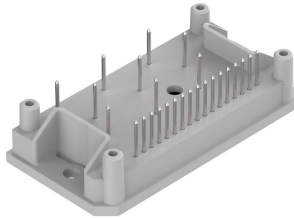
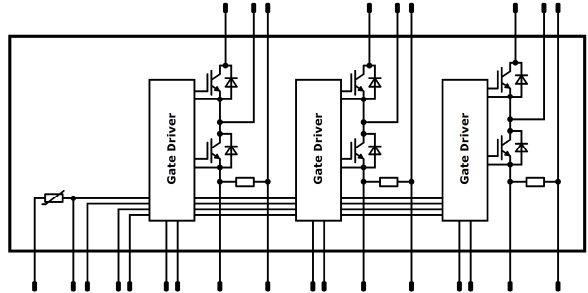
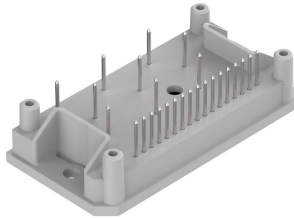
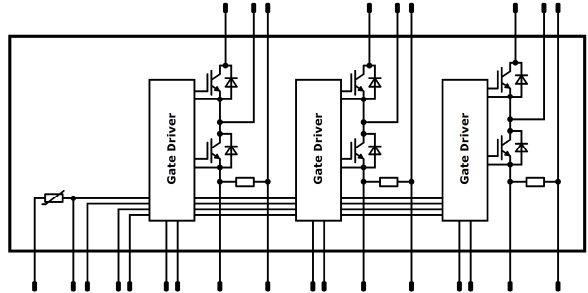
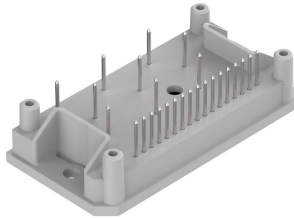
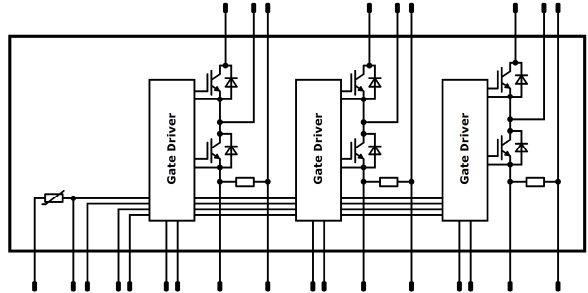




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<i>flowIPM 1B</i>	1200 V / 15 A										
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Schematic											
											

## Maximum Ratings

$T_j = 25\text{ °C}$ , unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
<b>Inverter Switch</b>				
Collector-emitter voltage	$V_{CES}$		1200	V
Collector current	$I_C$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	12	A
Repetitive peak collector current	$I_{CRM}$	$t_p$ limited by $T_{jmax}$	45	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	31	W
Gate-emitter voltage	$V_{GES}$		±20	V
Short circuit ratings	$t_{SC}$	$V_{GE} = 15\text{ V}$ $V_{CC} = 800\text{ V}$ $T_j \leq 150\text{ °C}$	10	µs
Maximum junction temperature	$T_{jmax}$		175	°C



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## Maximum Ratings

$T_j = 25\text{ °C}$ , unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
<b>Inverter Diode</b>				
Peak repetitive reverse voltage	$V_{RRM}$		1200	V
Continuous (direct) forward current	$I_F$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	11	A
Repetitive peak forward current	$I_{FRM}$		30	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	19	W
Maximum junction temperature	$T_{jmax}$		175	°C

## Gate Driver

Supply voltage	$V_{CC}$		-0,5...+24	V
Logic input voltage	$V_{in}$	UH, UL, VH, VL, WH, WL, FO, RST	-0,5... $V_{cc}$ +0,5	V
Internal current limit	$I_{MAX}$		16,7	A
Junction Temperature	$T_{jmax}$		125	°C

## Module Properties

### Thermal Properties

Storage temperature	$T_{stg}$		-40...+125	°C
Operation temperature under switching condition	$T_{jop}$		-40...( $T_{jmax} - 25$ )	°C

### Isolation Properties

Isolation voltage	$V_{isol}$	DC Test Voltage* $t_p = 2\text{ s}$	6000	V
		AC Voltage $t_p = 1\text{ min}$	2500	V
Creepage distance			min. 12,7	mm
Clearance			min. 12,7	mm
Comparative Tracking Index	CTI		> 200	

\*100 % tested in production



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## Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		$V_{GE}$ [V] $V_{GS}$ [V]	$V_{CE}$ [V] $V_{DS}$ [V] $V_F$ [V]	$I_C$ [A] $I_D$ [A] $I_F$ [A]	$T_j$ [°C]	Min	Typ	Max		

### Inverter Switch

#### Static

Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{GE} = V_{CE}$			0,0005	25	5,3	5,8	6,3	V
Collector-emitter saturation voltage	$V_{CEsat}$		15		12	25 125 150		2,10 2,28 2,46	2,3	V
Collector-emitter cut-off current	$I_{CES}$		0	1200		25			10	μA
Gate-emitter leakage current	$I_{GES}$		20	0		25			120	nA
Internal gate resistance	$r_g$							none		Ω
Input capacitance	$C_{ies}$	$f = 1 \text{ Mhz}$	0	25		25		890		pF
Reverse transfer capacitance	$C_{res}$							30		
Gate charge	$Q_g$		20			25		0,12		nC

#### Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4 \text{ W/mK}$ (PSX)						3,07		K/W
-------------------------------------	---------------	---	--	--	--	--	--	------	--	-----

#### Dynamic

Turn-on delay time	$t_{d(on)}$	$R_{gon} = 16 \Omega$ $R_{goff} = 32 \Omega$	0 / 15	600	11	25		1480		ns
						125		1912		
						150		2007		
Rise time	$t_r$					25		19		
						125		23		
						150		24		
Turn-off delay time	$t_{d(off)}$					25		1508		
						125		2011		
		150		2119						
Fall time	$t_f$	25		79						
		125		133						
		150		159						
Turn-on energy (per pulse)	$E_{on}$	$Q_{tFWD} = 1,2 \mu\text{C}$ $Q_{tFWD} = 2,2 \mu\text{C}$ $Q_{tFWD} = 2,6 \mu\text{C}$				25		0,676	mWs	
						125		1,107		
						150		1,240		
						25		0,879		
Turn-off energy (per pulse)	$E_{off}$					125		1,440		
						150		1,600		



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### Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		$V_{GE}$ [V]	$V_{CE}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max		

#### Inverter Diode

##### Static

Parameter	Symbol	$V_{GE}$ [V]	$V_{CE}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max	Unit
Forward voltage	$V_F$			12	25 125 150		1,93 1,91 1,90	2,3	V
Reverse leakage current	$I_R$		1200		25			3,5	μA

##### Thermal

Parameter	Symbol	Conditions	Value	Unit
Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)	4,92	K/W

##### Dynamic

Parameter	Symbol	$V_{GE}$ [V]	$V_{CE}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max	Unit
Peak recovery current	$I_{RRM}$				25 125 150		12 13 14		A
Reverse recovery time	$t_{rr}$				25 125 150		245 394 437		ns
Recovered charge	$Q_r$	$di/dt = 730$ A/μs $di/dt = 539$ A/μs $di/dt = 478$ A/μs	0 / 15	600	11	25 125 150	1,226 2,228 2,557		μC
Reverse recovered energy	$E_{rec}$				25 125 150		0,453 0,829 0,965		mWs
Peak rate of fall of recovery current	$(di_{rr}/dt)_{max}$				25 125 150		80 42 39		A/μs



## Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		$V_{GE}$ [V]	$V_{CE}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max		

### Gate Driver

#### Static

Recommended supply voltage	$V_{CC}$					13,5	15	20	V
Power on reset trip voltage	$V_{POR}$					4,0	5,5	7,5	V
Internal current limit	$I_{MAX}$					13,3	16,7	20	A
Quiescent supply current	$I_q$						3	4,5	mA
Logic "1" input voltage	$V_{IH}$	UH, UL, VH, VL, WH, WL, RST				2,2	3	4	v
Logic "0" input voltage	$V_{IL}$		0,6	1,5	2,1	v			
Logic "1" input current	$I_{inH}$	$V_{in} = 5\text{ V}$				0,6	1	1,4	mA
Logic "0" input current	$I_{inL}$	$V_{in} = 0\text{ V}$				0	0	0,01	mA
Input signal filter time	$t_{Fit}$	UH, UL, VH, VL, WH, WL, FO (in), RST (pulse)				80	200	500	ns
Logic "1" FAULT output*	$V_{outFAULTH}$	$I_{FAULT} = 1\text{ mA}$						0,95	V
Logic "1" FAULT input treshold voltage*	$V_{inFAULTH}$					0,6	1,5	2,1	V
Logic "0" FAULT input treshold voltage*	$V_{inFAULTL}$					2,2	3	4	V
Under voltage reset voltage	$V_{UVreset}$					10	10,8	11,6	V
Under voltage trip voltage	$V_{UVtrip}$					10,5	11,3	12,1	V
Under voltage hysteresis voltage	$V_{UVhysteresis}$					0,2	0,5	0,8	V
Under voltage filter time	$t_{UVfilt}$					4	8	16	$\mu\text{s}$
Internal dead time	$t_{UVilt}$	Delay matching, high side turn-on and low side turn off				-100	80	300	ns
Internal dead time	$t_{UVilt}$	Delay matching, low side turn-on and high side turn off				-20	180	400	ns

\* FAULT pin is inverse logic with open drain output for more information see Mitsubishi's M81738FP datasheet



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### Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		$V_{GS}$ [V]	$V_{GE}$ [V]	$V_{DS}$ [V]	$I_D$ [A]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	

#### Thermistor

Rated resistance	$R$					25		22		kΩ
Deviation of $R_{100}$	$\Delta_{R/R}$	$R_{100} = 1486 \Omega$				100	-12		+14	%
Power dissipation	$P$					25		200		mW
Power dissipation constant						25		2		mW/K
B-value	$B_{(25/50)}$	Tol. $\pm 3\%$				25		3950		K
B-value	$B_{(25/100)}$	Tol. $\pm 3\%$				25		3998		K
Vincotech NTC Reference									B	



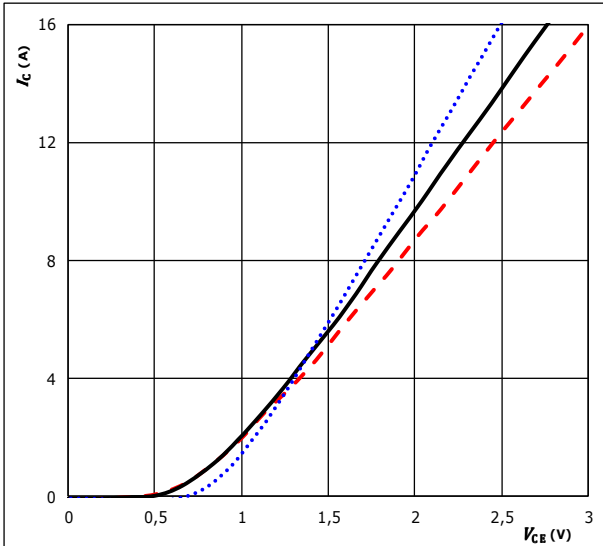
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## Inverter Switch Characteristics

figure 1. IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$

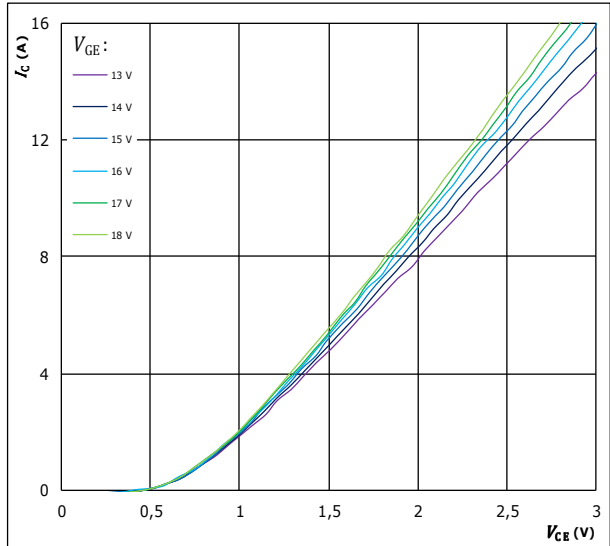


$t_p = 250 \mu\text{s}$   
 $V_{GE} = 15 \text{ V}$   
 $T_j: 25 \text{ }^\circ\text{C}$  (dotted blue)  
 $125 \text{ }^\circ\text{C}$  (solid black)  
 $150 \text{ }^\circ\text{C}$  (dashed red)

figure 2. IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$

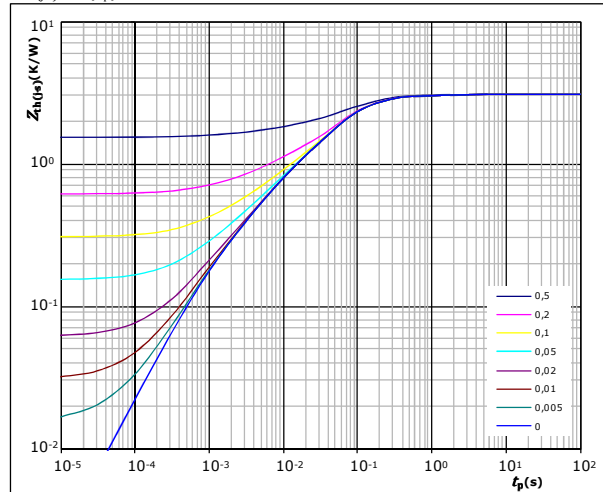


$t_p = 250 \mu\text{s}$   
 $T_j = 150 \text{ }^\circ\text{C}$   
 $V_{GE}$  from 13 V to 18 V in steps of 1 V

figure 3. IGBT

Transient thermal impedance as function of pulse duration

$$Z_{th(j-s)} = f(t_p)$$



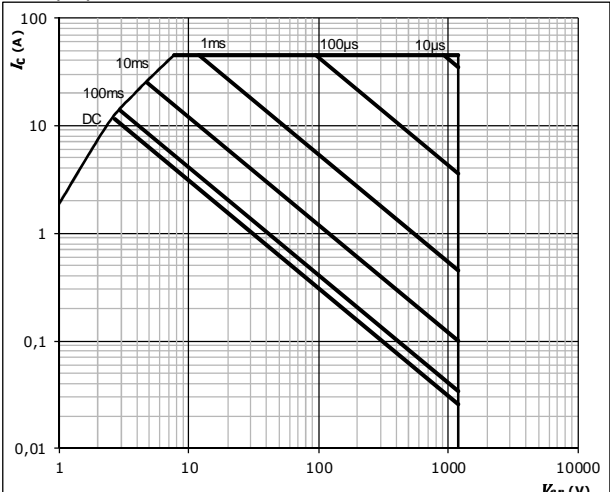
$D = t_p / T$   
 $R_{th(j-s)} = 3,07 \text{ K/W}$   
 IGBT thermal model values

R (K/W)	$\tau$ (s)
1,26E-01	1,14E+00
4,34E-01	2,04E-01
1,94E+00	6,00E-02
4,50E-01	6,48E-03
1,19E-01	9,59E-04

figure 4. IGBT

Safe operating area

$$I_C = f(V_{CE})$$



$D =$  single pulse  
 $T_s = 80 \text{ }^\circ\text{C}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $T_j = T_{jmax}$

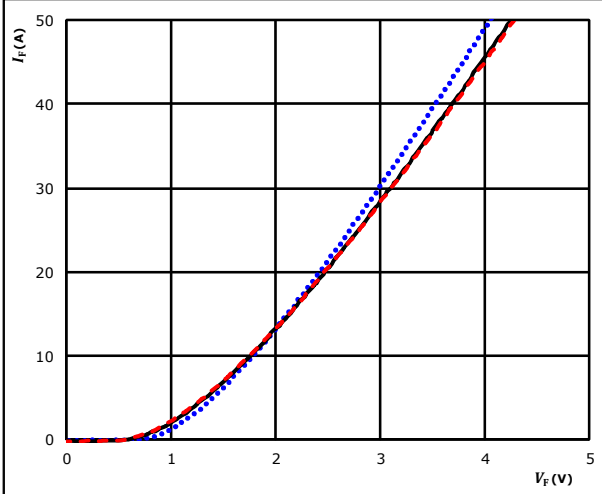


## Inverter Diode Characteristics

**figure 1.** FWD

Typical forward characteristics

$$I_F = f(V_F)$$

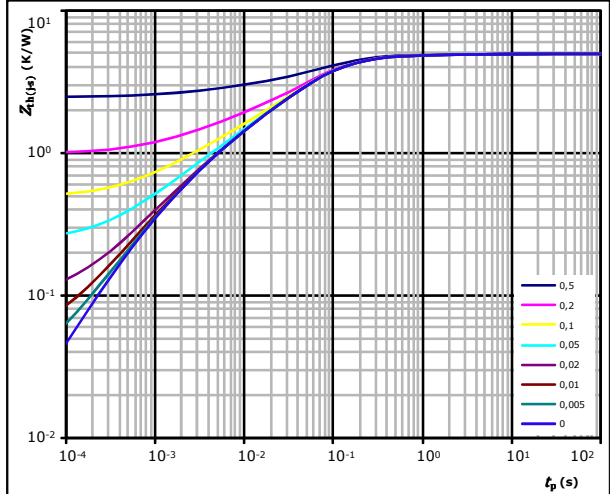


$t_p = 250 \mu s$   
 $T_j$ : 25 °C .....  
 125 °C ———  
 150 °C - - - -

**figure 2.** FWD

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D = t_p / T$   
 $R_{th(j-s)} = 4,92 \text{ K/W}$   
 FWD thermal model values

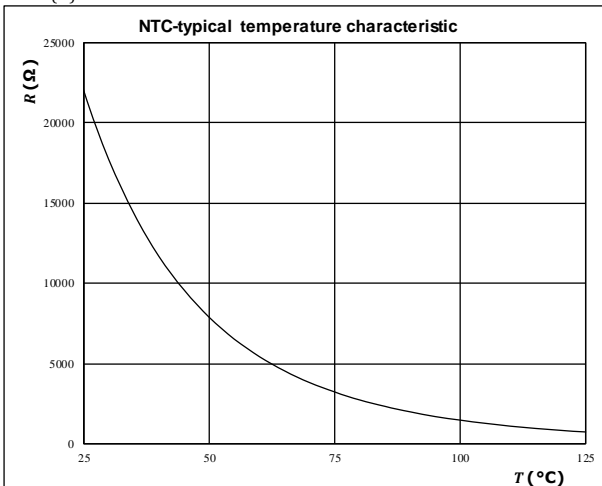
$R$ (K/W)	$\tau$ (s)
1,83E-01	2,10E+00
4,86E-01	2,84E-01
2,86E+00	6,82E-02
7,18E-01	1,40E-02
5,14E-01	3,30E-03
1,52E-01	6,79E-04

## Thermistor Characteristics

**figure 1.** Thermistor

Typical NTC characteristic  
as a function of temperature

$$R = f(T)$$





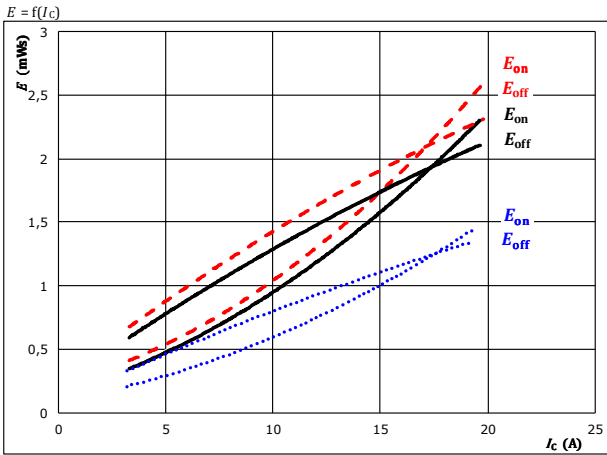


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## Inverter Switching Characteristics

**figure 1.** IGBT

Typical switching energy losses as a function of collector current

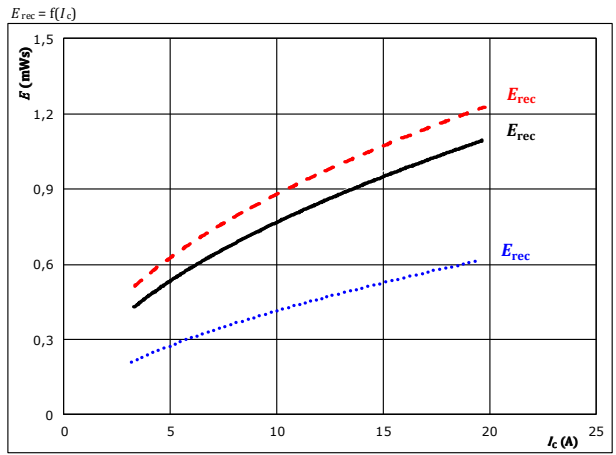


With an inductive load at

$V_{CE} = 600$ V	$T_j = 25$ °C	.....
$V_{GE} = 0 / 15$ V	$T_j = 125$ °C	————
$R_{gon} = 16,0$ Ω	$T_j = 150$ °C	- - - - -
$R_{goff} = 32,0$ Ω		

**figure 2.** FWD

Typical reverse recovered energy loss as a function of collector current

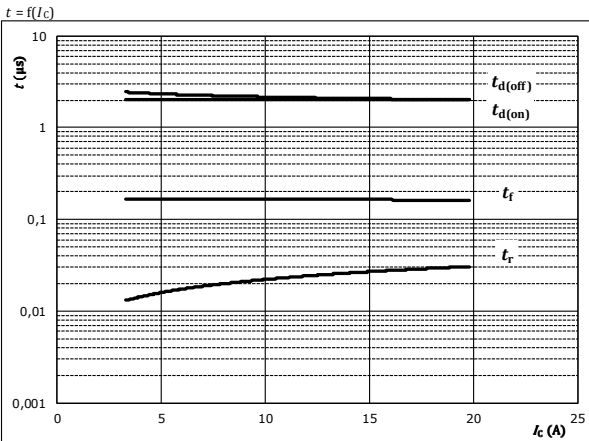


With an inductive load at

$V_{CE} = 600$ V	$T_j = 25$ °C	.....
$V_{GE} = 0 / 15$ V	$T_j = 125$ °C	————
$R_{gon} = 16,0$ Ω	$T_j = 150$ °C	- - - - -

**figure 3.** IGBT

Typical switching times as a function of collector current

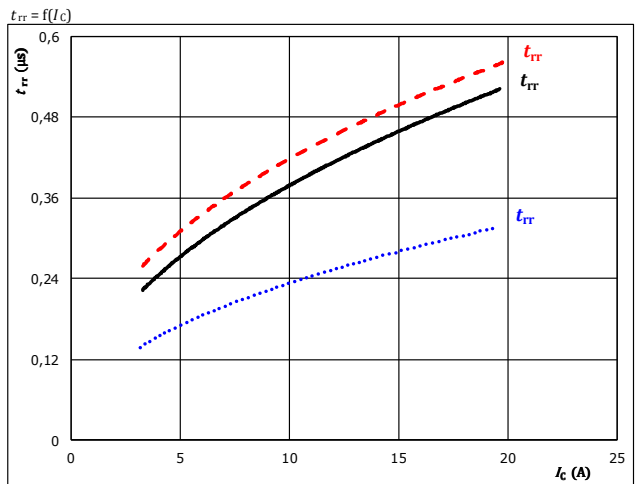


With an inductive load at

$T_j = 150$ °C
$V_{CE} = 600$ V
$V_{GE} = 0 / 15$ V
$R_{gon} = 16,0$ Ω
$R_{goff} = 32,0$ Ω

**figure 4.** FWD

Typical reverse recovery time as a function of collector current



At

$V_{CE} = 600$ V	$T_j = 25$ °C	.....
$V_{GE} = 0 / 15$ V	$T_j = 125$ °C	————
$R_{gon} = 16,0$ Ω	$T_j = 150$ °C	- - - - -

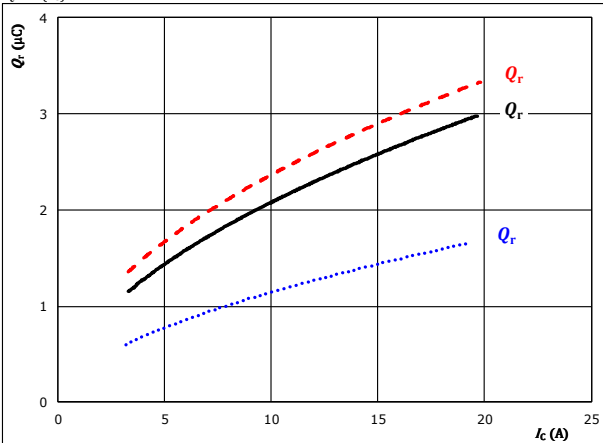


## Inverter Switching Characteristics

figure 5. FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$

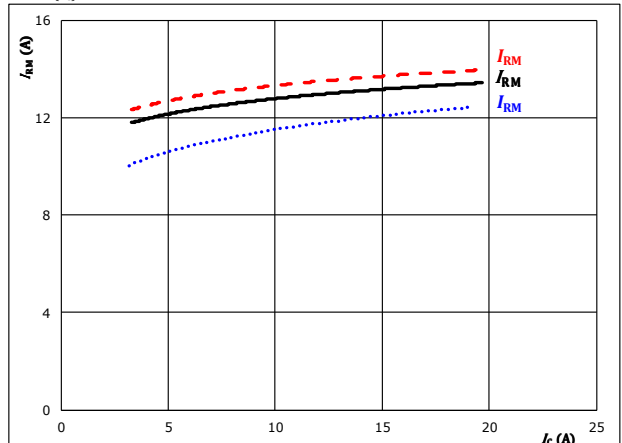


At  $V_{CE} = 600$  V  $T_j = 25$  °C .....  
 $V_{GE} = 0 / 15$  V  $T_j = 125$  °C ———  
 $R_{gon} = 16,0$  Ω  $T_j = 150$  °C - - - - -

figure 6. FWD

Typical peak reverse recovery current current as a function of collector current

$$I_{RM} = f(I_c)$$

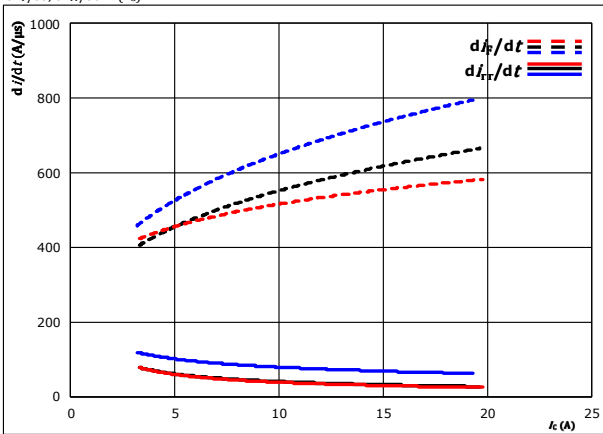


At  $V_{CE} = 600$  V  $T_j = 25$  °C .....  
 $V_{GE} = 0 / 15$  V  $T_j = 125$  °C ———  
 $R_{gon} = 16,0$  Ω  $T_j = 150$  °C - - - - -

figure 7. FWD

Typical rate of fall of forward and reverse recovery current as a function of collector current

$$di_F/dt, di_{rr}/dt = f(I_c)$$

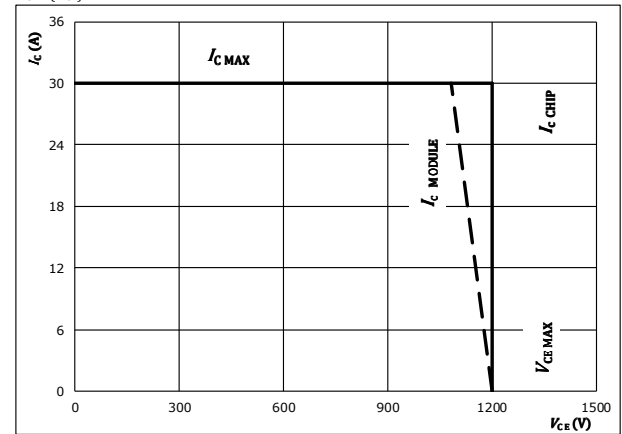


At  $V_{CE} = 600$  V  $T_j = 25$  °C .....  
 $V_{GE} = 0 / 15$  V  $T_j = 125$  °C ———  
 $R_{gon} = 16,0$  Ω  $T_j = 150$  °C - - - - -

figure 8. IGBT

Reverse bias safe operating area

$$I_c = f(V_{CE})$$



At  $T_j = 175$  °C  
 $R_{gon} = 16,0$  Ω  
 $R_{goff} = 32,0$  Ω



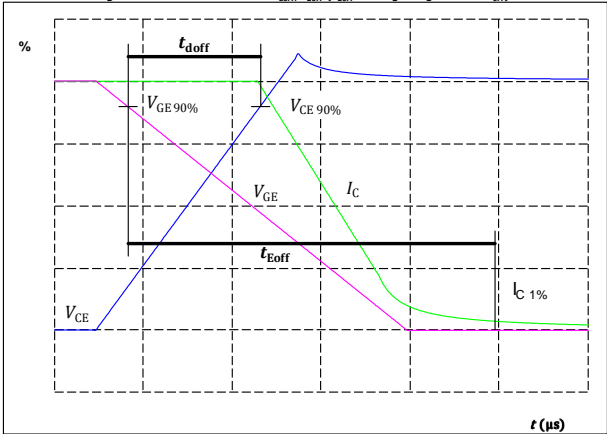
## Inverter Switching Definitions

**General conditions**

$T_j$	=	125 °C
$R_{gon}$	=	16 $\Omega$
$R_{goff}$	=	32 $\Omega$

**figure 1.** IGBT

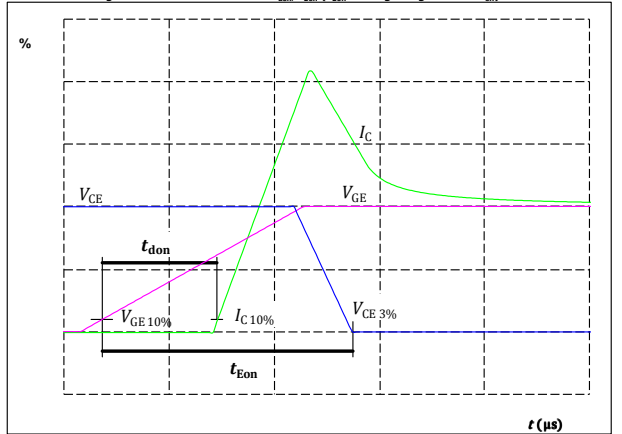
Turn-off Switching Waveforms & definition of  $t_{doff}$ ,  $t_{Eoff}$  ( $t_{Eoff}$  = integrating time for  $E_{off}$ )



$V_{GE}(0\%) =$	0	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	11	A
$t_{doff} =$	2011	ns

**figure 2.** IGBT

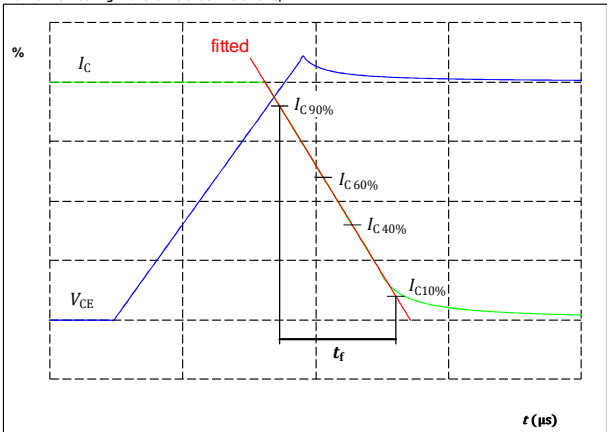
Turn-on Switching Waveforms & definition of  $t_{don}$ ,  $t_{Eon}$  ( $t_{Eon}$  = integrating time for  $E_{on}$ )



$V_{GE}(0\%) =$	0	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	11	A
$t_{don} =$	1912	ns

**figure 3.** IGBT

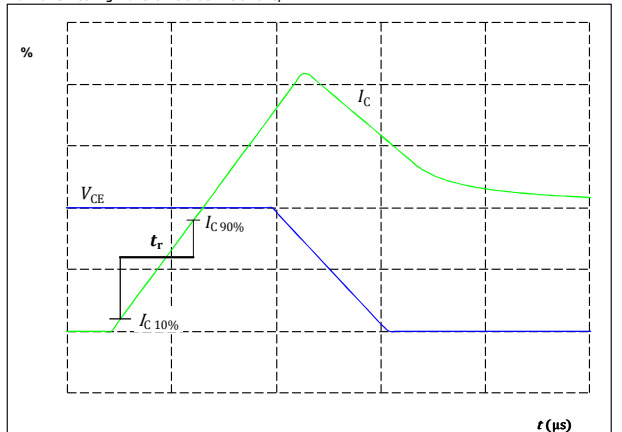
Turn-off Switching Waveforms & definition of  $t_r$



$V_C(100\%) =$	600	V
$I_C(100\%) =$	11	A
$t_r =$	133	ns

**figure 4.** IGBT

Turn-on Switching Waveforms & definition of  $t_r$



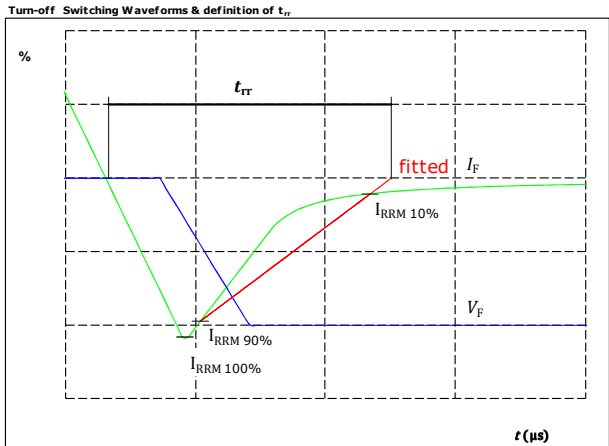
$V_C(100\%) =$	600	V
$I_C(100\%) =$	11	A
$t_r =$	23	ns



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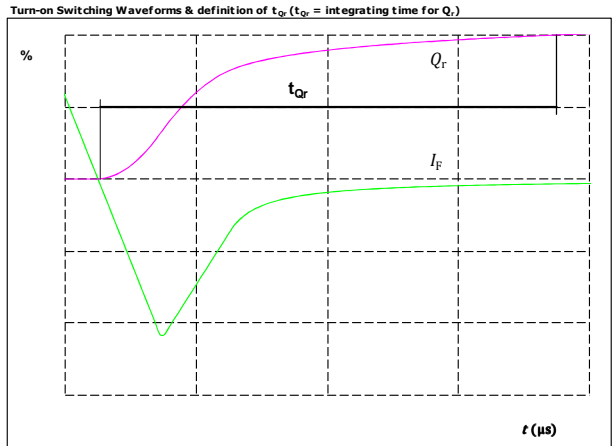
## Inverter Switching Characteristics

**figure 5.** FWD



$V_F(100\%) =$	600	V
$I_F(100\%) =$	11	A
$I_{RRM}(100\%) =$	13	A
$t_{rr} =$	394	ns

**figure 6.** FWD



$I_F(100\%) =$	11	A
$Q_r(100\%) =$	2,23	$\mu\text{C}$



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Ordering Code & Marking						
<b>Version</b>			<b>Ordering Code</b>			
without thermal paste 17 mm housing with solder pins			20-1B12IPA015SC-L579F09			
with thermal paste 17 mm housing with solder pins			20-1B12IPA015SC-L579F09-/3/			
NN-NNNNNNNNNNNNNN TTTTUVVWYY UL VIN LLLL SSSS						
<b>Text</b>	<b>Name</b>		<b>Date code</b>	<b>UL &amp; VIN</b>	<b>Lot</b>	<b>Serial</b>
	NN-NNNNNNNNNNNNNN-TTTTUVV		WWYY	UL VIN	LLLLL	SSSS
<b>Datamatrix</b>	<b>Type&amp;Ver</b>	<b>Lot number</b>	<b>Serial</b>	<b>Date code</b>		
	TTTTTUVV	LLLLL	SSSS	WWYY		

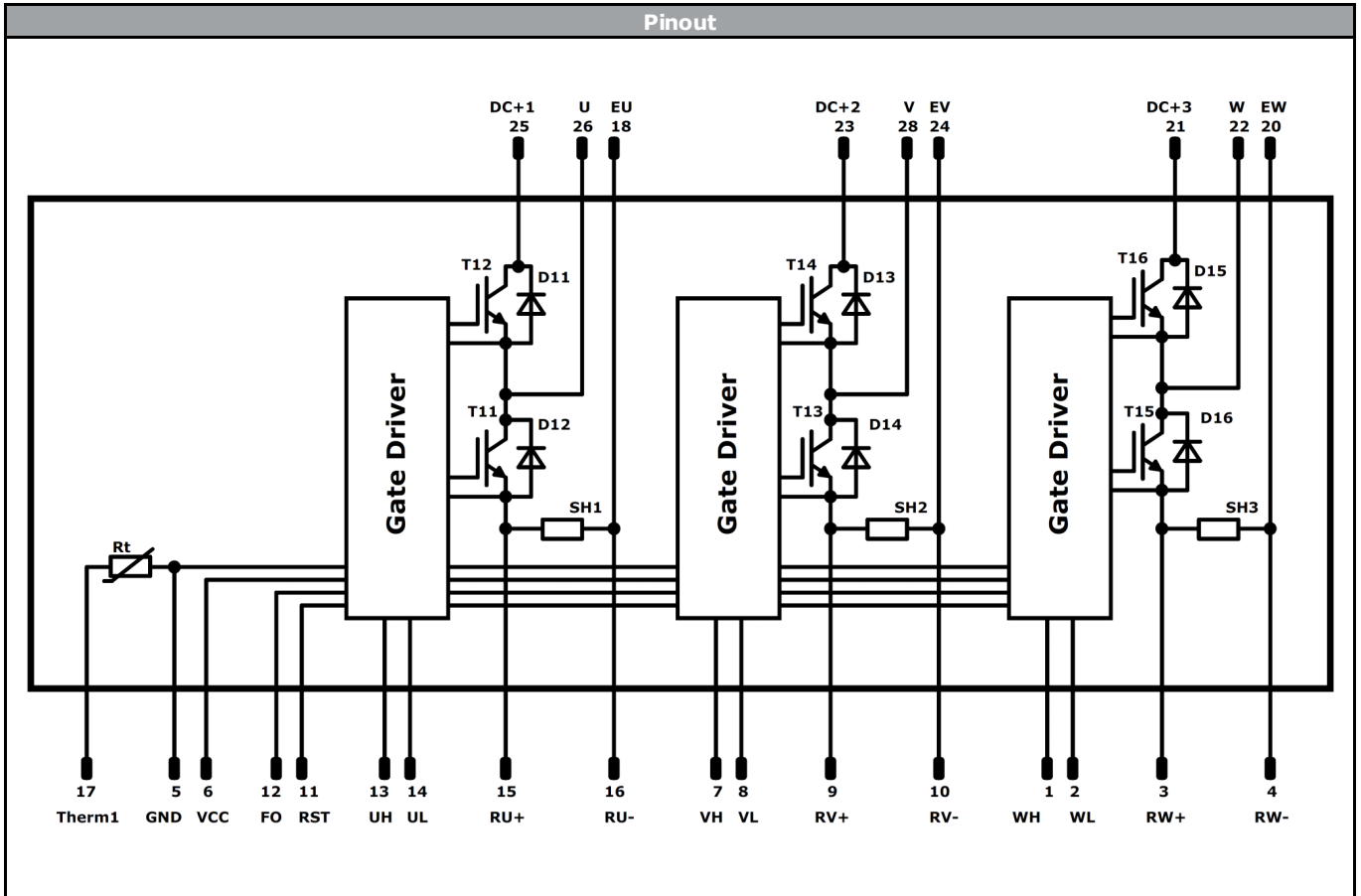
Pin table				Outline	
Pin	X	Y	Function		
1	45,1	0	WH		
2	42,4	0	WL		
3	39,7	0	RW+		
4	37	0	RW-		
5	34,3	0	GND		
6	31,6	0	VCC		
7	28,9	0	VH		
8	26,2	0	VL		
9	23,5	0	RV+		
10	20,8	0	RV-		
11	18,1	0	RST		
12	15,4	0	FO		
13	12,7	0	UH		
14	10	0	UL		
15	7,3	0	RU+		
16	4,6	0	RU-		
17	1,9	0	THERM1		
18	1,45	9,3	EU		
19	18,15	9,3	EV		
20	33,6	9,3	EW		
21	37,9	18,75	DC+3		
22	32,3	26,1	W		
23	22,35	19,35	DC+2		
24	16,15	26,1	V		
25	6,05	18,75	DC+1		
26	0	26,1	U		

Tolerance of pinpositions: ±0.5mm at the end of pins  
Dimension of coordinate axis is only offset without tolerance

Pin Descriptions					
Pin	Function	Description	Power pin descriptions		
1	WH	Signal input for high-side W phase	Pin	Function	Description
2	WL	Signal input for low-side W phase	18	EU	Open emitter U phase
3	RW+	W phase shunt +	19	EV	Open emitter V phase
4	RW-	W phase shunt -	20	EW	Open emitter W phase
5	GND	Signal ground	21	DC+3	Inverter input DC+
6	VCC	Driver circuit supply voltage	22	W	Output W phase
7	VH	Signal input for high-side V phase	23	DC+2	Inverter input DC+
8	VL	Signal input for low-side V phase	24	V	Output V phase
9	RV+	V phase shunt +	25	DC+1	Inverter input DC+
10	RV-	V phase shunt -	26	U	Output U phase
11	RST	Fault latch reset (min. 500ns pulse)			
12	FO	Fault latch input/output (negative logic, open drain)			
13	UH	Signal input for high-side U phase			
14	UL	Signal input for low-side U phase			
15	RU+	U phase shunt +			
16	RU-	U phase shunt -			
17	THERM1	Temperature sensor connector			



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Identification					
ID	Component	Voltage	Current	Function	Comment
T11, T12, T13, T14, T15, T16	IGBT	1200 V	15 A	Inverter Switch	
D11, D12, D13, D14, D15, D16	FWD	1200 V	15 A	Inverter Diode	
Rt	NTC			Thermistor	




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Packaging instruction			
Standard packaging quantity (SPQ) 100	>SPQ	Standard	<SPQ Sample

Handling instruction
Handling instructions for <i>flow</i> 1B packages see vincotech.com website.

Package data
Package data for <i>flow</i> 1B packages see vincotech.com website.

UL recognition and file number
This device is certified according to UL 1557 standard, UL file number E192116. For more information see vincotech.com website. 

Document No.:	Date:	Modification:	Pages
20-1B12IPA015SC-L579F09-D1-14	20 Mar. 2018		

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2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.