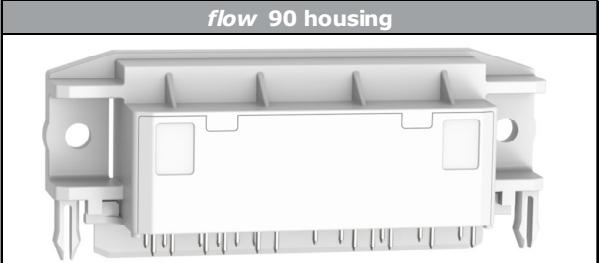
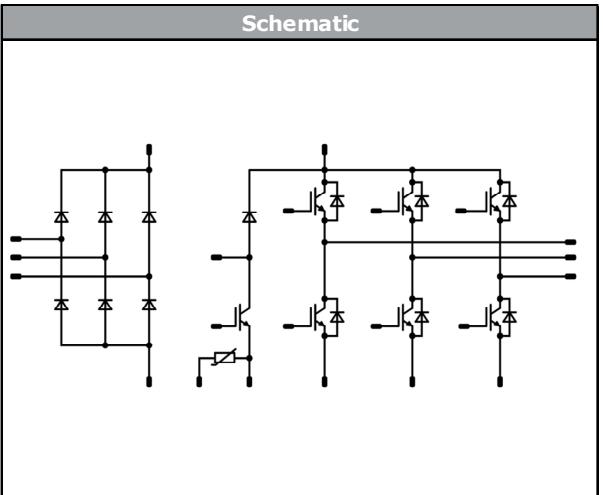




# Vincotech

<b>flow 90PIM 1</b>		<b>1200 V / 15 A</b>
<b>Features</b>		
<ul style="list-style-type: none"><li>• IGBT M7 with low <math>V_{CEsat}</math> and improved EMC behavior</li><li>• Open emitter configuration</li><li>• Supports design with 90° angle</li><li>• Clip or screw-on heat sink mounting</li><li>• Built-in NTC</li></ul>		
<b>Target applications</b>		<b>Schematic</b>
<ul style="list-style-type: none"><li>• Industrial Drives</li></ul>		
<b>Types</b>		
<ul style="list-style-type: none"><li>• 10-R112PMA015M7-P639A75</li></ul>		

## Maximum Ratings

$T_j = 25^\circ\text{C}$ , unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
<b>Rectifier Diode</b>				
Peak Repetitive Reverse Voltage	$V_{RRM}$		1600	V
Continuous (direct) forward current	$I_F$		25	A
Surge (non-repetitive) forward current	$I_{FSM}$	50 Hz Single Half Sine Wave $t_p = 10 \text{ ms}$	200	A
Surge current capability	$I^2t$		200	$\text{A}^2\text{s}$
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	44	W
Maximum Junction Temperature	$T_{jmax}$		150	$^\circ\text{C}$



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## Maximum Ratings

$T_j = 25^\circ\text{C}$ , unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
<b>Inverter Switch</b>				
Collector-emitter voltage	$V_{CES}$		1200	V
Collector current	$I_C$		15	A
Repetitive peak collector current	$I_{CRM}$	$t_p$ limited by $T_{jmax}$	30	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	60	W
Gate-emitter voltage	$V_{GES}$		$\pm 20$	V
Maximum junction temperature	$T_{jmax}$		175	$^\circ\text{C}$
<b>Inverter Diode</b>				
Peak repetitive reverse voltage	$V_{RRM}$		1200	V
Continuous (direct) forward current	$I_F$		15	A
Repetitive peak forward current	$I_{FRM}$	$T_j$ limited by $T_{jmax}$	30	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	45	W
Maximum junction temperature	$T_{jmax}$		175	$^\circ\text{C}$
<b>Brake Switch</b>				
Collector-emitter voltage	$V_{CES}$		1200	V
Collector current	$I_C$		10	A
Repetitive peak collector current	$I_{CRM}$	$t_p$ limited by $T_{jmax}$	20	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	55	W
Gate-emitter voltage	$V_{GES}$		$\pm 20$	V
Maximum junction temperature	$T_{jmax}$		175	$^\circ\text{C}$
<b>Brake Diode</b>				
Peak repetitive reverse voltage	$V_{RRM}$		1200	V
Continuous (direct) forward current	$I_F$		10	A
Repetitive peak forward current	$I_{FRM}$	$T_j$ limited by $T_{jmax}$	20	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	50	W
Maximum junction temperature	$T_{jmax}$		175	$^\circ\text{C}$



Vincotech

## Maximum Ratings

$T_j = 25 \text{ } ^\circ\text{C}$ , unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
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### Module Properties

#### Thermal Properties

Storage temperature	$T_{\text{stg}}$		-40...+125	$^\circ\text{C}$
Operation temperature under switching condition	$T_{\text{jop}}$		-40...( $T_{\text{jmax}} - 25$ )	$^\circ\text{C}$

#### Isolation Properties

Isolation voltage	$V_{\text{isol}}$	DC Test Voltage*	$t_p = 2 \text{ s}$	6000	V	
		AC Voltage	$t_p = 1 \text{ min}$	2500	V	
Creepage distance				min. 12,7	mm	
Clearance				11,84	mm	
Comparative Tracking Index				> 200		

\*100 % tested in production



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## Characteristic Values

Parameter	Symbol	Conditions						Value			Unit
			$V_{GE}$ [V]	$V_{CE}$ [V]	$I_c$ [A]	$T_1$ [°C]	Min	Typ	Max		
			$V_{GS}$ [V]	$V_{DS}$ [V]	$I_D$ [A]						

## Rectifier Diode

## Static

Forward voltage	$V_F$				25	25 125		1,22 1,21	1,75	V
Reverse leakage current	$I_r$			1600		25 145			50 1100	µA

## Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4 \text{ W/mK}$ (PSX)						1,59		K/W
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## Inverter Switch

## Static

Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{GE} = V_{CE}$			0,0015	25	5,4	6	6,6	V
Collector-emitter saturation voltage	$V_{CESat}$		15		15	25 125 150		1,70 1,95 2,01	1,95	V
Collector-emitter cut-off current	$I_{CES}$		0	1200		25			60	µA
Gate-emitter leakage current	$I_{GES}$		20	0		25			500	nA
Internal gate resistance	$r_g$							none		Ω
Input capacitance	$C_{ges}$		0	10	25			2900		pF
Output capacitance	$C_{ges}$							120		
Reverse transfer capacitance	$C_{res}$							34		
Gate charge	$Q_g$		15	600	15	25		1100		nC

## Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4 \text{ W/mK}$ (PSX)						1,60		K/W
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## Dynamic

Turn-on delay time	$t_{d(on)}$	$R_{off} = 32 \Omega$ $R_{on} = 32 \Omega$	$\pm 15$	600	15	25 150		176 174		ns
Rise time	$t_r$					25 150		43 48		
Turn-off delay time	$t_{d(off)}$					25 150		191 218		
Fall time	$t_f$					25 150		119 127		
Turn-on energy (per pulse)	$E_{on}$					25 150		1,55 2,01		
Turn-off energy (per pulse)	$E_{off}$					25 150		0,925 1,32		



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## Characteristic Values

Parameter	Symbol	Conditions						Value			Unit
		$V_{GE}$ [V]	$V_{GS}$ [V]	$V_{CE}$ [V]	$V_{DS}$ [V]	$I_c$ [A]	$I_D$ [A]	$T_j$ [°C]	Min	Typ	Max

## Inverter Diode

## Static

Forward voltage	$V_F$				15	25 125 150		1,63 1,74 1,73	2,1	V
Reverse leakage current	$I_R$			1200		25			30	µA

## Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4 \text{ W/mK}$ (PSX)						2,11		K/W
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## Dynamic

Peak recovery current	$I_{RRM}$	$di/dt = 293 \text{ A/}\mu\text{s}$ $di/dt = 244 \text{ A/}\mu\text{s}$	$\pm 15$	600	15	25 150		11 12		A
Reverse recovery time	$t_{rr}$					25 150		265 423		ns
Recovered charge	$Q_r$					25 150		1,55 2,59		µC
Reverse recovered energy	$E_{rec}$					25 150		0,488 0,938		mWs
Peak rate of fall of recovery current	$(di_{rf}/dt)_{max}$					25 150		92 52		A/µs



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## Characteristic Values

Parameter	Symbol	Conditions						Value			Unit
			$V_{GE}$ [V] $V_{GS}$ [V]	$V_{CE}$ [V] $V_{DS}$ [V] $V_F$ [V]	$I_c$ [A] $I_D$ [A] $I_F$ [A]	$T_j$ [°C]	Min	Typ	Max		

## Brake Switch

## Static

Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{GE} = V_{CE}$			0,001	25	5,4	6	6,6	V
Collector-emitter saturation voltage	$V_{CESat}$		15		10	25 125 150		1,66 1,90 1,96	2,15	V
Collector-emitter cut-off current	$I_{CES}$		0	1200		25			35	µA
Gate-emitter leakage current	$I_{GES}$		20	0		25			500	nA
Internal gate resistance	$r_g$						none			Ω
Input capacitance	$C_{ies}$		0	10	25		2000			pF
Output capacitance	$C_{oes}$									
Reverse transfer capacitance	$C_{res}$									
Gate charge	$Q_g$		15	600	10	25		80		nC

## Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4 \text{ W/mK}$ (PSX)						1,72		K/W
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## Dynamic

Turn-on delay time	$t_{d(on)}$	$R_{goff} = 32 \Omega$ $R_{gon} = 32 \Omega$	$\pm 15$	600	10	25		128		ns
Rise time	$t_r$					125		126		
						150		123		
Turn-off delay time	$t_{d(off)}$					25		29		
						125		32		
Fall time	$t_f$					150		34		
Turn-on energy (per pulse)	$E_{on}$	$Q_{fFWD} = 1,1 \mu\text{C}$ $Q_{fFWD} = 1,7 \mu\text{C}$ $Q_{fFWD} = 1,8 \mu\text{C}$				25		145		mWs
						125		179		
						150		182		
Turn-off energy (per pulse)	$E_{off}$					25		98		
						125		108		
						150		117		
						25		0,883		
						125		1,13		
						150		1,19		
						25		0,656		
						125		0,860		
						150		0,908		



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## Characteristic Values

Parameter	Symbol	Conditions						Value			Unit
			$V_{GE}$ [V] $V_{GS}$ [V]	$V_{CE}$ [V] $V_{DS}$ [V] $V_F$ [V]	$I_c$ [A] $I_D$ [A] $I_F$ [A]	$T_j$ [°C]	Min	Typ	Max		

## Brake Diode

## Static

Forward voltage	$V_F$				10	25 125 150		1,61 1,7 1,7	2,1	V
Reverse leakage current	$I_R$			1200		25			25	µA

## Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4 \text{ W/mK}$ (PSX)						2,16		K/W
-------------------------------------	---------------	---	--	--	--	--	--	------	--	-----

## Dynamic

Peak recovery current	$I_{RRM}$	$di/dt = 278 \text{ A/}\mu\text{s}$ $di/dt = 270 \text{ A/}\mu\text{s}$ $di/dt = 272 \text{ A/}\mu\text{s}$	$\pm 15$	600	10	25 125 150		9 9 9		A
Reverse recovery time	$T_{rr}$					25 125 150		254 373 409		ns
Recovered charge	$Q_r$					25 125 150		1,09 1,66 1,81		µC
Reverse recovered energy	$E_{rec}$					25 125 150		0,374 0,620 0,680		mWs
Peak rate of fall of recovery current	$(di_f/dt)_{max}$					25 125 150		85 54 49		A/µs

## Thermistor

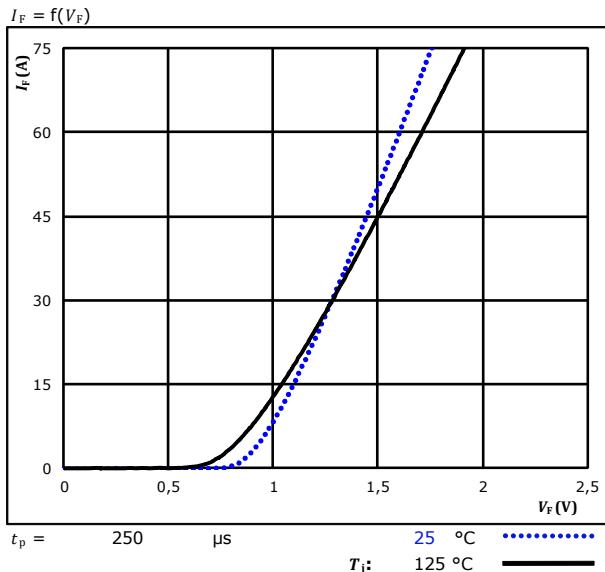
Rated resistance	$R$					25		22		kΩ
Deviation of $R_{100}$	$\Delta R/R$	$R_{100} = 1486 \Omega$				100	-12		+14	%
Power dissipation	$P$					25		200		mW
Power dissipation constant						25		2		mW/K
B-value	$B_{(25/50)}$	Tol. ±3%				25		3950		K
B-value	$B_{(25/100)}$	Tol. ±3%				25		3998		K
Vincotech NTC Reference									B	



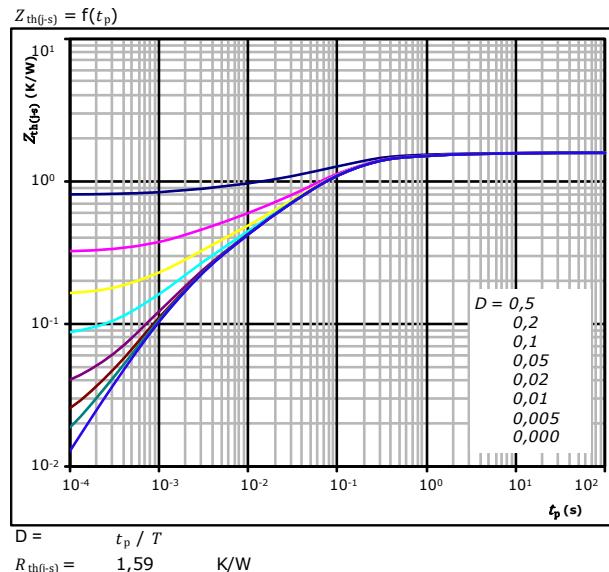
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## Rectifier Diode Characteristics

**figure 1.**  
Typical forward characteristics



**figure 2.**  
Transient thermal impedance as a function of pulse width



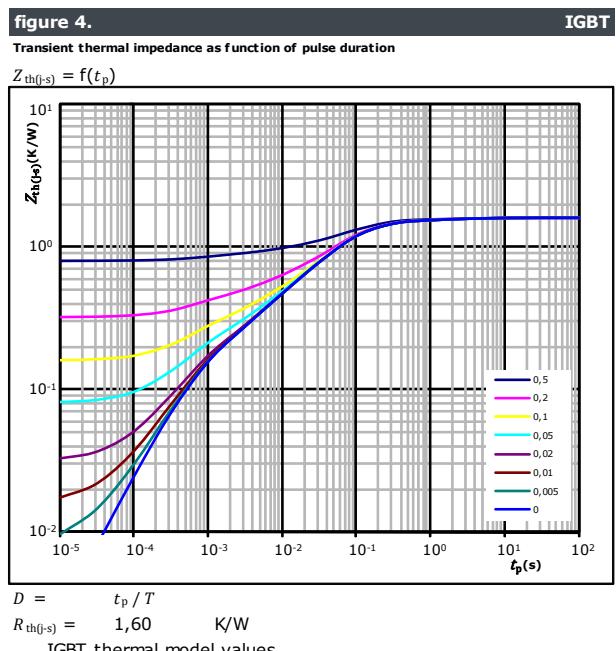
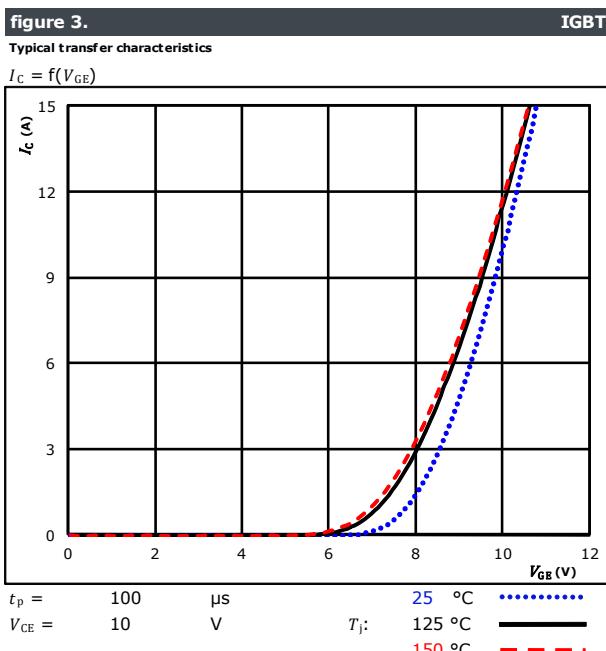
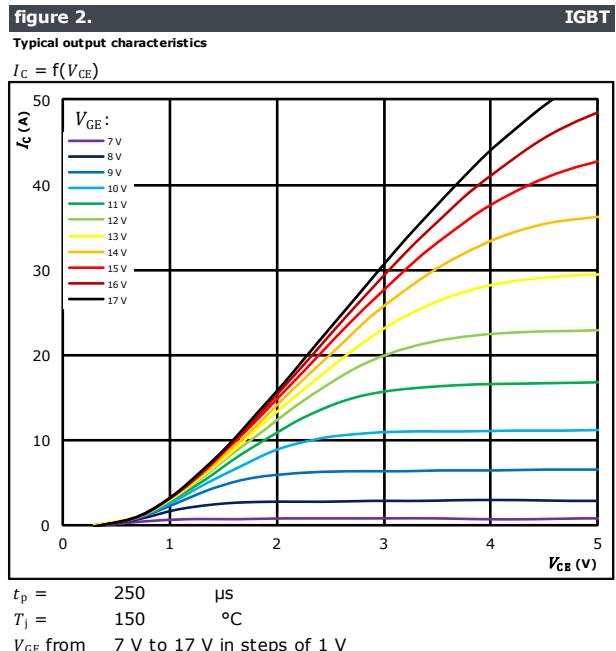
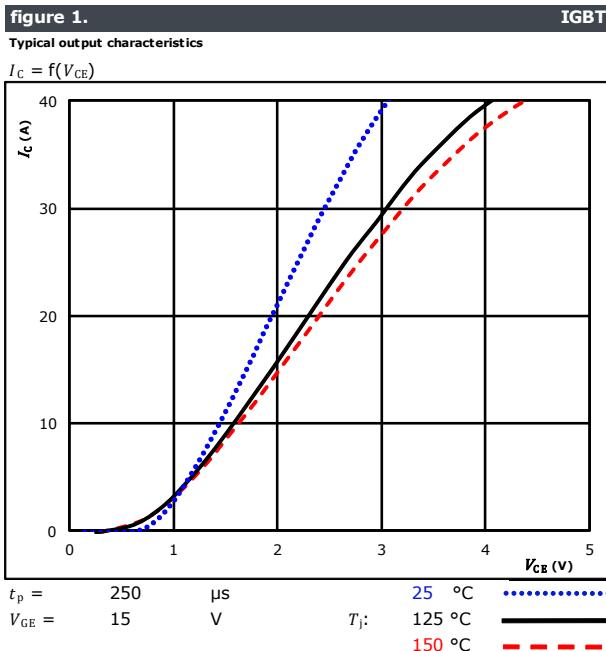
Diode thermal model values

$R$ (K/W)	$\tau$ (s)
3,44E-02	9,66E+00
1,12E-01	1,22E+00
5,81E-01	1,45E-01
4,89E-01	5,05E-02
2,38E-01	9,26E-03
1,22E-01	1,79E-03
1,22E-01	1,79E-03
1,81E-02	7,88E-04



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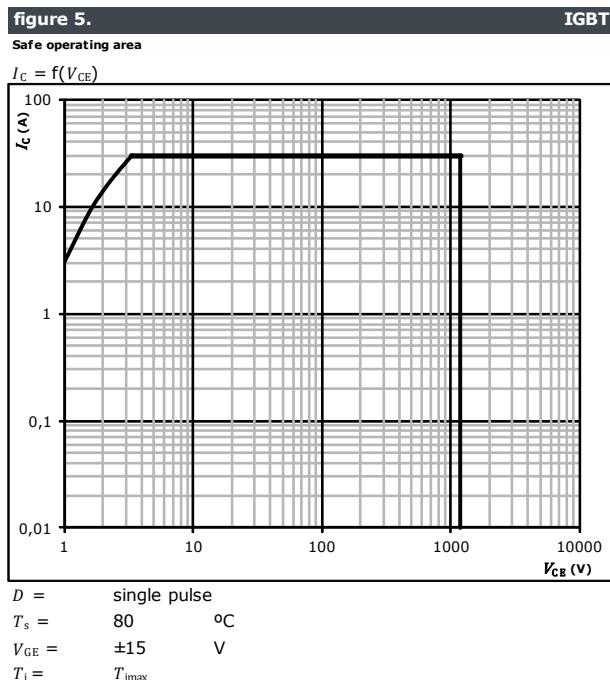
## Inverter Switch Characteristics





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## Inverter Switch Characteristics

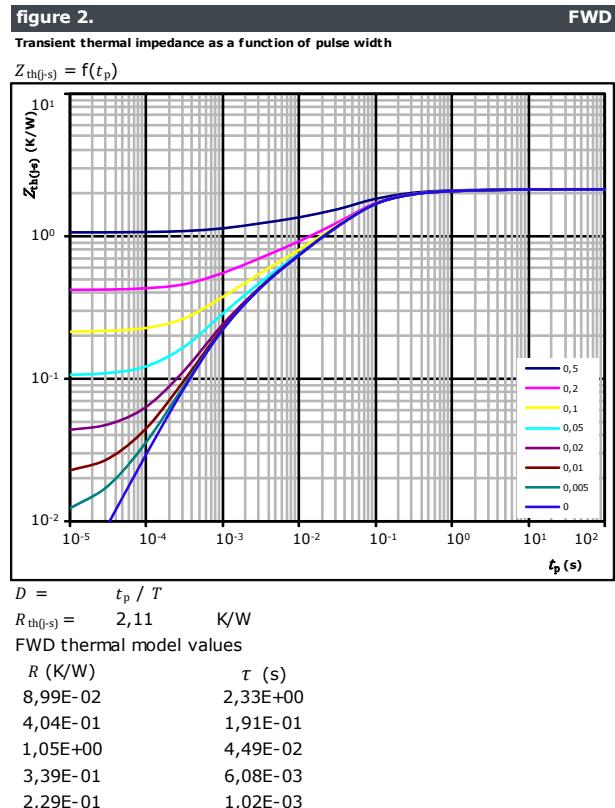
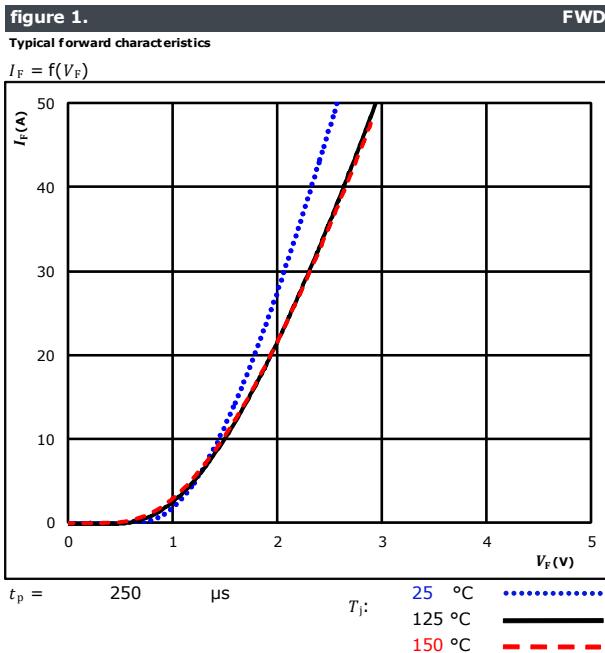




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**10-R112PMA015M7-P639A75**  
datasheet

## Inverter Diode Characteristics

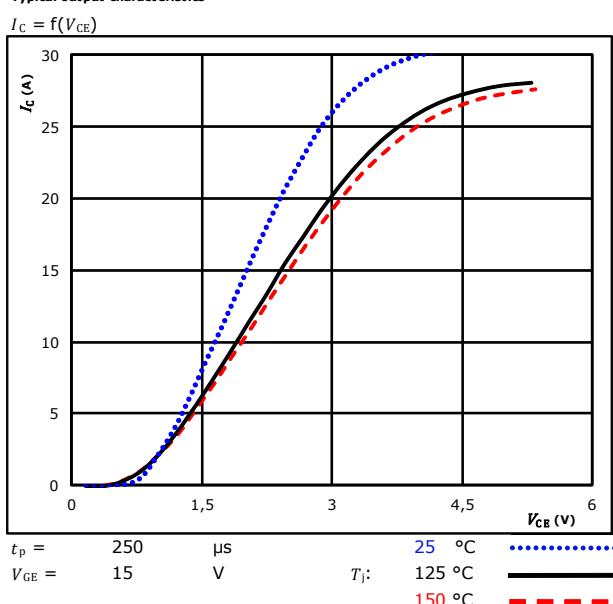




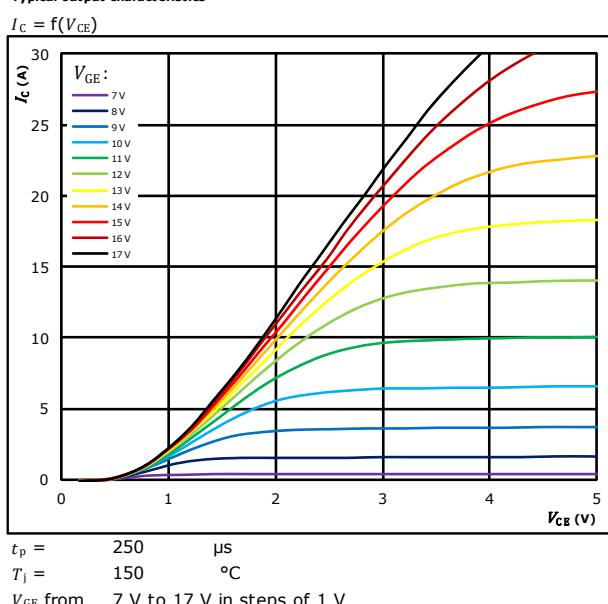
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## Brake Switch Characteristics

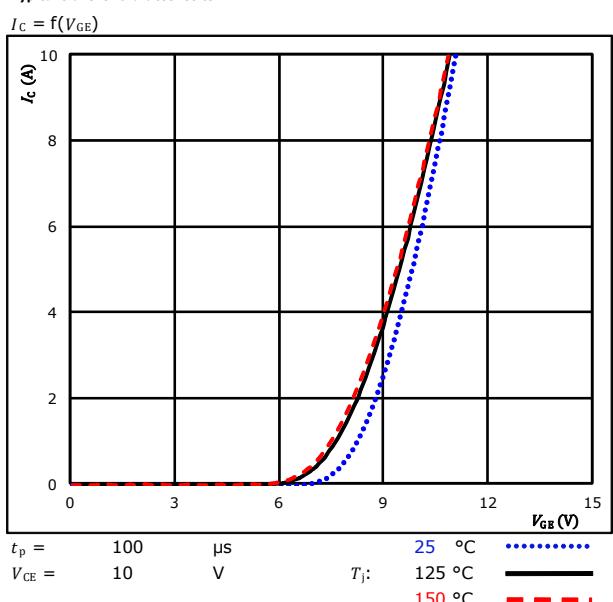
**figure 1.**  
Typical output characteristics



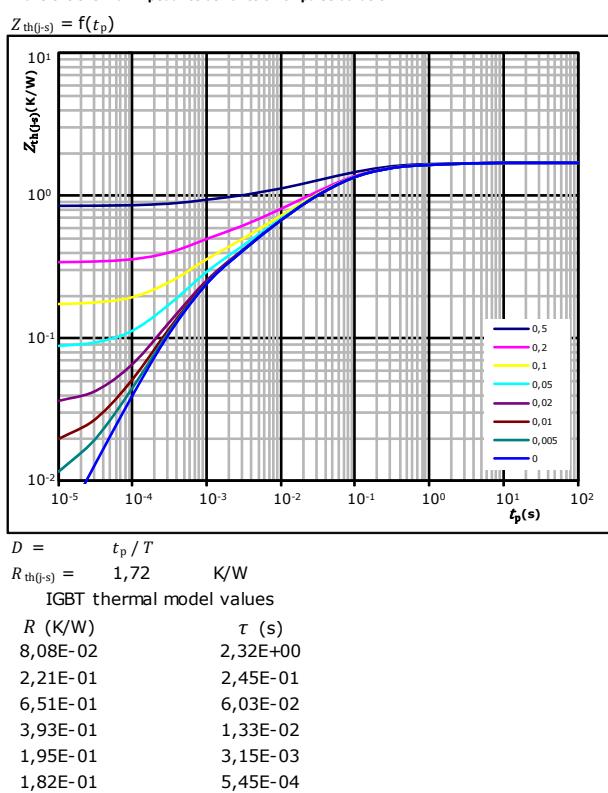
**figure 2.**  
Typical output characteristics



**figure 3.**  
Typical transfer characteristics



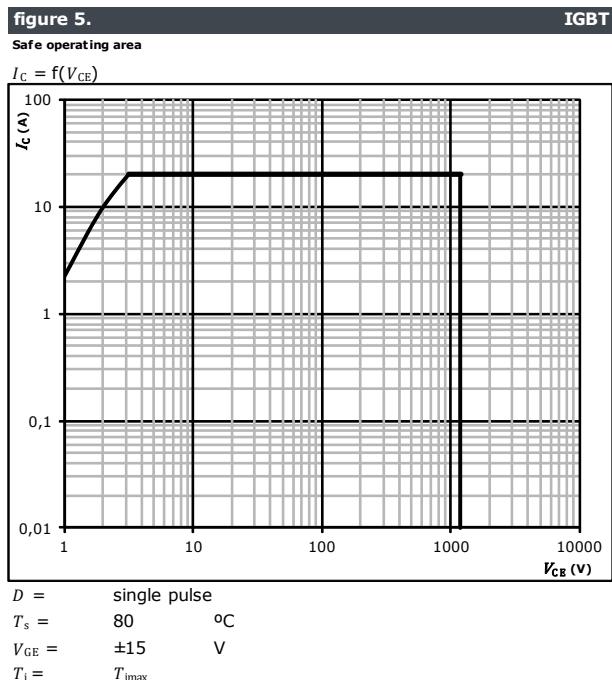
**figure 4.**  
Transient thermal impedance as function of pulse duration





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## Brake Switch Characteristics

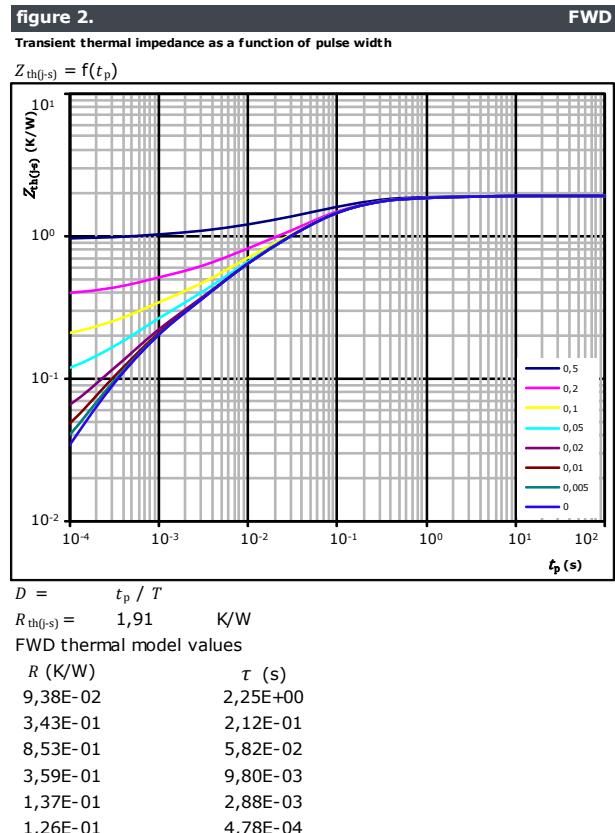
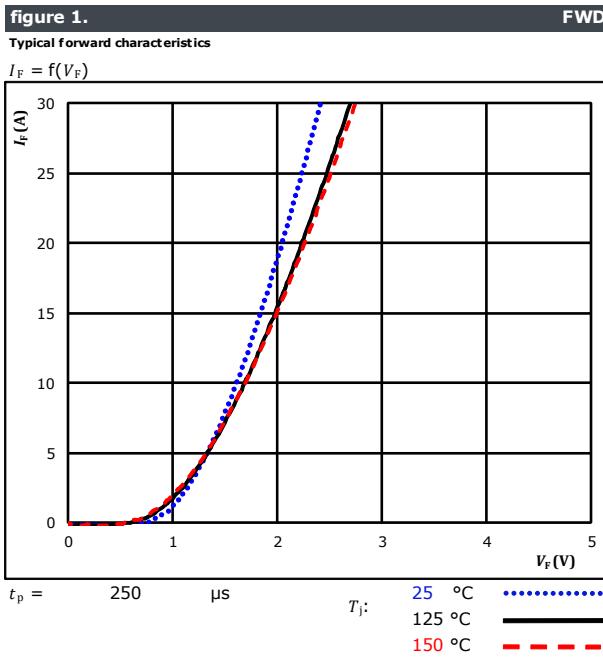




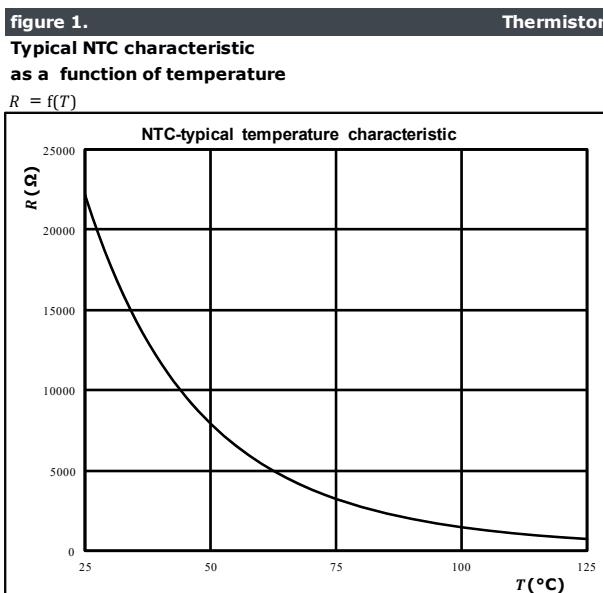
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**10-R112PMA015M7-P639A75**  
datasheet

## Brake Diode Characteristics



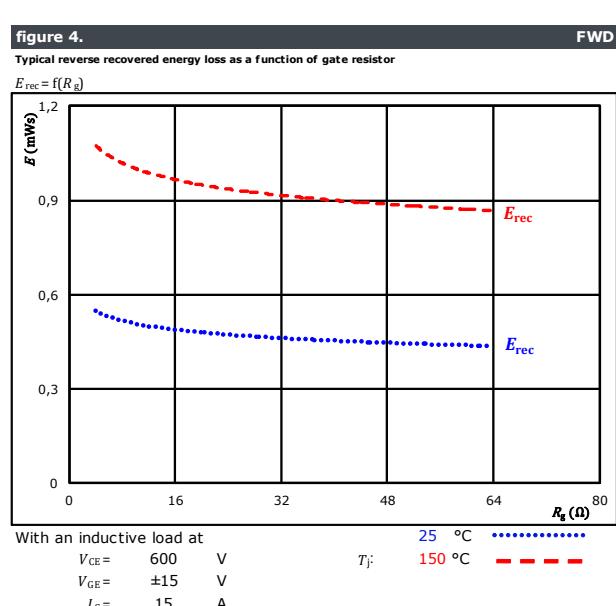
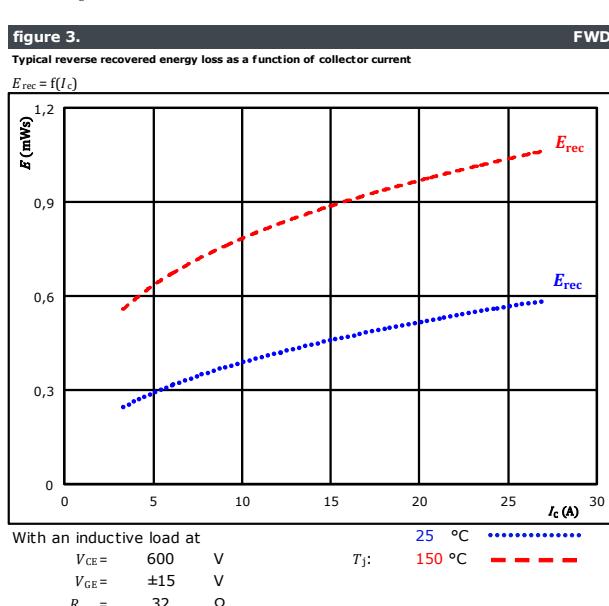
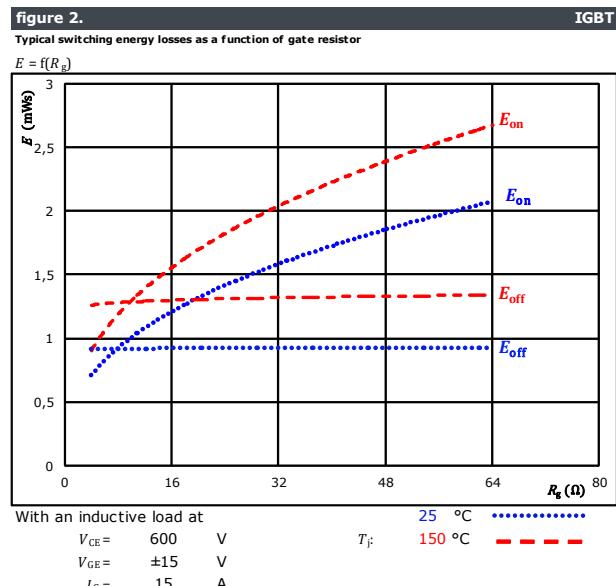
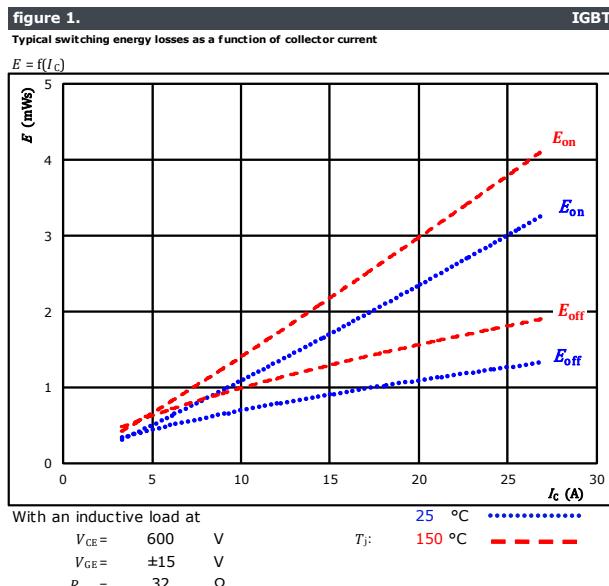
## Thermistor Characteristics





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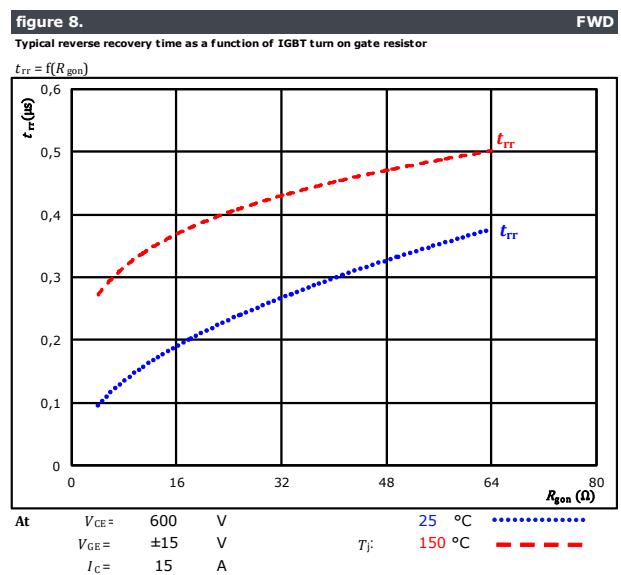
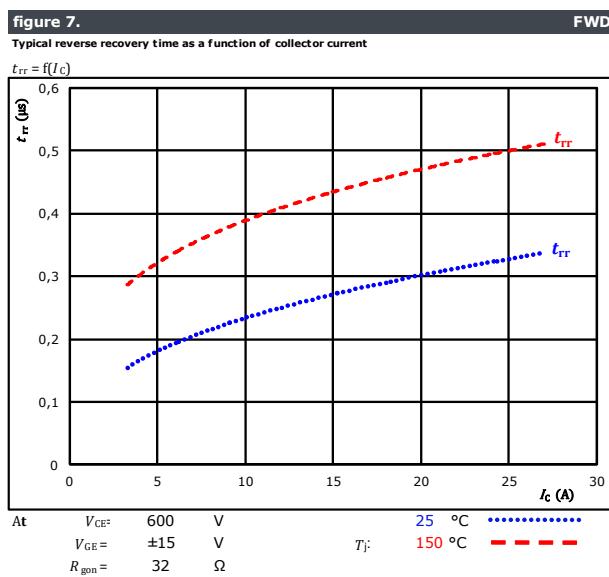
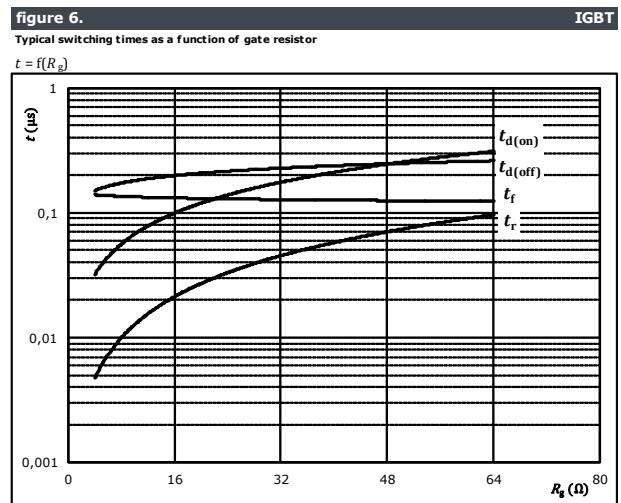
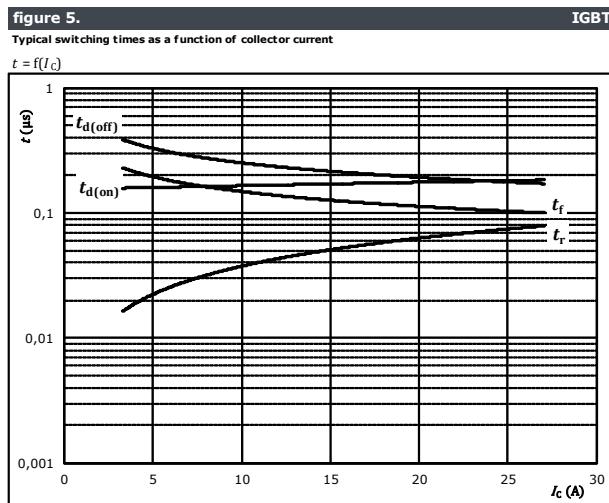
## Inverter Switching Characteristics





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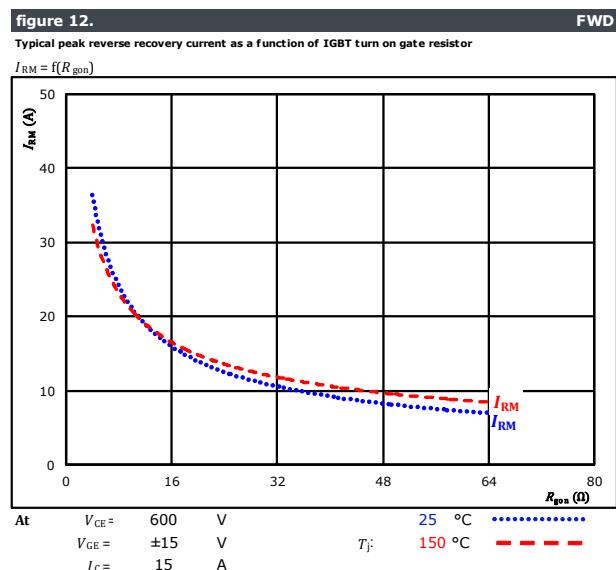
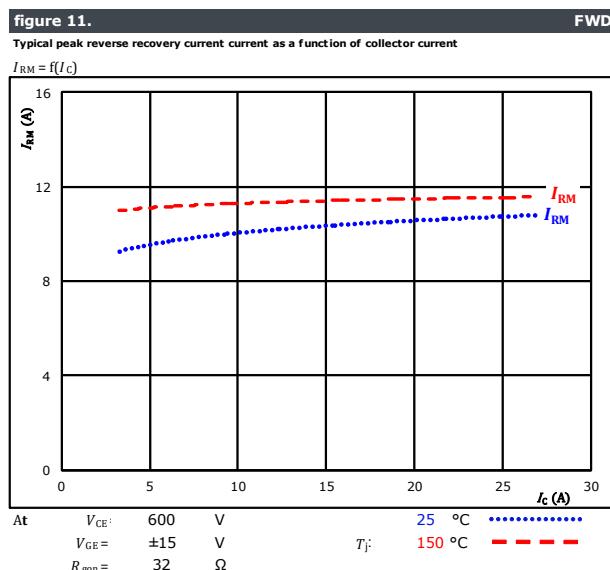
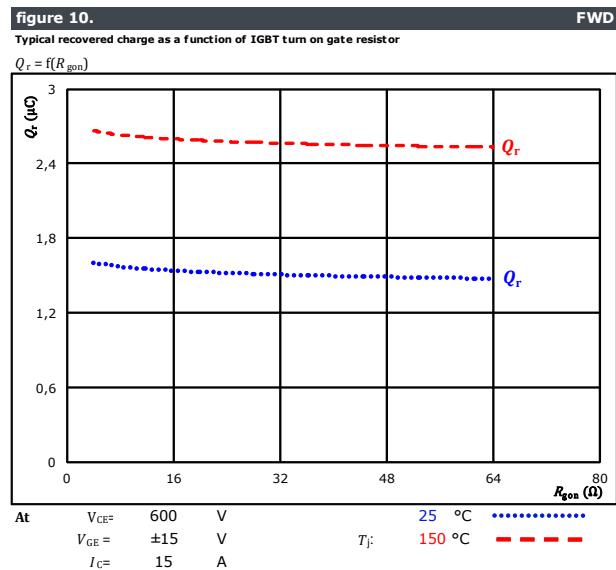
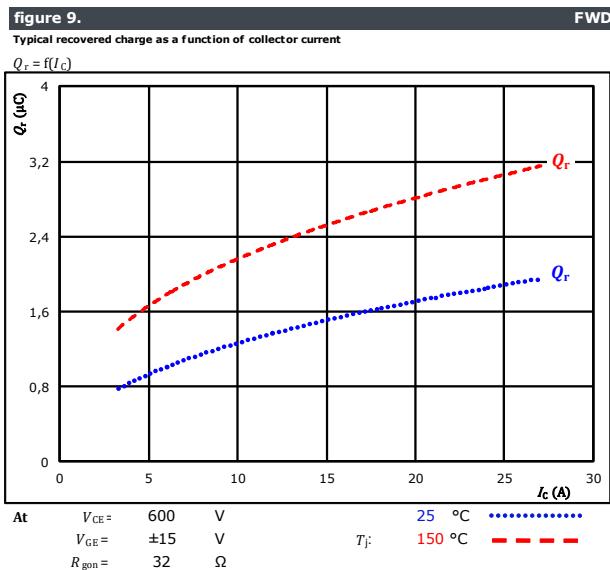
## Inverter Switching Characteristics





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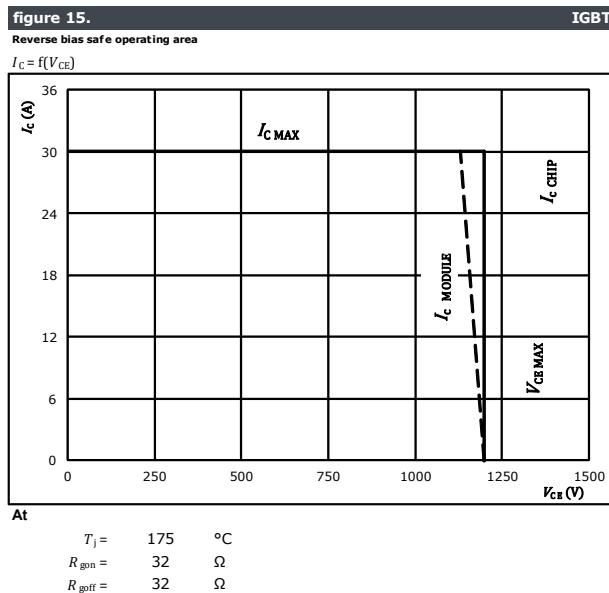
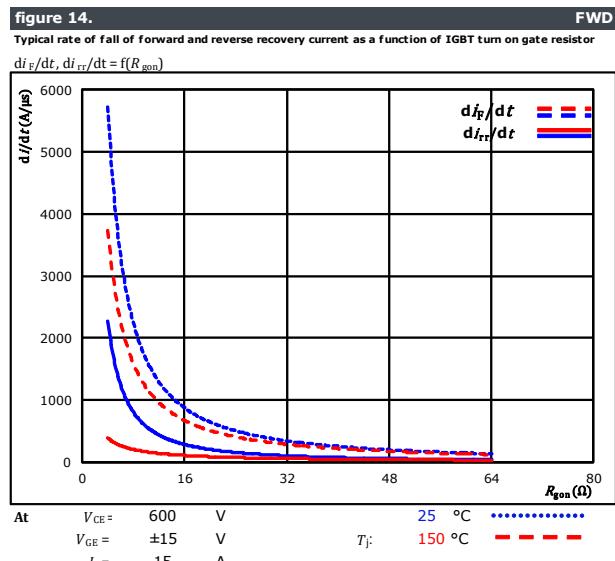
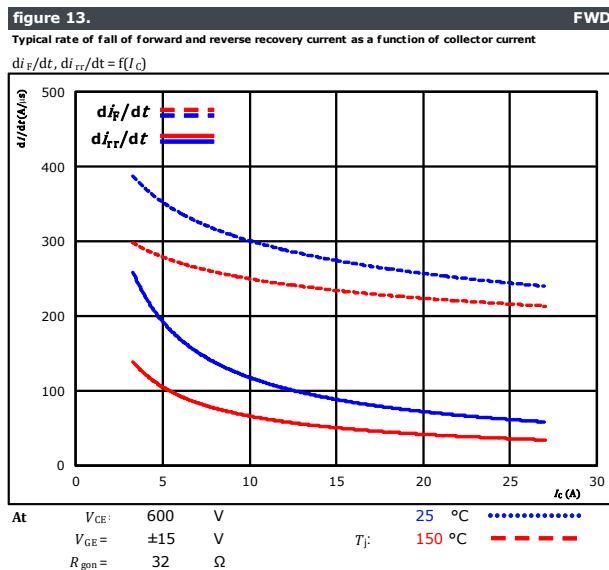
## Inverter Switching Characteristics





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## Inverter Switching Characteristics





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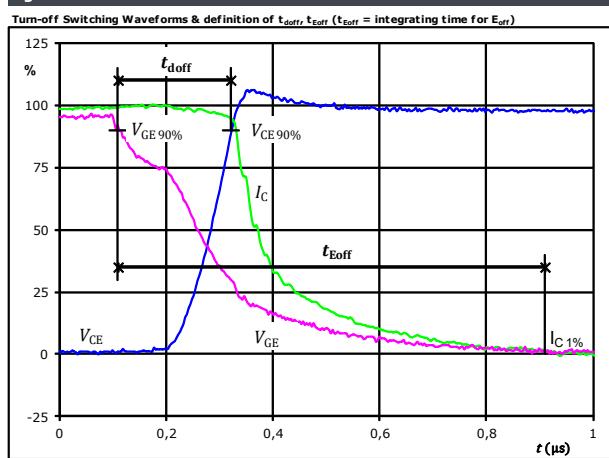
## Inverter Switching Definitions

### General conditions

$T_j$	=	150 °C
$R_{gon}$	=	32 Ω
$R_{goff}$	=	32 Ω

figure 1.

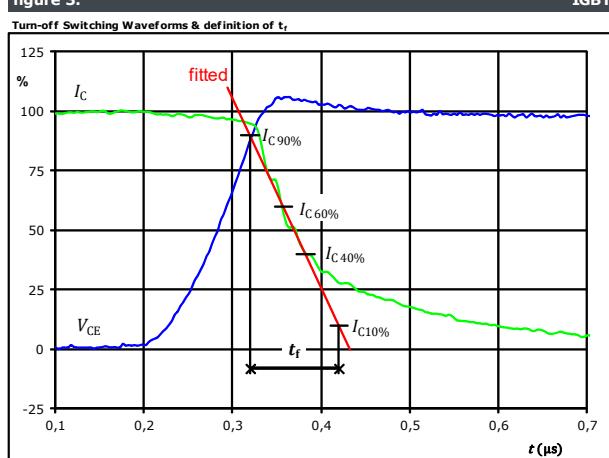
IGBT



$V_{GE}(0\%) = -15$  V  
 $V_{GE}(100\%) = 15$  V  
 $V_C(100\%) = 600$  V  
 $I_C(100\%) = 15$  A  
 $t_{doff} = 0,218$  μs  
 $t_{Eoff} = 0,800$  μs

figure 3.

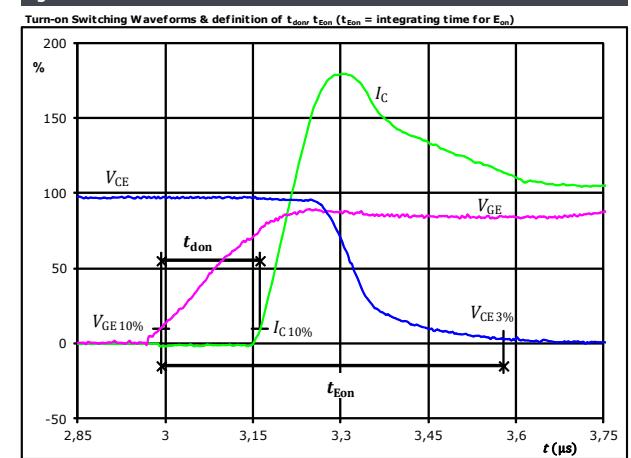
IGBT



$V_C(100\%) = 600$  V  
 $I_C(100\%) = 15$  A  
 $t_f = 0,127$  μs

figure 2.

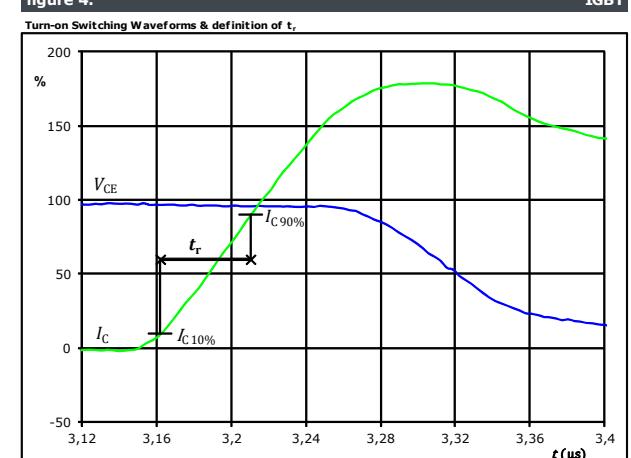
IGBT



$V_{GE}(0\%) = -15$  V  
 $V_{GE}(100\%) = 15$  V  
 $V_C(100\%) = 600$  V  
 $I_C(100\%) = 15$  A  
 $t_{don} = 0,174$  μs  
 $t_{Eon} = 0,586$  μs

figure 4.

IGBT

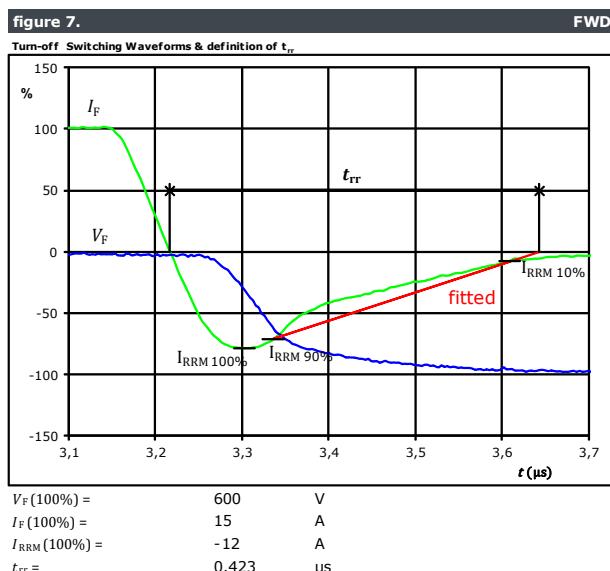
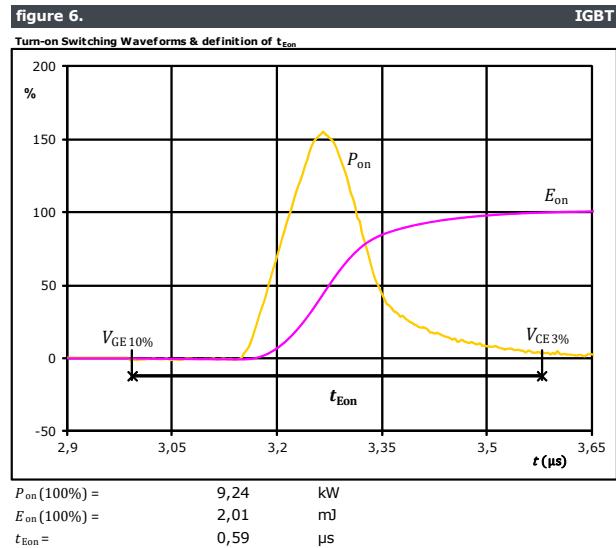
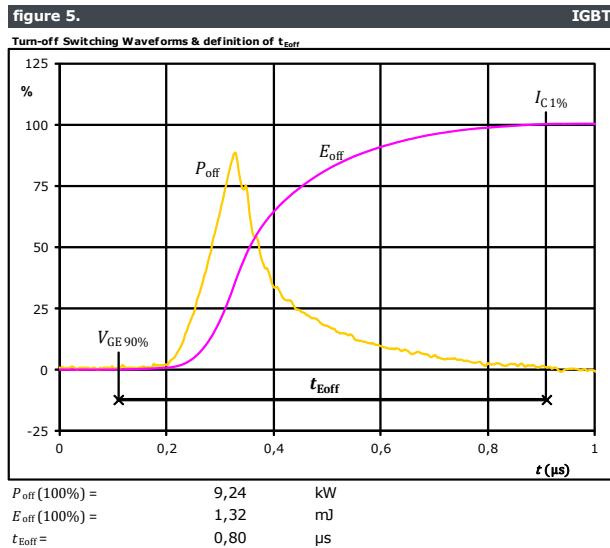


$V_C(100\%) = 600$  V  
 $I_C(100\%) = 15$  A  
 $t_r = 0,048$  μs



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## Inverter Switching Characteristics





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datasheet

## Inverter Switching Characteristics

figure 8.

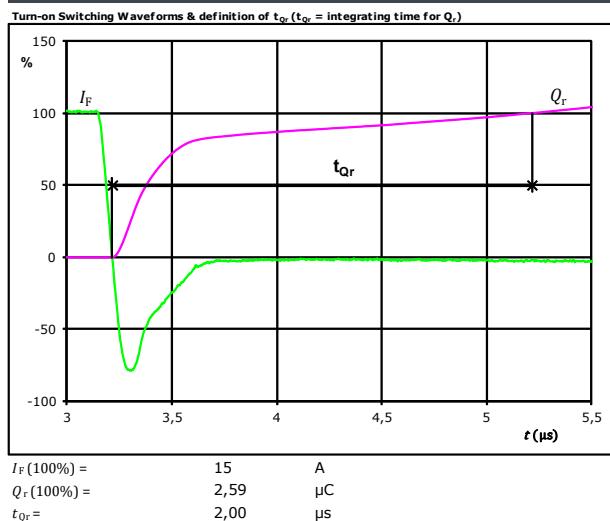
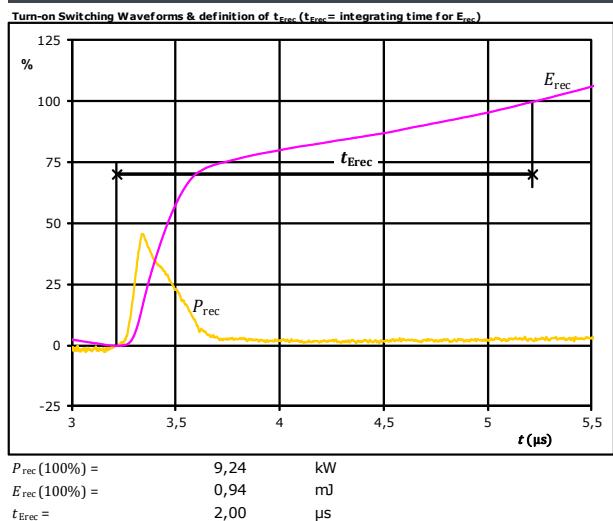


figure 9.





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## Brake Switching Characteristics

figure 1. IGBT

Typical switching energy losses as a function of collector current

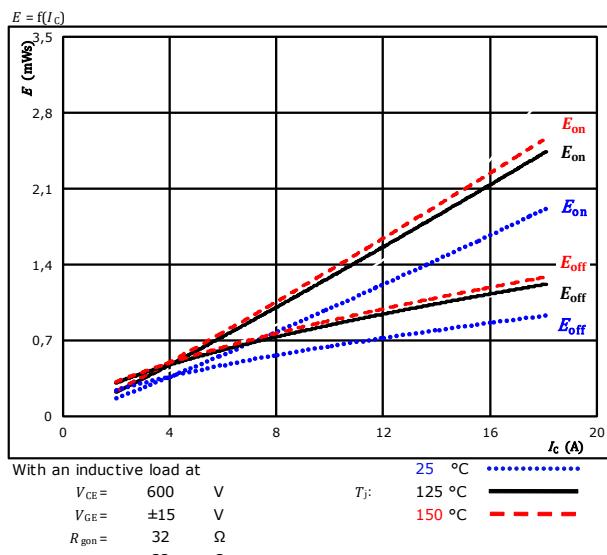


figure 2. IGBT

Typical switching energy losses as a function of gate resistor

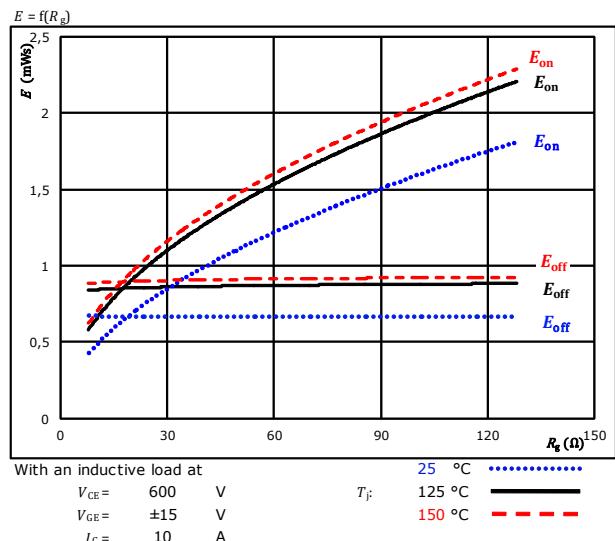


figure 3. FWD

Typical reverse recovered energy loss as a function of collector current

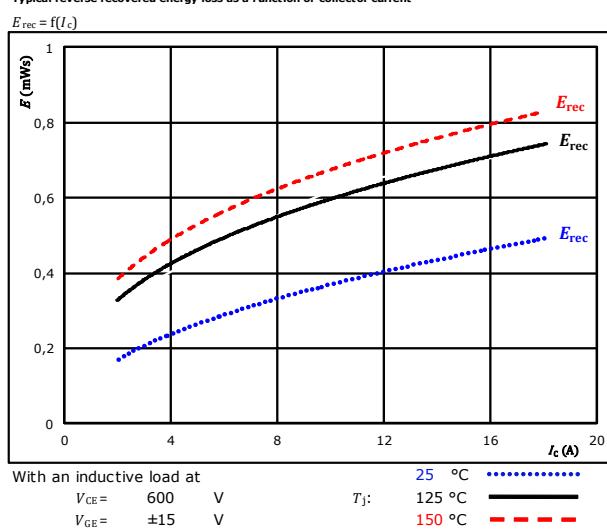
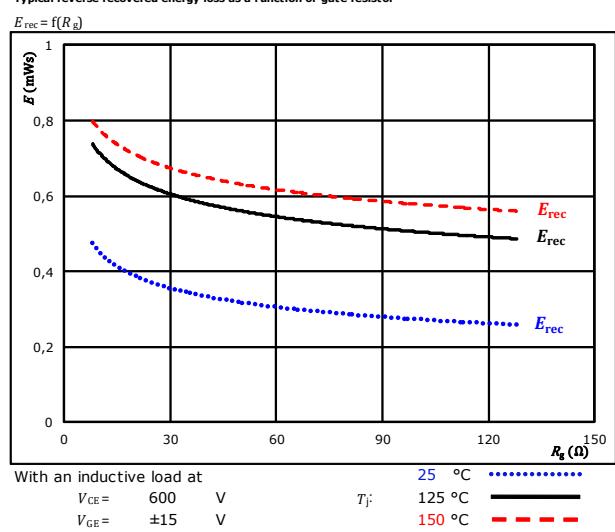


figure 4. FWD

Typical reverse recovered energy loss as a function of gate resistor



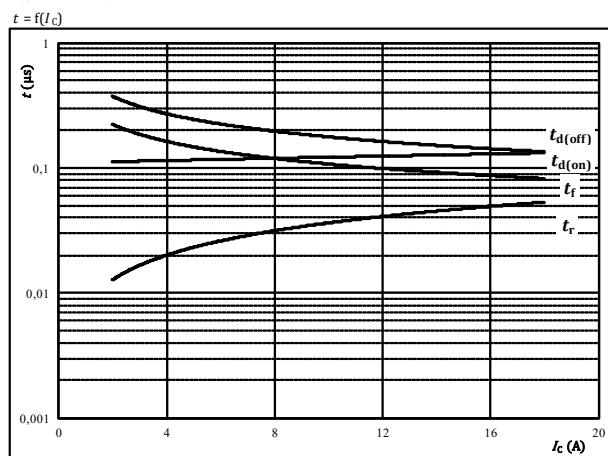


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## Brake Switching Characteristics

**figure 5.** IGBT

Typical switching times as a function of collector current

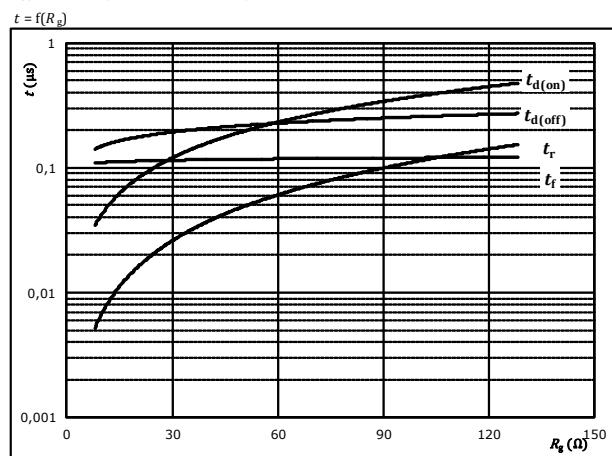


With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$R_{gon} =$	32	Ω
$R_{goff} =$	32	Ω

**figure 6.** IGBT

Typical switching times as a function of gate resistor

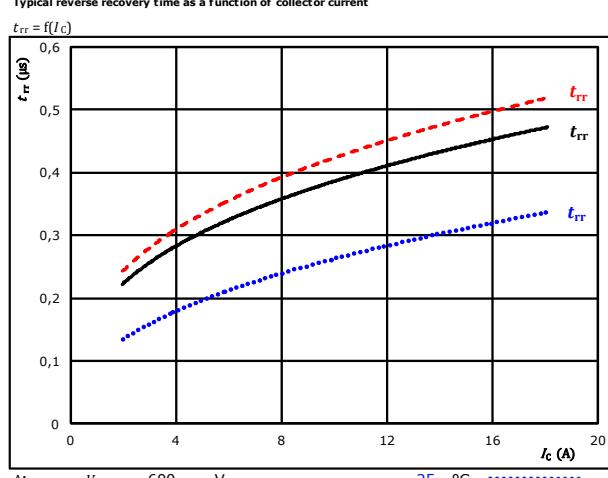


With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$I_c =$	10	A

**figure 7.** FWD

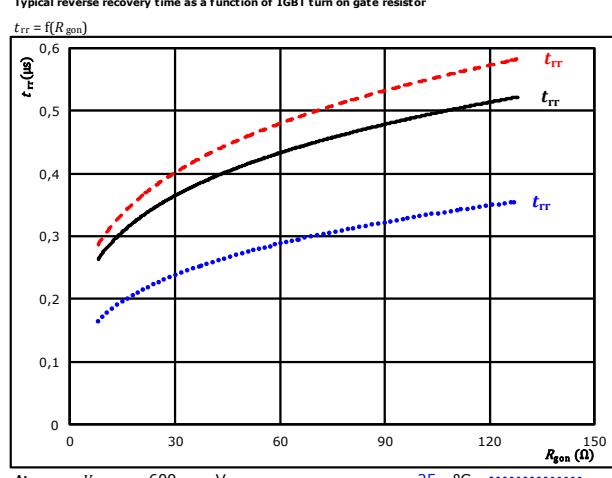
Typical reverse recovery time as a function of collector current



At	$V_{CE} =$	600	V	$25$	°C	.....
	$V_{GE} =$	±15	V	$T_j:$	125 °C	—
	$R_{gon} =$	32	Ω		150 °C	- - -

**figure 8.** FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor

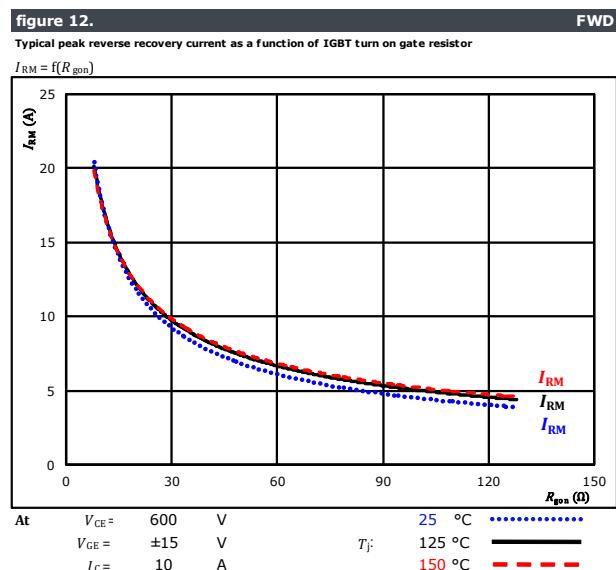
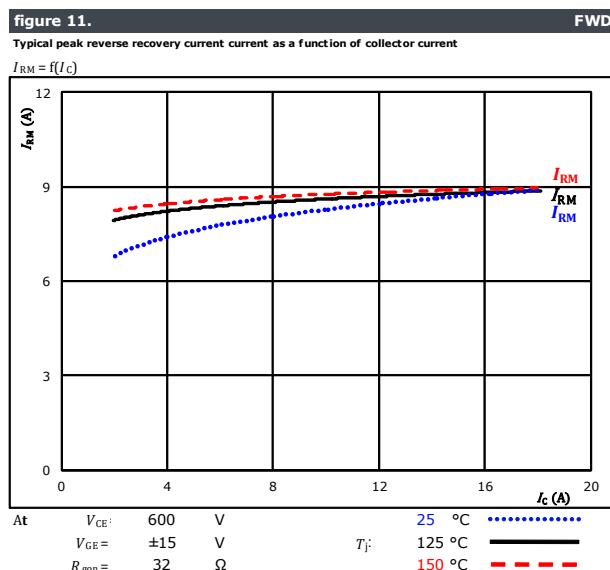
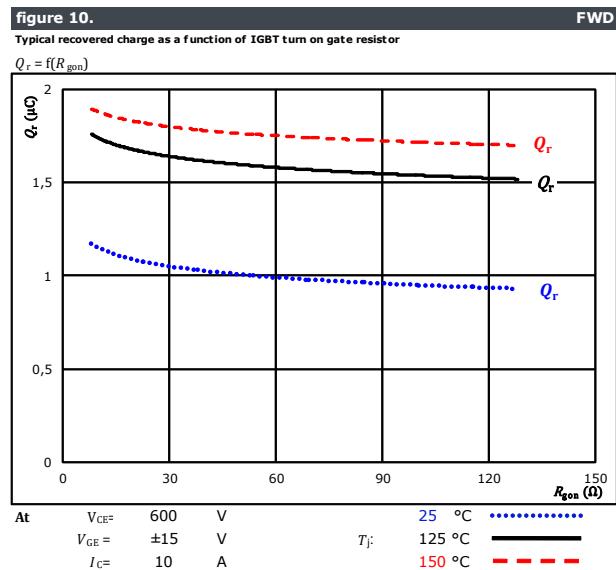
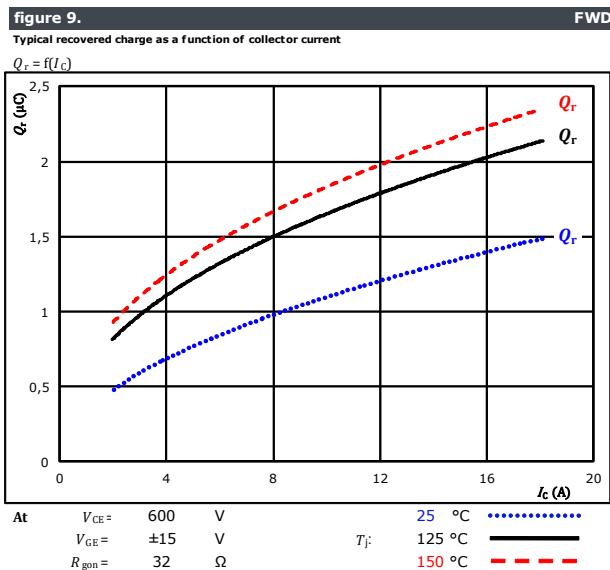


At	$V_{CE} =$	600	V	$25$	°C	.....
	$V_{GE} =$	±15	V	$T_j:$	125 °C	—
	$I_c =$	10	A		150 °C	- - -



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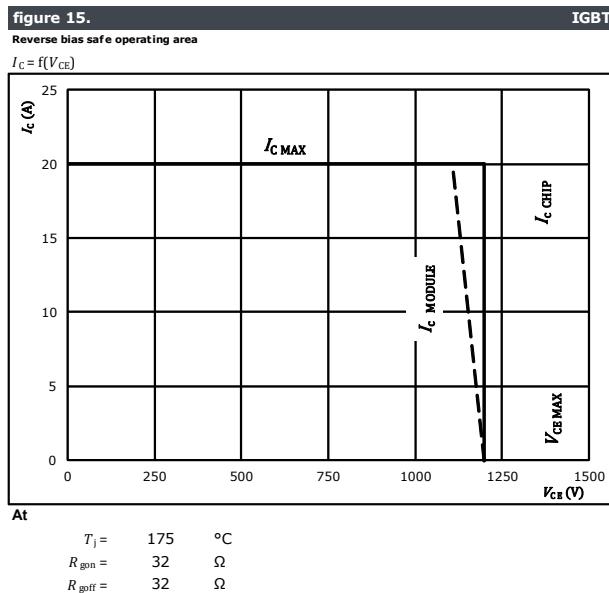
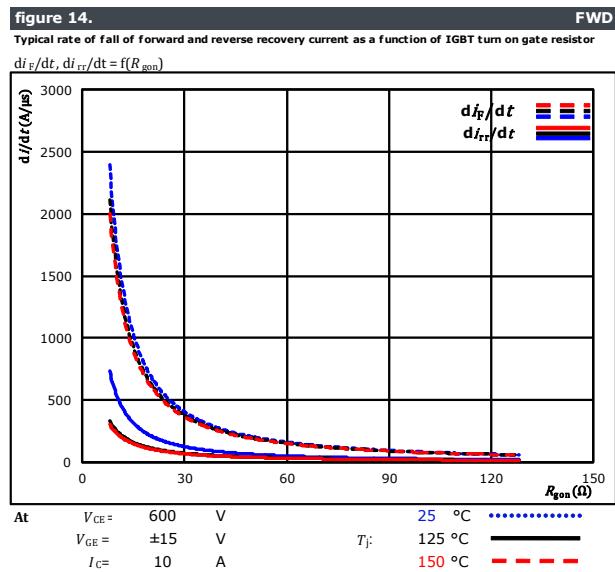
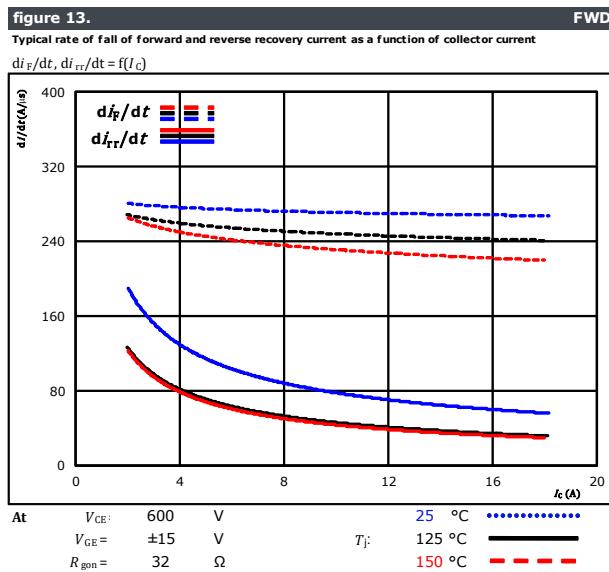
## Brake Switching Characteristics





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## Brake Switching Characteristics





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## Brake Switching Definitions

### General conditions

$T_j$	=	125 °C
$R_{gon}$	=	32 Ω
$R_{goff}$	=	32 Ω

figure 1.

IGBT

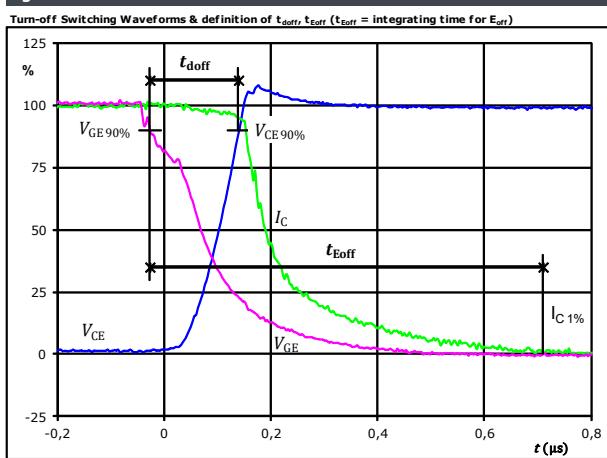


figure 2.

IGBT

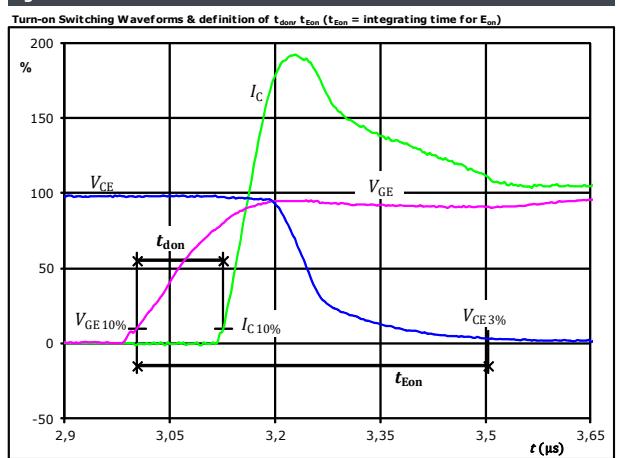


figure 3.

IGBT

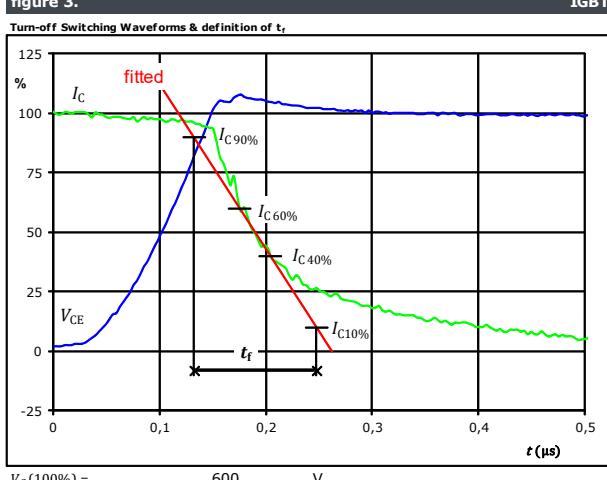
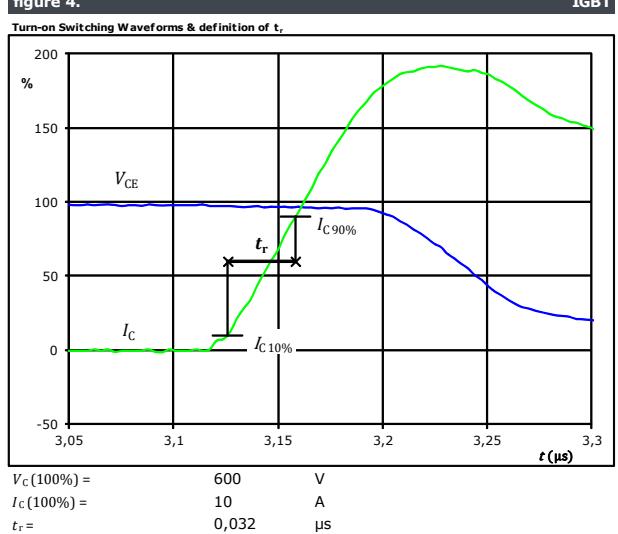


figure 4.

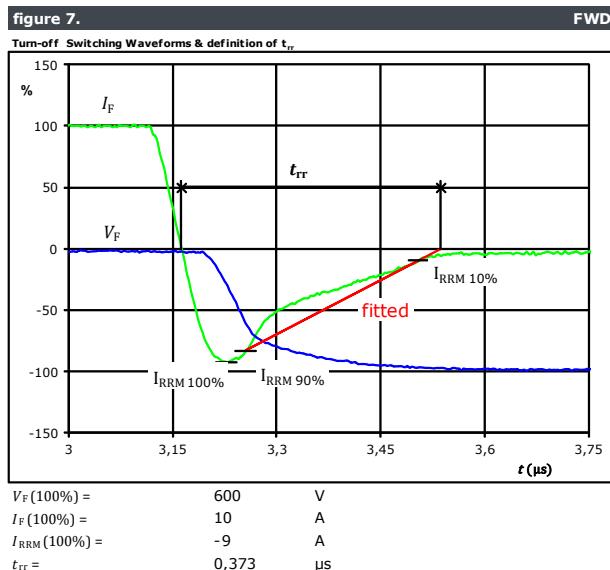
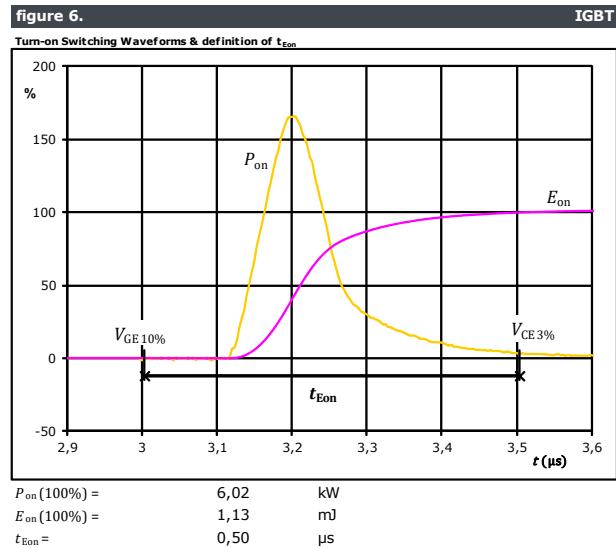
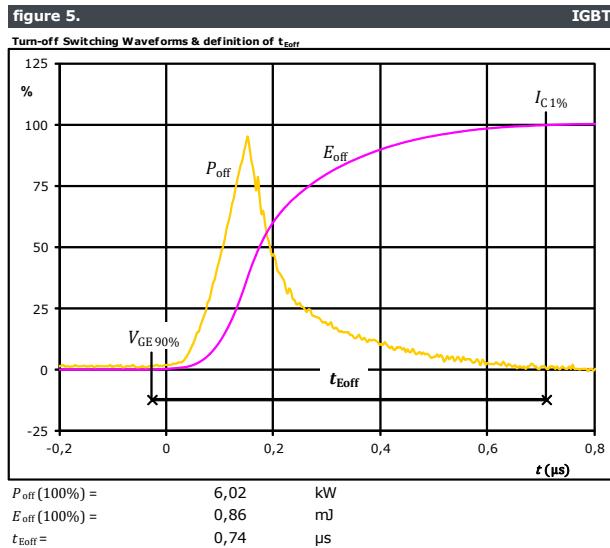
IGBT





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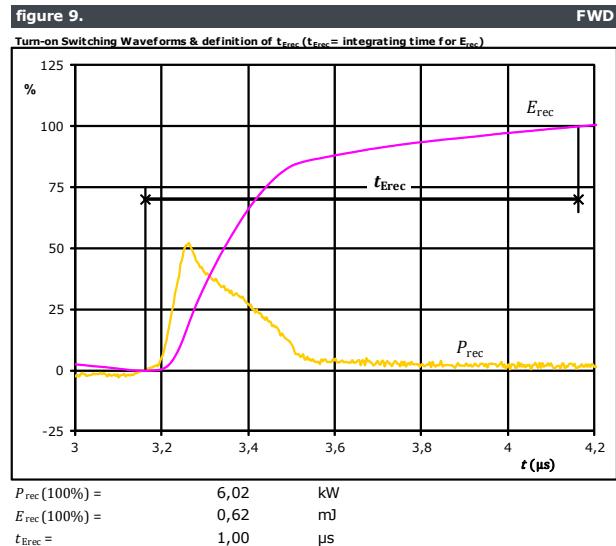
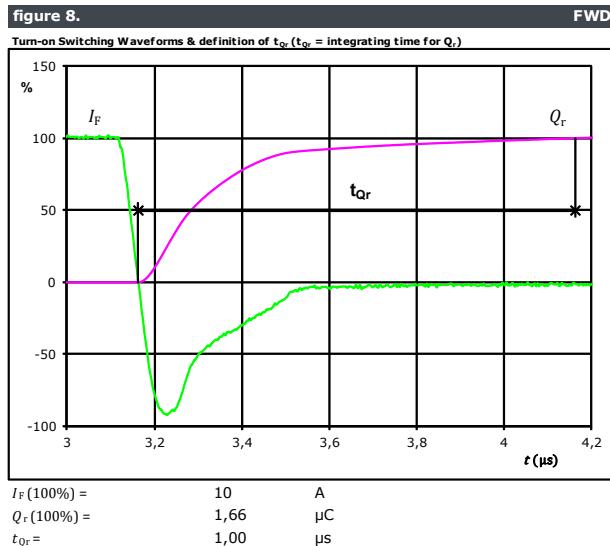
## Brake Switching Characteristics





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## Brake Switching Characteristics



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datasheet

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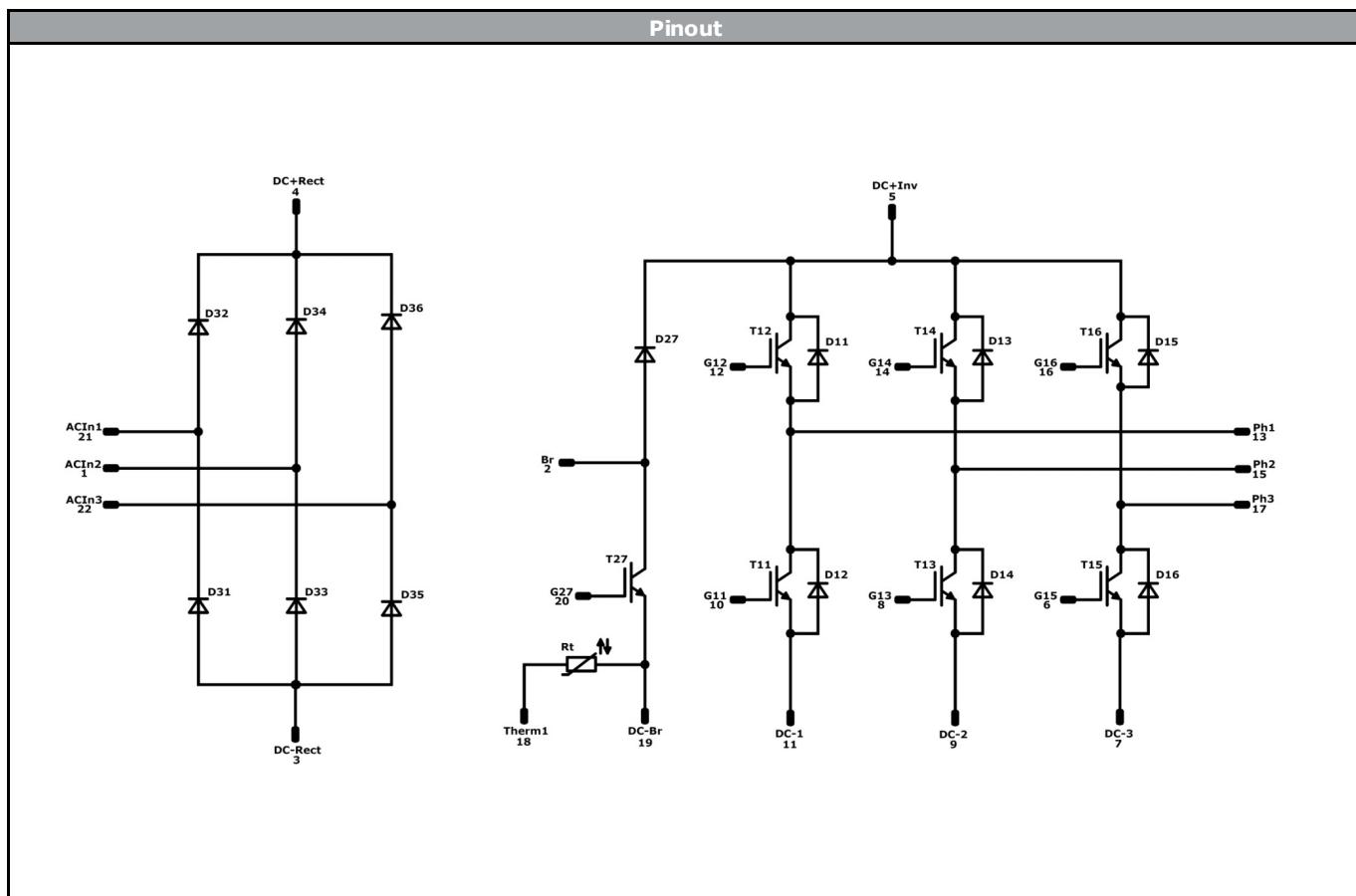
Ordering Code & Marking							
Version				Ordering Code			
without thermal paste				10-R112PMA015M7-P639A75			
with thermal paste				10-R112PMA015M7-P639A75-/3/			
NN-NNNNNNNNNNNNNN TTTTTTVV WWYY UL VIN LLLL SSSS			Text	Name	Date code	UL & VIN	Lot
				NN-NNNNNNNNNNNNN-TTTTTW	WWYY	UL VIN	LLLL
			Datamatrix	Type&Ver	Lot number	Serial	Date code
				TTTTTTTVV	LLLL	SSSS	WWYY

Outline							
Pin table				Outline			
Pin	X	Y	Function				
1	53	0	ACIn2				
2	46	0	Br				
3	39,5	0	DC-Rect				
4	32,5	0	DC+Rect				
5	28,1	0	DC+Inv				
6	18	0	G15				
7	15	0	DC-3				
8	12	0	G13				
9	9	0	DC-2				
10	3	0	G11				
11	0	0	DC-1				
12	0	7	G12				
13	3	7	Ph1				
14	8,5	7	G14				
15	11,5	7	Ph2				
16	17	7	G16				
17	20	7	Ph3				
18	33	7	Therm1				
19	36	7	DC-Br				
20	39	7	G27				
21	46	7	ACIn1				
22	53	7	ACIn3				

Tolerance of pinpositions:  $\pm 0.5\text{mm}$  at the end of pins  
Dimension of coordinate axis is only offset without tolerance



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Identification					
ID	Component	Voltage	Current	Function	Comment
D31, D32, D33, D34, D35, D36	Rectifier	1600 V	25 A	Rectifier Diode	
T11, T12, T13, T14, T15, T16	IGBT	1200 V	15 A	Inverter Switch	
D11, D12, D13, D14, D15, D16	FWD	1200 V	15 A	Inverter Diode	
T27	IGBT	1200 V	10 A	Brake Switch	
D27	FWD	1200 V	10 A	Brake Diode	
Rt	NTC			Thermistor	



10-R112PMA015M7-P639A75

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<b>Packaging instruction</b>			
Standard packaging quantity (SPQ) 80	>SPQ	Standard	<SPQ Sample

<b>Handling instruction</b>			
Handling instructions for flow 90 1 packages see vincotech.com website.			

<b>Package data</b>			
Package data for flow 90 1 packages see vincotech.com website.			

<b>UL recognition and file number</b>			
This device is certified according to UL 1557 standard, UL file number E192116. For more information see vincotech.com website.			

<b>Document No.:</b>	<b>Date:</b>	<b>Modification:</b>	<b>Pages</b>
10-R112PMA015M7-P639A75-D2-14	09 Aug. 2018	Ordering Code option added	29

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2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.