



10-F1127PA025SC-L167E09

datasheet

Vincotech

flow7PACK 1		1200 V / 25 A
Topology features		flow 1 17 mm housing
<ul style="list-style-type: none">• Brake+Inverter• Kelvin emitter• Open Emitter configuration• Temperature sensor		
Component features		
<ul style="list-style-type: none">• Easy paralleling• Low turn-off losses• Low collector-emitter saturation voltage• Positive temperature coefficient• Short tail current		
Housing features		Schematic
<ul style="list-style-type: none">• Base isolation: Al₂O₃• Convex shaped substrate for superior thermal contact• Thermo-mechanical push-and-pull force relief• Solder pin		
Target applications		
<ul style="list-style-type: none">• Motor Drives• Power Generation		
Types		
<ul style="list-style-type: none">• 10-F1127PA025SC-L167E09		



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Maximum Ratings

$T_j = 25^\circ\text{C}$, unless otherwise specified

Parameter	Symbol	Conditions	Value	Unit
Inverter Switch				
Collector-emitter voltage	V_{CES}		1200	V
Collector current (DC current)	I_C	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	34	A
Repetitive peak collector current	I_{CRM}	t_p limited by T_{jmax}	75	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	99	W
Gate-emitter voltage	V_{GES}		± 20	V
Short circuit ratings	t_{SC}	$V_{GE} = 15\text{ V}$, $V_{CC} = 800\text{ V}$ $T_j = 150^\circ\text{C}$	10	μs
Maximum junction temperature	T_{jmax}		175	$^\circ\text{C}$
Inverter Diode				
Peak repetitive reverse voltage	V_{RRM}		1200	V
Forward current (DC current)	I_F	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	30	A
Repetitive peak forward current	I_{FRM}	t_p limited by T_{jmax}	50	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	60	W
Maximum junction temperature	T_{jmax}		175	$^\circ\text{C}$
Brake Switch				
Collector-emitter voltage	V_{CES}		1200	V
Collector current (DC current)	I_C	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	34	A
Repetitive peak collector current	I_{CRM}	t_p limited by T_{jmax}	75	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	99	W
Gate-emitter voltage	V_{GES}		± 20	V
Short circuit ratings	t_{SC}	$V_{GE} = 15\text{ V}$, $V_{CC} = 800\text{ V}$ $T_j = 150^\circ\text{C}$	10	μs
Maximum junction temperature	T_{jmax}		175	$^\circ\text{C}$



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Maximum Ratings

$T_j = 25 \text{ }^\circ\text{C}$, unless otherwise specified

Parameter	Symbol	Conditions	Value	Unit
Brake Diode				
Peak repetitive reverse voltage	V_{RRM}		1200	V
Forward current (DC current)	I_F	$T_j = T_{jmax}$	20	A
Repetitive peak forward current	I_{FRM}	t_p limited by T_{jmax}	20	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$	46	W
Maximum junction temperature	T_{jmax}		175	$^\circ\text{C}$

Brake Sw. Protection Diode

Peak repetitive reverse voltage	V_{RRM}		1200	V
Forward current (DC current)	I_F	$T_j = T_{jmax}$	10	A
Repetitive peak forward current	I_{FRM}	t_p limited by T_{jmax}	6	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$	25	W
Maximum junction temperature	T_{jmax}		150	$^\circ\text{C}$

Module Properties

Thermal Properties				
Storage temperature	T_{stg}		-40...+125	$^\circ\text{C}$
Operation temperature under switching condition	T_{jop}		-40...+($T_{jmax} - 25$)	$^\circ\text{C}$

Isolation Properties

Isolation voltage	V_{isol}	DC Test Voltage*	$t_p = 2 \text{ s}$	6000	V
Isolation voltage	V_{isol}	AC Voltage	$t_p = 1 \text{ min}$	2500	V
Creepage distance				>12,7	mm
Clearance				>12,7	mm
Comparative Tracking Index	CTI			≥ 200	

*100 % tested in production



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Characteristic Values

Parameter	Symbol	Conditions					Values			Unit
		V_{GE} [V]	V_{GS} [V]	V_{CE} [V]	V_{DS} [V]	I_C [A]	T_j [°C]	Min	Typ	

Inverter Switch

Static

Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{CE} = V_{GE}$			0,00085	25	5,3	5,8	6,3	V
Collector-emitter saturation voltage	$V_{CE(sat)}$		15		25	25 125 150	1,58	1,96 2,23 2,27	2,07 ⁽¹⁾	V
Collector-emitter cut-off current	I_{CES}		0	1200		25			2,4	µA
Gate-emitter leakage current	I_{GES}		20	0		25			120	nA
Internal gate resistance	r_g							None		Ω
Input capacitance	C_{res}	$f = 1 \text{ MHz}$	0	25	25	25		1450		pF
Reverse transfer capacitance	C_{res}							50		pF
Gate charge	Q_g		±15		0	25		200		nC

Thermal

Thermal resistance junction to sink ⁽²⁾	$R_{th(j-s)}$	$\lambda_{paste} = 3,4 \text{ W/mK}$ (PSX)						0,96		K/W
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Dynamic

Turn-on delay time	$t_{d(on)}$	$R_{gon} = 16 \Omega$ $R_{goff} = 16 \Omega$	± 15	600	25	25 150		66,4 67,4		ns
Rise time	t_r					25 150		42,4 43,2		ns
Turn-off delay time	$t_{d(off)}$					25 150		196,4 264,2		ns
Fall time	t_f					25 150		70,81 138,28		ns
Turn-on energy (per pulse)	E_{on}					25 150		2,13 3,15		mWs
Turn-off energy (per pulse)	E_{off}					25 150		1,47 2,48		mWs



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Characteristic Values

Parameter	Symbol	Conditions						Values			Unit
		V_{GE} [V]	V_{GS} [V]	V_{CE} [V]	V_{DS} [V]	I_C [A]	I_D [A]	T_j [°C]	Min	Typ	Max

Inverter Diode

Static

Forward voltage	V_F				25	25 125 150	1,35	1,84 1,85 1,83	2,05 ⁽¹⁾	V
Reverse leakage current	I_R	$V_r = 1200$ V			25			5,2	μ A	

Thermal

Thermal resistance junction to sink ⁽²⁾	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						1,59		K/W
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Dynamic

Peak recovery current	I_{RRM}	$di/dt=565$ A/ μ s $di/dt=465$ A/ μ s	± 15	600	25	25 150		12,8 17,44		A
Reverse recovery time	t_{rr}					25 150		318,14 523,9		ns
Recovered charge	Q_r					25 150		2,22 4,5		μ C
Reverse recovered energy	E_{rec}					25 150		0,859 1,78		mWs
Peak rate of fall of recovery current	$(di_{rr}/dt)_{max}$					25 150		115,12 91,7		A/ μ s



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Characteristic Values

Parameter	Symbol	Conditions					Values			Unit
		V_{GE} [V] V_{GS} [V]	V_{CE} [V] V_{DS} [V] V_F [V]	I_C [A] I_D [A] I_F [A]	T_j [°C]	Min	Typ	Max		

Brake Switch

Static

Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{CE} = V_{GE}$			0,00085	25	5,3	5,8	6,3	V
Collector-emitter saturation voltage	$V_{CE(sat)}$		15		25	25 125 150	1,58	1,96 2,23 2,27	2,07 ⁽¹⁾	V
Collector-emitter cut-off current	I_{CES}		0	1200		25			2,4	µA
Gate-emitter leakage current	I_{GES}		20	0		25			120	nA
Internal gate resistance	r_g							None		Ω
Input capacitance	C_{res}	$f = 1 \text{ Mhz}$	0	25	25	25		1450		pF
Reverse transfer capacitance	C_{res}							50		pF
Gate charge	Q_g		±15		0	25		200		nC

Thermal

Thermal resistance junction to sink ⁽²⁾	$R_{th(j-s)}$	$\lambda_{paste} = 3,4 \text{ W/mK}$ (PSX)						0,96		K/W
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Dynamic

Turn-on delay time	$t_{d(on)}$	$R_{gon} = 32 \Omega$ $R_{goff} = 32 \Omega$	± 15	600	25	25		123,6		ns
Rise time	t_r					125		123,2		
						150		123,8		
Turn-off delay time	$t_{d(off)}$					25		44		
						125		46,2		
Fall time	t_f					150		46,4		
Turn-on energy (per pulse)	E_{on}					25		232,4		
						125		289,4		
						150		305,2		
Turn-off energy (per pulse)	E_{off}					25		66,42		
						125		130,5		
						150		150,88		
						25		2		mWs
						125		2,49		
						150		2,62		
						25		1,52		mWs
						125		2,37		
						150		2,66		



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Characteristic Values

Parameter	Symbol	Conditions						Values			Unit
		V_{GE} [V]	V_{GS} [V]	V_{CE} [V]	V_{DS} [V]	I_C [A]	I_D [A]	T_j [°C]	Min	Typ	Max

Brake Diode

Static

Forward voltage	V_F				10	25 150	1,35	1,77 1,69	2,05 ⁽¹⁾	V
Reverse leakage current	I_R	$V_r = 1200$ V			25				2,7	µA

Thermal

Thermal resistance junction to sink ⁽²⁾	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						2,07		K/W
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Dynamic

Peak recovery current	I_{RRM}	$di/dt=422$ A/µs $di/dt=355$ A/µs $di/dt=386$ A/µs	± 15	600	25	25		8,94		A
Reverse recovery time	t_{rr}					125		11,15		
						150		11,53		
Recovered charge	Q_r					25		349,17		
						125		542,26		ns
Reverse recovered energy	E_{rec}					150		576,34		
Peak rate of fall of recovery current	$(di_{rf}/dt)_{max}$					25		1,42		µC
						125		2,58		
						150		2,85		
						25		0,554		mWs
						125		1,07		
						150		1,19		
						25		25,52		
						125		22,82		A/µs
						150		22,6		



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Characteristic Values

Parameter	Symbol	Conditions					Values			Unit
		V_{GE} [V]	V_{GS} [V]	V_{CE} [V]	V_{DS} [V]	I_C [A]	T_j [°C]	Min	Typ	Max

Brake Sw. Protection Diode

Static

Forward voltage	V_F				3	25 150	1,23	1,65 1,52	1,97 ⁽¹⁾	V
Reverse leakage current	I_R	$V_r = 1200$ V				25			27	µA

Thermal

Thermal resistance junction to sink ⁽²⁾	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						2,8		K/W
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Thermistor

Static

Rated resistance	R					25		22		kΩ
Deviation of R_{100}	$A_{R/R}$	$R_{100} = 1484$ Ω				100	-5		5	%
Power dissipation	P					25		130		mW
Power dissipation constant	d					25		1,5		mW/K
B-value	$B_{(25/50)}$	Tol. ±1 %						3962		K
B-value	$B_{(25/100)}$	Tol. ±1 %						4000		K
Vincotech Thermistor Reference									I	

⁽¹⁾ Value at chip level

⁽²⁾ Only valid with pre-applied Vincotech thermal interface material.



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Inverter Switch Characteristics

figure 1. IGBT

Typical output characteristics
 $I_C = f(V_{CE})$

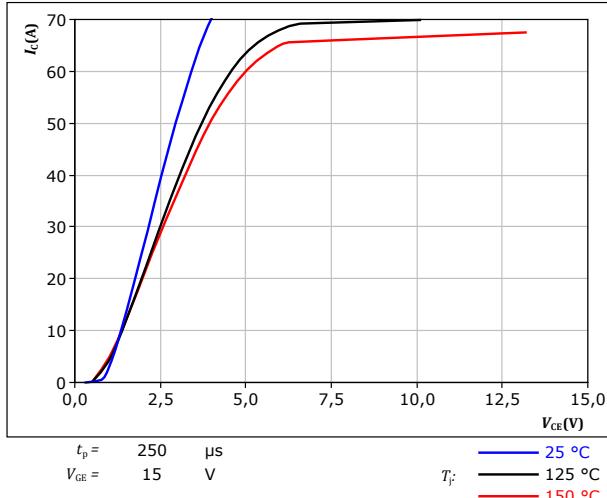


figure 2. IGBT

Typical output characteristics
 $I_C = f(V_{CE})$

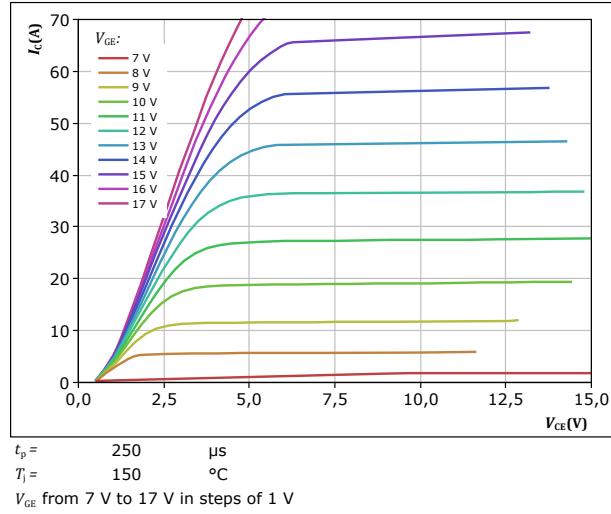


figure 3. IGBT

Typical transfer characteristics
 $I_C = f(V_{GE})$

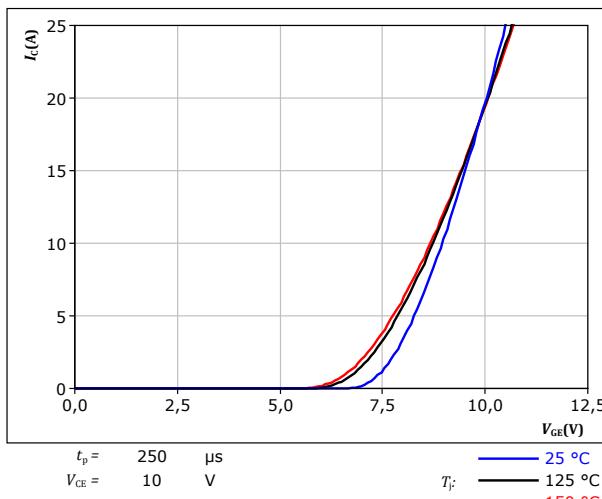
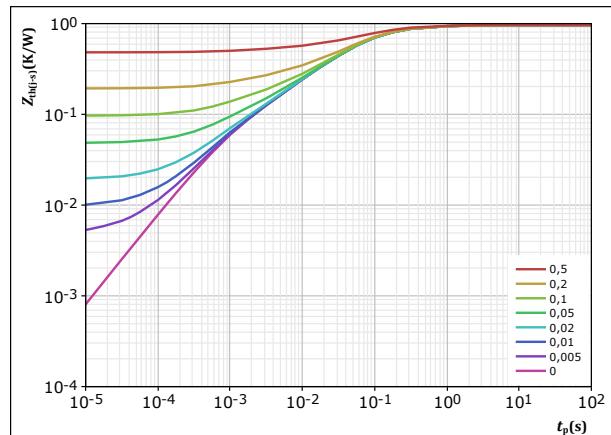


figure 4. IGBT

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$

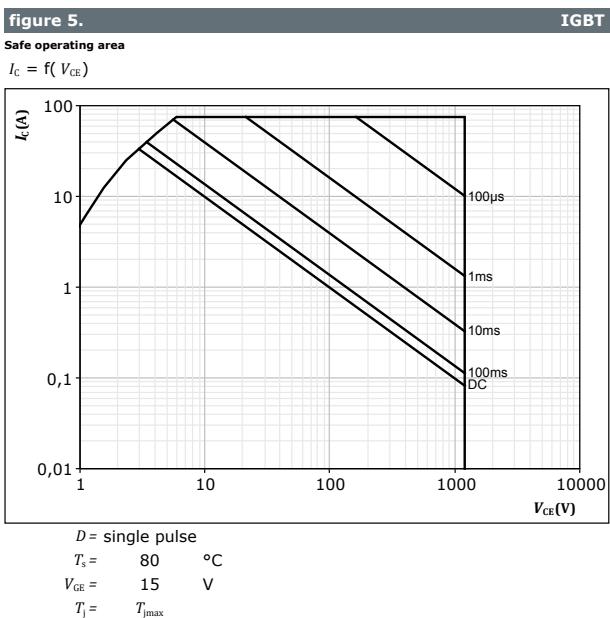


IGBT thermal model values

R (K/W)	τ (s)
9,34E-02	8,35E-01
3,42E-01	1,19E-01
3,61E-01	4,14E-02
1,15E-01	7,70E-03
5,33E-02	9,80E-04



Inverter Switch Characteristics





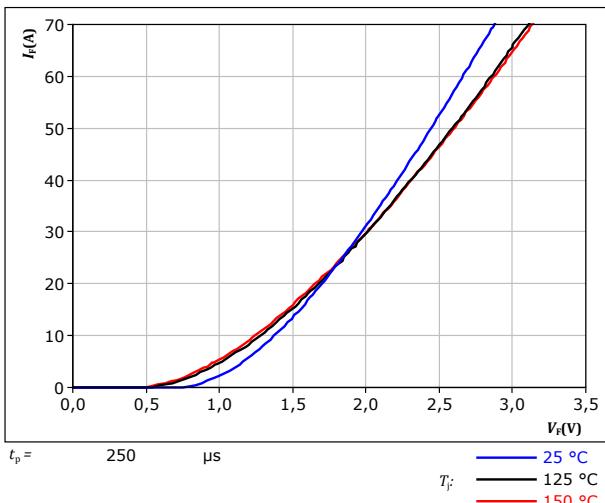
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Inverter Diode Characteristics

figure 6.

Typical forward characteristics

$$I_F = f(V_F)$$

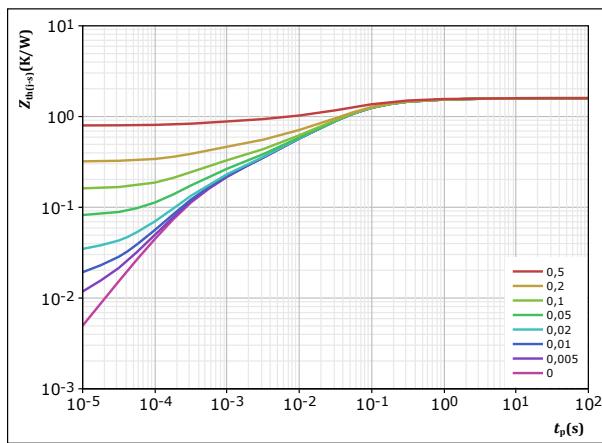


FWD

figure 7.

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



FWD



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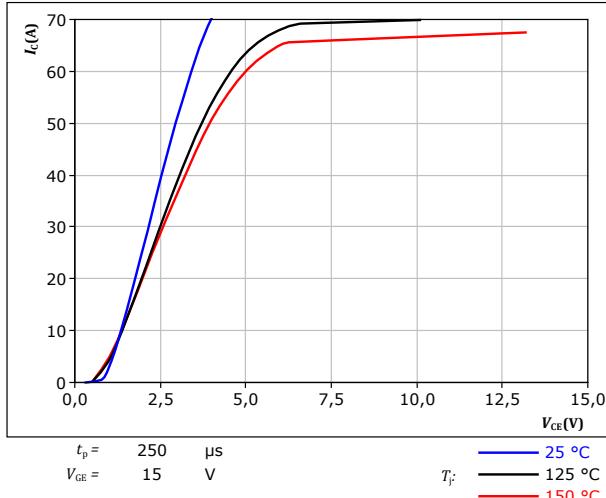
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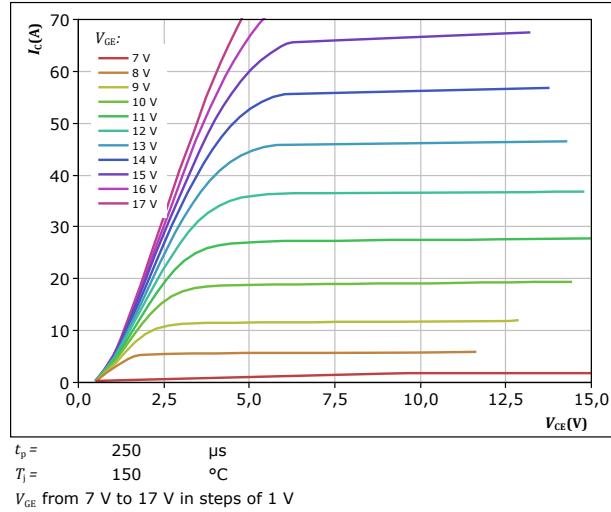
Brake Switch Characteristics

figure 8. IGBT

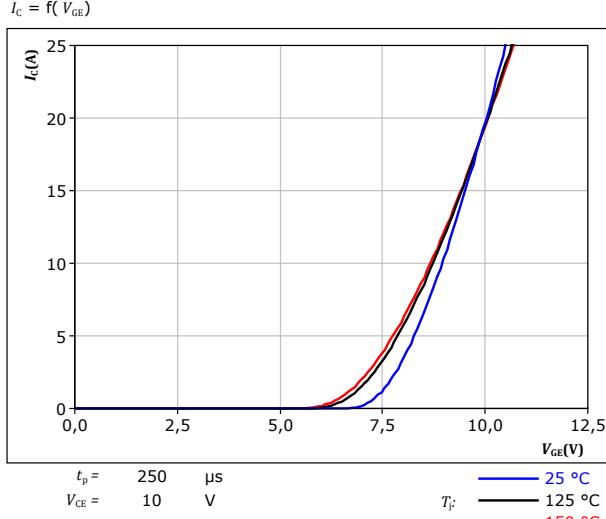
Typical output characteristics
 $I_C = f(V_{CE})$

**figure 9.** IGBT

Typical output characteristics
 $I_C = f(V_{CE})$

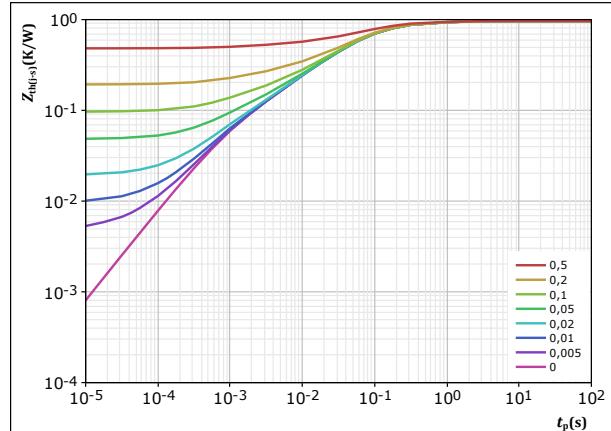
**figure 10.** IGBT

Typical transfer characteristics
 $I_C = f(V_{GE})$

**figure 11.** IGBT

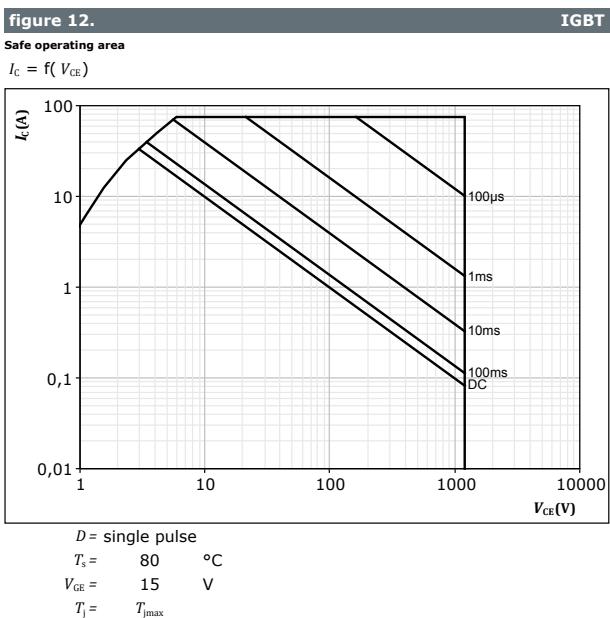
Transient thermal impedance as a function of pulse width

$Z_{th(j-s)} = f(t_p)$





Brake Switch Characteristics



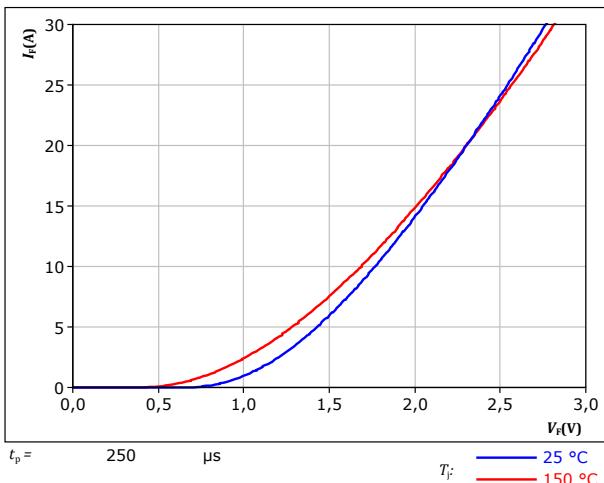


Brake Diode Characteristics

figure 13.

Typical forward characteristics

$$I_F = f(V_F)$$

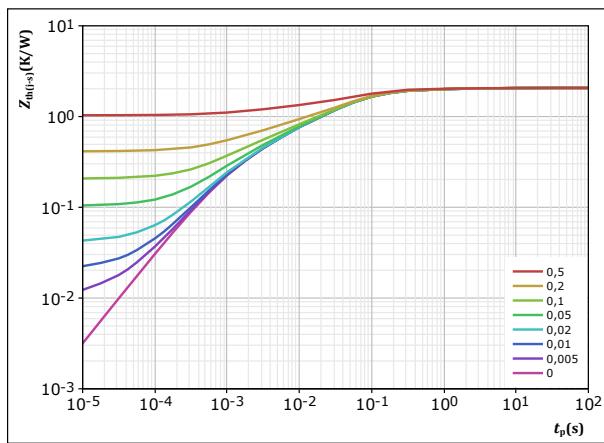


FWD

figure 14.

Transient thermal impedance as a function of pulse width

$$Z_{\text{th}(t-s)} = f(t_p)$$



FWD

$$D = \frac{t_p / T}{2,066} \quad \text{K/W}$$

FWD thermal model values

R (K/W)	τ (s)
5,09E-02	4,26E+00
1,55E-01	5,03E-01
7,75E-01	7,89E-02
5,33E-01	2,68E-02
3,54E-01	5,03E-03
1,97E-01	9,09E-04

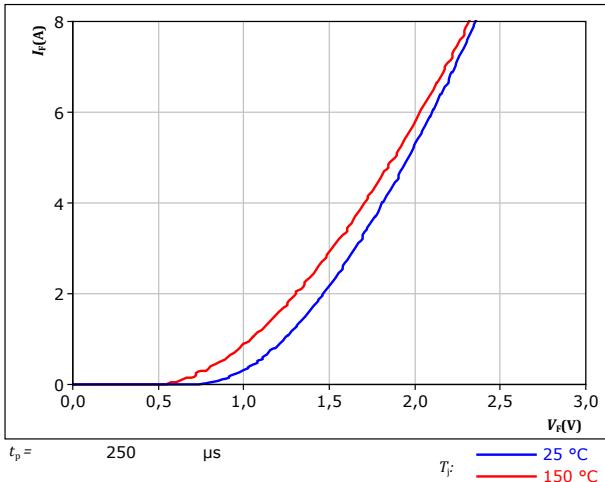


Brake Sw. Protection Diode Characteristics

figure 15.

Typical forward characteristics

$$I_F = f(V_F)$$

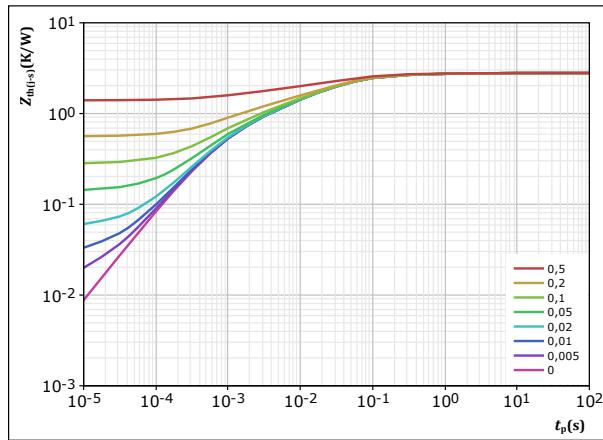


FWD

figure 16.

Transient thermal impedance as a function of pulse width

$$Z_{\text{th}(t-s)} = f(t_p)$$



FWD

$$D = \frac{t_p / T}{2,796} \quad \text{K/W}$$

FWD thermal model values

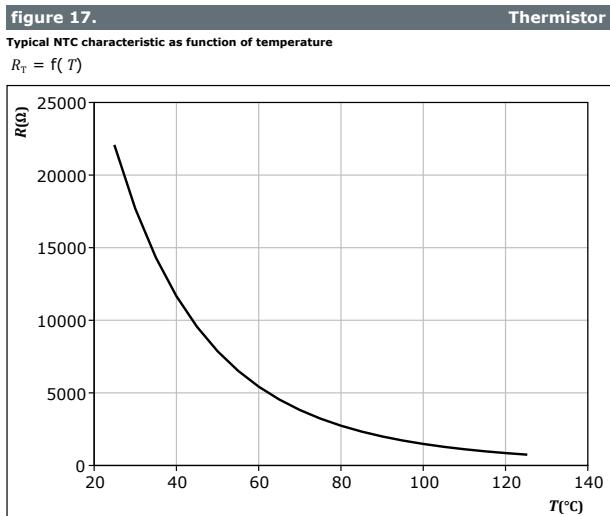
R (K/W)	τ (s)
7,82E-02	2,45E+00
1,95E-01	2,65E-01
9,84E-01	4,77E-02
6,58E-01	1,23E-02
5,09E-01	2,70E-03
3,71E-01	5,98E-04



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Thermistor Characteristics





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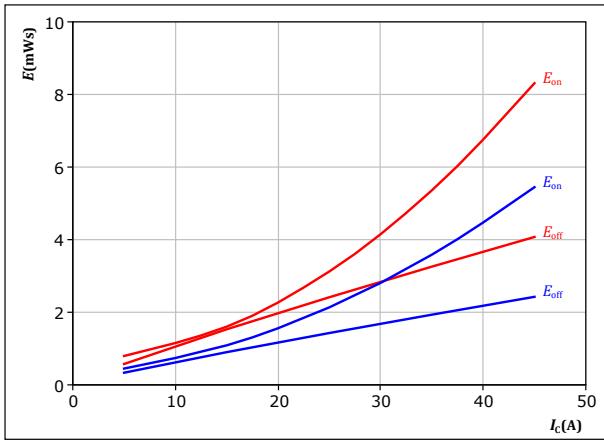
Inverter Switching Characteristics

figure 18.

IGBT

Typical switching energy losses as a function of collector current

$$E = f(I_c)$$



With an inductive load at

$$\begin{aligned} V_{CE} &= 600 \text{ V} \\ V_{GE} &= \pm 15 \text{ V} \\ R_{gon} &= 16 \Omega \\ R_{goff} &= 16 \Omega \end{aligned}$$

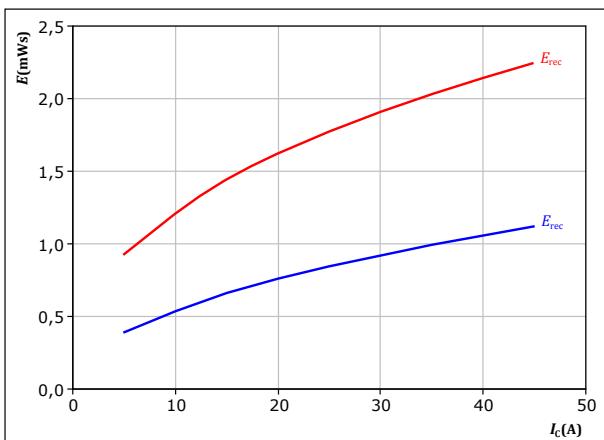
T_f: — 25 °C — 150 °C

figure 20.

FWD

Typical reverse recovered energy loss as a function of collector current

$$E_{rec} = f(I_c)$$



With an inductive load at

$$\begin{aligned} V_{CE} &= 600 \text{ V} \\ V_{GE} &= \pm 15 \text{ V} \\ R_{gon} &= 16 \Omega \end{aligned}$$

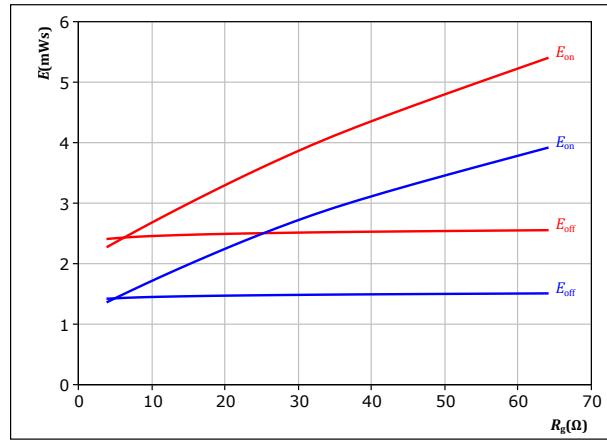
T_f: — 25 °C — 150 °C

figure 19.

IGBT

Typical switching energy losses as a function of IGBT turn on gate resistor

$$E = f(R_g)$$



With an inductive load at

$$\begin{aligned} V_{CE} &= 600 \text{ V} \\ V_{GE} &= \pm 15 \text{ V} \\ I_c &= 25 \text{ A} \end{aligned}$$

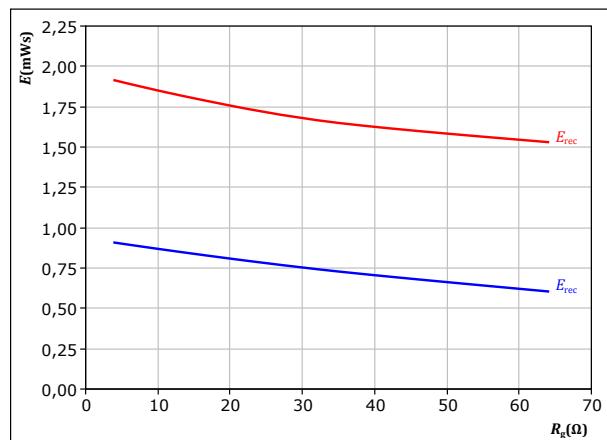
T_f: — 25 °C — 150 °C

figure 21.

FWD

Typical reverse recovered energy loss as a function of IGBT turn on gate resistor

$$E_{rec} = f(R_g)$$



With an inductive load at

$$\begin{aligned} V_{CE} &= 600 \text{ V} \\ V_{GE} &= \pm 15 \text{ V} \\ I_c &= 25 \text{ A} \end{aligned}$$

T_f: — 25 °C — 150 °C



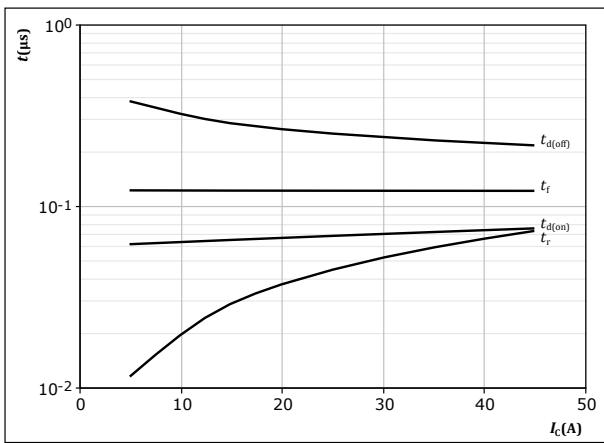
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Inverter Switching Characteristics

figure 22.

IGBT

Typical switching times as a function of collector current
 $t = f(I_C)$



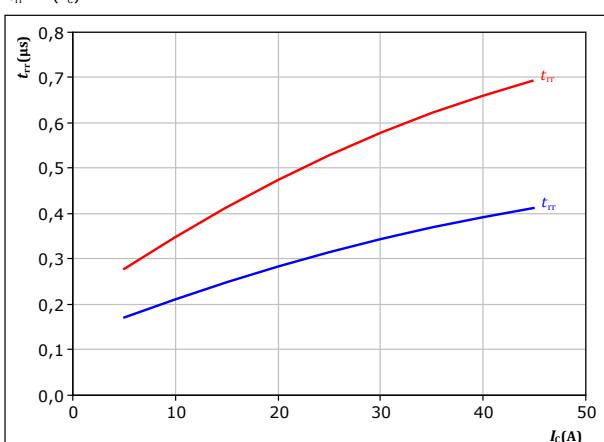
With an inductive load at

$T_j = 150^\circ\text{C}$
 $V_{CE} = 600 \text{ V}$
 $V_{GE} = \pm 15 \text{ V}$
 $R_{gon} = 16 \Omega$
 $R_{goff} = 16 \Omega$

figure 24.

FWD

Typical reverse recovery time as a function of collector current
 $t_{rr} = f(I_C)$



With an inductive load at

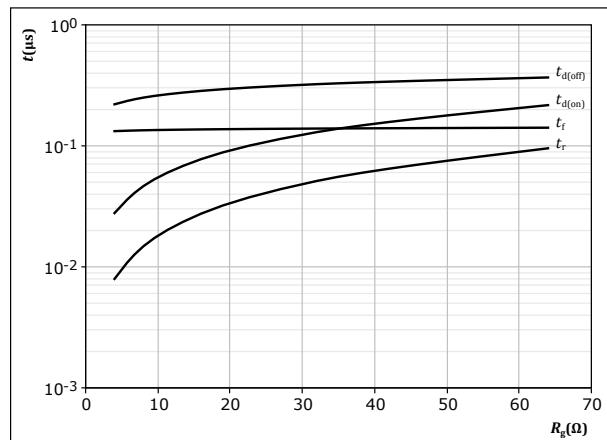
$V_{CE} = 600 \text{ V}$
 $V_{GE} = \pm 15 \text{ V}$
 $R_{gon} = 16 \Omega$

$T_j:$ — 25 °C — 150 °C

figure 23.

IGBT

Typical switching times as a function of IGBT turn on gate resistor
 $t = f(R_g)$



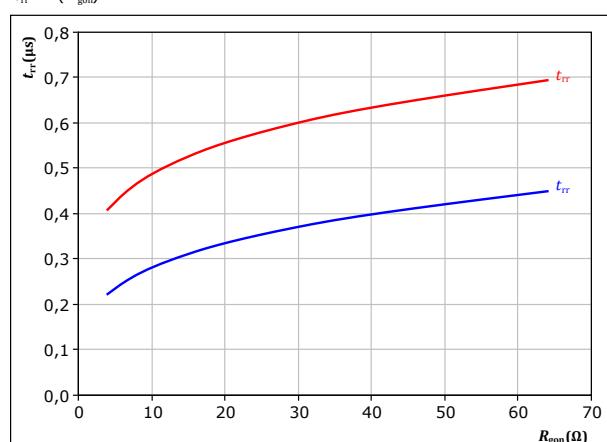
With an inductive load at

$T_j = 150^\circ\text{C}$
 $V_{CE} = 600 \text{ V}$
 $V_{GE} = \pm 15 \text{ V}$
 $I_C = 25 \text{ A}$

figure 25.

FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor
 $t_{rr} = f(R_{gon})$



With an inductive load at

$V_{CE} = 600 \text{ V}$
 $V_{GE} = \pm 15 \text{ V}$
 $I_C = 25 \text{ A}$

$T_j:$ — 25 °C — 150 °C



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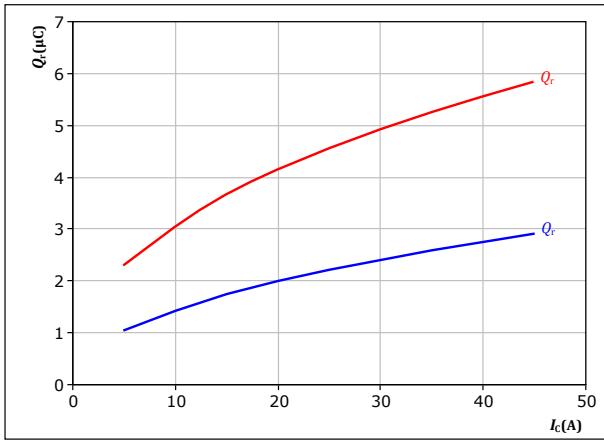
Inverter Switching Characteristics

figure 26.

FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$



With an inductive load at

$$\begin{aligned} V_{CE} &= 600 \quad \text{V} \\ V_{GE} &= \pm 15 \quad \text{V} \\ R_{gon} &= 16 \quad \Omega \end{aligned}$$

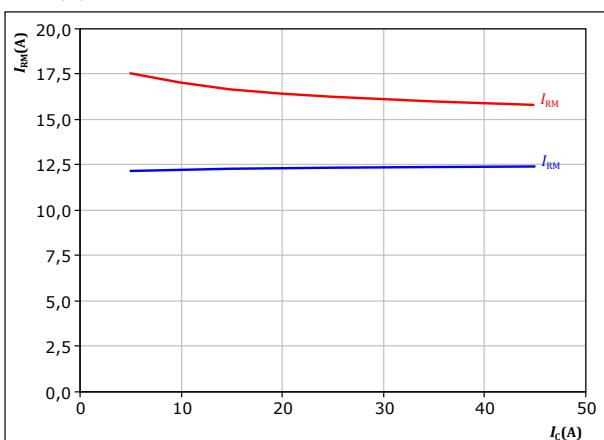
$$T_f: \quad \begin{array}{l} \text{---} \quad 25^\circ\text{C} \\ \text{---} \quad 150^\circ\text{C} \end{array}$$

figure 28.

FWD

Typical peak reverse recovery current as a function of collector current

$$I_{RM} = f(I_c)$$



With an inductive load at

$$\begin{aligned} V_{CE} &= 600 \quad \text{V} \\ V_{GE} &= \pm 15 \quad \text{V} \\ R_{gon} &= 16 \quad \Omega \end{aligned}$$

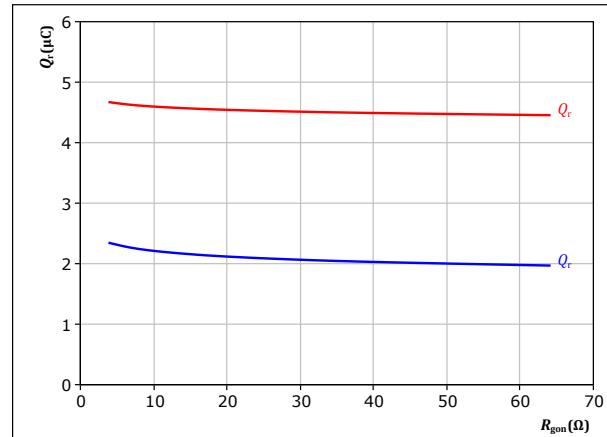
$$T_f: \quad \begin{array}{l} \text{---} \quad 25^\circ\text{C} \\ \text{---} \quad 150^\circ\text{C} \end{array}$$

figure 27.

FWD

Typical recovered charge as a function of IGBT turn on gate resistor

$$Q_r = f(R_{gon})$$



With an inductive load at

$$\begin{aligned} V_{CE} &= 600 \quad \text{V} \\ V_{GE} &= \pm 15 \quad \text{V} \\ I_c &= 25 \quad \text{A} \end{aligned}$$

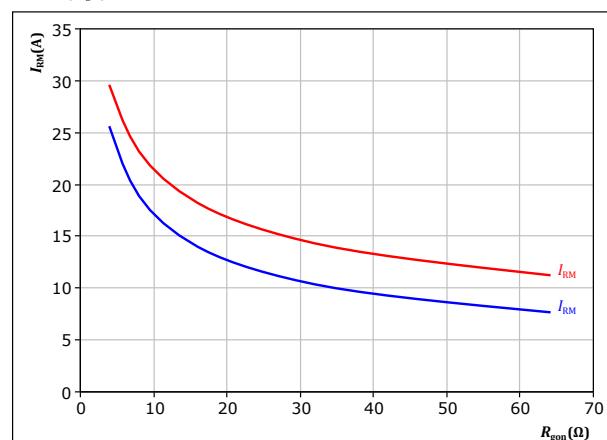
$$T_f: \quad \begin{array}{l} \text{---} \quad 25^\circ\text{C} \\ \text{---} \quad 150^\circ\text{C} \end{array}$$

figure 29.

FWD

Typical peak reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RM} = f(R_{gon})$$



With an inductive load at

$$\begin{aligned} V_{CE} &= 600 \quad \text{V} \\ V_{GE} &= \pm 15 \quad \text{V} \\ I_c &= 25 \quad \text{A} \end{aligned}$$

$$T_f: \quad \begin{array}{l} \text{---} \quad 25^\circ\text{C} \\ \text{---} \quad 150^\circ\text{C} \end{array}$$

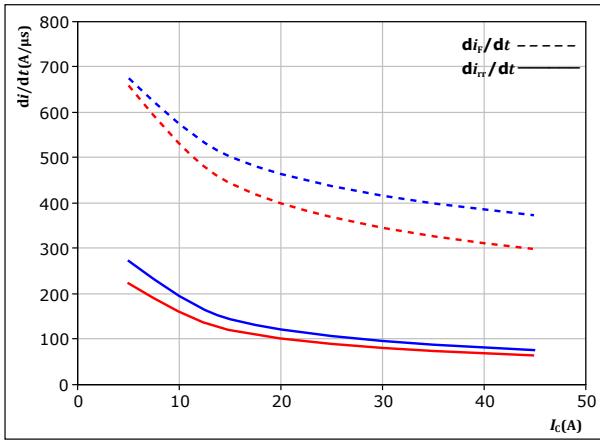


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Inverter Switching Characteristics

figure 30. FWD

Typical rate of fall of forward and reverse recovery current as a function of collector current
 $di_f/dt, di_{rr}/dt = f(I_c)$



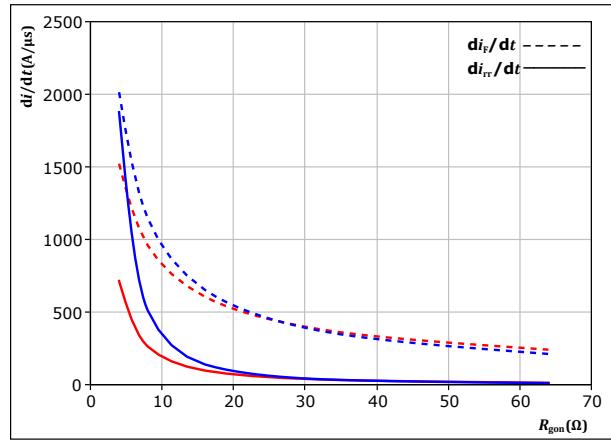
With an inductive load at

$V_{CE} = 600 \text{ V}$
 $V_{GE} = \pm 15 \text{ V}$
 $R_{gon} = 16 \Omega$

$T_j: \quad 25^\circ\text{C} \quad \text{---} \quad 150^\circ\text{C} \quad \text{---}$

figure 31. FWD

Typical rate of fall of forward and reverse recovery current as a function of turn on gate resistor
 $di_f/dt, di_{rr}/dt = f(R_{gon})$



With an inductive load at

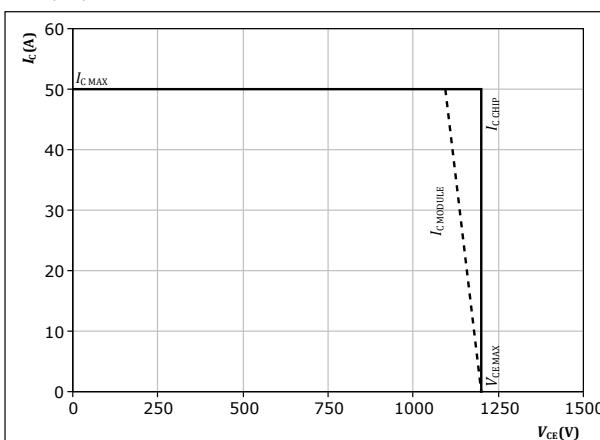
$V_{CE} = 600 \text{ V}$
 $V_{GE} = \pm 15 \text{ V}$
 $I_c = 25 \text{ A}$

$T_j: \quad 25^\circ\text{C} \quad \text{---} \quad 150^\circ\text{C} \quad \text{---}$

figure 32. IGBT

Reverse bias safe operating area

$I_c = f(V_{CE})$



At $T_j = 150^\circ\text{C}$
 $R_{gon} = 16 \Omega$
 $R_{goff} = 16 \Omega$

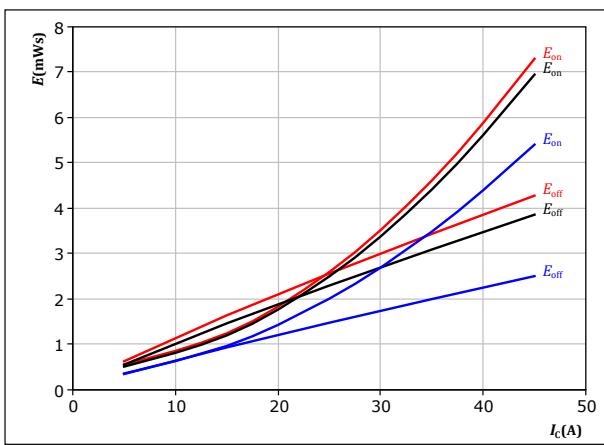


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Brake Switching Characteristics

figure 33.

Typical switching energy losses as a function of collector current
 $E = f(I_c)$



With an inductive load at

$V_{CE} = 600$ V $T_f = 25$ °C
 $V_{GE} = \pm 15$ V $T_f = 125$ °C
 $R_{gon} = 32$ Ω $T_f = 150$ °C
 $R_{goff} = 32$ Ω

figure 34.

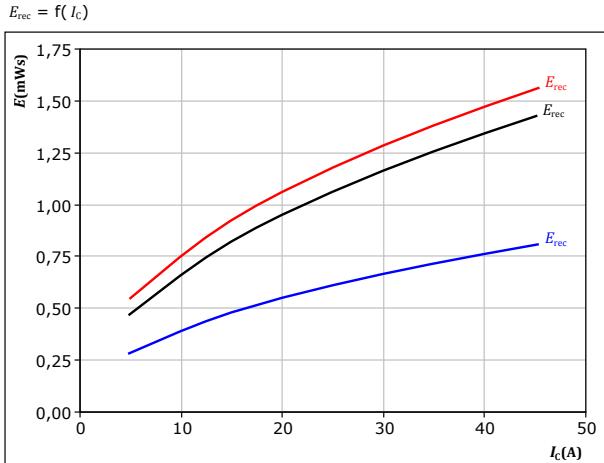
Typical switching energy losses as a function of IGBT turn on gate resistor
 $E = f(R_g)$

With an inductive load at

$V_{CE} = 600$ V $T_f = 25$ °C
 $V_{GE} = \pm 15$ V $T_f = 125$ °C
 $I_c = 25$ A $T_f = 150$ °C

figure 35.

Typical reverse recovered energy loss as a function of collector current
 $E_{rec} = f(I_c)$



With an inductive load at

$V_{CE} = 600$ V $T_f = 25$ °C
 $V_{GE} = \pm 15$ V $T_f = 125$ °C
 $R_{gon} = 32$ Ω

With an inductive load at

$V_{CE} = 600$ V $T_f = 25$ °C
 $V_{GE} = \pm 15$ V $T_f = 125$ °C
 $I_c = 25$ A $T_f = 150$ °C



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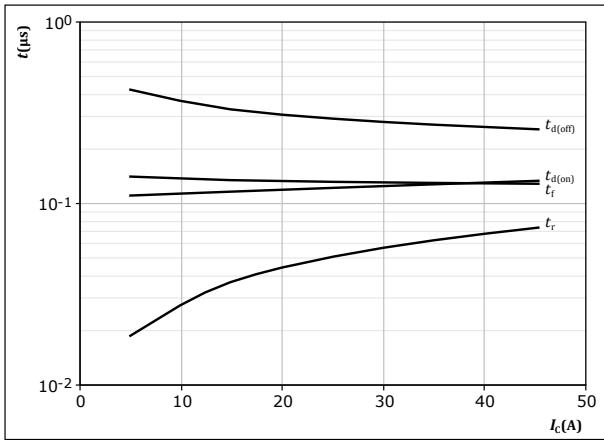
datasheet

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Brake Switching Characteristics

figure 37.

Typical switching times as a function of collector current
 $t = f(I_C)$



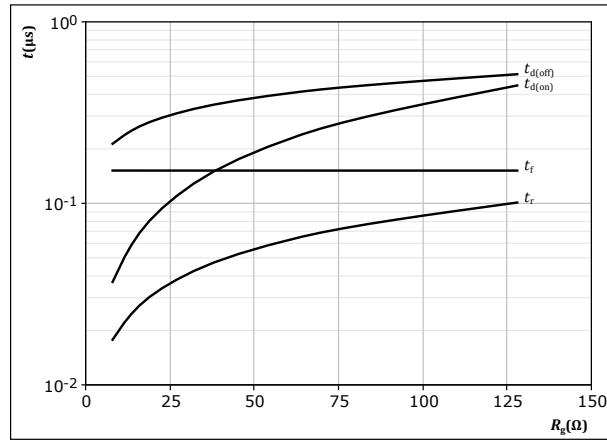
With an inductive load at

$T_j = 150^\circ\text{C}$
 $V_{CE} = 600 \text{ V}$
 $V_{GE} = \pm 15 \text{ V}$
 $R_{gon} = 32 \Omega$
 $R_{goff} = 32 \Omega$

IGBT

figure 38.

Typical switching times as a function of IGBT turn on gate resistor
 $t = f(R_g)$



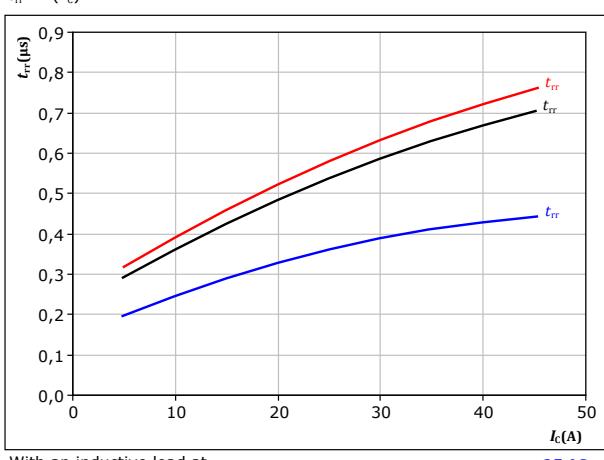
With an inductive load at

$T_j = 150^\circ\text{C}$
 $V_{CE} = 600 \text{ V}$
 $V_{GE} = \pm 15 \text{ V}$
 $I_C = 25 \text{ A}$

IGBT

figure 39.

Typical reverse recovery time as a function of collector current
 $t_{rr} = f(I_C)$



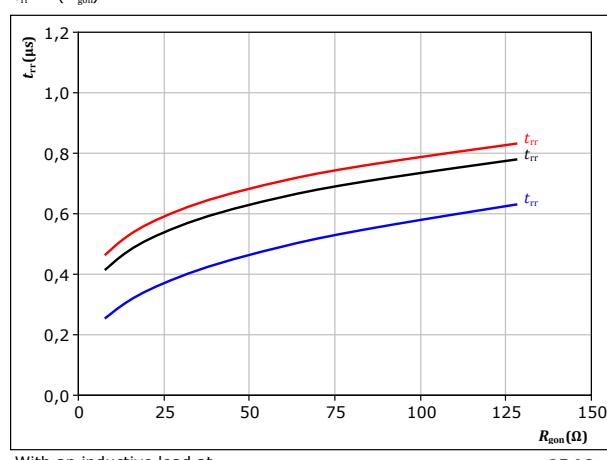
With an inductive load at

$V_{CE} = 600 \text{ V}$
 $V_{GE} = \pm 15 \text{ V}$
 $R_{gon} = 32 \Omega$

FWD

figure 40.

Typical reverse recovery time as a function of IGBT turn on gate resistor
 $t_{rr} = f(R_{gon})$



With an inductive load at

$V_{CE} = 600 \text{ V}$
 $V_{GE} = \pm 15 \text{ V}$
 $I_C = 25 \text{ A}$

FWD



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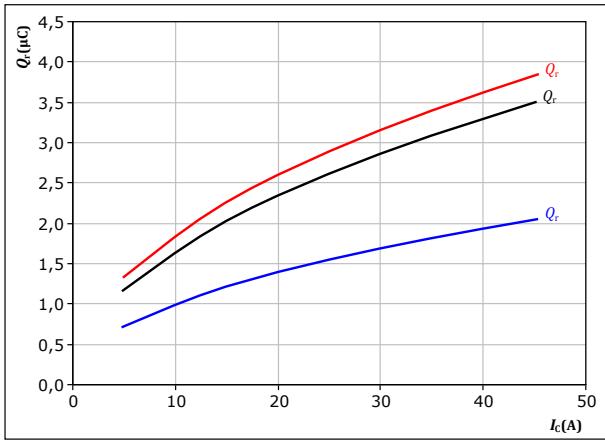
Brake Switching Characteristics

figure 41.

FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$



With an inductive load at

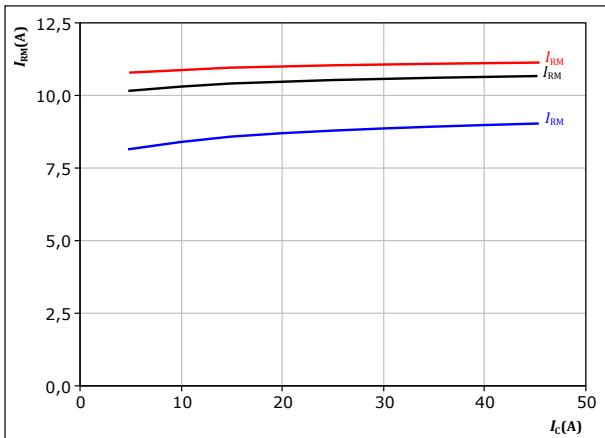
$V_{CE} = 600 \text{ V}$ $T_f: 25 \text{ }^{\circ}\text{C}$
 $V_{GE} = \pm 15 \text{ V}$ $125 \text{ }^{\circ}\text{C}$
 $R_{gon} = 32 \Omega$ $150 \text{ }^{\circ}\text{C}$

figure 43.

FWD

Typical peak reverse recovery current as a function of collector current

$$I_{RM} = f(I_c)$$



With an inductive load at

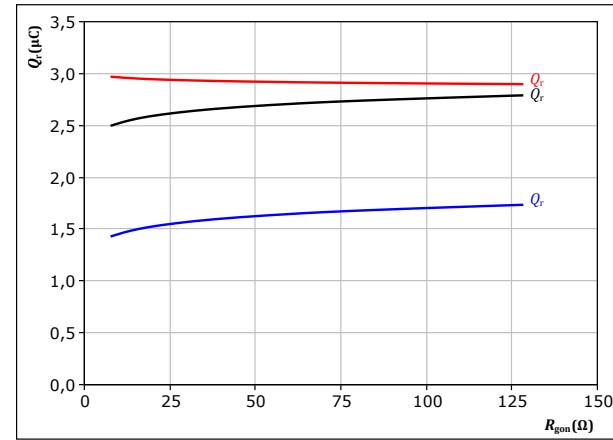
$V_{CE} = 600 \text{ V}$ $T_f: 25 \text{ }^{\circ}\text{C}$
 $V_{GE} = \pm 15 \text{ V}$ $125 \text{ }^{\circ}\text{C}$
 $R_{gon} = 32 \Omega$ $150 \text{ }^{\circ}\text{C}$

figure 42.

FWD

Typical recovered charge as a function of IGBT turn on gate resistor

$$Q_r = f(R_{gon})$$



With an inductive load at

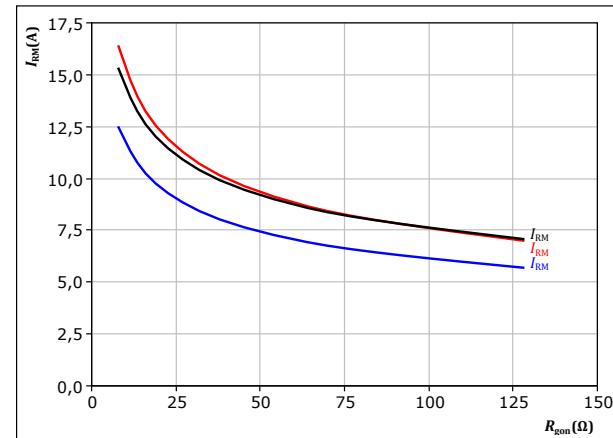
$V_{CE} = 600 \text{ V}$ $T_f: 25 \text{ }^{\circ}\text{C}$
 $V_{GE} = \pm 15 \text{ V}$ $125 \text{ }^{\circ}\text{C}$
 $I_c = 25 \text{ A}$ $150 \text{ }^{\circ}\text{C}$

figure 44.

FWD

Typical peak reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RM} = f(R_{gon})$$



With an inductive load at

$V_{CE} = 600 \text{ V}$ $T_f: 25 \text{ }^{\circ}\text{C}$
 $V_{GE} = \pm 15 \text{ V}$ $125 \text{ }^{\circ}\text{C}$
 $I_c = 25 \text{ A}$ $150 \text{ }^{\circ}\text{C}$



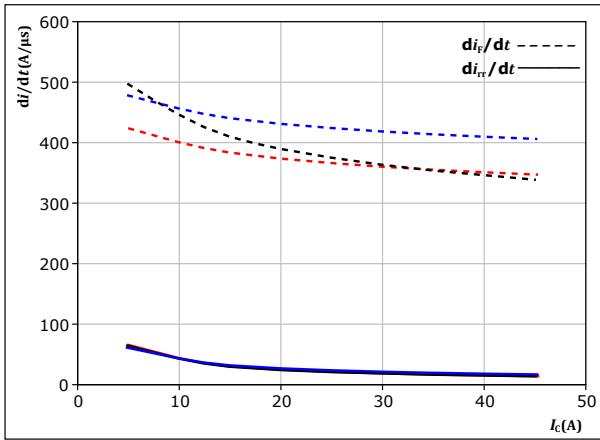
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Brake Switching Characteristics

figure 45. FWD

Typical rate of fall of forward and reverse recovery current as a function of collector current

$di_f/dt, di_{rr}/dt = f(I_c)$



With an inductive load at

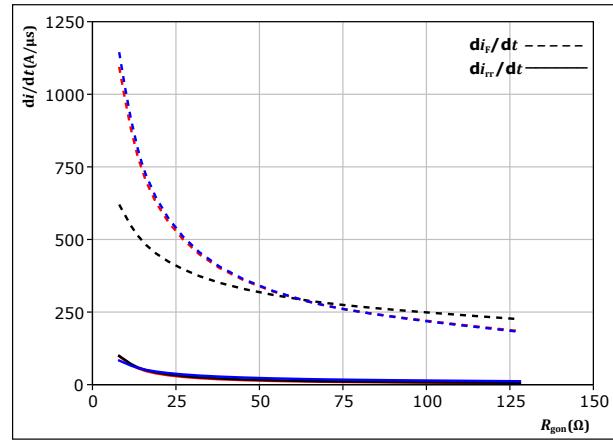
$V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{gon} = 32$ Ω

$T_j = 25$ °C
— 125 °C
— 150 °C

figure 46. FWD

Typical rate of fall of forward and reverse recovery current as a function of turn on gate resistor

$di_f/dt, di_{rr}/dt = f(R_{gon})$



With an inductive load at

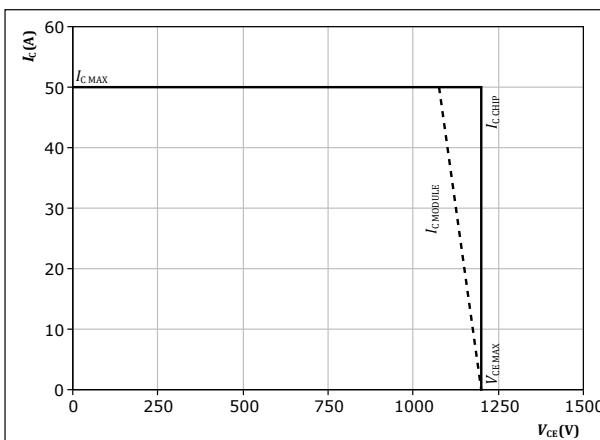
$V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $I_c = 25$ A

$T_j = 25$ °C
— 125 °C
— 150 °C

figure 47. IGBT

Reverse bias safe operating area

$I_c = f(V_{CE})$



At $T_j = 150$ °C
 $R_{gon} = 32$ Ω
 $R_{goff} = 32$ Ω

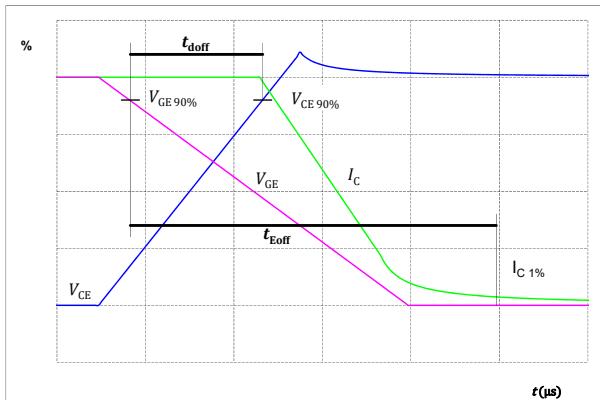


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Switching Definitions

figure 48. IGBT

Turn-off Switching Waveforms & definition of t_{doff} , t_{Eoff} (t_{Eoff} = integrating time for E_{off})



IGBT

figure 49. IGBT

Turn-on Switching Waveforms & definition of t_{don} , t_{Eon} (t_{Eon} = integrating time for E_{on})

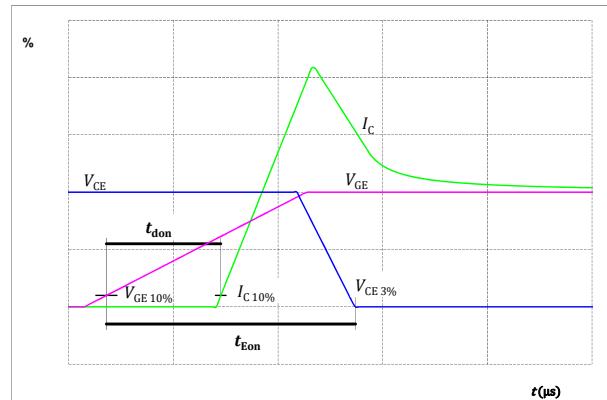
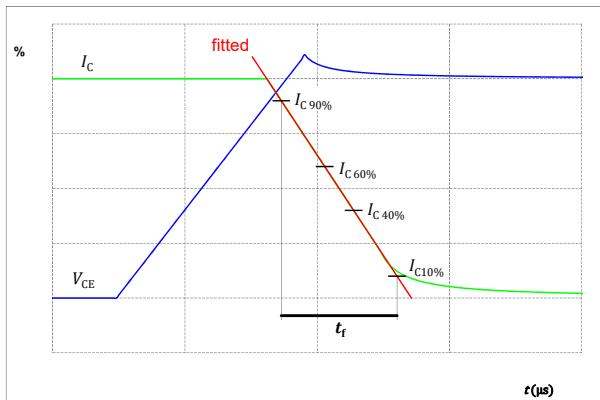


figure 50. IGBT

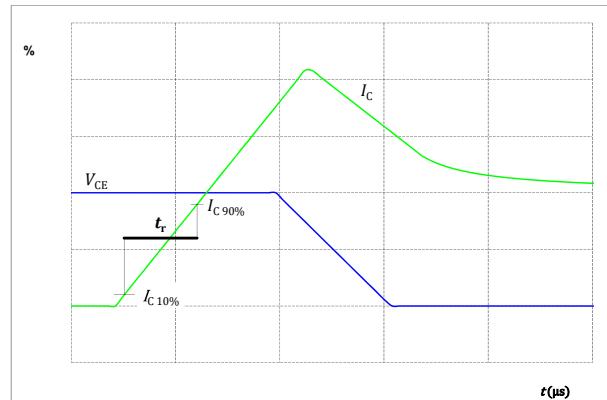
Turn-off Switching Waveforms & definition of t_f



IGBT

figure 51. IGBT

Turn-on Switching Waveforms & definition of t_r





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Switching Definitions

figure 52.

Turn-off Switching Waveforms & definition of t_{tr}

FWD

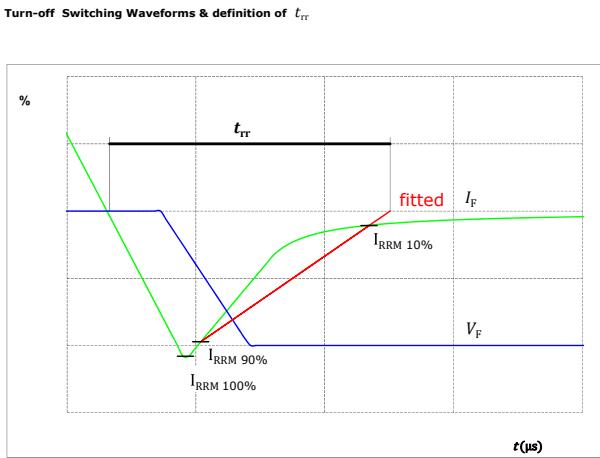
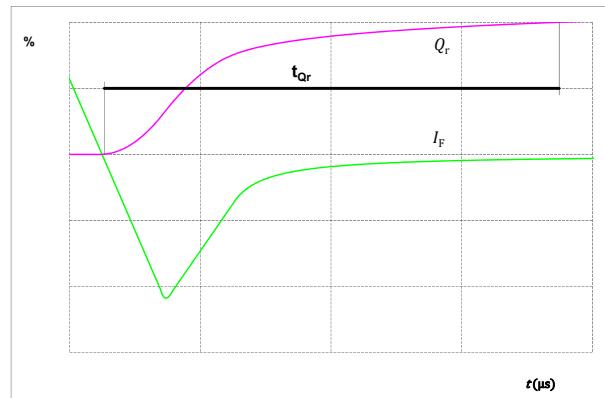


figure 53.

Turn-on Switching Waveforms & definition of t_{qr} (t_{qr} = integrating time for Q_r)

FWD



**10-F1127PA025SC-L167E09**

datasheet

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Ordering Code						
Version			Ordering Code			
Without thermal paste				10-F1127PA025SC-L167E09		
With thermal paste (5,2 W/mK, PTM6000HV)				10-F1127PA025SC-L167E09-/7/		
With thermal paste (3,4 W/mK, PSX-P7)				10-F1127PA025SC-L167E09-/3/		
Marking						
	Text	Name NN-NNNNNNNNNNNNNN- TTTTTTVV	Date code WWYY	UL & VIN UL VIN	Lot LLLLL	Serial SSSS
	Datamatrix	Type&Ver TTTTTTVV	Lot number LLLLL	Serial SSSS	Date code WWYY	
Outline						
Pin table [mm]						
Pin	X	Y	Function			
1	52,5	0	BRCE			
2	49,5	0	BRCG			
3	36,6	0	EI6			
4	33,9	0	EI6			
5	33,9	3	SI6			
6	33,9	6	GI6			
7	15,9	0	EI5			
8	13,2	0	EI5			
9	13,2	3	SI5			
10	13,2	6	GI5			
11	2,7	0	EI4			
12	0	0	EI4			
13	0	3	SI4			
14	0	6	GI4			
15	0	14,25	INV+			
16	0	22,5	GI1			
17	0	25,5	SI1			
18	0	28,5	U			
19	2,7	28,5	U			
20	13,7	28,5	V			
21	13,7	25,5	SI2			
22	13,7	22,5	GI2			
23	16,4	28,5	V			
24	27,4	28,5	W			
25	27,4	25,5	SI3			
26	27,4	22,5	GI3			
27	30,1	28,5	W			
28	41,25	19,25	BRC+			
29	49,5	28,5	NTC1			
30	52,5	28,5	NTC2			
31	52,5	16,95	INV+			
32	52,5	14,25	INV+			

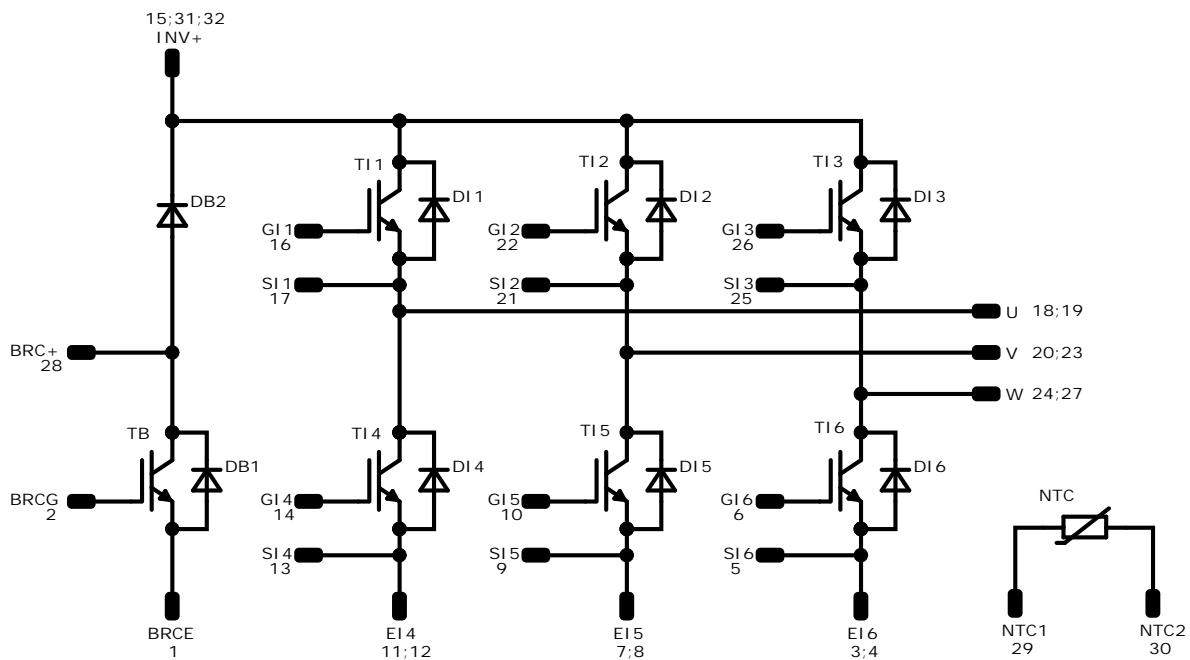


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datasheet

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Pinout



Identification

ID	Component	Voltage	Current	Function	Comment
TI4, TI1, TI5, TI2, TI6, TI3	IGBT	1200 V	25 A	Inverter Switch	
DI1, DI4, DI2, DI5, DI3, DI6	FWD	1200 V	25 A	Inverter Diode	
TB	IGBT	1200 V	25 A	Brake Switch	
DB2	FWD	1200 V	10 A	Brake Diode	
DB1	FWD	1200 V	3 A	Brake Sw. Protection Diode	
NTC	Thermistor			Thermistor	

**10-F1127PA025SC-L167E09**

datasheet

Vincotech**Packaging instruction**

Standard packaging quantity (SPQ) 100	>SPQ	Standard	<SPQ	Sample
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Handling instruction

Handling instructions for flow 1 packages see vincotech.com website.

Package data

Package data for flow 1 packages see vincotech.com website.

Vincotech thermistor reference

See Vincotech thermistor reference table at vincotech.com website.

UL recognition and file number

This device is certified according to UL 1557 standard, UL file number E192116. For more information see vincotech.com website.



Document No.:	Date:	Modification:	Pages
10-F1127PA025SC-L167E09-D5-14	5 May. 2022	New Datasheet format, module is unchanged	

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2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.