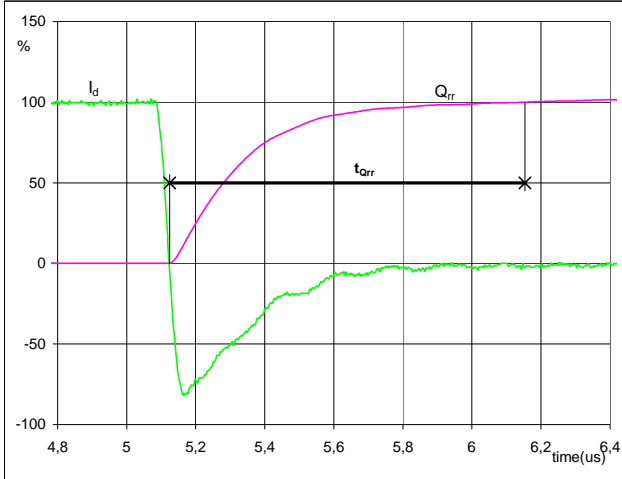
Turn-off Switching Waveforms & definition of t_{tr}


$V_d(100\%) = 600 \text{ V}$
 $I_d(100\%) = 100 \text{ A}$
 $I_{RRM}(100\%) = 10 \text{ A}$
 $t_{tr} = 0,11 \text{ }\mu\text{s}$

Switching Definitions Brake IGBT

Figure 8 Brake FWD

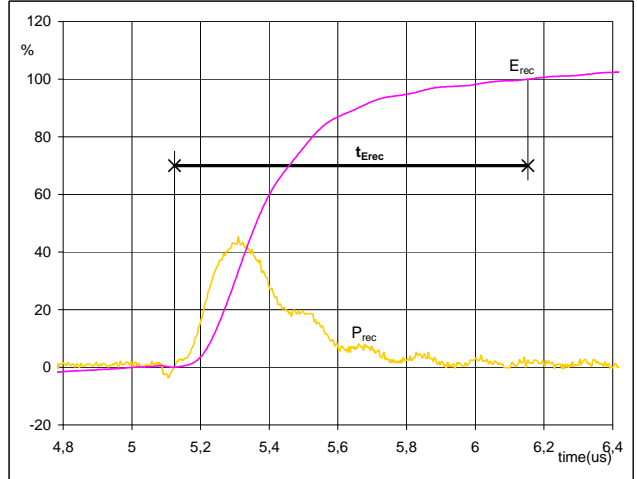
Turn-on Switching Waveforms & definition of t_{Qrr}
 (t_{Qrr} = integrating time for Q_{rr})



I_d (100%) =	100	A
Q_{rr} (100%) =	20,73	μC
t_{Qrr} =	1,03	μs

Figure 9 Brake FWD

Turn-on Switching Waveforms & definition of t_{Erec}
 (t_{Erec} = integrating time for E_{rec})



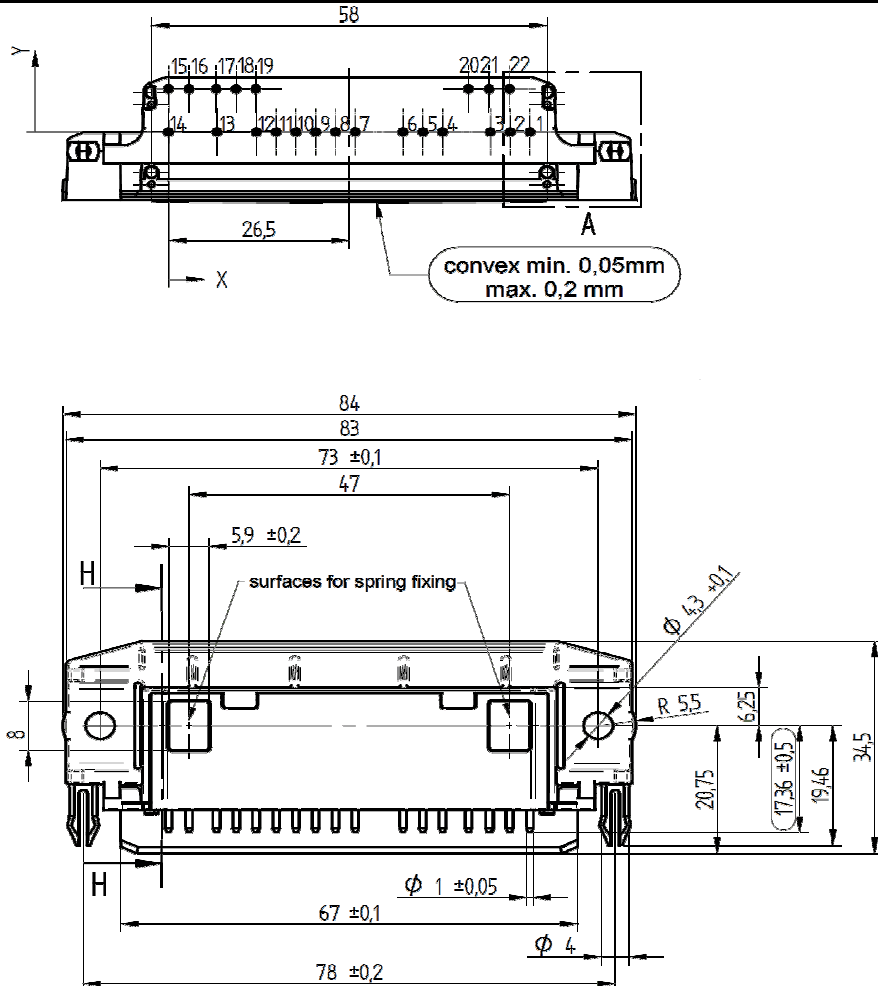
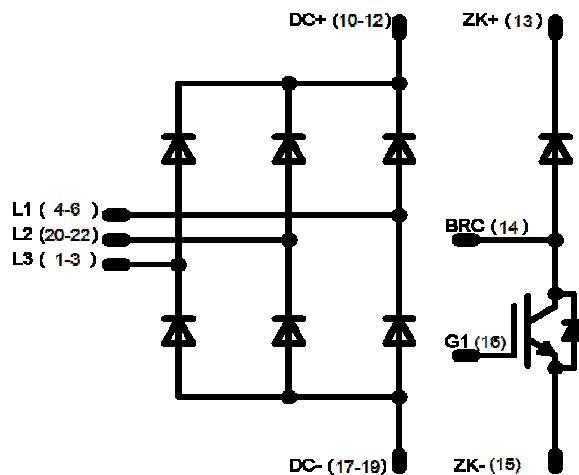
P_{rec} (100%) =	59,91	kW
E_{rec} (100%) =	7,85	mJ
t_{Erec} =	1,03	μs

Ordering Code and Marking - Outline - Pinout
Ordering Code & Marking

Version	Ordering Code	in DataMatrix as	in packaging barcode as
without thermal paste 12mm housing	V23990-P719-G-PM	P719-G	P719-G
without thermal paste 12mm housing	V23990-P588-H-PM	P719-H	P719-H

Outline

Pin	X	Y
1	53	0
2	50,1	0
3	47,2	0
4	40,2	0
5	37,3	0
6	34,4	0
7	27,4	0
8	24,5	0
9	21,6	0
10	18,7	0
11	15,8	0
12	12,9	0
13	7,1	0
14	0	0
15	0	7
16	3	7
17	7	7
18	9,9	7
19	12,8	7
20	44	7
21	47	7
22	50	7


Pinout


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2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.