



Vincotech

flow90PIM 1		600 V / 20 A
Topology features		
<ul style="list-style-type: none">• Converter+Brake+Inverter• Open Emitter configuration• Temperature sensor		
Component features		flow90 1 housing
<ul style="list-style-type: none">• Easy paralleling• Low turn-off losses• Low collector emitter saturation voltage• Positive temperature coefficient• Short tail current		
Housing features		
<ul style="list-style-type: none">• Base isolation: Al₂O₃• 90° mounting angle between heatsink and PCB• Screw-on heatsink mounting• Clip-in PCB mounting• Thermo-mechanical push-and-pull force relief• Solder pin		
Target applications		Schematic
<ul style="list-style-type: none">• Industrial Drives		
Types		
<ul style="list-style-type: none">• V23990-P634-A-PM		



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Maximum Ratings

$T_j = 25^\circ\text{C}$, unless otherwise specified

Parameter	Symbol	Conditions	Value	Unit
Inverter Switch				
Collector-emitter voltage	V_{CES}		600	V
Collector current (DC current)	I_C	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	26	A
Repetitive peak collector current	I_{CRM}	t_p limited by T_{jmax}	60	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	56	W
Gate-emitter voltage	V_{GES}		± 20	V
Short circuit ratings	t_{SC}	$V_{GE} = 15\text{ V}$, $V_{CC} = 360\text{ V}$ $T_j = 150^\circ\text{C}$	6	μs
Maximum junction temperature	T_{jmax}		175	$^\circ\text{C}$
Inverter Diode				
Peak repetitive reverse voltage	V_{RRM}		600	V
Forward current (DC current)	I_F	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	23	A
Repetitive peak forward current	I_{FRM}	t_p limited by T_{jmax}	40	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	37	W
Maximum junction temperature	T_{jmax}		175	$^\circ\text{C}$
Brake Switch				
Collector-emitter voltage	V_{CES}		600	V
Collector current (DC current)	I_C	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	22	A
Repetitive peak collector current	I_{CRM}	t_p limited by T_{jmax}	45	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	52	W
Gate-emitter voltage	V_{GES}		± 20	V
Short circuit ratings	t_{SC}	$V_{GE} = 15\text{ V}$, $V_{CC} = 360\text{ V}$ $T_j = 150^\circ\text{C}$	6	μs
Maximum junction temperature	T_{jmax}		175	$^\circ\text{C}$



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Maximum Ratings

$T_j = 25 \text{ }^\circ\text{C}$, unless otherwise specified

Parameter	Symbol	Conditions	Value	Unit
Brake Diode				
Peak repetitive reverse voltage	V_{RRM}		600	V
Forward current (DC current)	I_F	$T_j = T_{jmax}$ $T_s \leq 80 \text{ }^\circ\text{C}$	20 ⁽¹⁾	A
Repetitive peak forward current	I_{FRM}	t_p limited by T_{jmax}	20	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80 \text{ }^\circ\text{C}$	35	W
Maximum junction temperature	T_{jmax}		175	$^\circ\text{C}$

⁽¹⁾ limited by I_{FRM}

Rectifier Diode

Peak repetitive reverse voltage	V_{RRM}		1600	V
Forward current (DC current)	I_F	$T_j = T_{jmax}$ $T_s = 80 \text{ }^\circ\text{C}$	36	A
Surge (non-repetitive) forward current	I_{FSM}	Single Half Sine Wave, $t_p = 10 \text{ ms}$ $T_j = 150 \text{ }^\circ\text{C}$	200	A
Surge current capability	I^t		200	A^2s
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80 \text{ }^\circ\text{C}$	42	W
Maximum junction temperature	T_{jmax}		150	$^\circ\text{C}$

Module Properties

Thermal Properties

Storage temperature	T_{stg}		-40...+125	$^\circ\text{C}$
Operation temperature under switching condition	T_{jop}		-40...+($T_{jmax} - 25$)	$^\circ\text{C}$

Isolation Properties

Isolation voltage	V_{isol}	DC Test Voltage*	$t_p = 2 \text{ s}$	4000	V
Creepage distance				>12,7	mm
Clearance				11,67	mm
Comparative Tracking Index	CTI			≥ 200	

*100 % tested in production



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Characteristic Values

Parameter	Symbol	Conditions						Values			Unit
		V_{GE} [V]	V_{GS} [V]	V_{CE} [V]	V_{DS} [V]	I_C [A]	T_j [°C]	Min	Typ	Max	

Inverter Switch

Static

Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{CE} = V_{GE}$			0,00029	25	5	5,8	6,5	V
Collector-emitter saturation voltage	V_{CEsat}		15		20	25 125	1,1	1,55 1,75	1,9 ⁽²⁾	V
Collector-emitter cut-off current	I_{CES}		0	600		25			1,1	µA
Gate-emitter leakage current	I_{GES}		20	0		25			300	nA
Internal gate resistance	r_g							None		Ω
Input capacitance	C_{ies}	$f = 1 \text{ MHz}$	0	25	25	25	1100		pF	
Output capacitance	C_{oes}									
Reverse transfer capacitance	C_{res}									
Gate charge	Q_g	$V_{CC} = 480 \text{ V}$	0/15		20	25		120		nC

Thermal

Thermal resistance junction to sink ⁽³⁾	$R_{th(j-s)}$	$\lambda_{\text{paste}} = 3,4 \text{ W/mK}$ (PSX)						1,7		K/W
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Dynamic

Turn-on delay time	$t_{d(on)}$	$R_{gon} = 16 \Omega$ $R_{goft} = 16 \Omega$	± 15	350	20	25		79,76		
Rise time	t_r					125		79,29		
						150		79,22		
Turn-off delay time	$t_{d(off)}$					25		31,39		
Fall time	t_f					125		33,07		
Turn-on energy (per pulse)	E_{on}					150		33,14		
Turn-off energy (per pulse)	E_{off}					25		122,01		
						125		138,25		
						150		141,84		
						25		57,72		
						125		78,78		
						150		86,25		
						25		0,43		
						125		0,579		
						150		0,618		mWs
						25		0,485		
						125		0,631		
						150		0,666		mWs



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Characteristic Values

Parameter	Symbol	Conditions						Values			Unit
		V_{GE} [V]	V_{GS} [V]	V_{CE} [V]	V_{DS} [V]	I_C [A]	I_D [A]	T_j [°C]	Min	Typ	Max

Inverter Diode

Static

Forward voltage	V_F				20	25 125 150	1,25	1,7 1,58 1,58	1,95 ⁽²⁾	V
Reverse leakage current	I_R	$V_r = 600$ V			25			27	μ A	

Thermal

Thermal resistance junction to sink ⁽³⁾	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						2,6		K/W
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Dynamic

Peak recovery current	I_{RM}	$di/dt=486$ A/ μ s $di/dt=529$ A/ μ s $di/dt=569$ A/ μ s	± 15	350	20	25 125 150		6,16 9,25 10,13		A
Reverse recovery time	t_{rr}					25 125 150		198,88 256,1 278,53		ns
Recovered charge	Q_r					25 125 150		0,527 1,09 1,27		μ C
Reverse recovered energy	E_{rec}					25 125 150		0,128 0,264 0,306		mWs
Peak rate of fall of recovery current	$(di_{rr}/dt)_{max}$					25 125 150		29,25 64,12 74,21		A/ μ s



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Characteristic Values

Parameter	Symbol	Conditions						Values			Unit
		V_{GE} [V]	V_{GS} [V]	V_{CE} [V]	V_{DS} [V]	I_C [A]	T_j [°C]	Min	Typ	Max	

Brake Switch

Static

Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{CE} = V_{GE}$			0,00021	25	5	5,8	6,5	V
Collector-emitter saturation voltage	V_{CEsat}		15		15	25 125	1,1	1,61 1,81	1,9 ⁽²⁾	V
Collector-emitter cut-off current	I_{CES}		0	600		25			0,85	µA
Gate-emitter leakage current	I_{GES}		20	0		25			300	nA
Internal gate resistance	r_g							None		Ω
Input capacitance	C_{ies}	$f = 1 \text{ MHz}$	0	25	25	25	800		pF	
Output capacitance	C_{oes}									
Reverse transfer capacitance	C_{res}									
Gate charge	Q_g		0/15		0	25		87		nC

Thermal

Thermal resistance junction to sink ⁽³⁾	$R_{th(j-s)}$	$\lambda_{paste} = 3,4 \text{ W/mK}$ (PSX)						1,83		K/W
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Dynamic

Turn-on delay time	$t_{d(on)}$	$R_{gon} = 32 \Omega$ $R_{goft} = 32 \Omega$	0/15	400	15	25		38,5		ns
Rise time	t_r					125		37,1		
						150		36,6		
Turn-off delay time	$t_{d(off)}$					25		26,64		
						125		27,89		
Fall time	t_f					150		28,32		
Turn-on energy (per pulse)	E_{on}	$Q_{tFWD}=0,366 \mu\text{C}$ $Q_{rFWD}=0,588 \mu\text{C}$ $Q_{fFWD}=0,69 \mu\text{C}$				25		292,59		
						125		306,37		
						150		312,41		
Turn-off energy (per pulse)	E_{off}					25		54,88		
						125		68,53		
						150		72,6		
						25		0,4		mWs
						125		0,468		
						150		0,494		
						25		0,469		mWs
						125		0,545		
						150		0,576		



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Characteristic Values

Parameter	Symbol	Conditions						Values			Unit
		V_{GE} [V]	V_{GS} [V]	V_{CE} [V]	V_{DS} [V]	I_C [A]	T_j [°C]	Min	Typ	Max	

Brake Diode

Static

Forward voltage	V_F				10	25 125	1,25	1,61 1,51	1,95 ⁽²⁾	V
Reverse leakage current	I_R	$V_r = 600$ V				25			27	µA

Thermal

Thermal resistance junction to sink ⁽³⁾	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						2,7		K/W
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Dynamic

Peak recovery current	I_{RM}	$di/dt=470$ A/µs $di/dt=588$ A/µs $di/dt=515$ A/µs	0/15	400	15	25		4,97		A
Reverse recovery time	t_{rr}					125		5,83		
Recovered charge	Q_r					150		6,35		
Reverse recovered energy	E_{rec}		25			25		190,47		
			125			125		223,66		ns
			150			150		243		
Recovered charge	Q_r	$di/dt=470$ A/µs $di/dt=588$ A/µs $di/dt=515$ A/µs	25			25		0,366		µC
Reverse recovered energy	E_{rec}		125			125		0,588		
Peak rate of fall of recovery current	$(di_{rf}/dt)_{max}$		150			150		0,69		
			25			25		0,094		
			125			125		0,153		mWs
			150			150		0,181		
			25			25		17,98		
			125			125		17,57		A/µs
			150			150		19,52		



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Characteristic Values

Parameter	Symbol	Conditions						Values			Unit
		V_{GE} [V]	V_{GS} [V]	V_{CE} [V]	V_{DS} [V]	I_C [A]	I_D [A]	T_j [°C]	Min	Typ	Max

Rectifier Diode

Static

Forward voltage	V_F				18	25 125 150		1,06 0,994 0,973	1,5 ⁽²⁾	V
Reverse leakage current	I_R	$V_r = 1600$ V				25 150			100 1000	µA

Thermal

Thermal resistance junction to sink ⁽³⁾	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						1,65		K/W
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Thermistor

Static

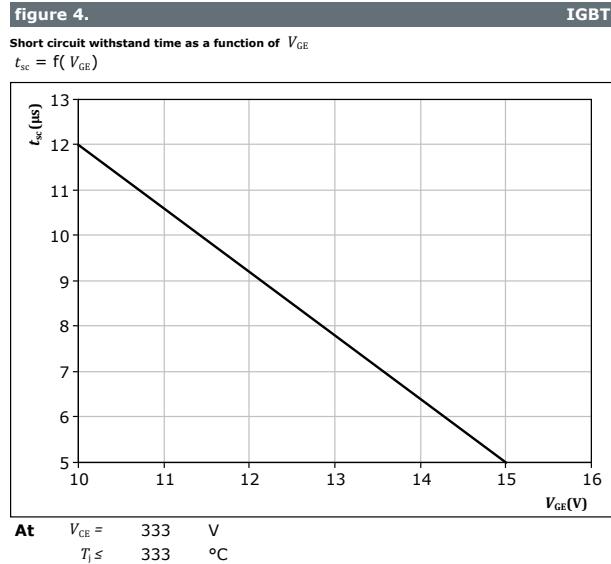
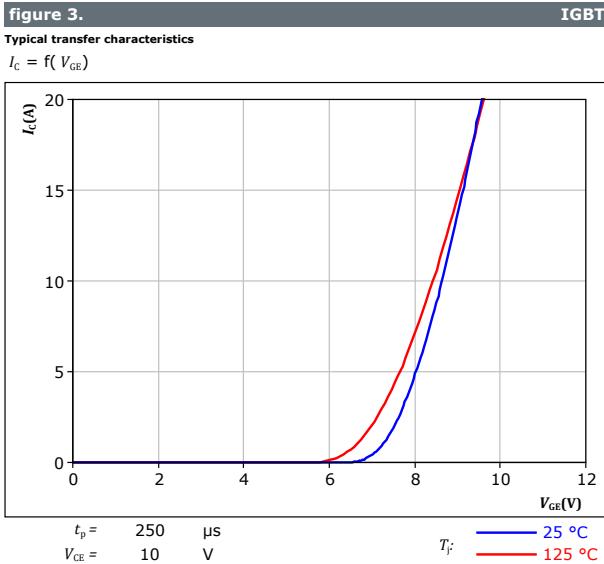
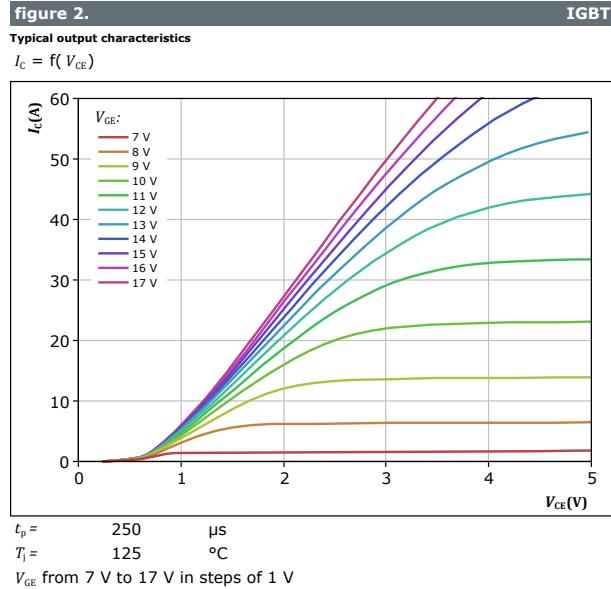
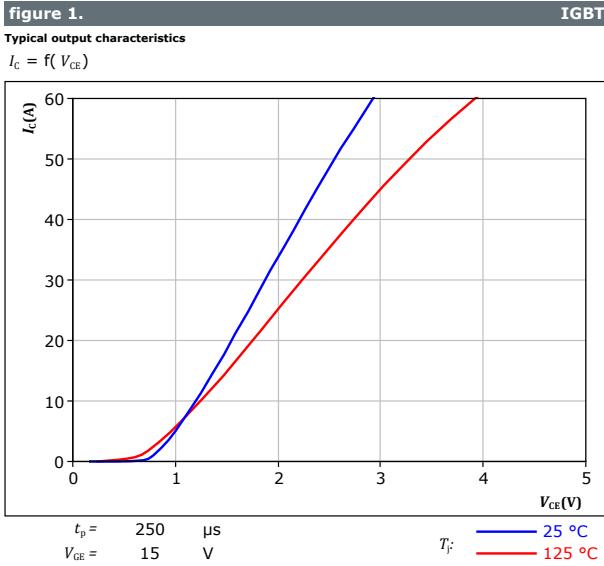
Rated resistance	R					25		22		kΩ
Deviation of R25	$A_{R/R}$	$R_{25} = 22$ kΩ				25	-5		5	%
Deviation of R100		$R_{100} = 1486$ Ω				100	-12		14	
Power dissipation	P							200		mW
Power dissipation constant	d					25		2		mW/K
B-value	$B_{(25/50)}$	Tol. ±3 %						3950		K
B-value	$B_{(25/100)}$	Tol. ±3 %						3998		K
Vincotech Thermistor Reference									B	

⁽²⁾ Value at chip level

⁽³⁾ Only valid with pre-applied Vincotech thermal interface material.



Inverter Switch Characteristics



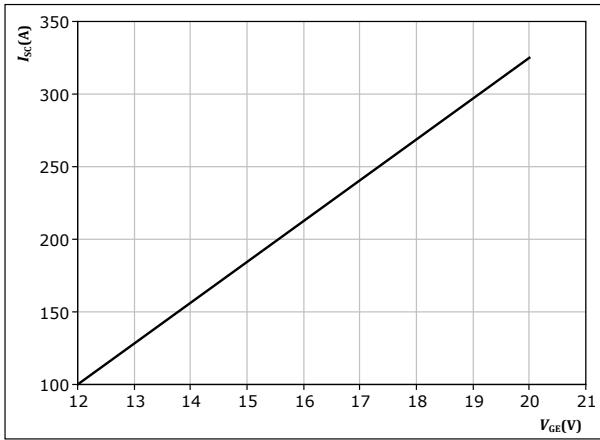


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Inverter Switch Characteristics

figure 5. IGBT

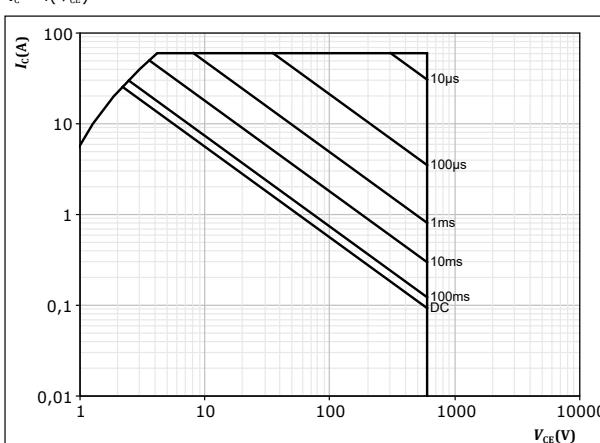
Typical short circuit current as a function of V_{GE}
 $I_{SC} = f(V_{GE})$



At $V_{CE} = 333$ V
 $T_j \leq 333$ °C

figure 7. IGBT

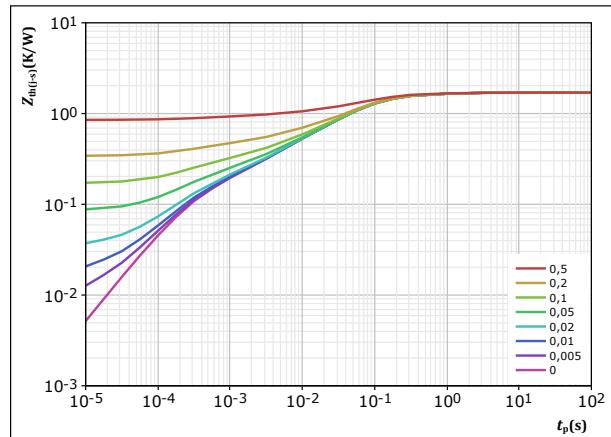
Safe operating area
 $I_C = f(V_{CE})$



$D =$ single pulse
 $T_s = 80$ °C
 $V_{GE} = 15$ V
 $T_j = T_{jmax}$

figure 6. IGBT

Transient thermal impedance as a function of pulse width
 $Z_{th(j-s)} = f(t_p)$



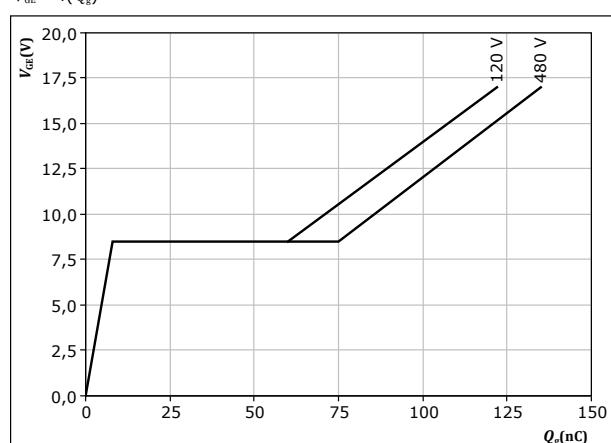
$D = t_p / T$
 $R_{th(j-s)} = 1,701$ K/W

IGBT thermal model values

R (K/W)	τ (s)
9,97E-02	1,34E+00
3,46E-01	1,70E-01
8,15E-01	5,34E-02
2,54E-01	7,74E-03
7,70E-02	1,33E-03
1,09E-01	2,63E-04

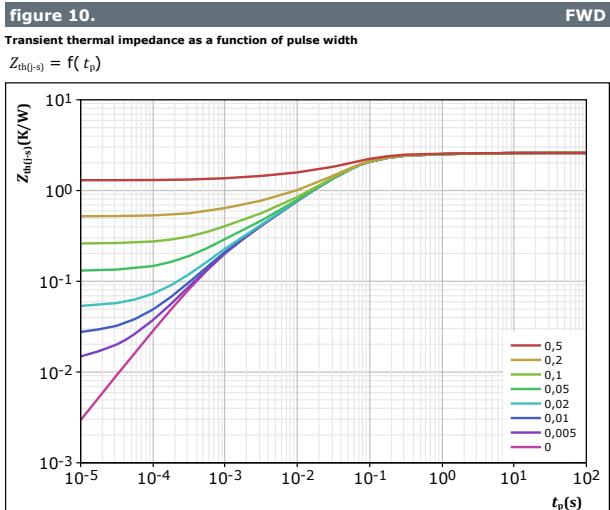
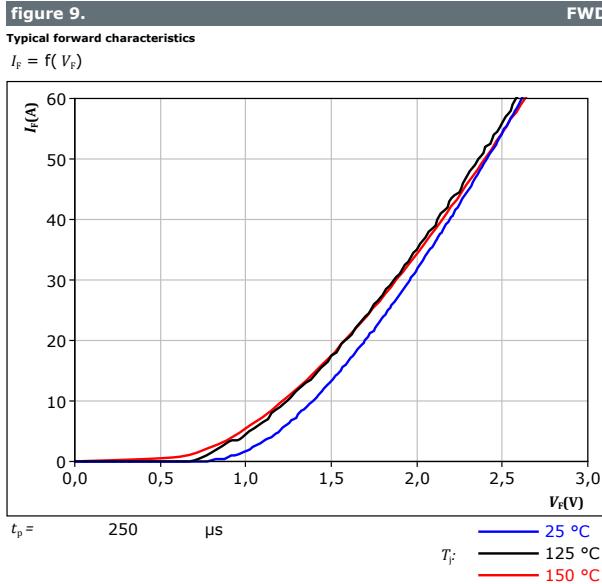
figure 8. IGBT

Gate voltage vs gate charge
 $V_{GE} = f(Q_g)$



$I_C = 33$ A
 $T_j = 25$ °C

Inverter Diode Characteristics



$R_{th(j-s)}$	t_p / T	K/W
FWD thermal model values		
$R(K/W)$	$\tau(s)$	
6,56E-02	4,59E+00	
1,58E-01	5,68E-01	
8,97E-01	8,41E-02	
1,05E+00	3,28E-02	
2,75E-01	4,96E-03	
1,51E-01	7,65E-04	

Brake Switch Characteristics

figure 11. IGBT

Typical output characteristics
 $I_C = f(V_{CE})$

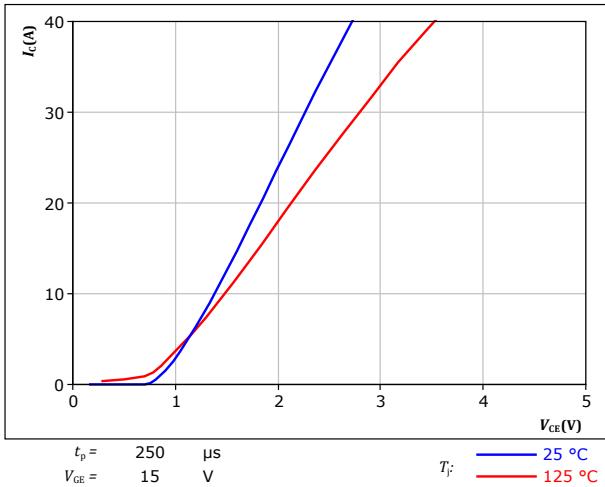


figure 12. IGBT

Typical output characteristics
 $I_C = f(V_{CE})$

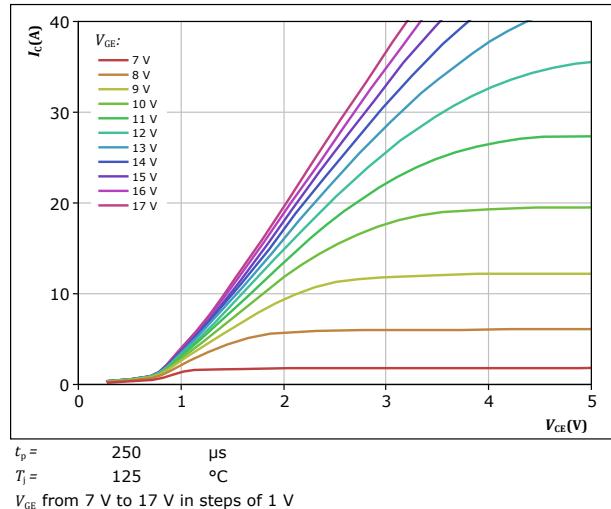


figure 13. IGBT

Typical transfer characteristics
 $I_C = f(V_{GE})$

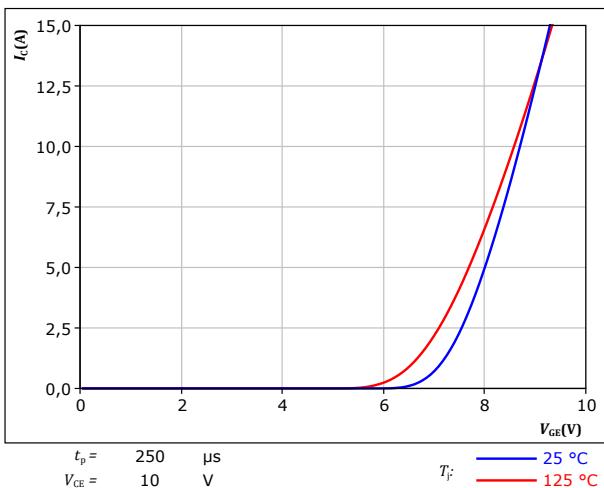
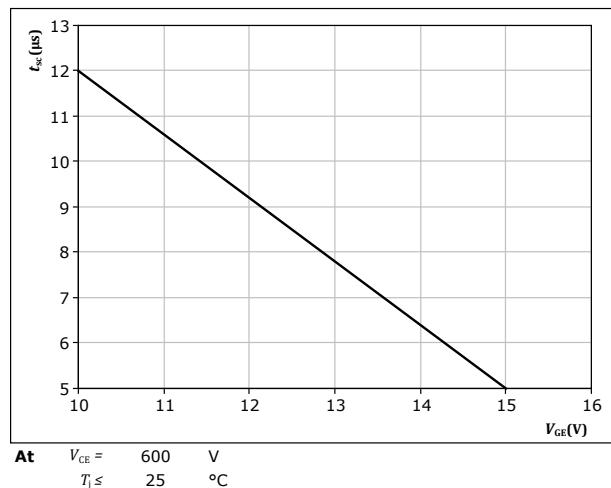


figure 14. IGBT

Short circuit withstand time as a function of V_{GE}
 $t_{sc} = f(V_{GE})$



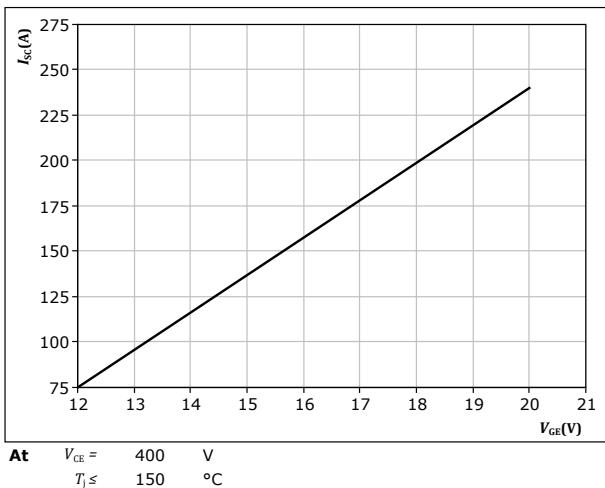


Vincotech

Brake Switch Characteristics

figure 15.

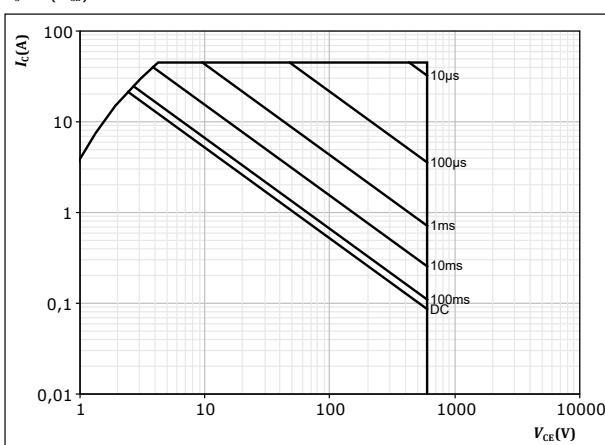
Typical short circuit current as a function of V_{GE}
 $I_{SC} = f(V_{GE})$



IGBT

figure 17.

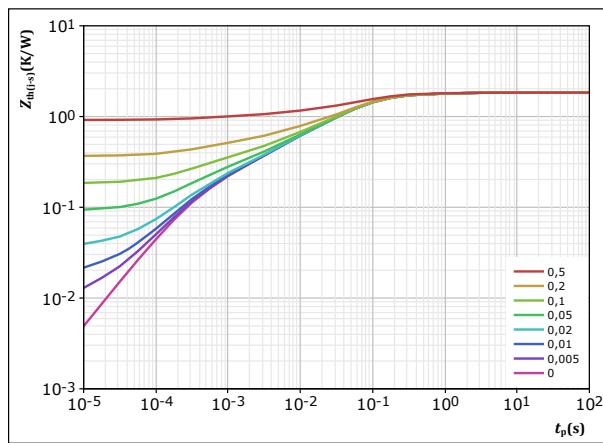
Safe operating area
 $I_C = f(V_{CE})$



IGBT

figure 16.

Transient thermal impedance as a function of pulse width
 $Z_{th(j-s)} = f(t_p)$

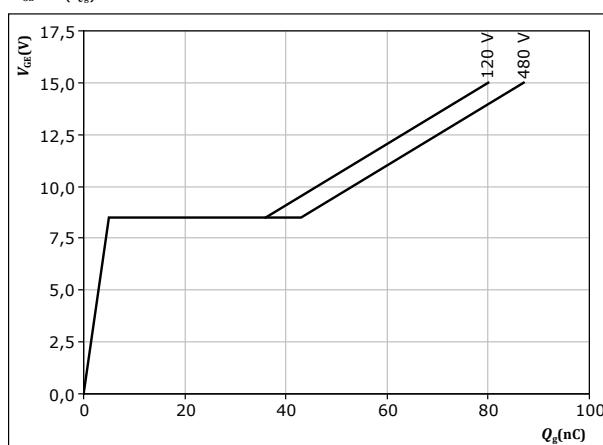


IGBT thermal model values

R (K/W)	τ (s)
8,30E-02	1,29E+00
3,76E-01	1,56E-01
8,46E-01	5,15E-02
2,81E-01	8,16E-03
1,16E-01	2,04E-03
1,32E-01	3,43E-04

figure 18.

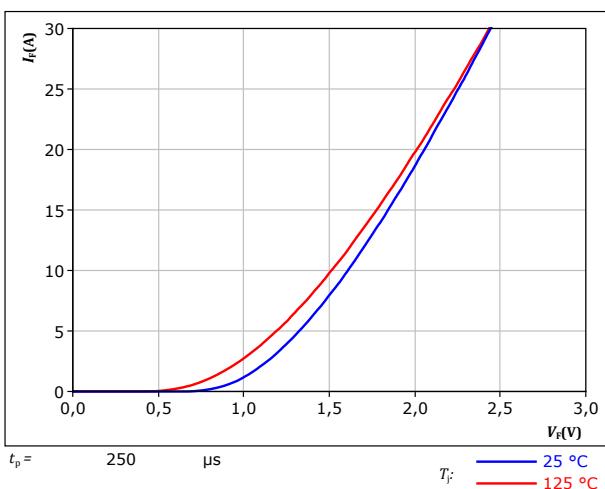
Gate voltage vs gate charge
 $V_{GE} = f(Q_g)$





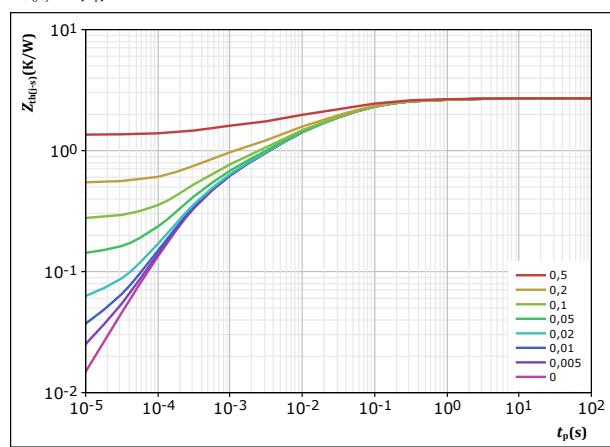
Brake Diode Characteristics

figure 19.
Typical forward characteristics
 $I_F = f(V_F)$



FWD

figure 20.
Transient thermal impedance as a function of pulse width
 $Z_{th(j-s)} = f(t_p)$



FWD

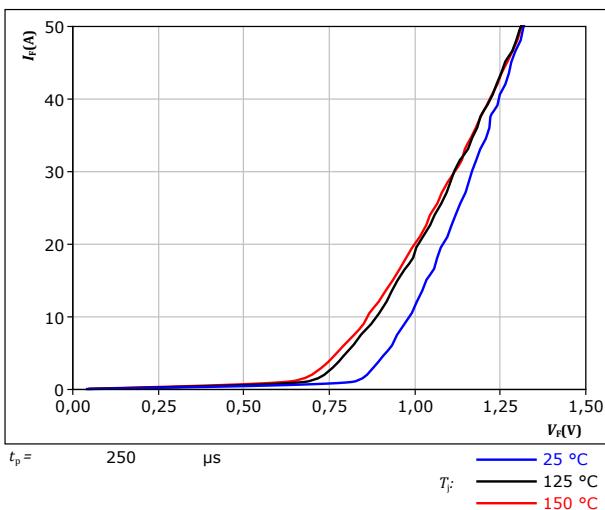
$D =$	t_p / τ	$R_{th(j-s)} =$	τ (s)
		$2,705$	K/W
0,5			$1,91\text{E+00}$
0,2			$1,24\text{E-01}$
0,1			$2,49\text{E-02}$
0,05			$3,59\text{E-03}$
0,02			$4,39\text{E-04}$
0,01			
0,005			
0			

Rectifier Diode Characteristics

figure 21.

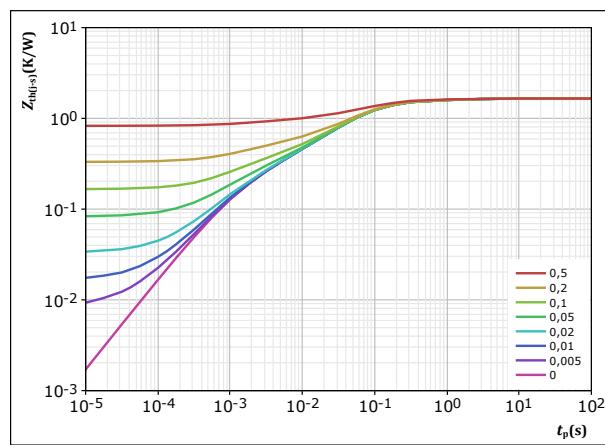
Typical forward characteristics

$$I_F = f(V_F)$$

**figure 22.**

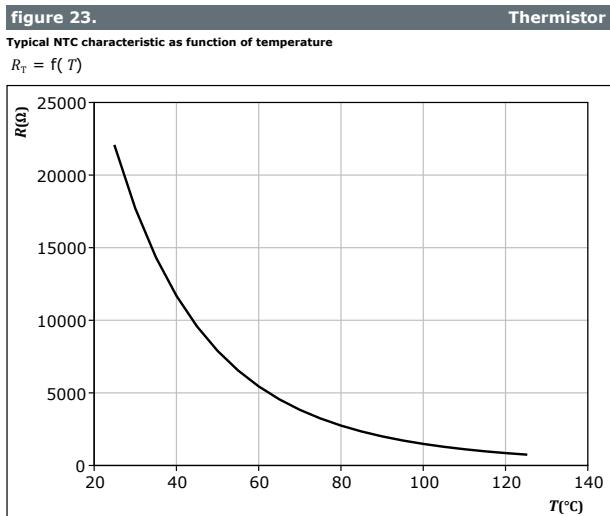
Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$





Thermistor Characteristics

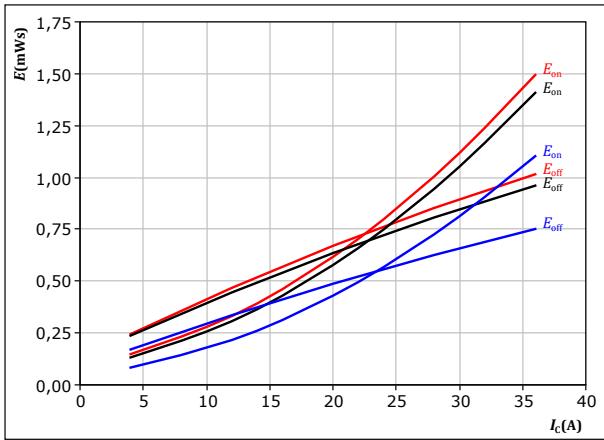


Inverter Switching Characteristics

figure 24.
IGBT

Typical switching energy losses as a function of collector current

$$E = f(I_c)$$



With an inductive load at

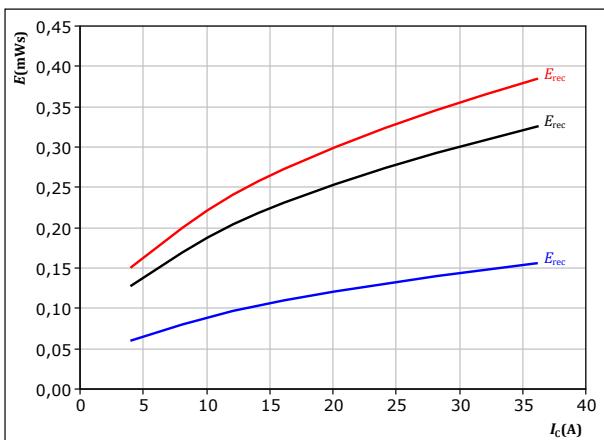
$$\begin{aligned} V_{CE} &= 350 \text{ V} \\ V_{GE} &= \pm 15 \text{ V} \\ R_{gon} &= 16 \Omega \\ R_{goff} &= 16 \Omega \end{aligned}$$

$$\begin{aligned} T_f: & 25^\circ\text{C} \\ & 125^\circ\text{C} \\ & 150^\circ\text{C} \end{aligned}$$

figure 26.
FWD

Typical reverse recovered energy loss as a function of collector current

$$E_{rec} = f(I_c)$$



With an inductive load at

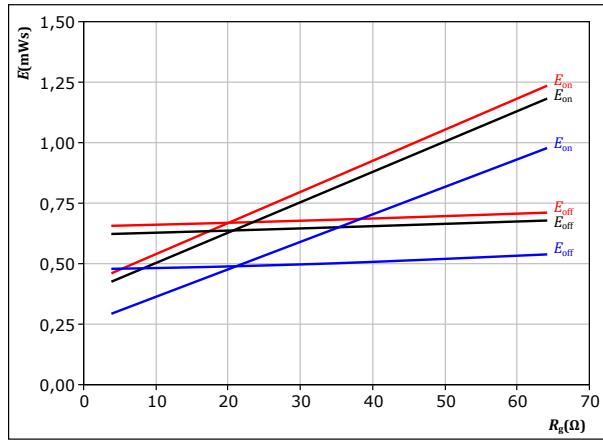
$$\begin{aligned} V_{CE} &= 350 \text{ V} \\ V_{GE} &= \pm 15 \text{ V} \\ R_{gon} &= 16 \Omega \end{aligned}$$

$$\begin{aligned} T_f: & 25^\circ\text{C} \\ & 125^\circ\text{C} \\ & 150^\circ\text{C} \end{aligned}$$

figure 25.
IGBT

Typical switching energy losses as a function of IGBT turn on gate resistor

$$E = f(R_g)$$



With an inductive load at

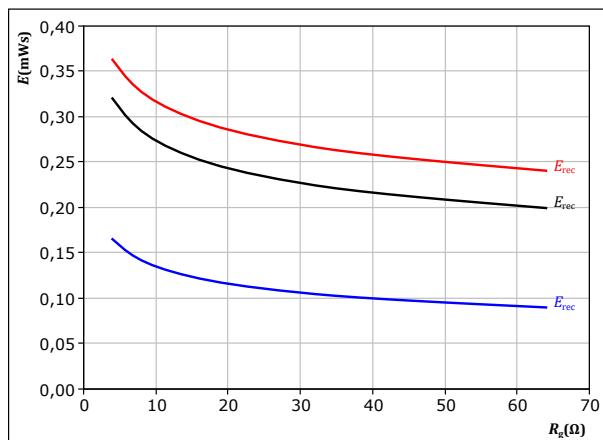
$$\begin{aligned} V_{CE} &= 350 \text{ V} \\ V_{GE} &= \pm 15 \text{ V} \\ I_c &= 20 \text{ A} \end{aligned}$$

$$\begin{aligned} T_f: & 25^\circ\text{C} \\ & 125^\circ\text{C} \\ & 150^\circ\text{C} \end{aligned}$$

figure 27.
FWD

Typical reverse recovered energy loss as a function of IGBT turn on gate resistor

$$E_{rec} = f(R_g)$$



With an inductive load at

$$\begin{aligned} V_{CE} &= 350 \text{ V} \\ V_{GE} &= \pm 15 \text{ V} \\ I_c &= 20 \text{ A} \end{aligned}$$

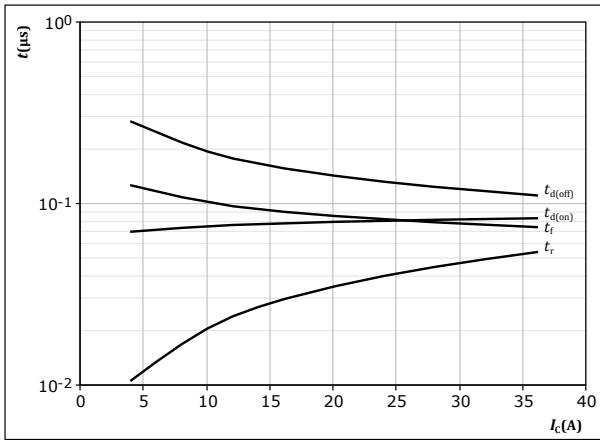
$$\begin{aligned} T_f: & 25^\circ\text{C} \\ & 125^\circ\text{C} \\ & 150^\circ\text{C} \end{aligned}$$



Inverter Switching Characteristics

figure 28. IGBT

Typical switching times as a function of collector current
 $t = f(I_C)$

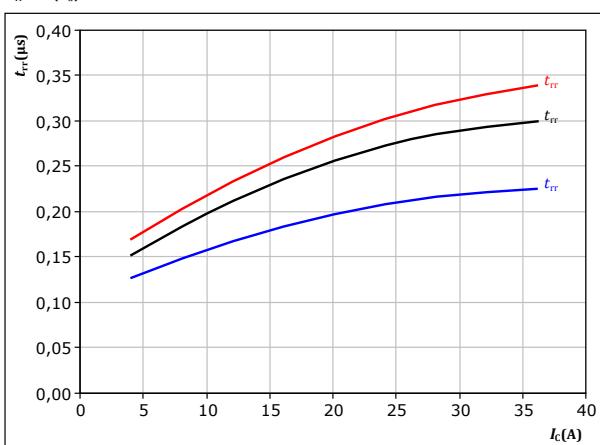


With an inductive load at

$T_j = 150^\circ\text{C}$
 $V_{CE} = 350 \text{ V}$
 $V_{GE} = \pm 15 \text{ V}$
 $R_{gon} = 16 \Omega$
 $R_{goff} = 16 \Omega$

figure 30. FWD

Typical reverse recovery time as a function of collector current
 $t_{rr} = f(I_C)$

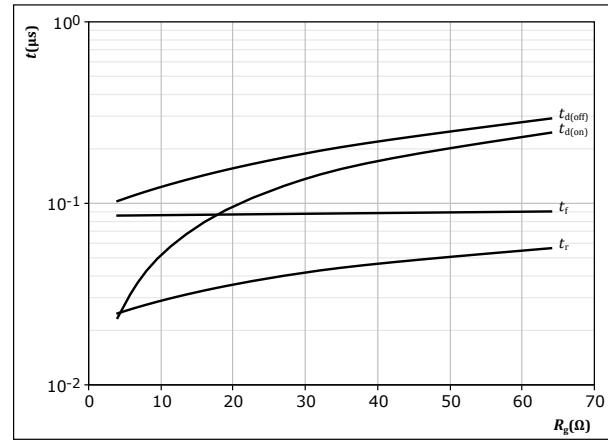


With an inductive load at

$V_{CE} = 350 \text{ V}$
 $V_{GE} = \pm 15 \text{ V}$
 $R_{gon} = 16 \Omega$

figure 29. IGBT

Typical switching times as a function of IGBT turn on gate resistor
 $t = f(R_g)$

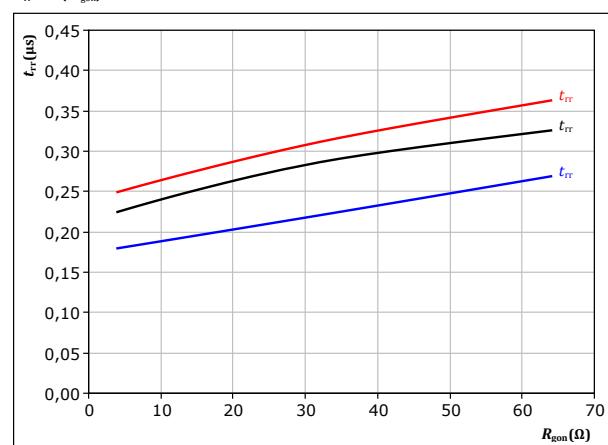


With an inductive load at

$T_j = 150^\circ\text{C}$
 $V_{CE} = 350 \text{ V}$
 $V_{GE} = \pm 15 \text{ V}$
 $I_C = 20 \text{ A}$

figure 31. FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor
 $t_{rr} = f(R_{gon})$



With an inductive load at

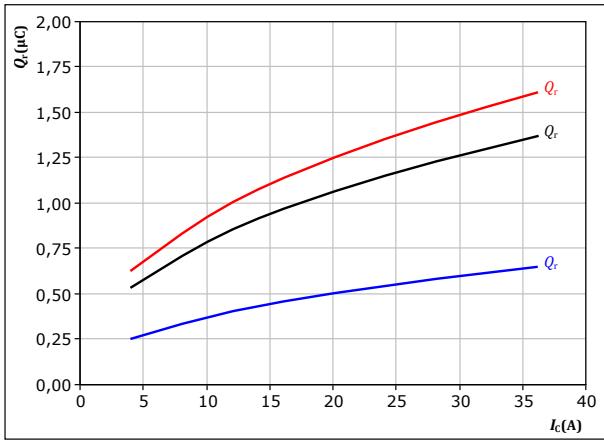
$V_{CE} = 350 \text{ V}$
 $V_{GE} = \pm 15 \text{ V}$
 $I_C = 20 \text{ A}$

Inverter Switching Characteristics

figure 32.**FWD**

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$



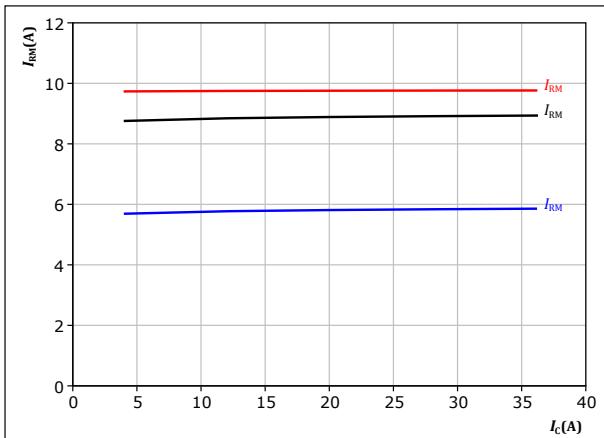
With an inductive load at

$$\begin{aligned} V_{CE} &= 350 \text{ V} & T_f &= 125 \text{ °C} \\ V_{GE} &= \pm 15 \text{ V} & & \\ R_{gon} &= 16 \Omega & & \end{aligned}$$

figure 34.**FWD**

Typical peak reverse recovery current as a function of collector current

$$I_{RM} = f(I_c)$$



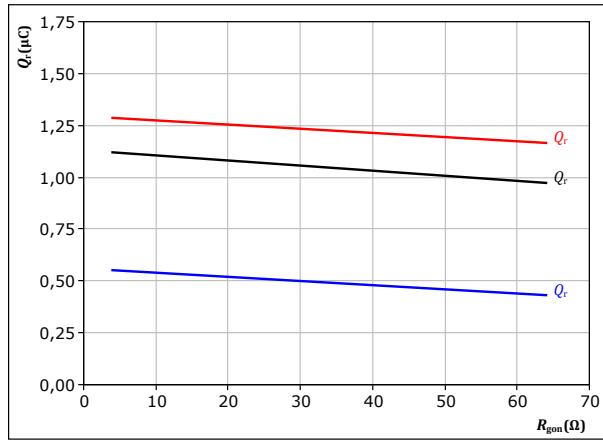
With an inductive load at

$$\begin{aligned} V_{CE} &= 350 \text{ V} & T_f &= 125 \text{ °C} \\ V_{GE} &= \pm 15 \text{ V} & & \\ R_{gon} &= 16 \Omega & & \end{aligned}$$

figure 33.**FWD**

Typical recovered charge as a function of IGBT turn on gate resistor

$$Q_r = f(R_{gon})$$



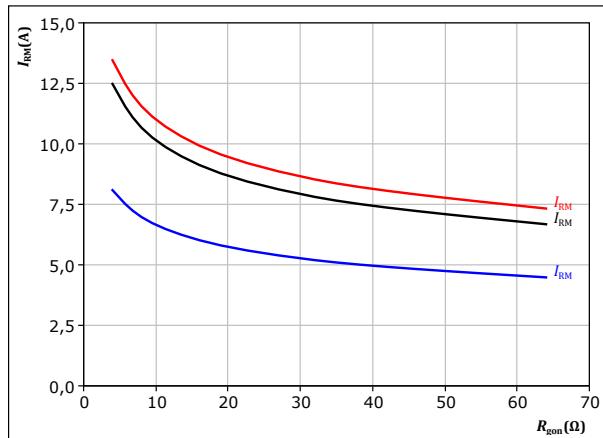
With an inductive load at

$$\begin{aligned} V_{CE} &= 350 \text{ V} & T_f &= 125 \text{ °C} \\ V_{GE} &= \pm 15 \text{ V} & & \\ I_c &= 20 \text{ A} & & \end{aligned}$$

figure 35.**FWD**

Typical peak reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RM} = f(R_{gon})$$



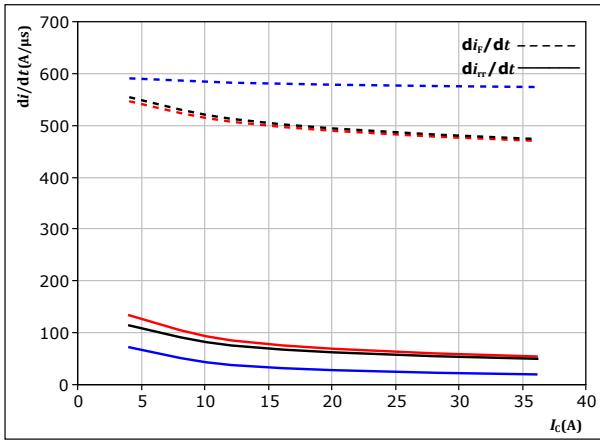
With an inductive load at

$$\begin{aligned} V_{CE} &= 350 \text{ V} & T_f &= 125 \text{ °C} \\ V_{GE} &= \pm 15 \text{ V} & & \\ I_c &= 20 \text{ A} & & \end{aligned}$$

Inverter Switching Characteristics

figure 36. FWD

Typical rate of fall of forward and reverse recovery current as a function of collector current
 $di_f/dt, di_{rr}/dt = f(I_c)$

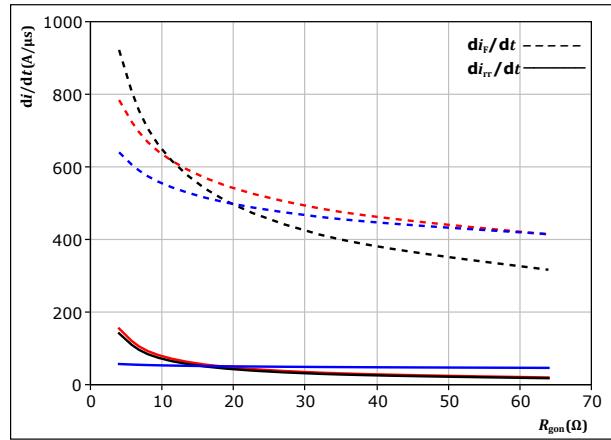


With an inductive load at

$V_{CE} = 350$ V $T_j = 25^\circ\text{C}$
 $V_{GE} = \pm 15$ V $T_j = 125^\circ\text{C}$
 $R_{gon} = 16$ Ω $T_j = 150^\circ\text{C}$

figure 37. FWD

Typical rate of fall of forward and reverse recovery current as a function of turn on gate resistor
 $di_f/dt, di_{rr}/dt = f(R_{gon})$



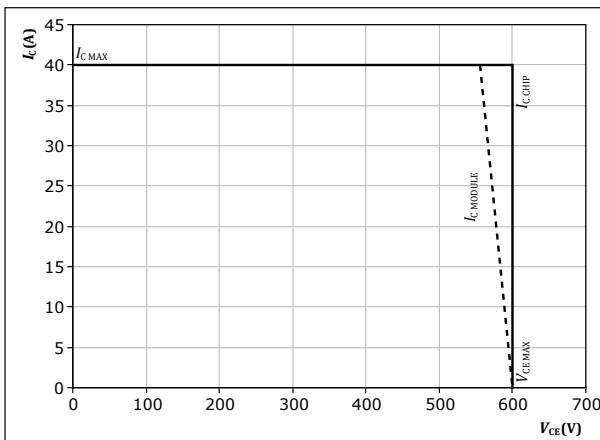
With an inductive load at

$V_{CE} = 350$ V $T_j = 25^\circ\text{C}$
 $V_{GE} = \pm 15$ V $T_j = 125^\circ\text{C}$
 $I_c = 20$ A $T_j = 150^\circ\text{C}$

figure 38. IGBT

Reverse bias safe operating area

$I_c = f(V_{CE})$



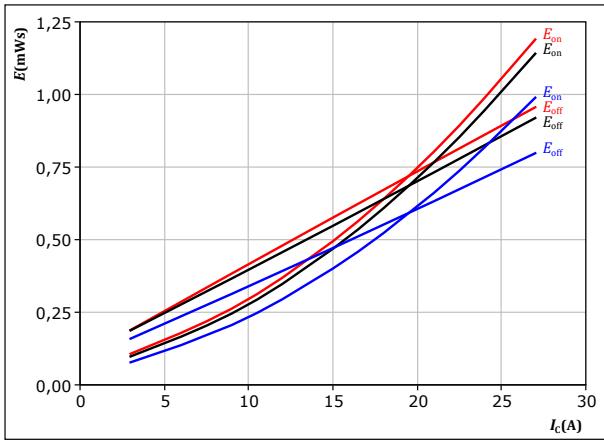
At $T_j = 150^\circ\text{C}$
 $R_{gon} = 16$ Ω
 $R_{goff} = 16$ Ω

Brake Switching Characteristics

figure 39.

Typical switching energy losses as a function of collector current

$$E = f(I_c)$$



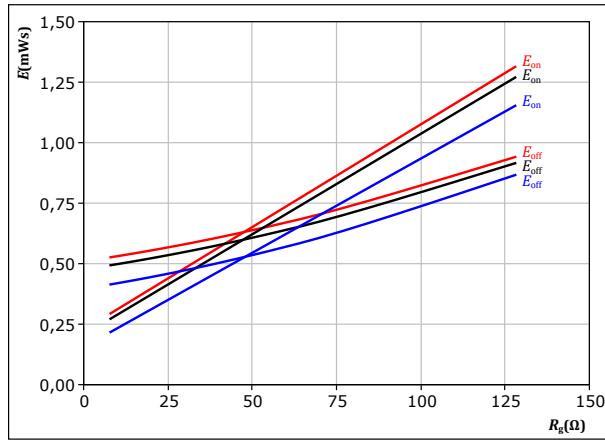
With an inductive load at

$V_{CE} =$	400	V	$T_f:$	25 °C
$V_{GE} =$	0/15	V		125 °C
$R_{gon} =$	32	Ω		150 °C
$R_{goff} =$	32	Ω		

IGBT
figure 40.

Typical switching energy losses as a function of IGBT turn on gate resistor

$$E = f(R_g)$$



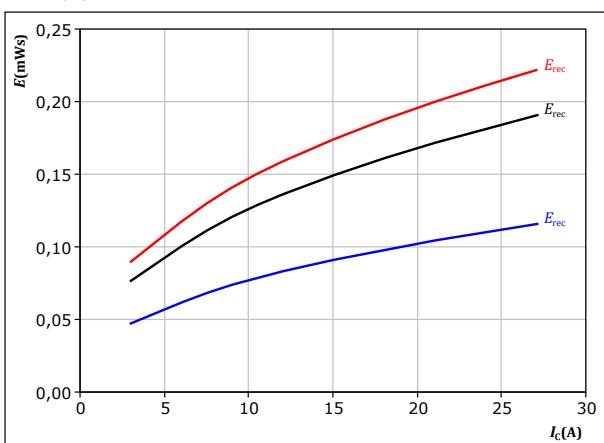
With an inductive load at

$V_{CE} =$	400	V	$T_f:$	25 °C
$V_{GE} =$	0/15	V		125 °C
$I_c =$	15	A		150 °C

IGBT
figure 41.

Typical reverse recovered energy loss as a function of collector current

$$E_{rec} = f(I_c)$$



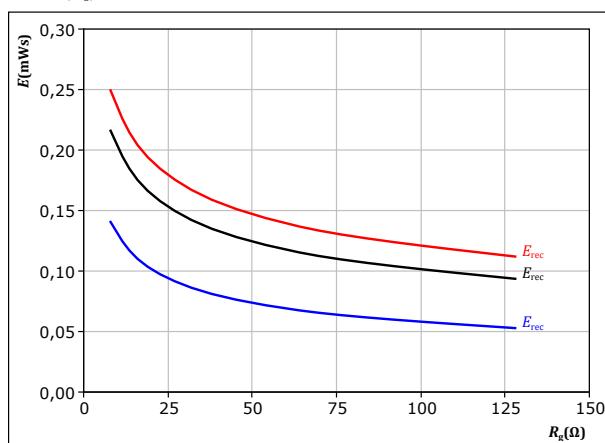
With an inductive load at

$V_{CE} =$	400	V	$T_f:$	25 °C
$V_{GE} =$	0/15	V		125 °C
$R_{gon} =$	32	Ω		150 °C

FWD
figure 42.

Typical reverse recovered energy loss as a function of IGBT turn on gate resistor

$$E_{rec} = f(R_g)$$



With an inductive load at

$V_{CE} =$	400	V	$T_f:$	25 °C
$V_{GE} =$	0/15	V		125 °C
$I_c =$	15	A		150 °C

FWD

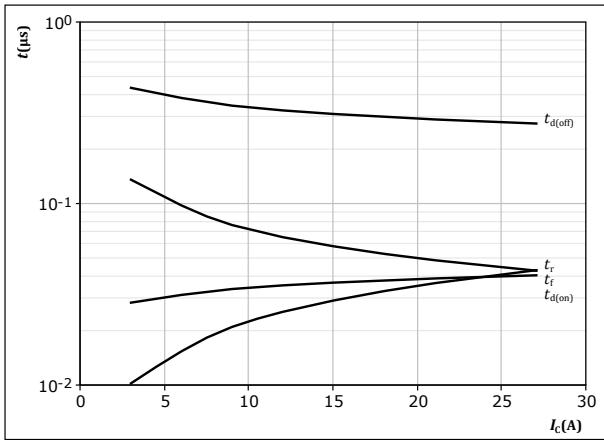


Brake Switching Characteristics

figure 43.

IGBT

Typical switching times as a function of collector current
 $t = f(I_C)$



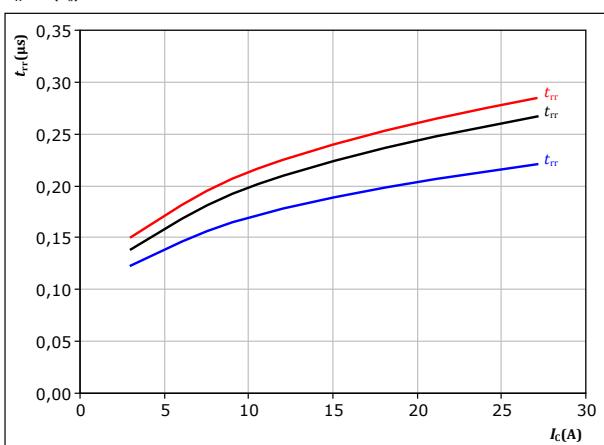
With an inductive load at

T_j = 150 °C
V_{CE} = 400 V
V_{GE} = 0/15 V
R_{gon} = 32 Ω
R_{goff} = 32 Ω

figure 45.

FWD

Typical reverse recovery time as a function of collector current
 $t_{rr} = f(I_C)$



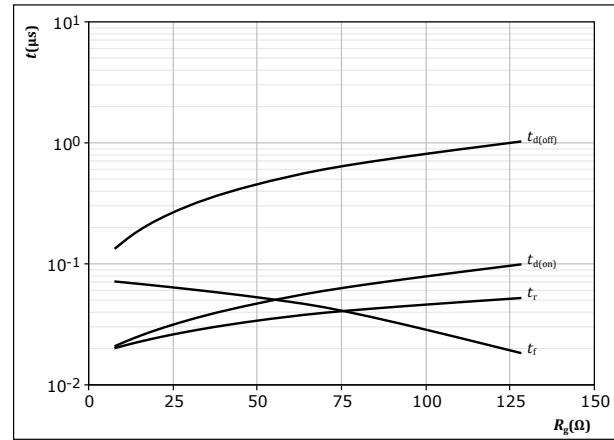
With an inductive load at

V_{CE} = 400 V
V_{GE} = 0/15 V
R_{gon} = 32 Ω

figure 44.

IGBT

Typical switching times as a function of IGBT turn on gate resistor
 $t = f(R_g)$



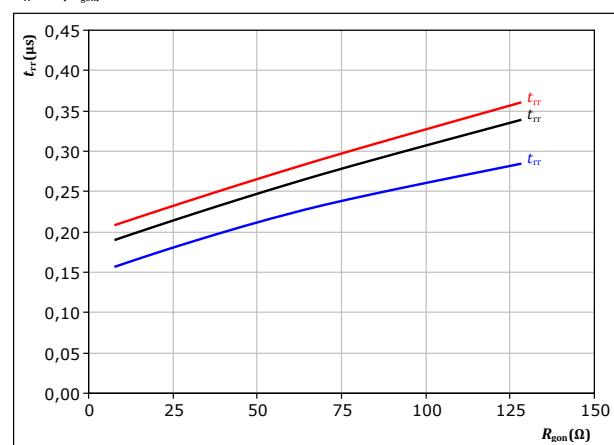
With an inductive load at

T_j = 150 °C
V_{CE} = 400 V
V_{GE} = 0/15 V
I_C = 15 A

figure 46.

FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor
 $t_{rr} = f(R_{gon})$



With an inductive load at

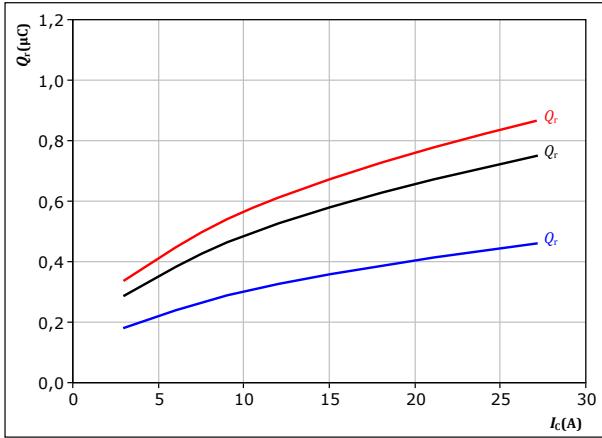
V_{CE} = 400 V
V_{GE} = 0/15 V
I_C = 15 A

Brake Switching Characteristics

figure 47.

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$



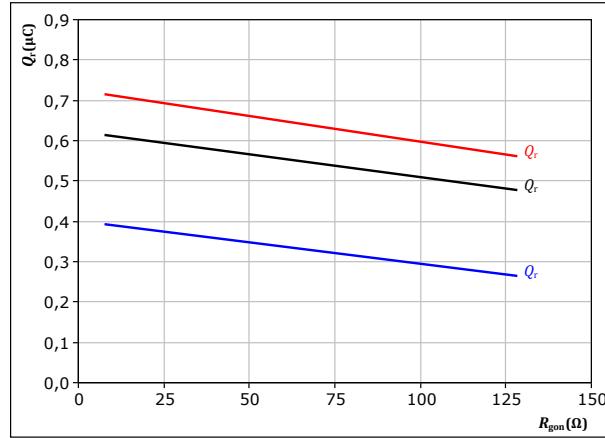
With an inductive load at

$$\begin{aligned} V_{CE} &= 400 \quad \text{V} & T_f &= 25^\circ\text{C} \\ V_{GE} &= 0/15 \quad \text{V} & & \\ R_{gon} &= 32 \quad \Omega & T_f &= 125^\circ\text{C} \\ & & & \text{---} \\ & & & T_f = 150^\circ\text{C} \end{aligned}$$

FWD
figure 48.

Typical recovered charge as a function of IGBT turn on gate resistor

$$Q_r = f(R_{gon})$$



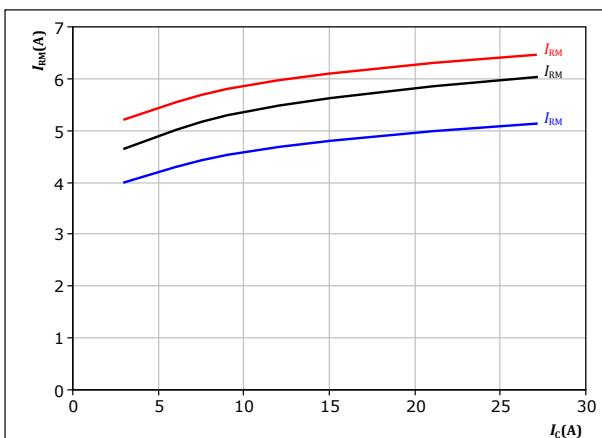
With an inductive load at

$$\begin{aligned} V_{CE} &= 400 \quad \text{V} & T_f &= 25^\circ\text{C} \\ V_{GE} &= 0/15 \quad \text{V} & & \\ I_c &= 15 \quad \text{A} & T_f &= 125^\circ\text{C} \\ & & & \text{---} \\ & & & T_f = 150^\circ\text{C} \end{aligned}$$

FWD
figure 49.

Typical peak reverse recovery current as a function of collector current

$$I_{RM} = f(I_c)$$



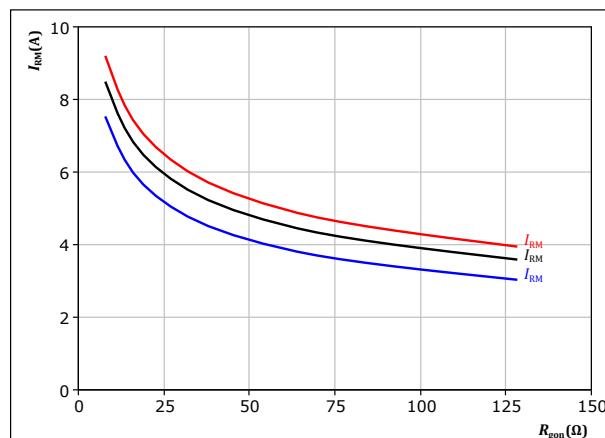
With an inductive load at

$$\begin{aligned} V_{CE} &= 400 \quad \text{V} & T_f &= 25^\circ\text{C} \\ V_{GE} &= 0/15 \quad \text{V} & & \\ R_{gon} &= 32 \quad \Omega & T_f &= 125^\circ\text{C} \\ & & & \text{---} \\ & & & T_f = 150^\circ\text{C} \end{aligned}$$

FWD
figure 50.

Typical peak reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RM} = f(R_{gon})$$



With an inductive load at

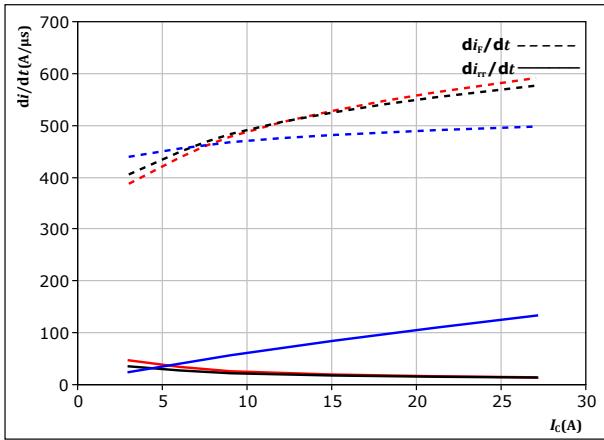
$$\begin{aligned} V_{CE} &= 400 \quad \text{V} & T_f &= 25^\circ\text{C} \\ V_{GE} &= 0/15 \quad \text{V} & & \\ I_c &= 15 \quad \text{A} & T_f &= 125^\circ\text{C} \\ & & & \text{---} \\ & & & T_f = 150^\circ\text{C} \end{aligned}$$

FWD

Brake Switching Characteristics

figure 51. FWD

Typical rate of fall of forward and reverse recovery current as a function of collector current
 $di_f/dt, di_{rr}/dt = f(I_c)$

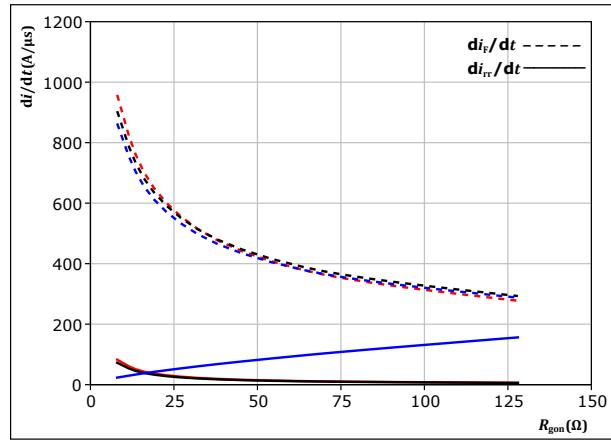


With an inductive load at

$V_{CE} = 400$	V	$T_j = 25$ °C
$V_{GE} = 0/15$	V	$T_j = 125$ °C
$R_{gon} = 32$	Ω	$T_j = 150$ °C

figure 52. FWD

Typical rate of fall of forward and reverse recovery current as a function of turn on gate resistor
 $di_f/dt, di_{rr}/dt = f(R_{gon})$



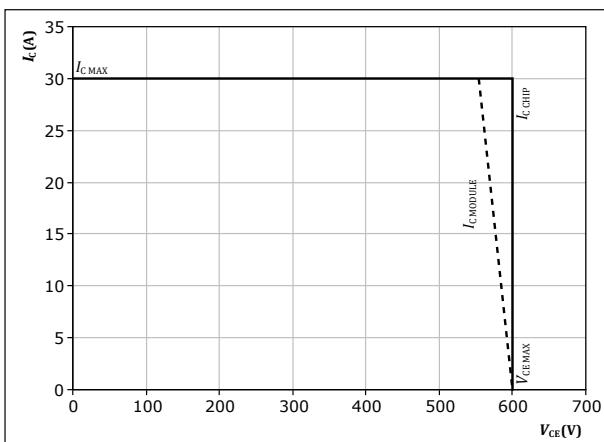
With an inductive load at

$V_{CE} = 400$	V	$T_j = 25$ °C
$V_{GE} = 0/15$	V	$T_j = 125$ °C
$I_c = 15$	A	$T_j = 150$ °C

figure 53. IGBT

Reverse bias safe operating area

$$I_c = f(V_{CE})$$



At $T_j = 150$ °C

$R_{gon} = 32$	Ω
$R_{goff} = 32$	Ω

Switching Definitions

figure 54. IGBT

Turn-off Switching Waveforms & definition of t_{doff} , t_{Eoff} (t_{Eoff} = integrating time for E_{off})

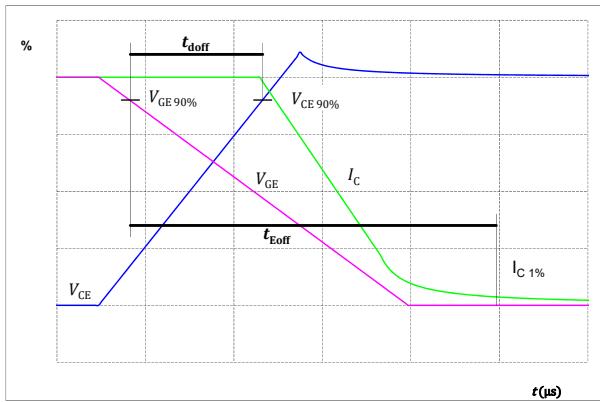


figure 55. IGBT

Turn-on Switching Waveforms & definition of t_{don} , t_{Eon} (t_{Eon} = integrating time for E_{on})

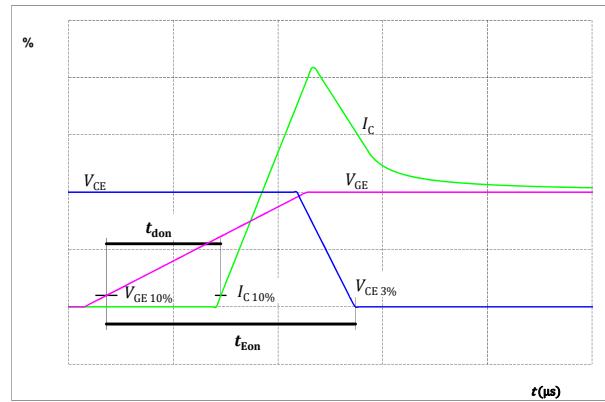


figure 56. IGBT

Turn-off Switching Waveforms & definition of t_f

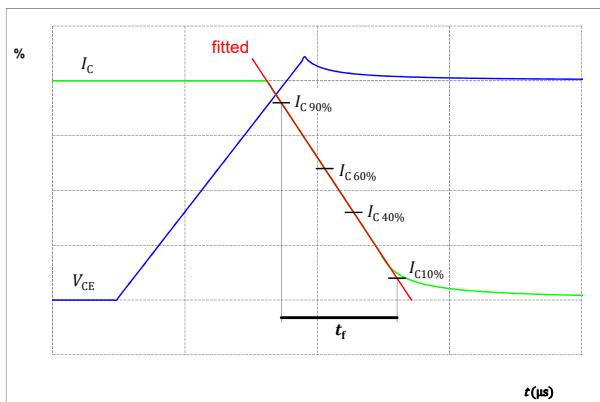
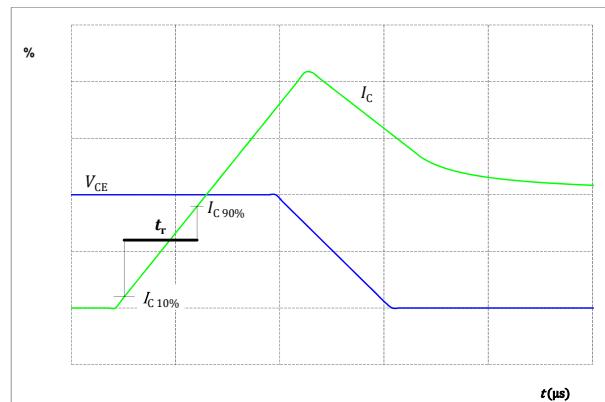


figure 57. IGBT

Turn-on Switching Waveforms & definition of t_r



Switching Definitions

figure 58.
Turn-off Switching Waveforms & definition of t_{tr}

FWD

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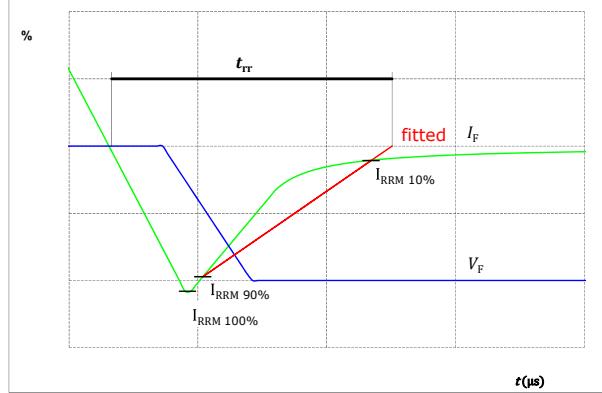
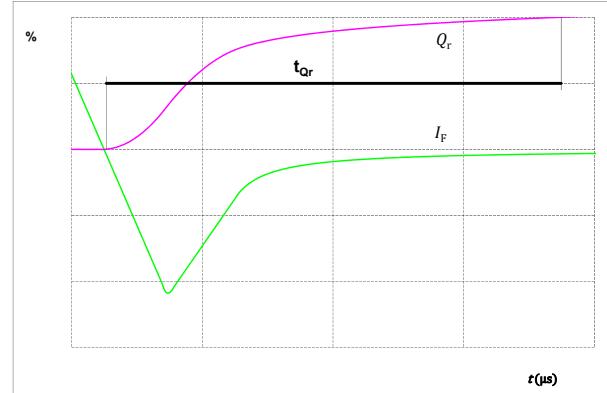


figure 59.
Turn-on Switching Waveforms & definition of t_{qr} (t_{qr} = integrating time for Q_r)

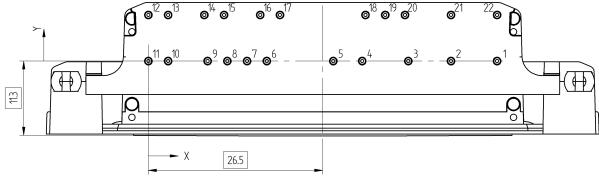
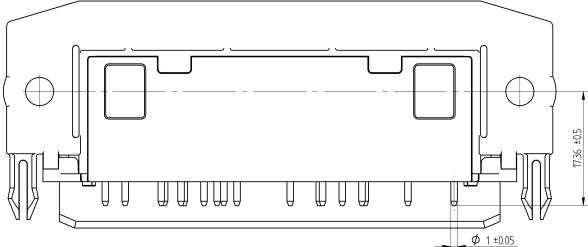
FWD

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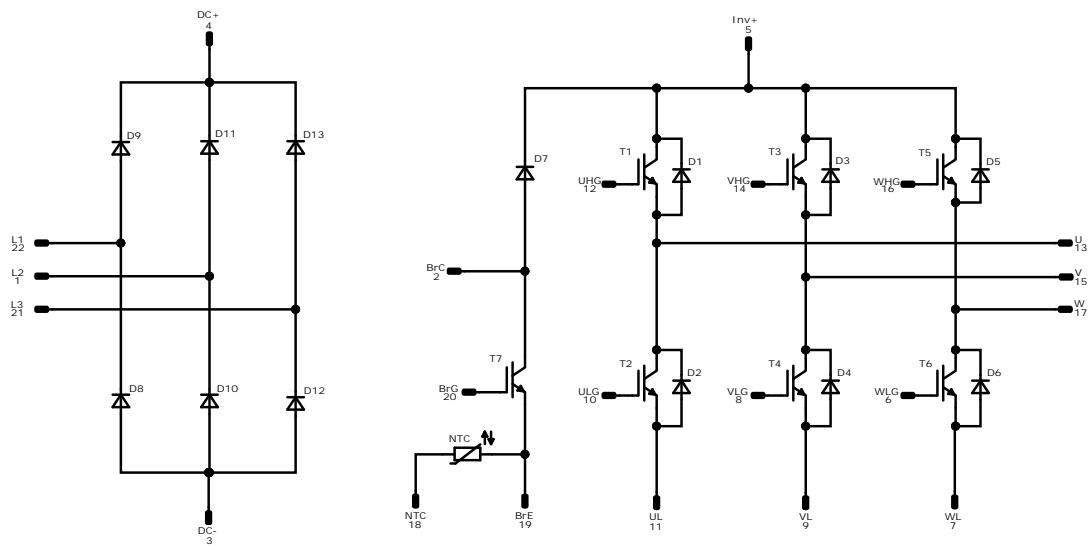
Ordering Code							
Version				Ordering Code			
Without thermal paste				V23990-P634-A-PM			
With thermal paste (5,2 W/mK, PTM6000HV)				V23990-P634-A-/7/-PM			
Marking							
Text	VIN	Date code	Type&Ver	UL	Lot	Serial	
	VIN	WWYY	TTTTTTVV	UL	LLLLL	SSSS	
	Type&Ver	Lot number	Serial	Date code			
	TTTTTTVV	LLLLL	SSSS	WWYY			
Outline							
Pin table [mm]							
Pin	X	Y					
1	53	0					
2	46	0					
3	39,5	0					
4	32,5	0					
5	28,1	0					
6	18	0					
7	15	0					
8	12	0					
9	9	0					
10	3	0					
11	0	0					
12	0	7					
13	3	7					
14	8,5	7					
15	11,5	7					
16	17	7					
17	20	7					
18	33	7					
19	36	7					
20	39	7					
21	46	7					
22	53	7					

Tolerance of pinpositions: ±0.5mm at the end of pins
Dimension of coordinate axis is only offset without tolerance



Vincotech

Pinout



Identification

ID	Component	Voltage	Current	Function	Comment
T2, T1, T4, T3, T6, T5	IGBT	600 V	20 A	Inverter Switch	
D2, D1, D4, D3, D6, D5	FWD	600 V	20 A	Inverter Diode	
T7	IGBT	600 V	15 A	Brake Switch	
D7	FWD	600 V	10 A	Brake Diode	
D8, D9, D10, D11, D12, D13	Rectifier	1600 V	18 A	Rectifier Diode	
Rt	Thermistor			Thermistor	



Vincotech

Packaging instruction				
Standard packaging quantity (SPQ) 80	>SPQ	Standard	<SPQ	Sample

Handling instruction				
Handling instructions for flow90 1 packages see vincotech.com website.				

Package data				
Package data for flow90 1 packages see vincotech.com website.				

Vincotech thermistor reference				
See Vincotech thermistor reference table at vincotech.com website.				

UL recognition and file number				
This device is UL 1557 recognized under E192116 up to a junction temperature under switching condition $T_{j,op}=175^{\circ}\text{C}$ and up to 3500VAC/1min isolation voltage. For more information see vincotech.com website.				

Document No.:	Date:	Modification:	Pages
V23990-P634-A-PM-D6-14	16 Apr. 2025	New datasheet format, no change in module	

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2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.