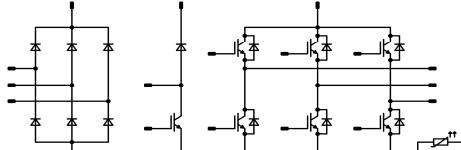


Vincotech

MiniSKiiP® 1 PIM		1200 V / 8 A
<b>Features</b> <ul style="list-style-type: none"> <li>• Solderless interconnection</li> <li>• Trench Fieldstop IGBT4 technology</li> </ul>		
<b>Target Applications</b> <ul style="list-style-type: none"> <li>• Industrial Motor Drives</li> </ul>		
<b>Types</b> <ul style="list-style-type: none"> <li>• V23990-K209-A40-PM</li> </ul>		
<b>MiniSKiiP® 1 housing</b> 		
<b>Schematic</b> 		

## Maximum Ratings

$T_j = 25^\circ\text{C}$ , unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
<b>Rectifier Diode</b>				
Repetitive peak reverse voltage	$V_{RRM}$		1600	V
DC forward current	$I_{FAV}$	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	29	A
Surge (non-repetitive) forward current	$I_{FSM}$	$t_p = 10 \text{ ms}$ $T_j = 150^\circ\text{C}$	200	A
$I^2t$ -value	$I^2t$		200	$\text{A}^2\text{s}$
Power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	46	W
Maximum Junction Temperature	$T_{jmax}$		150	$^\circ\text{C}$

## Inverter / Brake Switch

Collector-emitter breakdown voltage	$V_{CE}$		1200	V
DC collector current	$I_C$	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	14	A
Repetitive peak collector current	$I_{CRM}$	$t_p$ limited by $T_{jmax}$	24	A
Power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	52	W
Gate-emitter peak voltage	$V_{GE}$		$\pm 20$	V
Short circuit ratings	$t_{SC}$ $V_{CC}$	$T_j \leq 150^\circ\text{C}$ $V_{GE} = 15 \text{ V}$	10 800	$\mu\text{s}$ V
Maximum Junction Temperature	$T_{jmax}$		175	$^\circ\text{C}$



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datasheet

## Maximum Ratings

$T_i = 25^\circ\text{C}$ , unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
<b>Inverter / Brake Diode</b>				
Repetitive peak reverse voltage	$V_{RRM}$		1200	V
DC forward current	$I_F$	$T_j = T_{jmax}$	13	A
Repetitive peak forward current	$I_{FRM}$	$t_p$ limited by $T_{jmax}$	24	A
Power dissipation	$P_{tot}$	$T_j = T_{jmax}$	38	W
Maximum Junction Temperature	$T_{jmax}$		175	$^\circ\text{C}$

## Thermal Properties

Storage temperature	$T_{stg}$		-40...+125	$^\circ\text{C}$
Operation temperature under switching condition	$T_{op}$		-40...+( $T_{jmax} - 25$ )	$^\circ\text{C}$

## Isolation Properties

Isolation voltage	$V_{is}$	$t = 2\text{ s}$	DC Test Voltage	4000	V
Creepage distance				min 12.7	mm
Clearance				min 12.7	mm
Comparative Tracking Index	CTI			>200	



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datasheet

## Characteristic Values

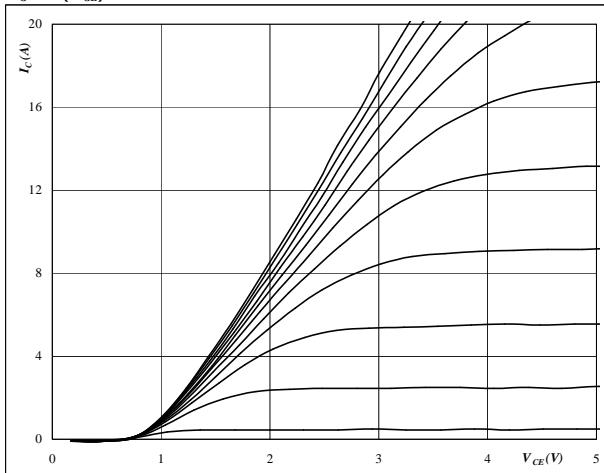
Parameter	Symbol	Conditions						Value			Unit
		$V_{GE}$ [V]	$V_r$ [V]	$I_C$ [A]	$I_F$ [A]	$T_j$ [°C]	$I_D$ [A]	Min	Typ	Max	
<b>Rectifier Diode</b>											
Forward voltage	$V_F$			25	25 125			1,51 1,42			V
Threshold voltage (for power loss calc. only)	$V_{to}$			25	25 125			0,86 0,79			V
Slope resistance (for power loss calc. only)	$r_t$			25	25 125			0,03 0,03			Ω
Reverse current	$I_r$		1600		25				0,05		mA
Thermal resistance junction to sink	$R_{th(j-s)}$	Thermal grease thickness ≤ 50um $\lambda = 1 \text{ W/mK}$						1,50			K/W
<b>Inverter / Brake Switch</b>											
Gate emitter threshold voltage	$V_{GE(th)}$	$V_{CE} = V_{GE}$		0,0003	25	5	5,8	6,5			V
Collector-emitter saturation voltage	$V_{CESat}$		15	8	25 150	1,6	2,01 2,38	2,5			V
Collector-emitter cut-off current incl. Diode	$I_{CES}$		0	1200	25			0,06			mA
Gate-emitter leakage current	$I_{GES}$		20	0	25			180			nA
Integrated Gate resistor	$R_{gint}$						none				Ω
Turn-on delay time	$t_{d(on)}$	$R_{goff} = 64 \Omega$ $R_{gon} = 64 \Omega$	±15	600	8	25 150	115 126				
Rise time	$t_r$					25 150	33 39				ns
Turn-off delay time	$t_{d(off)}$					25 150	225 290				
Fall time	$t_f$					25 150	89 130				
Turn-on energy loss	$E_{on}$					25 150	0,56 0,88				mWs
Turn-off energy loss	$E_{off}$					25 150	0,48 0,77				
Input capacitance	$C_{ies}$						490				
Output capacitance	$C_{oss}$						50				pF
Reverse transfer capacitance	$C_{rss}$						30				
Gate charge	$Q_G$	$V_{CC} = 960 \text{ V}$	15	960	8	25		53			nC
Thermal resistance junction to sink	$R_{th(j-s)}$	Thermal grease thickness ≤ 50um $\lambda = 1 \text{ W/mK}$						1,84			K/W
<b>Inverter / Brake Diode</b>											
Diode forward voltage	$V_F$			8	25 150	1,5	2,37 2,28	2,9			V
Peak reverse recovery current	$I_{RRM}$	$R_{goff} = 64 \Omega$	±15	600	8	25 150	4,49 6,2				A
Reverse recovery time	$t_{rr}$					25 150	362 574				ns
Reverse recovered charge	$Q_{rr}$					25 150	0,61 1,47				μC
Peak rate of fall of recovery current	$(di_{rf}/dt)_{max}$					25 150	31 22				A/μs
Reverse recovered energy	$E_{rec}$					25 150	0,24 0,62				mWs
Thermal resistance junction to sink	$R_{th(j-s)}$	Thermal grease thickness ≤ 50um $\lambda = 1 \text{ W/mK}$						2,53			K/W
<b>Thermistor</b>											
Rated resistance	$R$				25			1000			Ω
Deviation of $R_{100}$	$\Delta R/R$	$R_{100} = 1670 \Omega$			100	-2		-2			%
$R_{100}$	$R$				25			1670,3125			Ω
A-value	$A_{(25/50)}$				25			$7,635 \times 10^{-3}$			1/K
B-value	$B_{(25/100)}$				25			$1,731 \times 10^{-5}$			1/K²
Vincotech NTC Reference								E			

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## Inverter Switch / Brake Switch / Inverter Diode / Brake Diode

**figure 1.**
**Typical output characteristics**

$$I_C = f(V_{CE})$$


**IGBT**
**At**

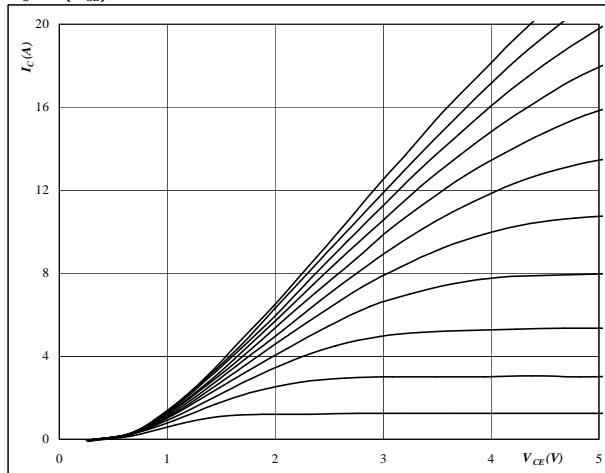
$$t_p = 250 \mu\text{s}$$

$$T_j = 25^\circ\text{C}$$

 $V_{GE}$  from 7 V to 17 V in steps of 1 V

**figure 2.**
**Typical output characteristics**

$$I_C = f(V_{CE})$$


**IGBT**
**At**

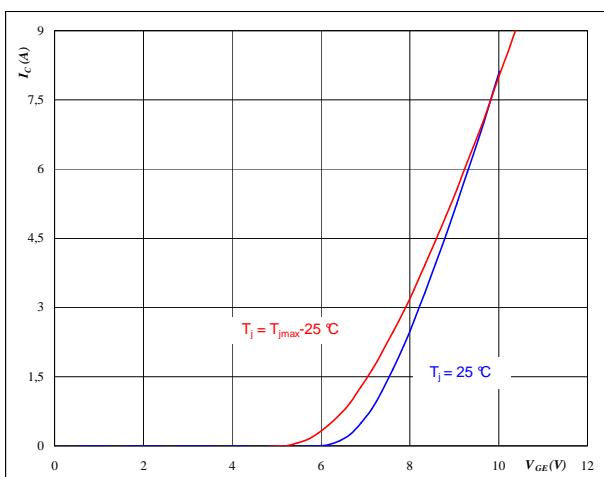
$$t_p = 250 \mu\text{s}$$

$$T_j = 150^\circ\text{C}$$

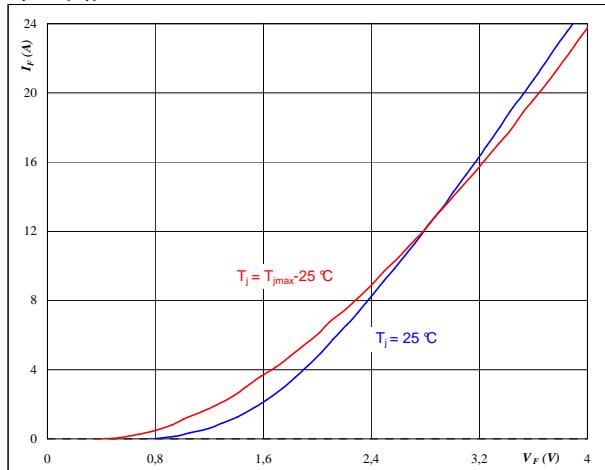
 $V_{GE}$  from 7 V to 17 V in steps of 1 V

**figure 3.**
**IGBT**
**Typical transfer characteristics**

$$I_C = f(V_{GE})$$


**figure 4.**
**FWD**
**Typical diode forward current as a function of forward voltage**

$$I_F = f(V_F)$$


**At**

$$t_p = 250 \mu\text{s}$$

$$V_{CE} = 10 \text{ V}$$

**At**

$$t_p = 250 \mu\text{s}$$

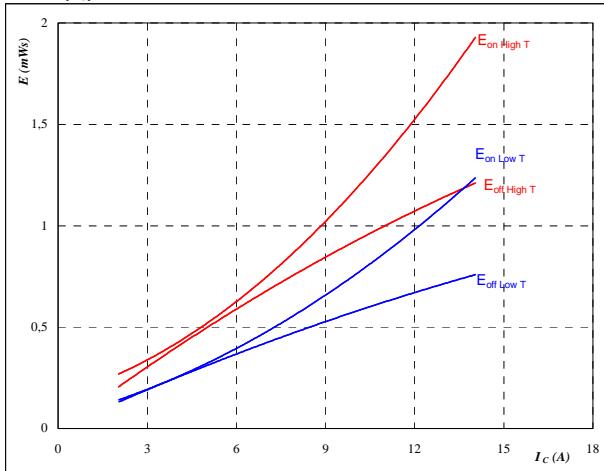
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## Inverter Switch / Brake Switch / Inverter Diode / Brake Diode

**figure 5.****IGBT**

**Typical switching energy losses  
as a function of collector current**

$$E = f(I_C)$$



With an inductive load at

$$T_j = 25/150 \quad ^\circ\text{C}$$

$$V_{CE} = 600 \quad \text{V}$$

$$V_{GE} = \pm 15 \quad \text{V}$$

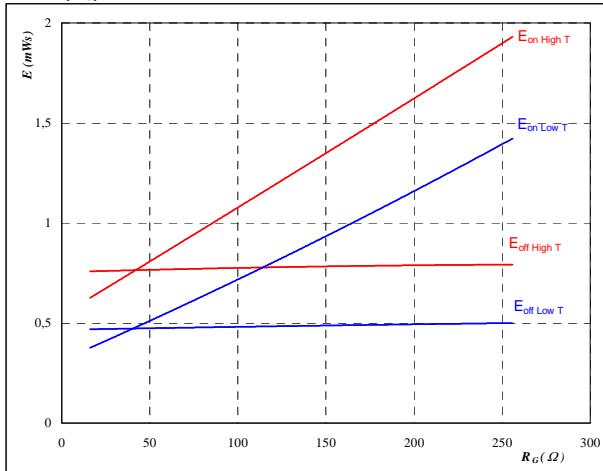
$$R_{gon} = 64 \quad \Omega$$

$$R_{goff} = 64 \quad \Omega$$

**figure 6.****IGBT**

**Typical switching energy losses  
as a function of gate resistor**

$$E = f(R_G)$$



With an inductive load at

$$T_j = 25/150 \quad ^\circ\text{C}$$

$$V_{CE} = 600 \quad \text{V}$$

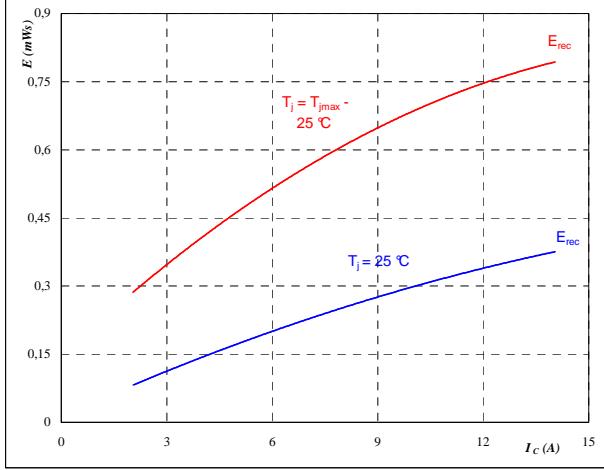
$$V_{GE} = \pm 15 \quad \text{V}$$

$$I_C = 8 \quad \text{A}$$

**figure 7.****FWD**

**Typical reverse recovery energy loss  
as a function of collector current**

$$E_{rec} = f(I_C)$$



With an inductive load at

$$T_j = 25/150 \quad ^\circ\text{C}$$

$$V_{CE} = 600 \quad \text{V}$$

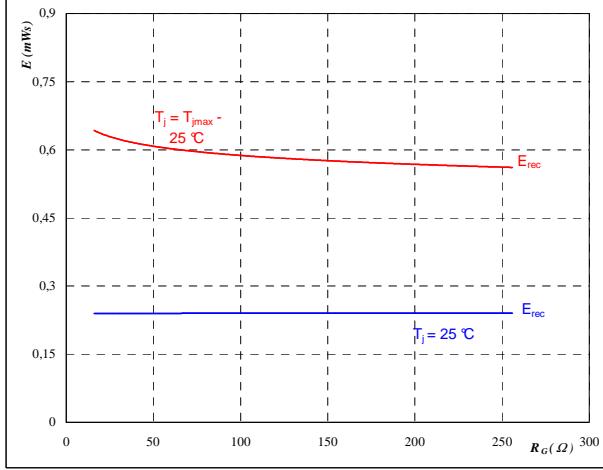
$$V_{GE} = \pm 15 \quad \text{V}$$

$$R_{gon} = 64 \quad \Omega$$

**figure 8.****FWD**

**Typical reverse recovery energy loss  
as a function of gate resistor**

$$E_{rec} = f(R_G)$$



With an inductive load at

$$T_j = 25/150 \quad ^\circ\text{C}$$

$$V_{CE} = 600 \quad \text{V}$$

$$V_{GE} = \pm 15 \quad \text{V}$$

$$I_C = 8 \quad \text{A}$$

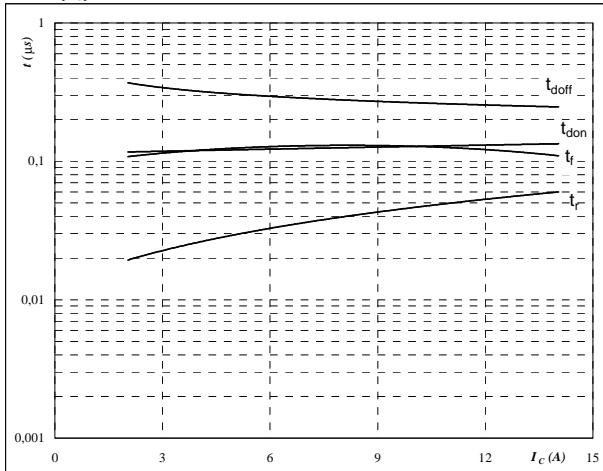
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## Inverter Switch / Brake Switch / Inverter Diode / Brake Diode

**figure 9.****FWD**

**Typical switching times as a function of collector current**

$$t = f(I_C)$$



With an inductive load at

$$T_j = 150 \text{ } ^\circ\text{C}$$

$$V_{CE} = 600 \text{ V}$$

$$V_{GE} = \pm 15 \text{ V}$$

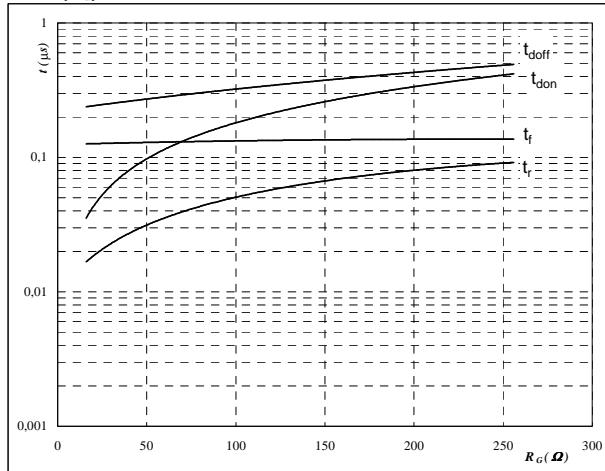
$$R_{gon} = 64 \text{ } \Omega$$

$$R_{goff} = 64 \text{ } \Omega$$

**figure 10.****FWD**

**Typical switching times as a function of gate resistor**

$$t = f(R_G)$$



With an inductive load at

$$T_j = 150 \text{ } ^\circ\text{C}$$

$$V_{CE} = 600 \text{ V}$$

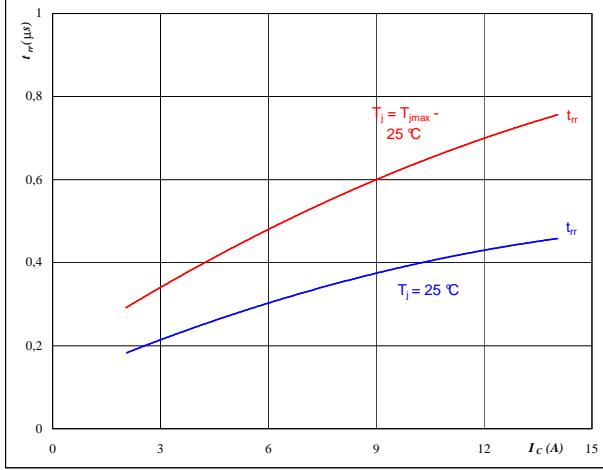
$$V_{GE} = \pm 15 \text{ V}$$

$$I_C = 8 \text{ A}$$

**figure 11.****FWD**

**Typical reverse recovery time as a function of collector current**

$$t_{rr} = f(I_C)$$

**At**

$$T_j = 25/150 \text{ } ^\circ\text{C}$$

$$V_{CE} = 600 \text{ V}$$

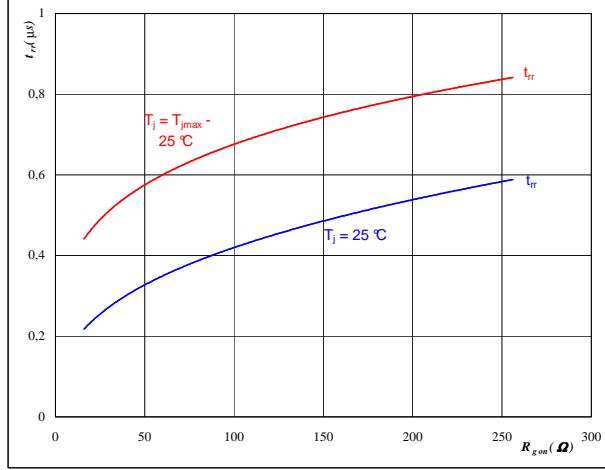
$$V_{GE} = \pm 15 \text{ V}$$

$$R_{gon} = 64 \text{ } \Omega$$

**figure 12.****FWD**

**Typical reverse recovery time as a function of IGBT turn on gate resistor**

$$t_{rr} = f(R_{gon})$$

**At**

$$T_j = 25/150 \text{ } ^\circ\text{C}$$

$$V_R = 600 \text{ V}$$

$$I_F = 8 \text{ A}$$

$$V_{GE} = \pm 15 \text{ V}$$

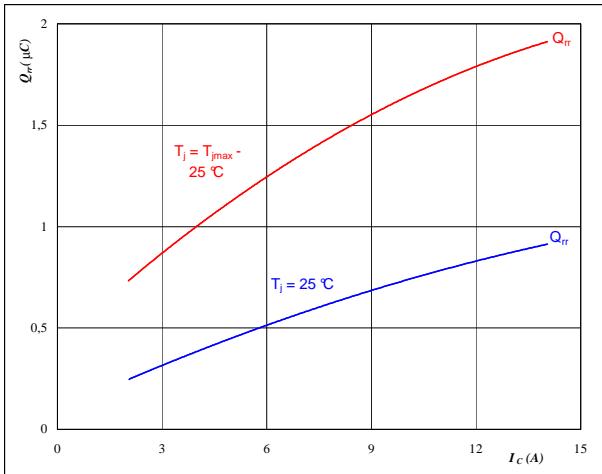
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## Inverter Switch / Brake Switch / Inverter Diode / Brake Diode

**figure 13.****FWD**

**Typical reverse recovery charge as a function of collector current**

$$Q_{rr} = f(I_c)$$

**At**

$$T_j = 25/150 \quad ^\circ C$$

$$V_{CE} = 600 \quad V$$

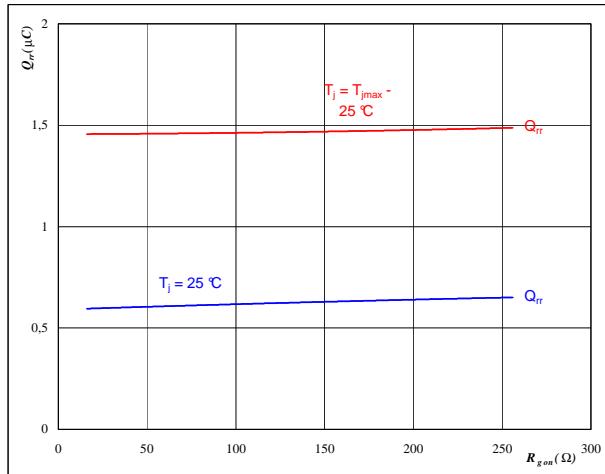
$$V_{GE} = \pm 15 \quad V$$

$$R_{gon} = 64 \quad \Omega$$

**figure 14.****FWD**

**Typical reverse recovery charge as a function of IGBT turn on gate resistor**

$$Q_{rr} = f(R_{gon})$$

**At**

$$T_j = 25/150 \quad ^\circ C$$

$$V_R = 600 \quad V$$

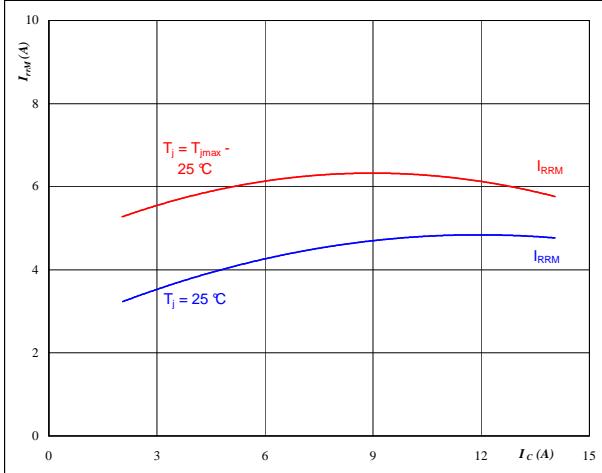
$$I_F = 8 \quad A$$

$$V_{GE} = \pm 15 \quad V$$

**figure 15.****FWD**

**Typical reverse recovery current as a function of collector current**

$$I_{RRM} = f(I_c)$$

**At**

$$T_j = 25/150 \quad ^\circ C$$

$$V_{CE} = 600 \quad V$$

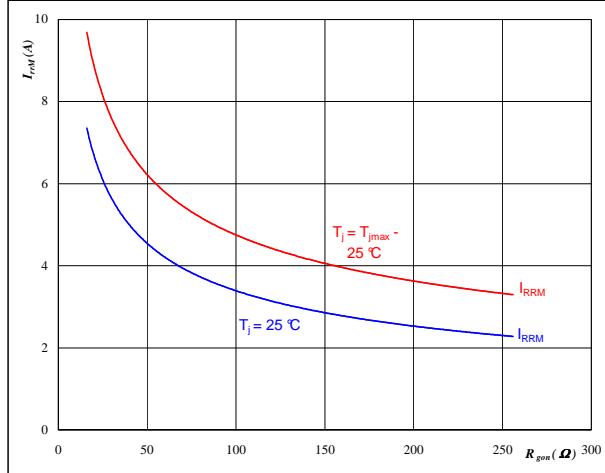
$$V_{GE} = \pm 15 \quad V$$

$$R_{gon} = 64 \quad \Omega$$

**figure 16.****FWD**

**Typical reverse recovery current as a function of IGBT turn on gate resistor**

$$I_{RRM} = f(R_{gon})$$

**At**

$$T_j = 25/150 \quad ^\circ C$$

$$V_R = 600 \quad V$$

$$I_F = 8 \quad A$$

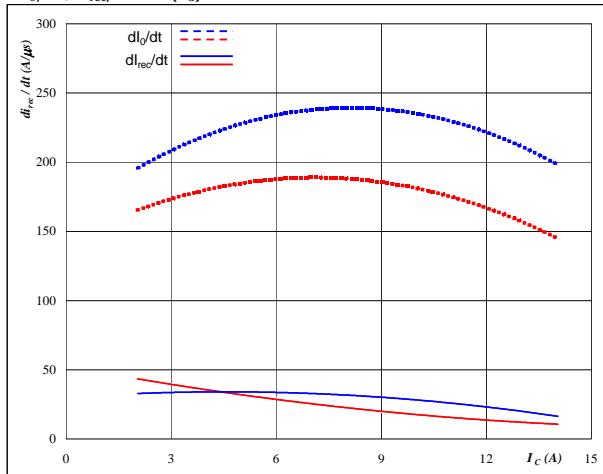
$$V_{GE} = \pm 15 \quad V$$

## Inverter Switch / Brake Switch / Inverter Diode / Brake Diode

**figure 17.**

FWD

Typical rate of fall of forward  
and reverse recovery current as a  
function of collector current  
 $dI_0/dt, dI_{rec}/dt = f(I_C)$

**At**

$$T_j = 25/150 \quad ^\circ\text{C}$$

$$V_{CE} = 600 \quad \text{V}$$

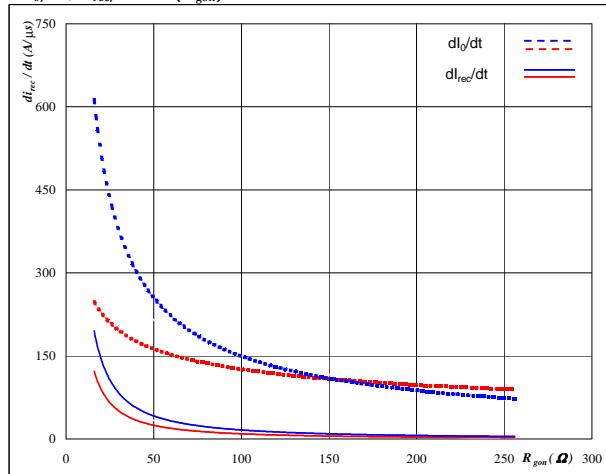
$$V_{GE} = \pm 15 \quad \text{V}$$

$$R_{gon} = 64 \quad \Omega$$

**figure 18.**

FWD

Typical rate of fall of forward  
and reverse recovery current as a  
function of IGBT turn on gate resistor  
 $dI_0/dt, dI_{rec}/dt = f(R_{gon})$

**At**

$$T_j = 25/150 \quad ^\circ\text{C}$$

$$V_R = 600 \quad \text{V}$$

$$I_F = 8 \quad \text{A}$$

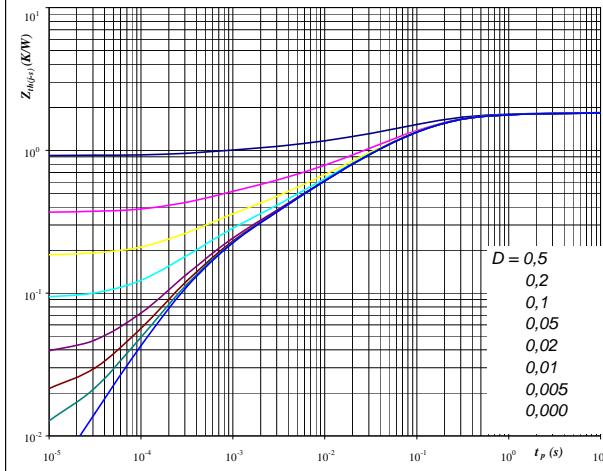
$$V_{GE} = \pm 15 \quad \text{V}$$

**figure 19.**

FWD

IGBT transient thermal impedance  
as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$

**At**

$$D = t_p / T$$

$$R_{th(j-s)} = 1,84 \quad \text{K/W}$$

IGBT thermal model values

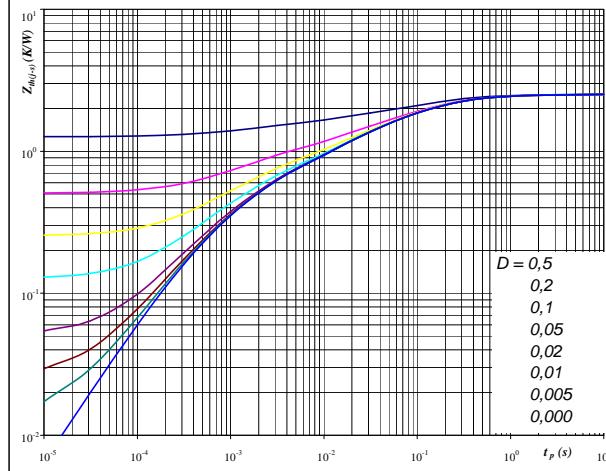
$R$ (K/W)	Tau (s)
5,28E-02	4,78E+00
1,44E-01	5,92E-01
6,49E-01	1,24E-01
4,49E-01	3,81E-02
2,89E-01	8,51E-03
1,30E-01	1,73E-03
1,27E-01	3,64E-04

**figure 20.**

FWD

FWD transient thermal impedance  
as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$

**At**

$$D = t_p / T$$

$$R_{th(j-s)} = 2,53 \quad \text{K/W}$$

FWD thermal model values

$R$ (K/W)	Tau (s)
6,39E-02	9,03E+00
4,02E-01	4,36E-01
1,02E+00	7,88E-02
5,50E-01	1,18E-02
4,06E-01	1,40E-03
8,91E-02	2,93E-04

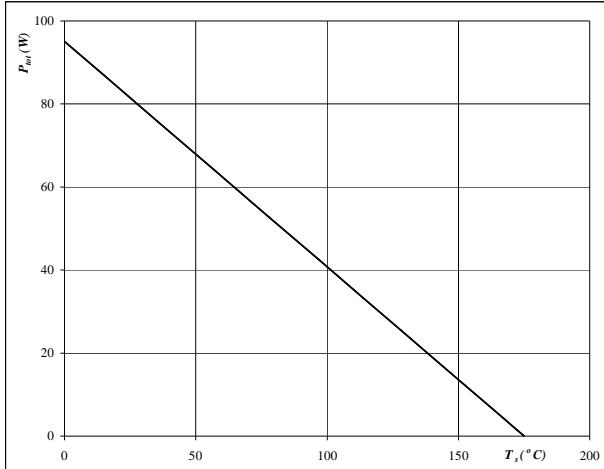
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## Inverter Switch / Brake Switch / Inverter Diode / Brake Diode

**figure 21.**
**FWD**

**Power dissipation as a function of heatsink temperature**

$$P_{\text{tot}} = f(T_s)$$

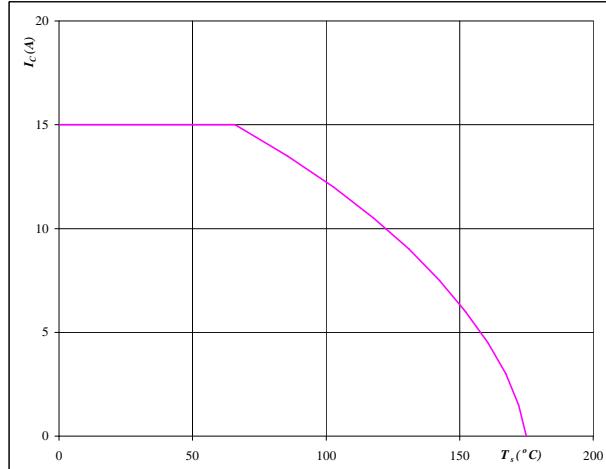

**At**

$$T_j = 175 \text{ } ^\circ\text{C}$$

**figure 22.**
**FWD**

**Collector current as a function of heatsink temperature**

$$I_C = f(T_s)$$


**At**

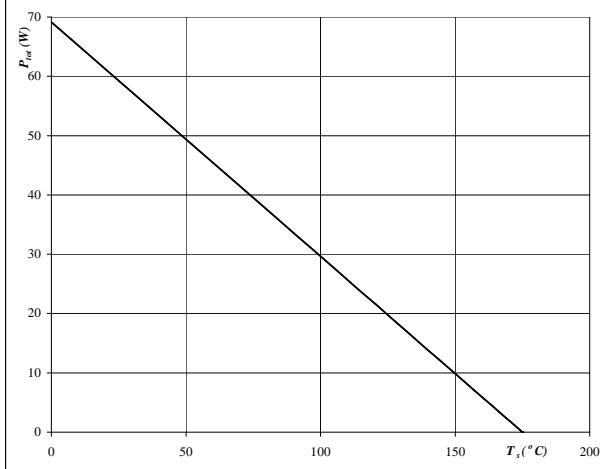
$$T_j = 175 \text{ } ^\circ\text{C}$$

$$V_{GE} = 15 \text{ V}$$

**figure 23.**
**FWD**

**Power dissipation as a function of heatsink temperature**

$$P_{\text{tot}} = f(T_s)$$

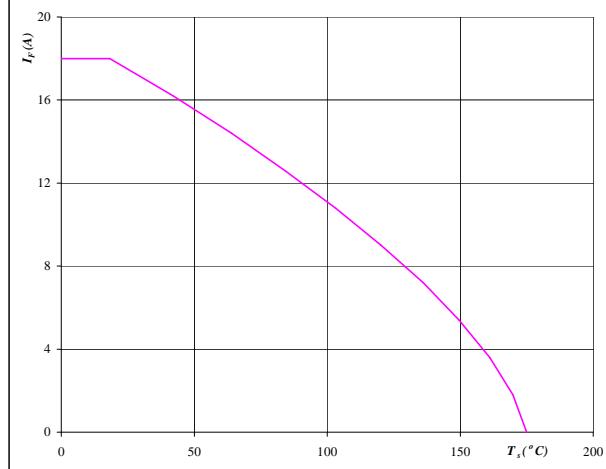

**At**

$$T_j = 175 \text{ } ^\circ\text{C}$$

**figure 24.**
**FWD**

**Forward current as a function of heatsink temperature**

$$I_F = f(T_s)$$

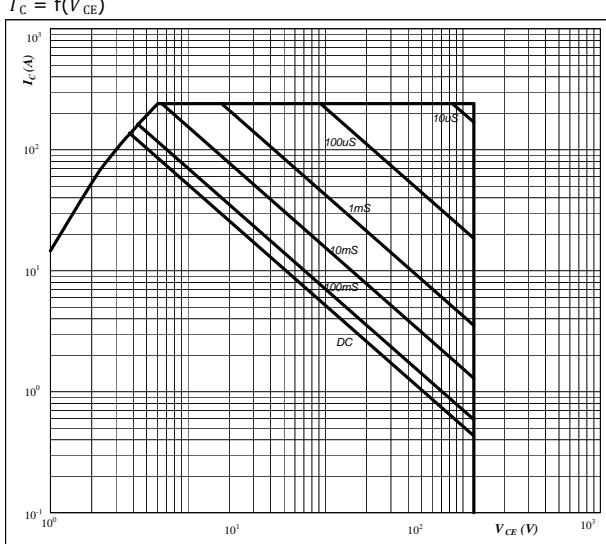

**At**

$$T_j = 175 \text{ } ^\circ\text{C}$$

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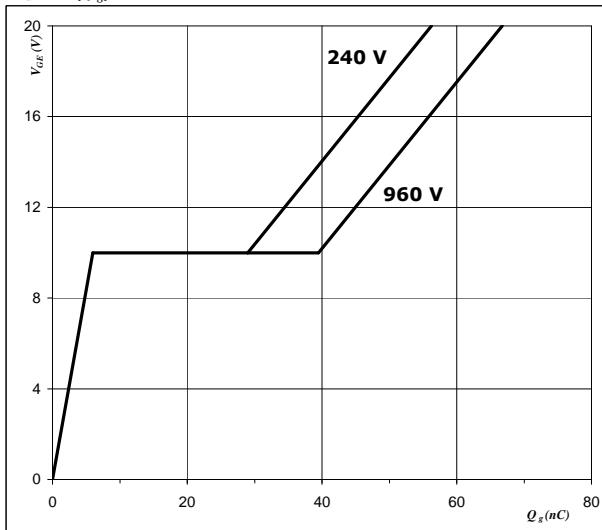
## Inverter Switch / Brake Switch / Inverter Diode / Brake Diode

**figure 25.**  
Safe operating area as a function  
of collector-emitter voltage  
 $I_C = f(V_{CE})$

**FWD**

**figure 26.**  
Gate voltage vs Gate charge

$$V_{GE} = f(Q_g)$$

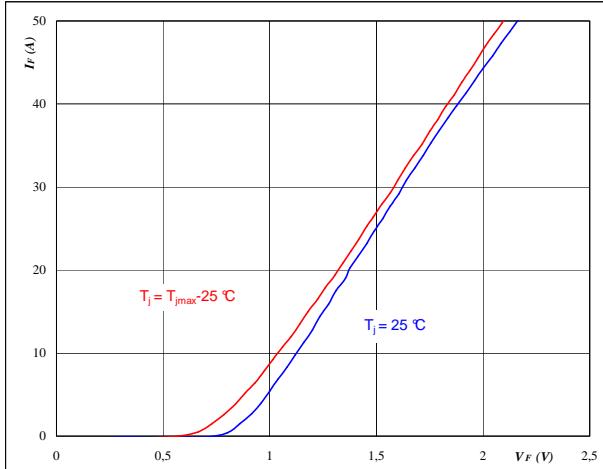
**FWD****At** $D =$  single pulse $T_s =$  80 °C $V_{GE} = \pm 15$  V $T_j = T_{jmax}$ **At** $I_C = 8$  A

## Rectifier Diode

**figure 1.**
**Rectifier Diode**

**Typical diode forward current as a function of forward voltage**

$$I_F = f(V_F)$$

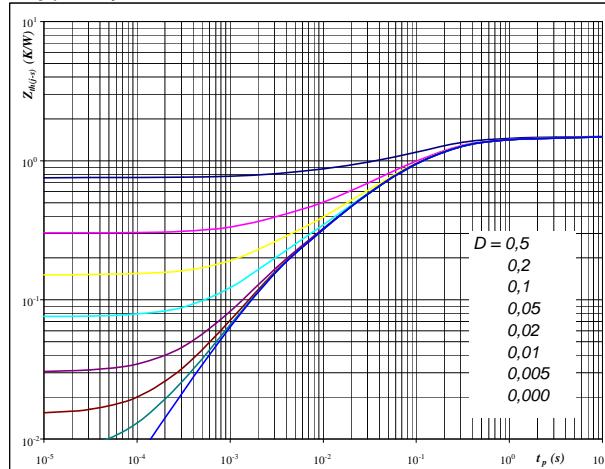

**At**

$$t_p = 250 \mu\text{s}$$

**figure 2.**
**Rectifier Diode**

**Diode transient thermal impedance as a function of pulse width**

$$Z_{th(j-s)} = f(t_p)$$


**At**

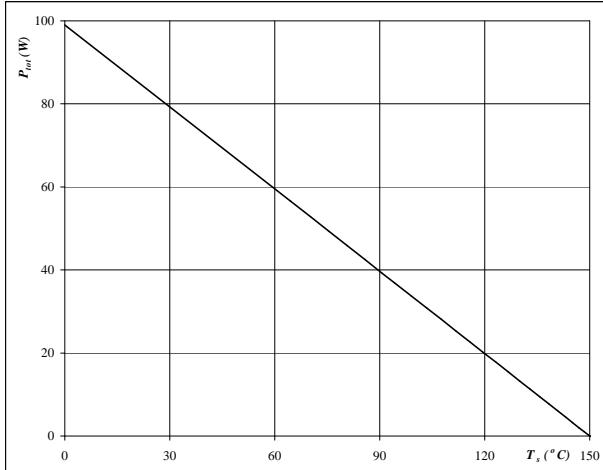
$$D = t_p / T$$

$$R_{th(j-s)} = 1,51 \text{ K/W}$$

**figure 3.**
**Rectifier Diode**

**Power dissipation as a function of heatsink temperature**

$$P_{tot} = f(T_s)$$

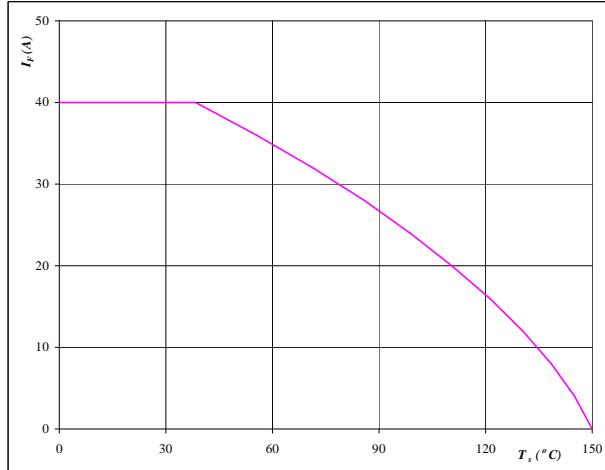

**At**

$$T_j = 150 \text{ °C}$$

**figure 4.**
**Rectifier Diode**

**Forward current as a function of heatsink temperature**

$$I_F = f(T_s)$$


**At**

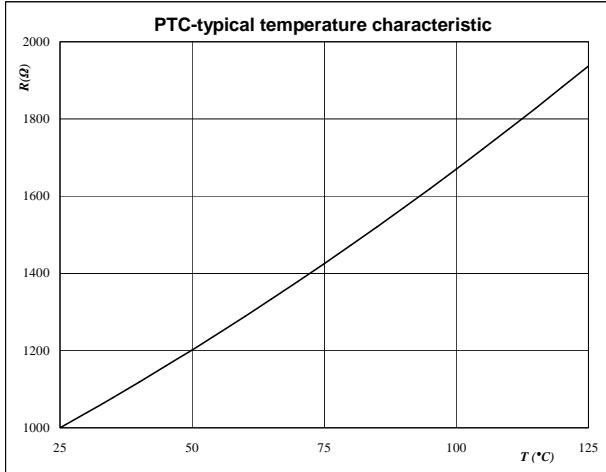
$$T_j = 150 \text{ °C}$$

## Thermistor

**figure 1.**  
**Typical PTC characteristic  
as a function of temperature**

**Thermistor**

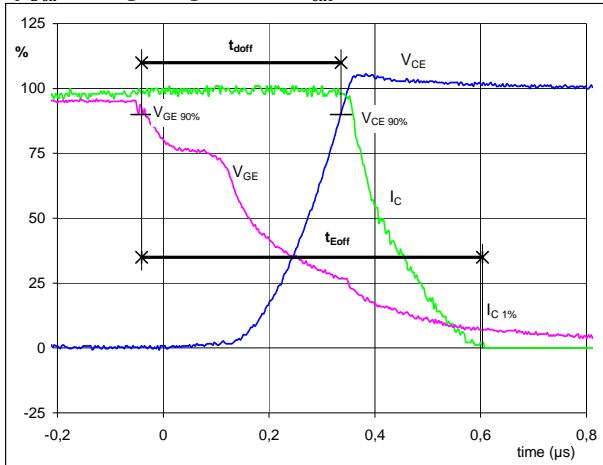
$$R = f(T)$$



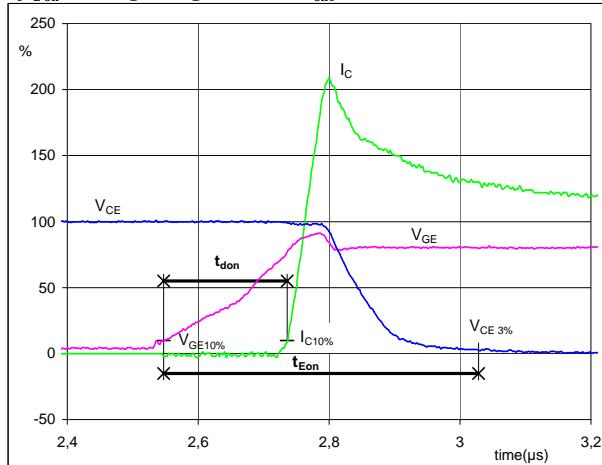
## Inverter Switching Definitions

**General conditions**

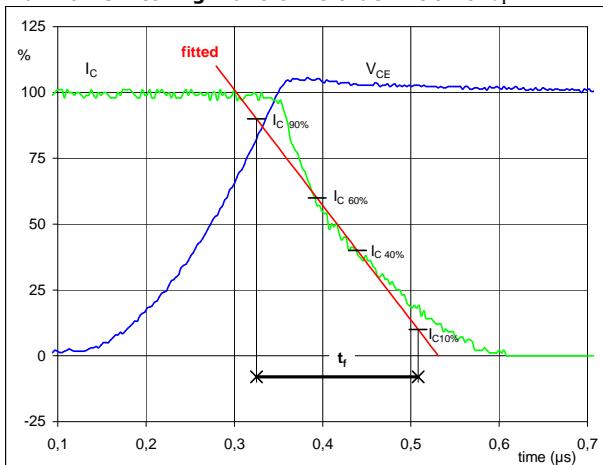
$T_j$	= 150 °C
$R_{gon}$	= 64 Ω
$R_{goff}$	= 64 Ω

**figure 1.****IGBT Turn-off Switching Waveforms & definition of  $t_{doff}$ ,  $t_{Eoff}$** **( $t_{Eoff}$  = integrating time for  $E_{off}$ )**

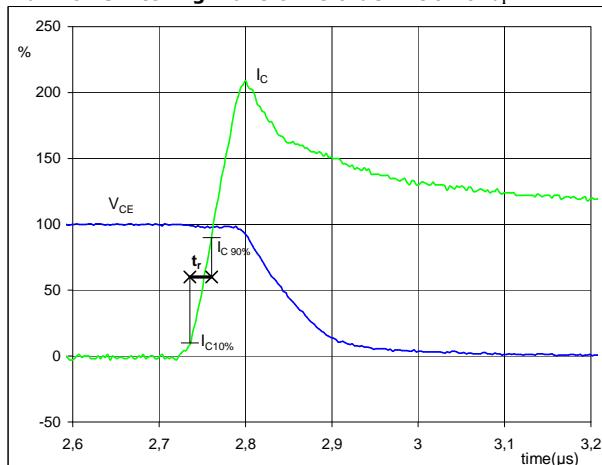
$V_{GE}(0\%) = -15 \text{ V}$   
 $V_{GE}(100\%) = 15 \text{ V}$   
 $V_C(100\%) = 600 \text{ V}$   
 $I_C(100\%) = 8 \text{ A}$   
 $t_{doff} = 0,39 \mu\text{s}$   
 $t_{Eoff} = 0,64 \mu\text{s}$

**figure 2.****IGBT Turn-on Switching Waveforms & definition of  $t_{don}$ ,  $t_{Eon}$** **( $t_{Eon}$  = integrating time for  $E_{on}$ )**

$V_{GE}(0\%) = -15 \text{ V}$   
 $V_{GE}(100\%) = 15 \text{ V}$   
 $V_C(100\%) = 600 \text{ V}$   
 $I_C(100\%) = 8 \text{ A}$   
 $t_{don} = 0,04 \mu\text{s}$   
 $t_{Eon} = 0,48 \mu\text{s}$

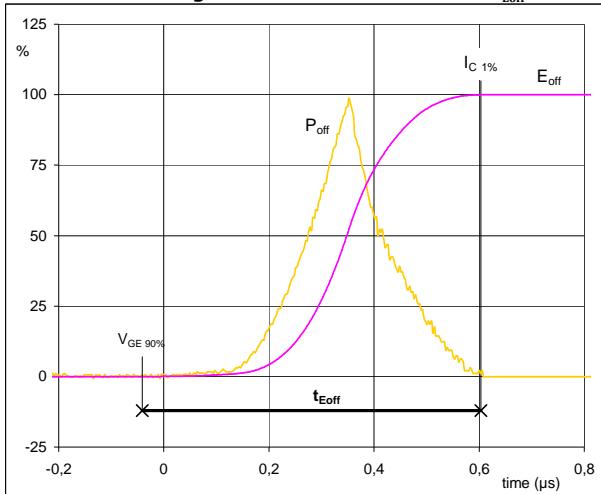
**figure 3.****IGBT Turn-off Switching Waveforms & definition of  $t_f$** 

$V_C(100\%) = 600 \text{ V}$   
 $I_C(100\%) = 8 \text{ A}$   
 $t_f = 0,17 \mu\text{s}$

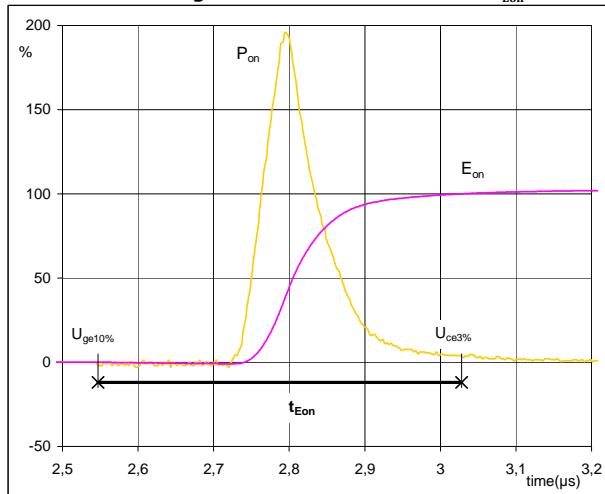
**figure 4.****IGBT Turn-on Switching Waveforms & definition of  $t_r$** 

$V_C(100\%) = 600 \text{ V}$   
 $I_C(100\%) = 8 \text{ A}$   
 $t_r = 0,03 \mu\text{s}$

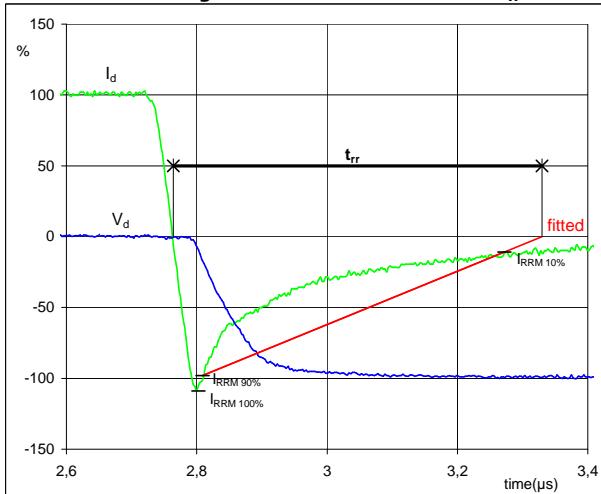
## Inverter Switching Definitions

**figure 5.****IGBT****Turn-off Switching Waveforms & definition of  $t_{Eoff}$** 

$P_{off} (100\%) = 4,79 \text{ kW}$   
 $E_{off} (100\%) = 0,82 \text{ mJ}$   
 $t_{Eoff} = 0,64 \mu\text{s}$

**figure 6.****IGBT****Turn-on Switching Waveforms & definition of  $t_{Eon}$** 

$P_{on} (100\%) = 4,79 \text{ kW}$   
 $E_{on} (100\%) = 0,82 \text{ mJ}$   
 $t_{Eon} = 0,48 \mu\text{s}$

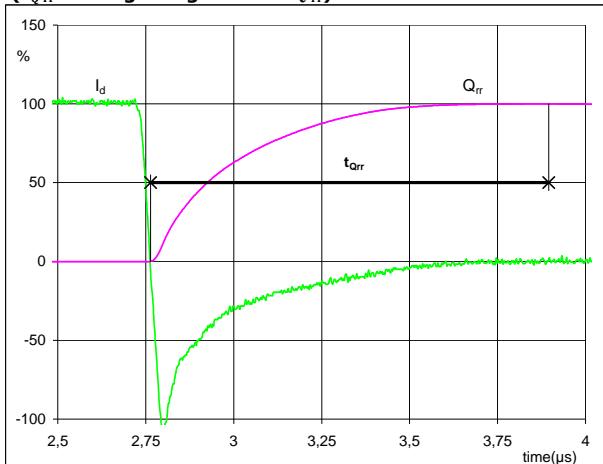
**figure 7.****FWD****Turn-off Switching Waveforms & definition of  $t_{rr}$** 

$V_d (100\%) = 600 \text{ V}$   
 $I_d (100\%) = 8 \text{ A}$   
 $I_{RRM} (100\%) = 9 \text{ A}$   
 $t_{rr} = 0,61 \mu\text{s}$

## Inverter Switching Definitions

**figure 8.****FWD**

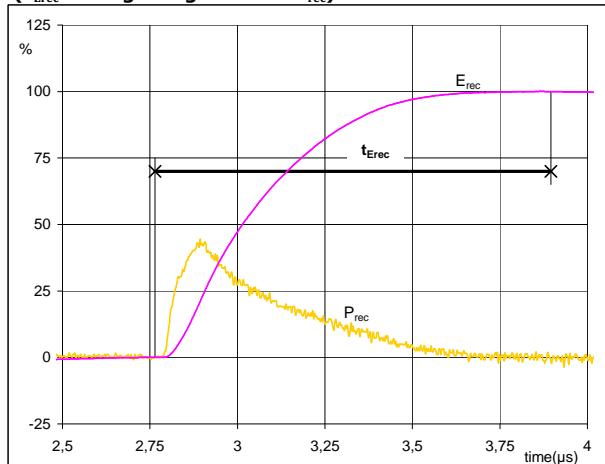
**Turn-on Switching Waveforms & definition of  $t_{Qrr}$**   
 $(t_{Qrr} = \text{integrating time for } Q_{rr})$



$I_d$  (100%) = 8 A  
 $Q_{rr}$  (100%) = 1,77  $\mu\text{C}$   
 $t_{Qrr}$  = 1,13  $\mu\text{s}$

**figure 9.****FWD**

**Turn-on Switching Waveforms & definition of  $t_{Erec}$**   
 $(t_{Erec} = \text{integrating time for } E_{rec})$



$P_{rec}$  (100%) = 4,79 kW  
 $E_{rec}$  (100%) = 0,75 mJ  
 $t_{Erec}$  = 1,13  $\mu\text{s}$



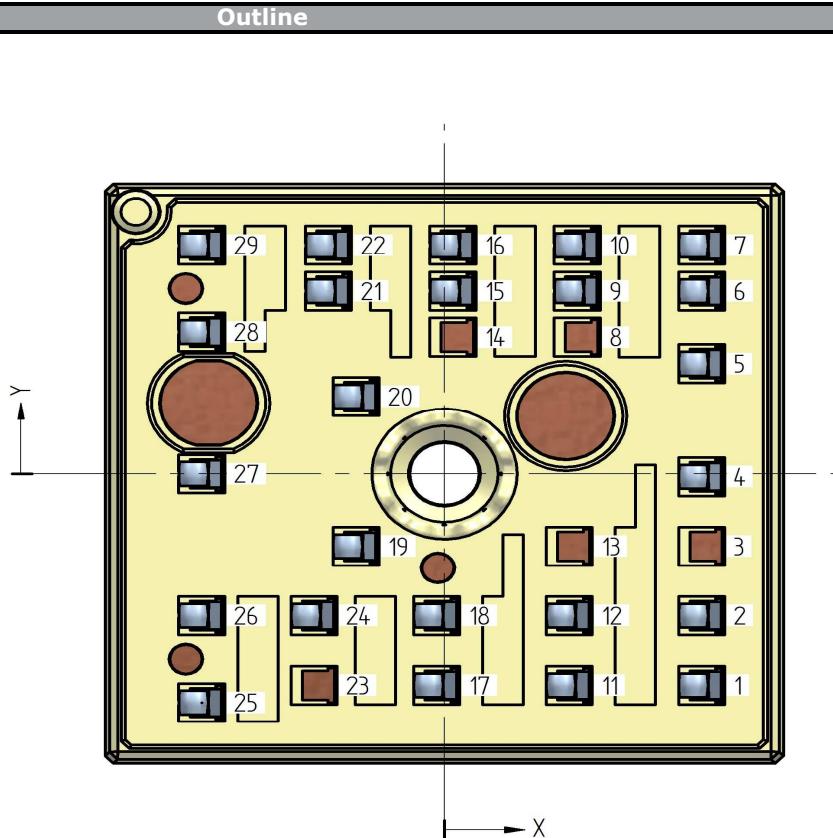
Vincotech

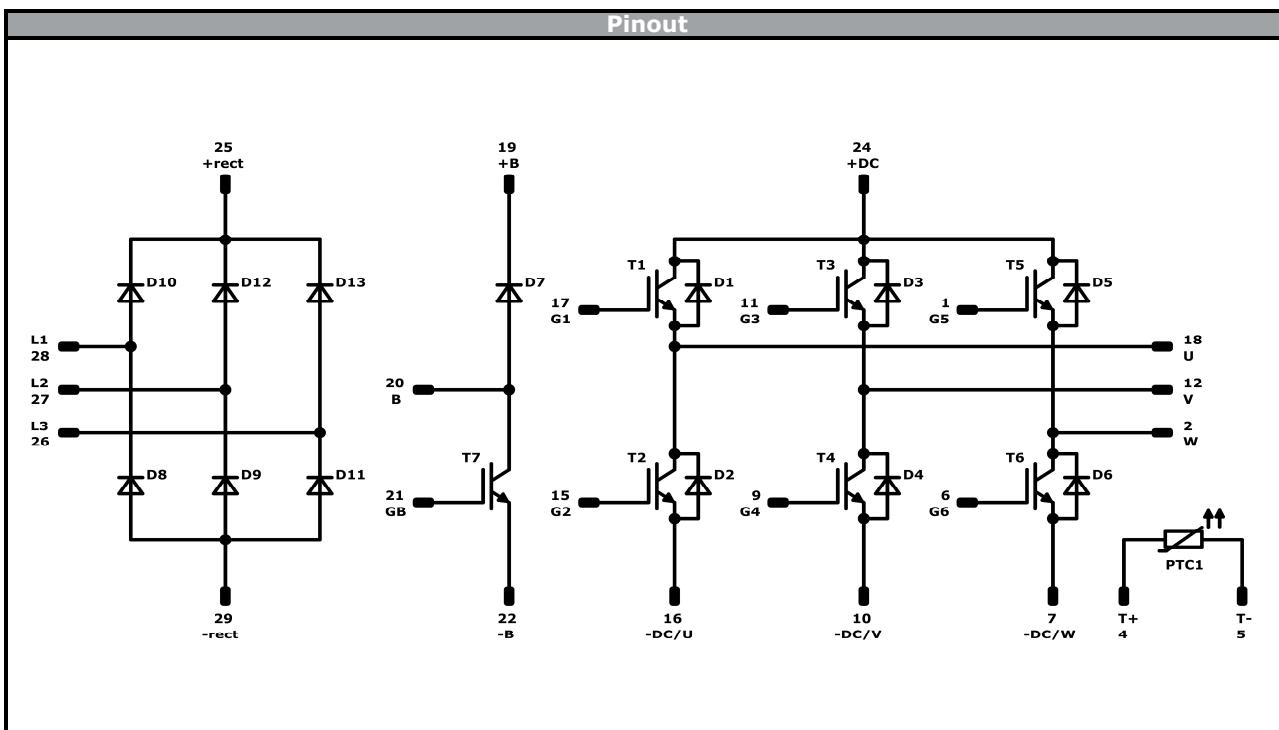
V23990-K209-A40-PM

datasheet

Ordering Code & Marking			
Version		Ordering Code	
with std lid (black V23990-K12-T-PM)		V23990-K209-A40-/0A/-PM	
with std lid (black V23990-K12-T-PM) and P12		V23990-K209-A40-/1A/-PM	
with thin lid (white V23990-K13-T-PM)		V23990-K209-A40-/0B/-PM	
with thin lid (white V23990-K13-T-PM) and P12		V23990-K209-A40-/1B/-PM	
		Text	VIN
			WWYY
		Type&Ver	Name&Ver
		Lot number	UL
		Serial	LLLLL
		Date code	SSSS
		TTTTTTVV	WWYY
Outline			
Pad table [mm]			
Pad	X	Y	Function
1	15,93	-14,6	G5
2	15,93	-9,8	W
3	Not assembled		
4	15,93	-0,2	+T
5	15,93	7,62	-T
6	15,93	12,62	G6
7	15,93	15,8	-DC/W
8	Not assembled		
9	8,23	12,62	G4
10	8,23	15,8	-DC/V
11	7,73	-14,6	G3
12	7,73	-9,8	V
13	Not assembled		
14	Not assembled		
15	0,53	12,62	G2
16	0,53	15,8	-DC/U
17	-0,47	-14,6	G1
18	-0,47	-9,8	U
19	-5,47	-5	+B
20	-5,47	5,35	B
21	-7,17	12,62	GB
22	-7,17	15,8	-B
23	Not assembled		
24	-8,07	-9,8	+DC
25	-15,02	-15,8	+RECT
26	-15,02	-9,8	L3
27	-15,02	0	L2
28	-15,02	9,8	L1
29	-15,02	15,8	-RECT

Pad positions refers to center point. For more informations on pad design please see package data.



**Identification**

ID	Component	Voltage	Current	Function	Comment
D8-D13	Rectifier	1600 V	25 A	Rectifier Diode	
T1-T6	IGBT	1200 V	8 A	Inverter Switch	
D1-D6	FWD	1200 V	8 A	Inverter Diode	
T7	IGBT	1200 V	8 A	Brake Switch	
D7	FWD	1200 V	8 A	Brake Diode	
PTC1	PTC			Thermistor	



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V23990-K209-A40-PM

datasheet

<b>Packaging instruction</b>		>SPQ	Standard	<SPQ	Sample
Standard packaging quantity (SPQ)	<b>120</b>				

<b>Handling instruction</b>
Handling instructions for MiniSkiP® 1 packages see vincotech.com website.

<b>Package data</b>
Package data for MiniSkiP® 1 packages see vincotech.com website.

<b>UL recognition and file number</b>
This device is certified according to UL 1557 standard, UL file number E192116. For more information see vincotech.com website.



<b>Document No.:</b>	<b>Date:</b>	<b>Modification:</b>	<b>Pages</b>
V23990-K209-A40-D6-14	05 Aug. 2016		

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2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.