



flowPIM 0 + PFC

600 V / 20 A

**Topology features**

- Open Emitter configuration
- Temperature sensor
- Converter+PFC+Inverter
- Integrated Shunt Resistor

**Component features**

- Highest efficiency in hard switching and resonant topologies
- Lowest switching losses
- Optimized for ultra-fast switching

**Housing features**

- Base isolation: Al<sub>2</sub>O<sub>3</sub>
- Clip-in, reliable mechanical connection, qualified for wave soldering
- Convex shaped substrate for superior thermal contact
- Thermo-mechanical push-and-pull force relief
- Solder pin

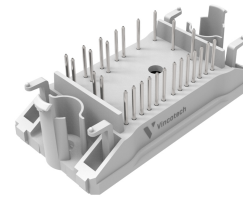
**Target applications**

- Embedded Drives
- Industrial Drives

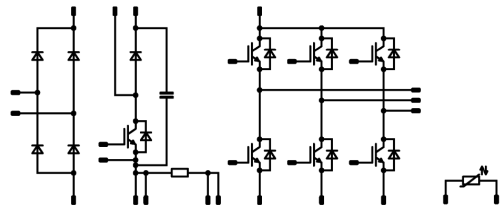
**Types**

- 10-F006PPA020SB02-M685B30

**flow 0 17 mm housing**



**Schematic**





Vincotech

**10-F006PPA020SB02-M685B30**  
datasheet

## Maximum Ratings

$T_j = 25\text{ °C}$ , unless otherwise specified

Parameter	Symbol	Conditions	Value	Unit
<b>Inverter Switch</b>				
Collector-emitter voltage	$V_{CES}$		600	V
Collector current (DC current)	$I_C$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	24	A
Repetitive peak collector current	$I_{CRM}$	$t_p$ limited by $T_{jmax}$	60	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	53	W
Gate-emitter voltage	$V_{GES}$		$\pm 20$	V
Short circuit ratings	$t_{SC}$	$V_{GE} = 15\text{ V}$ , $V_{CC} = 360\text{ V}$ $T_j = 150\text{ °C}$	6	$\mu\text{s}$
Maximum junction temperature	$T_{jmax}$		175	$^{\circ}\text{C}$
<b>Inverter Diode</b>				
Peak repetitive reverse voltage	$V_{RRM}$		600	V
Forward current (DC current)	$I_F$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	32	A
Repetitive peak forward current	$I_{FRM}$	$t_p$ limited by $T_{jmax}$	60	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	52	W
Maximum junction temperature	$T_{jmax}$		175	$^{\circ}\text{C}$
<b>PFC Switch</b>				
Collector-emitter voltage	$V_{CES}$		650	V
Collector current (DC current)	$I_C$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	44	A
Repetitive peak collector current	$I_{CRM}$	$t_p$ limited by $T_{jmax}$	150	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	72	W
Gate-emitter voltage	$V_{GES}$		$\pm 20$	V
Maximum junction temperature	$T_{jmax}$		175	$^{\circ}\text{C}$



Vincotech

**10-F006PPA020SB02-M685B30**  
datasheet

## Maximum Ratings

$T_j = 25\text{ °C}$ , unless otherwise specified

Parameter	Symbol	Conditions	Value	Unit
<b>PFC Diode</b>				
Peak repetitive reverse voltage	$V_{RRM}$		650	V
Forward current (DC current)	$I_F$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	46	A
Repetitive peak forward current	$I_{FRM}$	$t_p$ limited by $T_{jmax}$	150	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	63	W
Maximum junction temperature	$T_{jmax}$		175	°C

## PFC Sw. Inverse Diode

Peak repetitive reverse voltage	$V_{RRM}$		650	V
Forward current (DC current)	$I_F$	$T_j = T_{jmax}$ $T_s \leq 80\text{ °C}$	12 <sup>(1)</sup>	A
Repetitive peak forward current	$I_{FRM}$	$t_p$ limited by $T_{jmax}$	12	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	36	W
Maximum junction temperature	$T_{jmax}$		175	°C

<sup>(1)</sup> limited by  $I_{FRM}$

## Rectifier Diode

Peak repetitive reverse voltage	$V_{RRM}$		1600	V
Forward current (DC current)	$I_F$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	33	A
Surge (non-repetitive) forward current	$I_{FSM}$	Single Half Sine Wave, $t_p = 10\text{ ms}$ $T_j = 150\text{ °C}$	200	A
Surge current capability	$\hat{I}t$		200	A <sup>2</sup> s
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	44	W
Maximum junction temperature	$T_{jmax}$		150	°C

## PFC Shunt

DC current	$I$		27,1	A
Power dissipation	$P_{tot}$	$T_c = 70\text{ °C}$	5	W
Operation Temperature	$T_{op}$		-55 ... 170	°C



Vincotech

**10-F006PPA020SB02-M685B30**  
datasheet

## Maximum Ratings

$T_j = 25\text{ °C}$ , unless otherwise specified

Parameter	Symbol	Conditions	Value	Unit
<b>Capacitor (PFC)</b>				
Maximum DC voltage	$V_{MAX}$		500	V
Operation Temperature	$T_{op}$		-55 ... 125	°C

## Module Properties

### Thermal Properties

Storage temperature	$T_{stg}$		-40...+125	°C
Operation temperature under switching condition	$T_{jop}$		$-40...+(T_{jmax} - 25)$	°C

### Isolation Properties

Isolation voltage	$V_{isol}$	DC Test Voltage* $t_p = 2\text{ s}$	6000	V
Creepage distance			>12,7	mm
Clearance			>12,7	mm
Comparative Tracking Index	CTI		$\geq 200$	

\*100 % tested in production



Vincotech

### Characteristic Values

Parameter	Symbol	Conditions					Values			Unit
		$V_{GS}$ [V]	$V_{GE}$ [V]	$V_{DS}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max	

#### Inverter Switch

##### Static

Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{CE} = V_{GE}$			0,00029	25	5	5,8	6,5	V
Collector-emitter saturation voltage	$V_{CE(sat)}$		15		20	25 150	1,1	1,53 1,85	1,9 <sup>(2)</sup>	V
Collector-emitter cut-off current	$I_{CES}$		0	600		25			1,1	μA
Gate-emitter leakage current	$I_{GES}$		20	0		25			300	nA
Internal gate resistance	$r_g$							None		Ω
Input capacitance	$C_{ies}$							1100		pF
Output capacitance	$C_{oes}$	$f = 1$ Mhz	0	25		25		71		pF
Reverse transfer capacitance	$C_{res}$							32		pF
Gate charge	$Q_g$	$V_{CC} = 480$ V	0/15		20	25		120		nC

##### Thermal

Thermal resistance junction to sink <sup>(3)</sup>	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						1,81		K/W
--	---------------	---------------------------------------	--	--	--	--	--	------	--	-----

##### Dynamic

Turn-on delay time	$t_{d(on)}$	$R_{gon} = 16$ Ω $R_{goff} = 16$ Ω	±15	400	15	25		65,6		ns
						125		65,2		
Rise time	$t_r$					25		19,8		
						125		21		
Turn-off delay time	$t_{d(off)}$					25		141,8		
						125		167		
Fall time	$t_f$					25		76,33		
		125		86,36						
Turn-on energy (per pulse)	$E_{on}$	$Q_{tFWD} = 0,883$ μC				25		0,45		mWs
		$Q_{tFWD} = 1,79$ μC				125		0,667		
Turn-off energy (per pulse)	$E_{off}$					25		0,385		mWs
						125		0,523		



Vincotech

### Characteristic Values

Parameter	Symbol	Conditions					Values			Unit
		$V_{GE}$ [V] $V_{GS}$ [V]	$V_{CE}$ [V] $V_{DS}$ [V] $V_F$ [V]	$I_C$ [A] $I_D$ [A] $I_F$ [A]	$T_j$ [°C]	Min	Typ	Max		

#### Inverter Diode

##### Static

Forward voltage	$V_F$				30	25 125	1,25	1,65 1,62	1,95 <sup>(2)</sup>	V
Reverse leakage current	$I_R$	$V_r = 600$ V				25			27	μA

##### Thermal

Thermal resistance junction to sink <sup>(3)</sup>	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						1,81		K/W
--	---------------	---------------------------------------	--	--	--	--	--	------	--	-----

##### Dynamic

Peak recovery current	$I_{RM}$	$di/dt=731$ A/μs $di/dt=708$ A/μs	±15	400	15	25		10,06		A
						125		13,55		
Reverse recovery time	$t_{rr}$					25		173,99		
						125		233,08		
Recovered charge	$Q_r$					25		0,883		
		125		1,79						
Reverse recovered energy	$E_{rec}$	25		0,236						
		125		0,474						
Peak rate of fall of recovery current	$(di_{rr}/dt)_{max}$	25		36,18						
		125		85,35						



Vincotech

**10-F006PPA020SB02-M685B30**  
datasheet

### Characteristic Values

Parameter	Symbol	Conditions					Values			Unit
		$V_{GS}$ [V]	$V_{GE}$ [V]	$V_{DS}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max	

#### PFC Switch

##### Static

Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{CE} = V_{GE}$			0,0005	25	3,3	4	4,7	V
Collector-emitter saturation voltage	$V_{CE(sat)}$		15		50	25 125 150		1,52 1,64 1,7	2,22 <sup>(2)</sup>	V
Collector-emitter cut-off current	$I_{CES}$		0	650		25			40	μA
Gate-emitter leakage current	$I_{GES}$		20	0		25			120	nA
Internal gate resistance	$r_g$							None		Ω
Input capacitance	$C_{ies}$							3000		pF
Output capacitance	$C_{oes}$	$f = 1$ Mhz	0	25		25		50		pF
Reverse transfer capacitance	$C_{res}$							11		pF
Gate charge	$Q_g$	$V_{CC} = 520$ V	15		50	25		120		nC

##### Thermal

Thermal resistance junction to sink <sup>(3)</sup>	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						1,32		K/W
--	---------------	------------------------------------	--	--	--	--	--	------	--	-----

##### Dynamic

Turn-on delay time	$t_{d(on)}$					25 125 150		19,2 19,2 19,04		ns
Rise time	$t_r$					25 125 150		9,76 11,04 11,52		ns
Turn-off delay time	$t_{d(off)}$					25 125 150		87,36 103,52 107,68		ns
Fall time	$t_f$					25 125 150		5 4,22 4,39		ns
Turn-on energy (per pulse)	$E_{on}$	$Q_{tFWD} = 1,66$ μC $Q_{tFWD} = 3,14$ μC $Q_{tFWD} = 3,57$ μC				25 125 150		0,365 0,58 0,624		mWs
Turn-off energy (per pulse)	$E_{off}$					25 125 150		0,364 0,476 0,518		mWs



Vincotech

### Characteristic Values

Parameter	Symbol	Conditions					Values			Unit
		$V_{GE}$ [V] $V_{GS}$ [V]	$V_{CE}$ [V] $V_{DS}$ [V] $V_F$ [V]	$I_C$ [A] $I_D$ [A] $I_F$ [A]	$T_j$ [°C]	Min	Typ	Max		
<b>PFC Diode</b>										
<b>Static</b>										
Forward voltage	$V_F$			50	25 125 150		1,5 1,44 1,42	1,92 <sup>(2)</sup>		V
Reverse leakage current	$I_R$	$V_T = 650$ V			25			2,65		μA
<b>Thermal</b>										
Thermal resistance junction to sink <sup>(3)</sup>	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)					1,5			K/W
<b>Dynamic</b>										
Peak recovery current	$I_{RM}$	$di/dt=4427$ A/μs $di/dt=4057$ A/μs $di/dt=4001$ A/μs	0/15	400	50	25		56,36		A
						125		70,28		
						150		74,71		
Reverse recovery time	$t_{rr}$					25		47,37		ns
						125		78,83		
						150		87,49		
Recovered charge	$Q_r$				25		1,66		μC	
					125		3,14			
					150		3,57			
Reverse recovered energy	$E_{rec}$				25		0,555		mWs	
					125		1,02			
					150		1,17			
Peak rate of fall of recovery current	$(di_r/dt)_{max}$				25		1599		A/μs	
					125		1123			
					150		1211			





Vincotech

### Characteristic Values

Parameter	Symbol	Conditions					Values			Unit
		$V_{GE}$ [V] $V_{GS}$ [V]	$V_{CE}$ [V] $V_{DS}$ [V] $V_F$ [V]	$I_C$ [A] $I_D$ [A] $I_F$ [A]	$T_j$ [°C]	Min	Typ	Max		

#### PFC Sw. Inverse Diode

##### Static

Forward voltage	$V_F$				6	25 125 150	1,23	1,72 1,58 1,54	1,87 <sup>(2)</sup>	V
Reverse leakage current	$I_R$	$V_r = 650$ V				25			0,1	μA

##### Thermal

Thermal resistance junction to sink <sup>(3)</sup>	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						2,65		K/W
--	---------------	------------------------------------	--	--	--	--	--	------	--	-----

#### Rectifier Diode

##### Static

Forward voltage	$V_F$				8	25 125		0,996 0,907	1,21 <sup>(2)</sup> 1,1 <sup>(2)</sup>	V
Reverse leakage current	$I_R$	$V_r = 1600$ V				25 125			100 1000	μA

##### Thermal

Thermal resistance junction to sink <sup>(3)</sup>	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						1,59		K/W
--	---------------	------------------------------------	--	--	--	--	--	------	--	-----

#### PFC Shunt

##### Static

Resistance	$R$							6,8		mΩ
Tolerance							-1		1	%
Temperature coefficient	tc								100	ppm/K



Vincotech

### Characteristic Values

Parameter	Symbol	Conditions					Values			Unit
		$V_{GE}$ [V] $V_{GS}$ [V]	$V_{CE}$ [V] $V_{DS}$ [V] $V_F$ [V]	$I_C$ [A] $I_D$ [A] $I_F$ [A]	$T_j$ [°C]	Min	Typ	Max		

### Capacitor (PFC)

#### Static

Capacitance	$C$	DC bias voltage = 0 V				25		100		nF
Tolerance							-10		10	%
Dissipation factor		$f = 1$ kHz				25		2,5		%

### Thermistor

#### Static

Rated resistance	$R$					25		22		k $\Omega$
Deviation of R100	$A_{R/R}$	$R_{100} = 1484 \Omega$				100	-5		5	%
Power dissipation	$P$					25		130		mW
Power dissipation constant	$d$					25		1,5		mW/K
B-value	$B_{(25/50)}$	Tol. $\pm 1$ %						3962		K
B-value	$B_{(25/100)}$	Tol. $\pm 1$ %						4000		K
Vincotech Thermistor Reference									I	

(2) Value at chip level

(3) Only valid with pre-applied Vincotech thermal interface material.

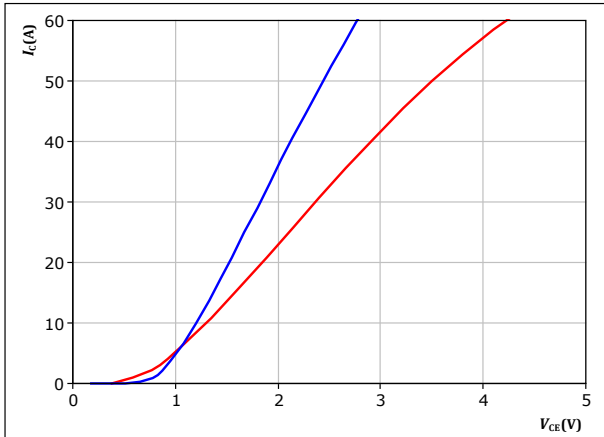


## Inverter Switch Characteristics

**figure 1.** IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$

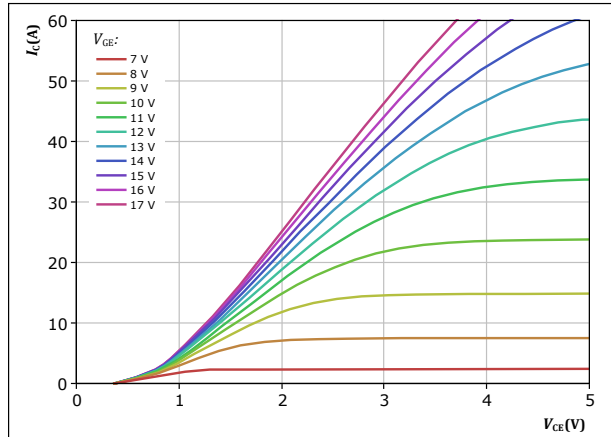


$t_p = 250 \mu\text{s}$   
 $V_{GE} = 15 \text{ V}$   
 $T_j: 25^\circ\text{C}$  (blue),  $150^\circ\text{C}$  (red)

**figure 2.** IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$

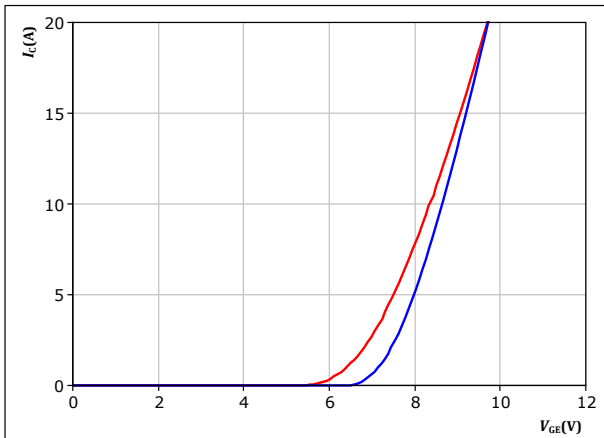


$t_p = 250 \mu\text{s}$   
 $T_j = 150^\circ\text{C}$   
 $V_{GE}$  from 7 V to 17 V in steps of 1 V

**figure 3.** IGBT

Typical transfer characteristics

$$I_C = f(V_{GE})$$

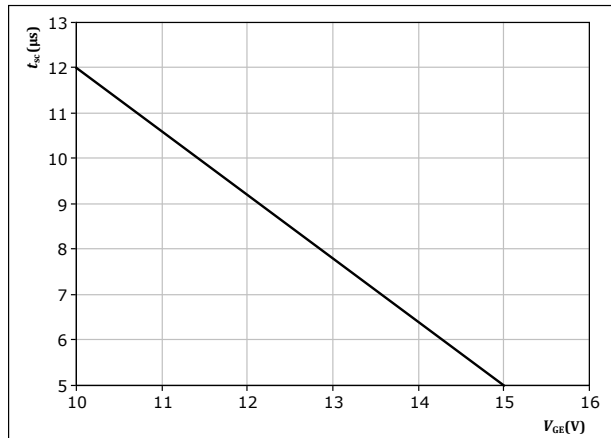


$t_p = 250 \mu\text{s}$   
 $V_{CE} = 10 \text{ V}$   
 $T_j: 25^\circ\text{C}$  (blue),  $150^\circ\text{C}$  (red)

**figure 4.** IGBT

Short circuit withstand time as a function of  $V_{GE}$

$$t_{sc} = f(V_{GE})$$



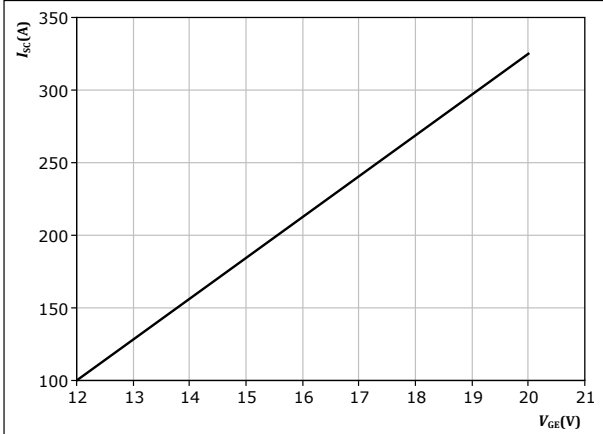
At  $V_{CE} = 333 \text{ V}$   
 $T_j \leq 333^\circ\text{C}$



## Inverter Switch Characteristics

**figure 5.** IGBT

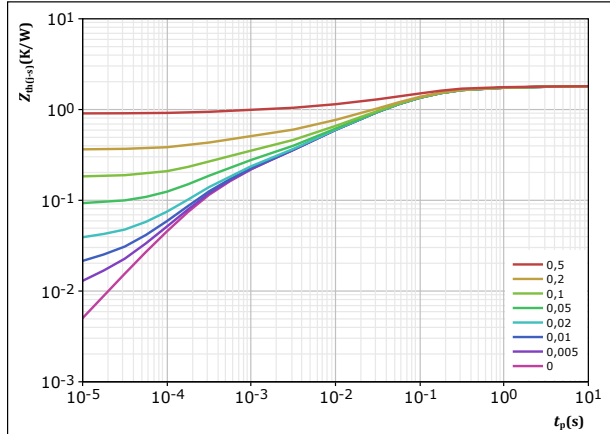
Typical short circuit current as a function of  $V_{GE}$   
 $I_{SC} = f(V_{GE})$



At  $V_{CE} = 333$  V  
 $T_j \leq 333$  °C

**figure 6.** IGBT

Transient thermal impedance as a function of pulse width  
 $Z_{th(j-s)} = f(t_p)$

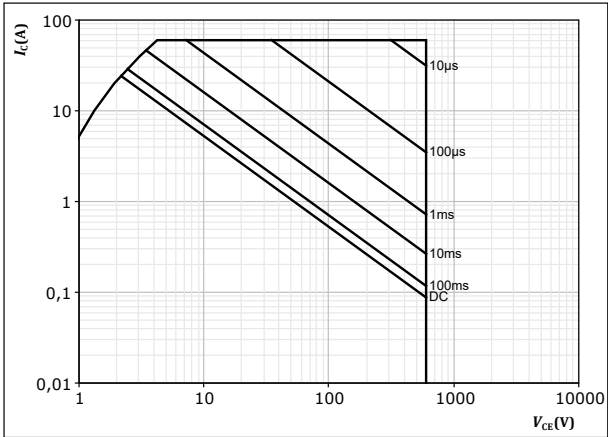


$D = t_p / T$   
 $R_{th(j-s)} = 1,808$  K/W  
IGBT thermal model values

$R$ (K/W)	$\tau$ (s)
6,63E-02	3,68E+00
1,83E-01	4,61E-01
8,24E-01	8,38E-02
3,93E-01	1,82E-02
1,96E-01	3,57E-03
1,49E-01	3,52E-04

**figure 7.** IGBT

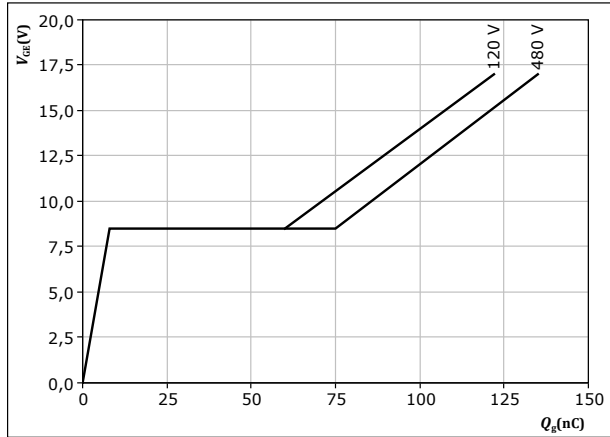
Safe operating area  
 $I_C = f(V_{CE})$



$D =$  single pulse  
 $T_j = 80$  °C  
 $V_{GE} = 15$  V  
 $T_j = T_{jmax}$

**figure 8.** IGBT

Gate voltage vs gate charge  
 $V_{GE} = f(Q_g)$



$I_C = 33$  A  
 $T_j = 25$  °C

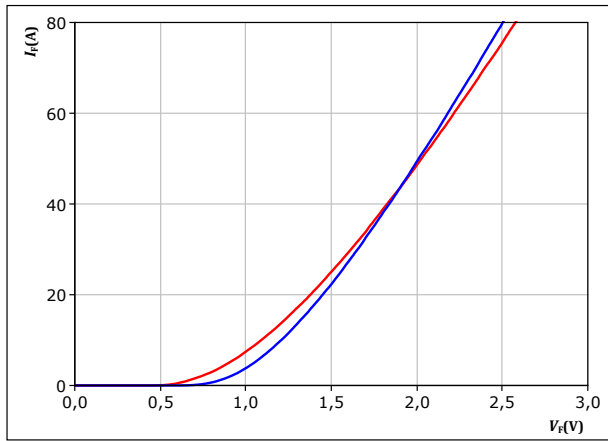


## Inverter Diode Characteristics

figure 9. FWD

Typical forward characteristics

$$I_F = f(V_F)$$

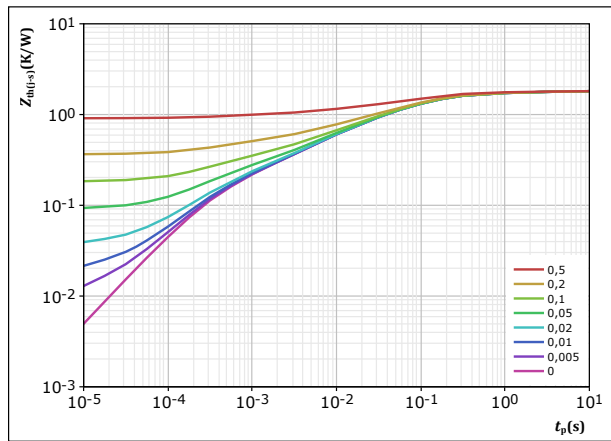


$t_p = 250 \mu s$   
 $T_j: \text{--- } 25 \text{ }^\circ\text{C}$   
 $\text{--- } 125 \text{ }^\circ\text{C}$

figure 10. FWD

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D = t_p / T$   
 $R_{th(j-s)} = 1,811 \text{ K/W}$   
FWD thermal model values

$R$ (K/W)	$\tau$ (s)
8,35E-02	4,59E+00
2,01E-01	4,81E-01
7,60E-01	9,25E-02
4,22E-01	1,80E-02
2,13E-01	3,31E-03
1,40E-01	3,46E-04

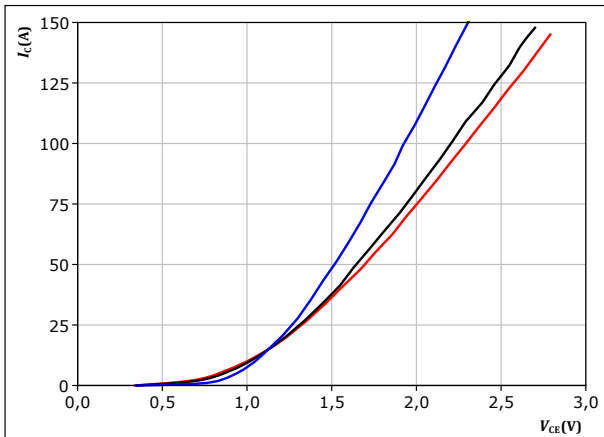


### PFC Switch Characteristics

**figure 11.** IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$

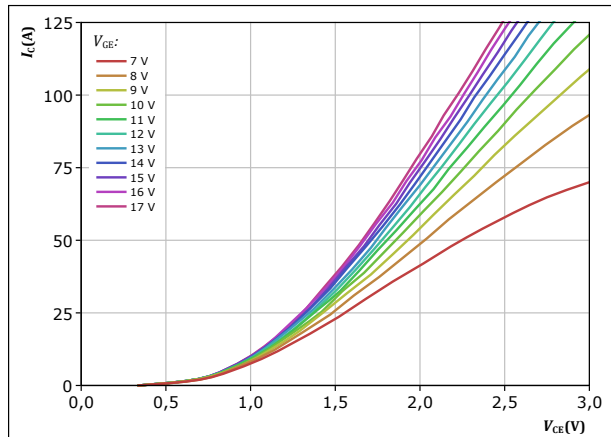


$t_p = 250 \mu s$   
 $V_{GE} = 15 V$   
 $T_j:$  25 °C, 125 °C, 150 °C

**figure 12.** IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$

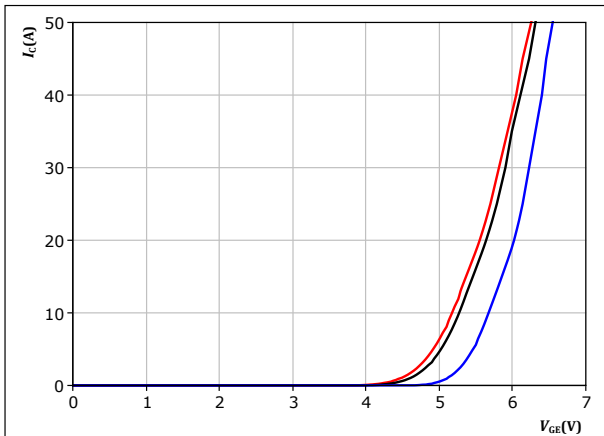


$t_p = 250 \mu s$   
 $T_j = 150 \text{ °C}$   
 $V_{GE}$  from 7 V to 17 V in steps of 1 V

**figure 13.** IGBT

Typical transfer characteristics

$$I_C = f(V_{GE})$$

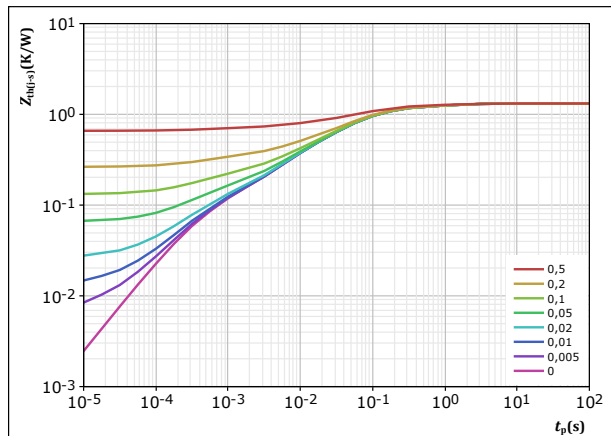


$t_p = 250 \mu s$   
 $V_{CE} = 10 V$   
 $T_j:$  25 °C, 125 °C, 150 °C

**figure 14.** IGBT

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D = t_p / T$   
 $R_{th(j-s)} = 1,316 K/W$   
IGBT thermal model values  

R (K/W)	$\tau$ (s)
1,31E-01	1,38E+00
4,26E-01	1,35E-01
5,06E-01	3,67E-02
1,72E-01	5,83E-03
8,20E-02	4,05E-04

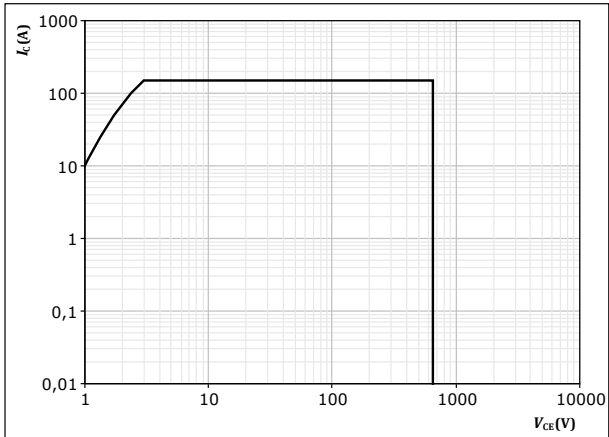


### PFC Switch Characteristics

figure 15. IGBT

Safe operating area

$$I_C = f(V_{CE})$$



D = single pulse

T<sub>s</sub> = 80 °C

V<sub>CE</sub> = 15 V

T<sub>j</sub> = T<sub>jmax</sub>



### PFC Diode Characteristics

figure 16. FWD

Typical forward characteristics

$$I_F = f(V_F)$$

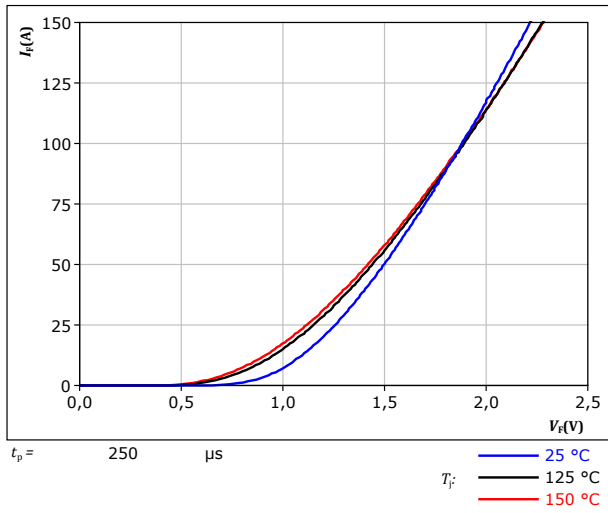
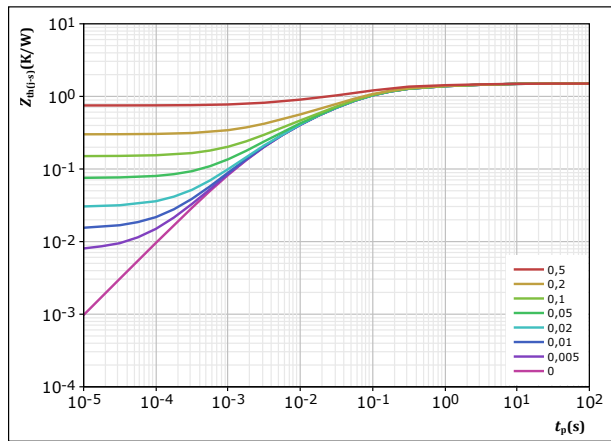


figure 17. FWD

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D = t_p / T$   
 $R_{th(j-s)} = 1,501 \text{ K/W}$   
 FWD thermal model values

R (K/W)	$\tau$ (s)
1,03E-01	4,73E+00
2,05E-01	5,53E-01
6,39E-01	8,31E-02
3,39E-01	2,02E-02
1,71E-01	4,42E-03
4,45E-02	1,30E-03





Vincotech

## PFC Sw. Inverse Diode Characteristics

figure 18. FWD

Typical forward characteristics

$$I_F = f(V_F)$$

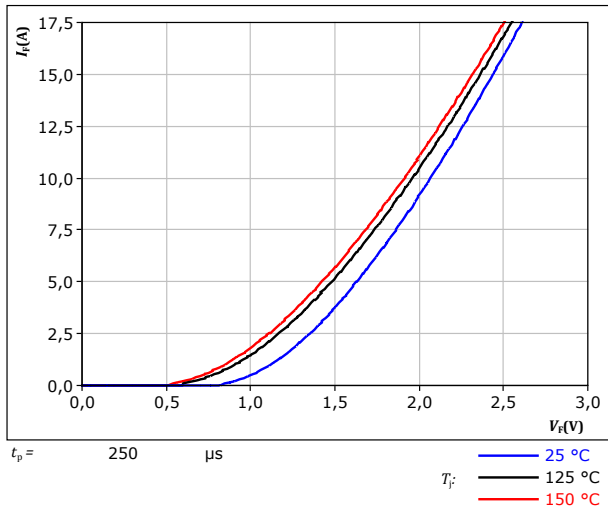
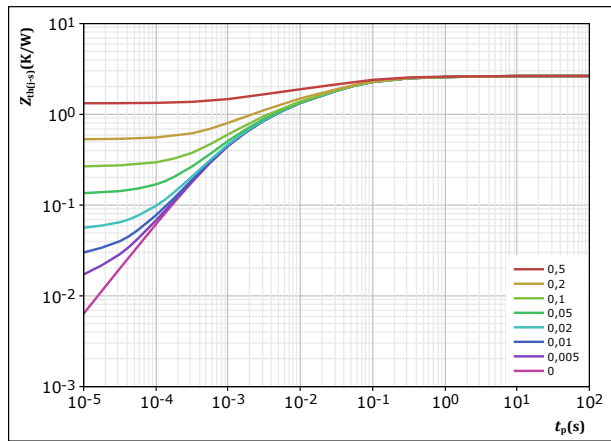


figure 19. FWD

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D =$	$t_p / T$	
$R_{th(j-s)} =$	2,646	K/W
FWD thermal model values		
$R$ (K/W)	$\tau$ (s)	
1,02E-01	2,56E+00	
3,50E-01	1,72E-01	
9,53E-01	3,96E-02	
7,66E-01	5,83E-03	
4,76E-01	9,87E-04	



## Rectifier Diode Characteristics

figure 20. Rectifier

Typical forward characteristics

$$I_F = f(V_F)$$

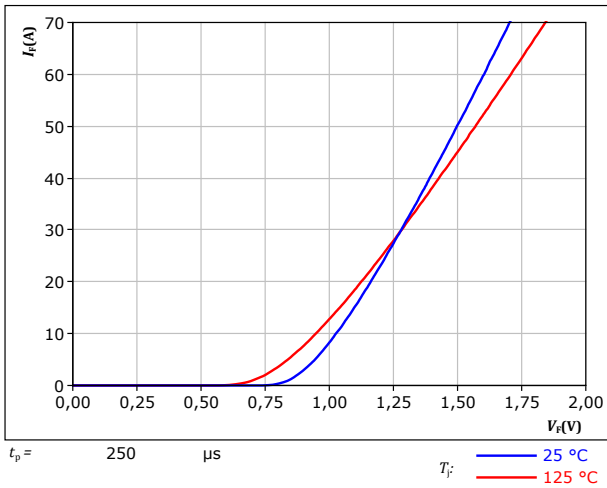
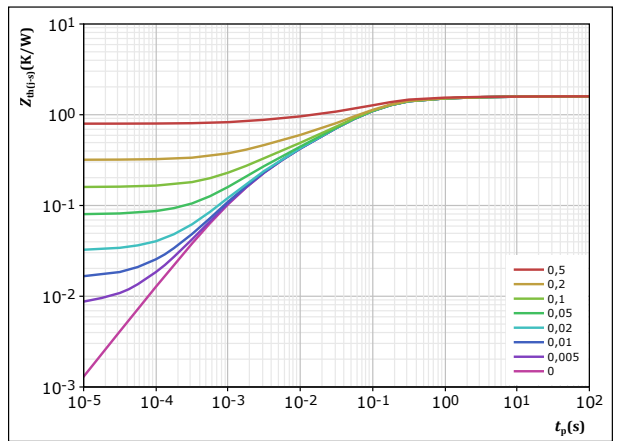


figure 21. Rectifier

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$$D = \frac{t_p}{T}$$

$$R_{th(j-s)} = 1,594 \text{ K/W}$$

Rectifier thermal model values

$R$ (K/W)	$\tau$ (s)
3,44E-02	9,66E+00
1,12E-01	1,22E+00
5,81E-01	1,45E-01
4,89E-01	5,05E-02
2,38E-01	9,26E-03
1,22E-01	1,79E-03
1,81E-02	7,88E-04

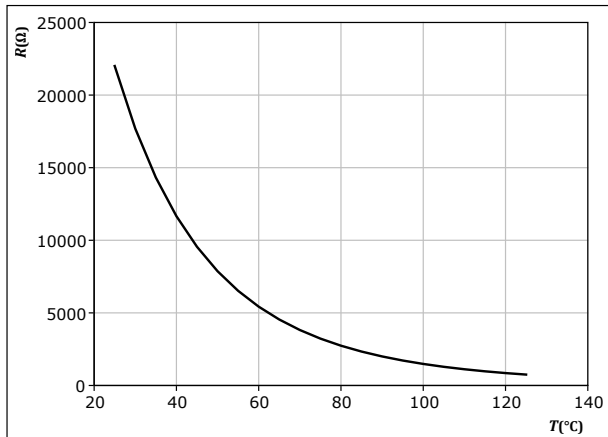


## Thermistor Characteristics

figure 22. Thermistor

Typical NTC characteristic as function of temperature

$$R_T = f(T)$$

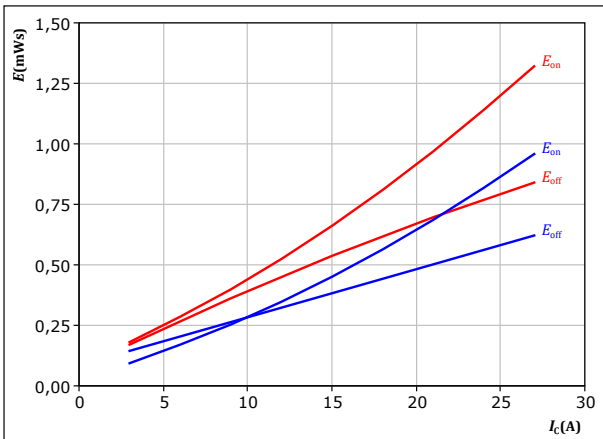




## Inverter Switching Characteristics

**figure 23.** IGBT

Typical switching energy losses as a function of collector current  
 $E = f(I_c)$



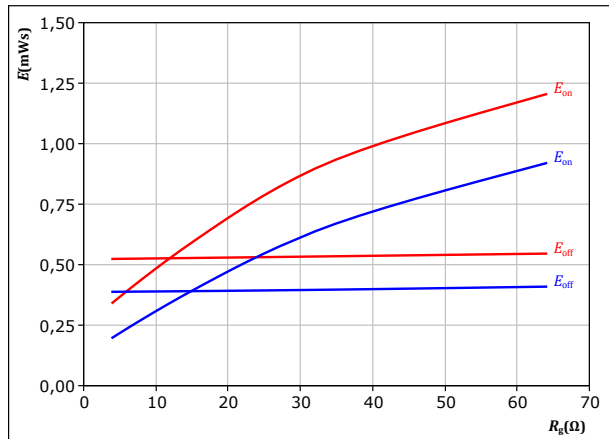
With an inductive load at

$V_{CE} = 400 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $R_{g\text{on}} = 16 \text{ } \Omega$   
 $R_{g\text{off}} = 16 \text{ } \Omega$

$T_j$ : — 25 °C  
 — 125 °C

**figure 24.** IGBT

Typical switching energy losses as a function of IGBT turn on gate resistor  
 $E = f(R_g)$



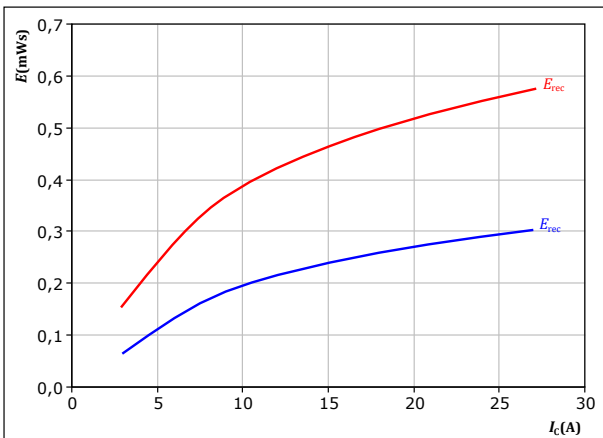
With an inductive load at

$V_{CE} = 400 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $I_c = 15 \text{ A}$

$T_j$ : — 25 °C  
 — 125 °C

**figure 25.** FWD

Typical reverse recovered energy loss as a function of collector current  
 $E_{rec} = f(I_c)$



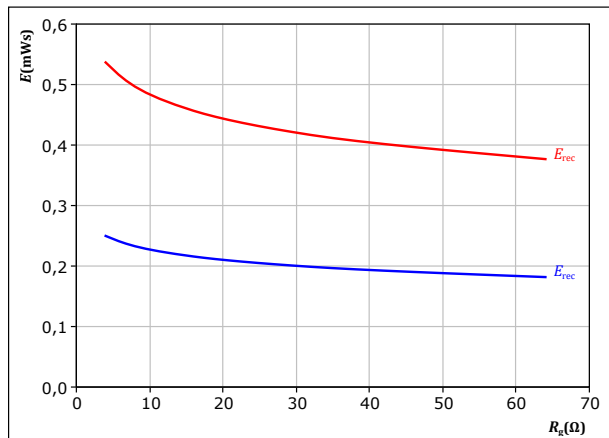
With an inductive load at

$V_{CE} = 400 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $R_{g\text{on}} = 16 \text{ } \Omega$

$T_j$ : — 25 °C  
 — 125 °C

**figure 26.** FWD

Typical reverse recovered energy loss as a function of IGBT turn on gate resistor  
 $E_{rec} = f(R_g)$



With an inductive load at

$V_{CE} = 400 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $I_c = 15 \text{ A}$

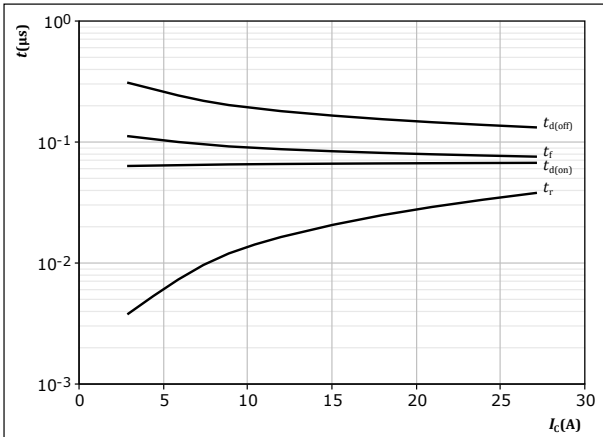
$T_j$ : — 25 °C  
 — 125 °C



## Inverter Switching Characteristics

**figure 27.** IGBT

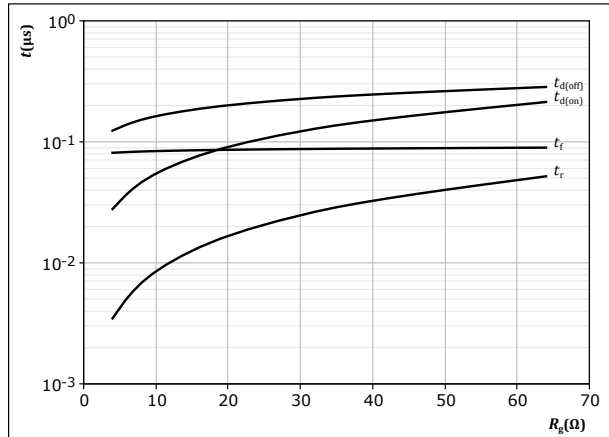
Typical switching times as a function of collector current  
 $t = f(I_c)$



With an inductive load at  
 $T_j = 125 \text{ } ^\circ\text{C}$   
 $V_{CE} = 400 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $R_{gon} = 16 \text{ } \Omega$   
 $R_{goff} = 16 \text{ } \Omega$

**figure 28.** IGBT

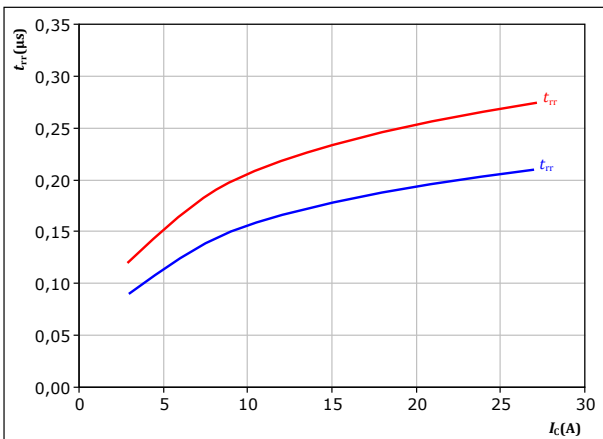
Typical switching times as a function of IGBT turn on gate resistor  
 $t = f(R_g)$



With an inductive load at  
 $T_j = 125 \text{ } ^\circ\text{C}$   
 $V_{CE} = 400 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $I_c = 15 \text{ A}$

**figure 29.** FWD

Typical reverse recovery time as a function of collector current  
 $t_{rr} = f(I_c)$

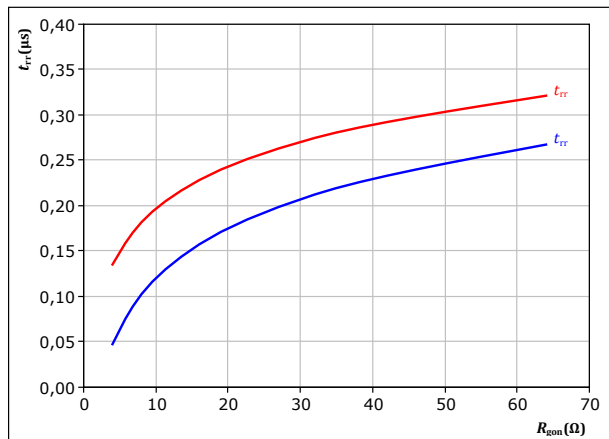


With an inductive load at  
 $V_{CE} = 400 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $R_{gon} = 16 \text{ } \Omega$

$T_j$ : — 25 °C  
 — 125 °C

**figure 30.** FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor  
 $t_{rr} = f(R_{gon})$



With an inductive load at  
 $V_{CE} = 400 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $I_c = 15 \text{ A}$

$T_j$ : — 25 °C  
 — 125 °C

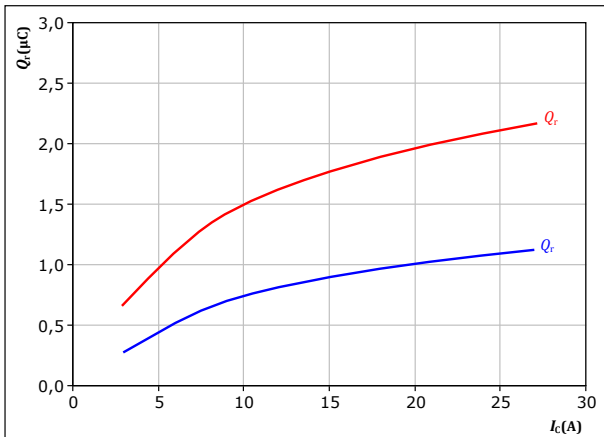


## Inverter Switching Characteristics

figure 31. FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$



With an inductive load at

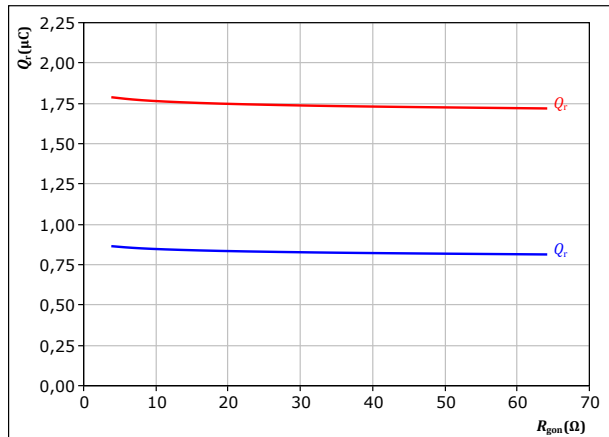
$V_{CE} = 400$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 16$  Ω

$T_j$ : — 25 °C  
— 125 °C

figure 32. FWD

Typical recovered charge as a function of IGBT turn on gate resistor

$$Q_r = f(R_{gon})$$



With an inductive load at

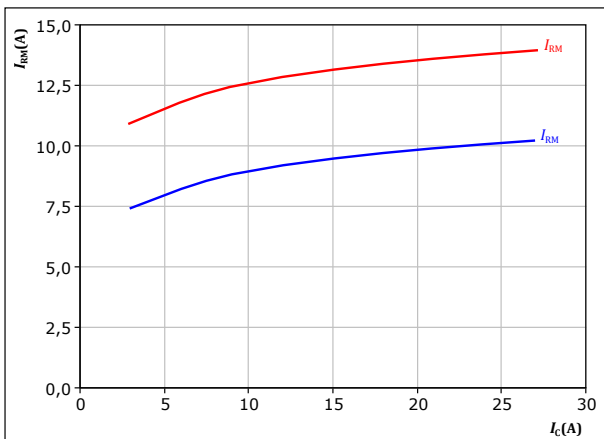
$V_{CE} = 400$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 15$  A

$T_j$ : — 25 °C  
— 125 °C

figure 33. FWD

Typical peak reverse recovery current as a function of collector current

$$I_{RM} = f(I_c)$$



With an inductive load at

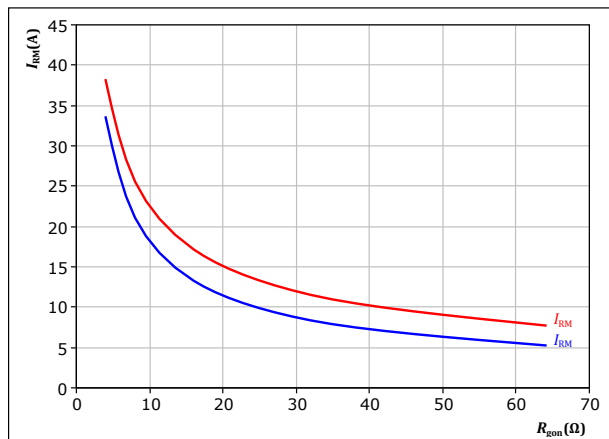
$V_{CE} = 400$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 16$  Ω

$T_j$ : — 25 °C  
— 125 °C

figure 34. FWD

Typical peak reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RM} = f(R_{gon})$$



With an inductive load at

$V_{CE} = 400$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 15$  A

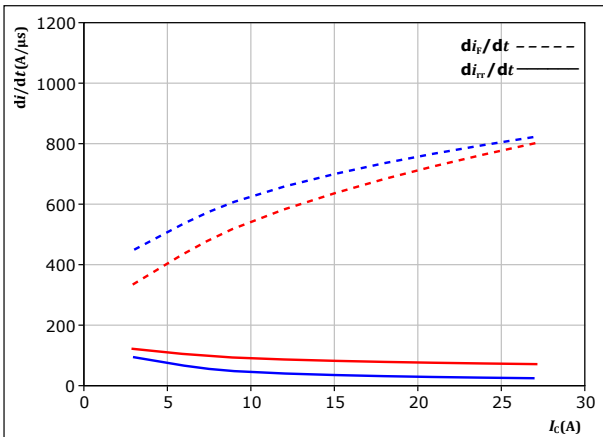
$T_j$ : — 25 °C  
— 125 °C



## Inverter Switching Characteristics

**figure 35.** FWD

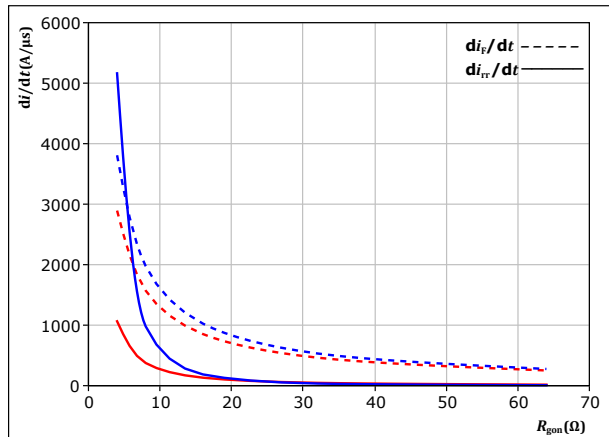
Typical rate of fall of forward and reverse recovery current as a function of collector current  
 $di_f/dt, di_{rr}/dt = f(I_C)$



With an inductive load at  
 $V_{CE} = 400$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 16$  Ω  
 $T_j$ : — 25 °C  
 — 125 °C

**figure 36.** FWD

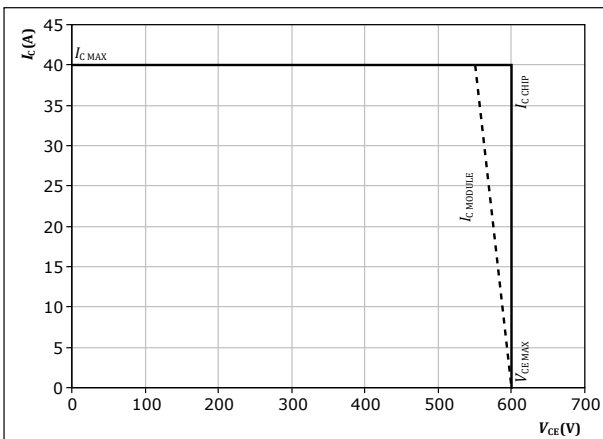
Typical rate of fall of forward and reverse recovery current as a function of turn on gate resistor  
 $di_f/dt, di_{rr}/dt = f(R_{gon})$



With an inductive load at  
 $V_{CE} = 400$  V  
 $V_{GE} = \pm 15$  V  
 $I_C = 15$  A  
 $T_j$ : — 25 °C  
 — 125 °C

**figure 37.** IGBT

Reverse bias safe operating area  
 $I_C = f(V_{CE})$



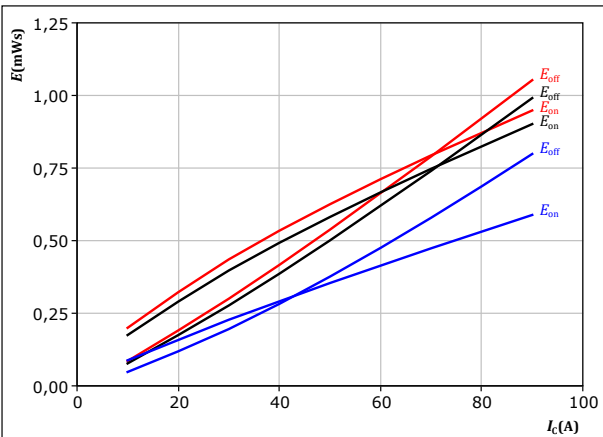
At  $T_j = 125$  °C  
 $R_{gon} = 16$  Ω  
 $R_{goff} = 16$  Ω



## PFC Switching Characteristics

**figure 38.** IGBT

Typical switching energy losses as a function of collector current  
 $E = f(I_c)$

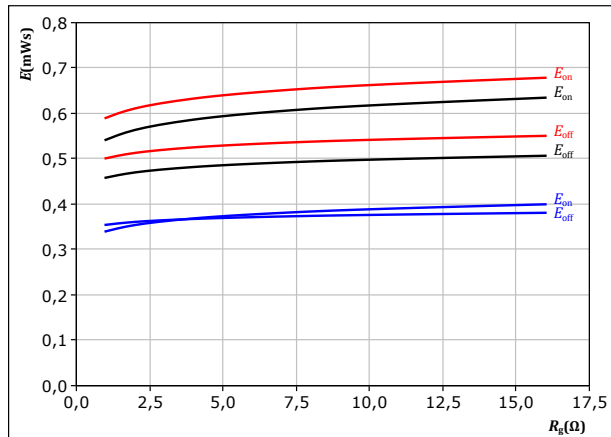


With an inductive load at  
 $V_{CE} = 400 \text{ V}$   
 $V_{GE} = 0/15 \text{ V}$   
 $R_{g\text{on}} = 4 \text{ } \Omega$   
 $R_{g\text{off}} = 4 \text{ } \Omega$

$T_j$ : — 25 °C  
 — 125 °C  
 — 150 °C

**figure 39.** IGBT

Typical switching energy losses as a function of IGBT turn on gate resistor  
 $E = f(R_g)$

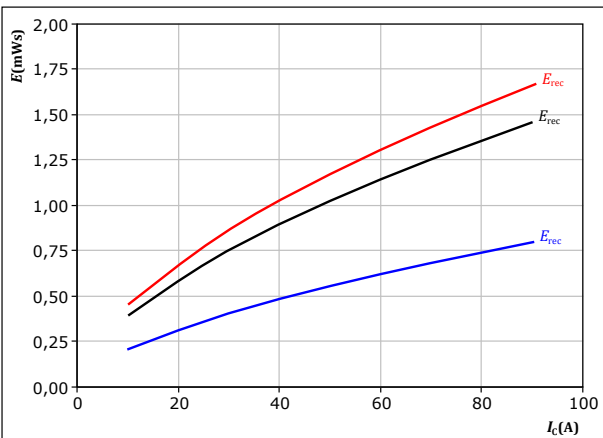


With an inductive load at  
 $V_{CE} = 400 \text{ V}$   
 $V_{GE} = 0/15 \text{ V}$   
 $I_c = 50 \text{ A}$

$T_j$ : — 25 °C  
 — 125 °C  
 — 150 °C

**figure 40.** FWD

Typical reverse recovered energy loss as a function of collector current  
 $E_{rec} = f(I_c)$

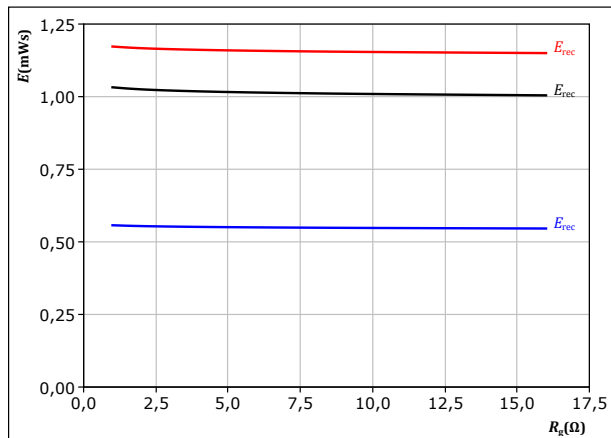


With an inductive load at  
 $V_{CE} = 400 \text{ V}$   
 $V_{GE} = 0/15 \text{ V}$   
 $R_{g\text{on}} = 4 \text{ } \Omega$

$T_j$ : — 25 °C  
 — 125 °C  
 — 150 °C

**figure 41.** FWD

Typical reverse recovered energy loss as a function of IGBT turn on gate resistor  
 $E_{rec} = f(R_g)$



With an inductive load at  
 $V_{CE} = 400 \text{ V}$   
 $V_{GE} = 0/15 \text{ V}$   
 $I_c = 50 \text{ A}$

$T_j$ : — 25 °C  
 — 125 °C  
 — 150 °C

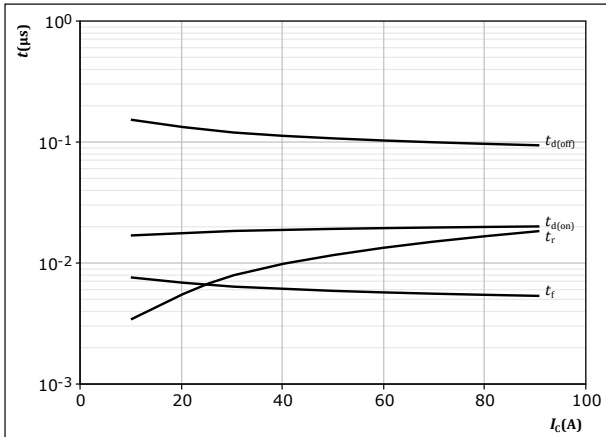




## PFC Switching Characteristics

**figure 42.** IGBT

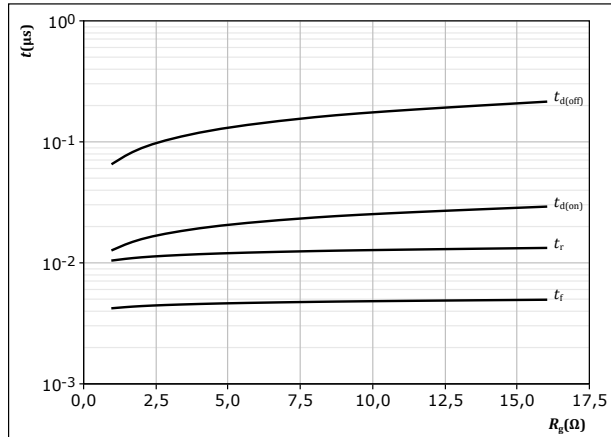
Typical switching times as a function of collector current  
 $t = f(I_c)$



With an inductive load at  
 $T_j = 150 \text{ }^\circ\text{C}$   
 $V_{CE} = 400 \text{ V}$   
 $V_{GE} = 0/15 \text{ V}$   
 $R_{g(on)} = 4 \text{ } \Omega$   
 $R_{g(off)} = 4 \text{ } \Omega$

**figure 43.** IGBT

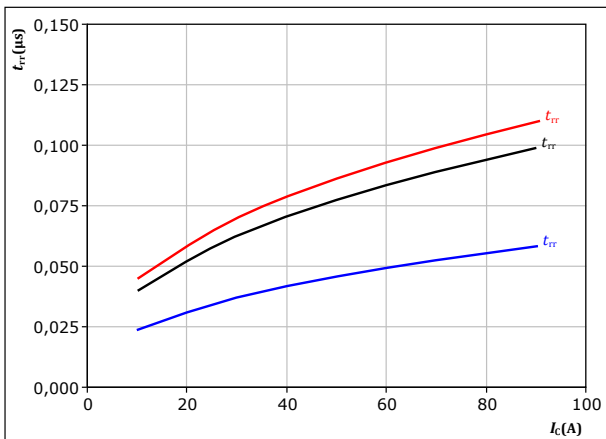
Typical switching times as a function of IGBT turn on gate resistor  
 $t = f(R_g)$



With an inductive load at  
 $T_j = 150 \text{ }^\circ\text{C}$   
 $V_{CE} = 400 \text{ V}$   
 $V_{GE} = 0/15 \text{ V}$   
 $I_c = 50 \text{ A}$

**figure 44.** FWD

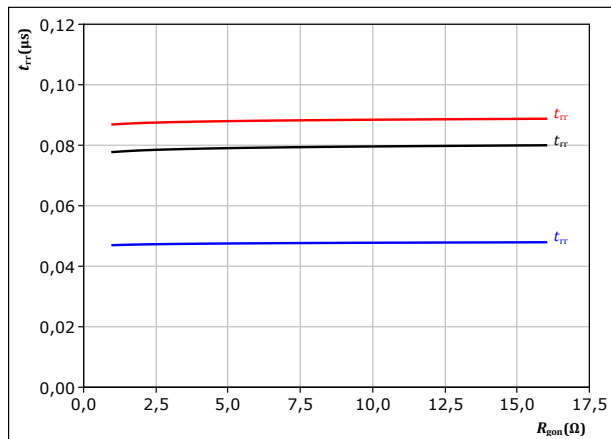
Typical reverse recovery time as a function of collector current  
 $t_{rr} = f(I_c)$



With an inductive load at  
 $V_{CE} = 400 \text{ V}$   
 $V_{GE} = 0/15 \text{ V}$   
 $R_{g(on)} = 4 \text{ } \Omega$   
 $T_j:$  — 25 °C  
 — 125 °C  
 — 150 °C

**figure 45.** FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor  
 $t_{rr} = f(R_{g(on)})$



With an inductive load at  
 $V_{CE} = 400 \text{ V}$   
 $V_{GE} = 0/15 \text{ V}$   
 $I_c = 50 \text{ A}$   
 $T_j:$  — 25 °C  
 — 125 °C  
 — 150 °C

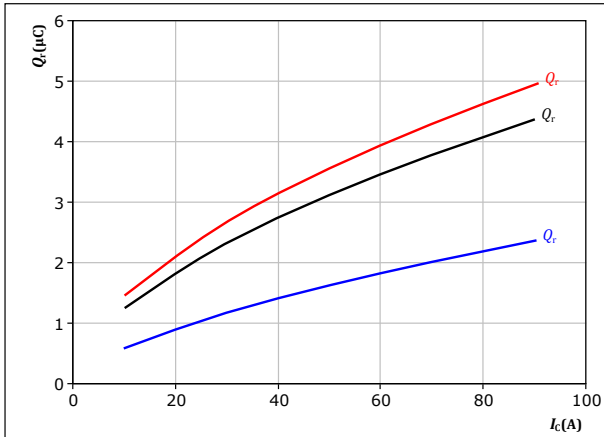


## PFC Switching Characteristics

figure 46. FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$



With an inductive load at

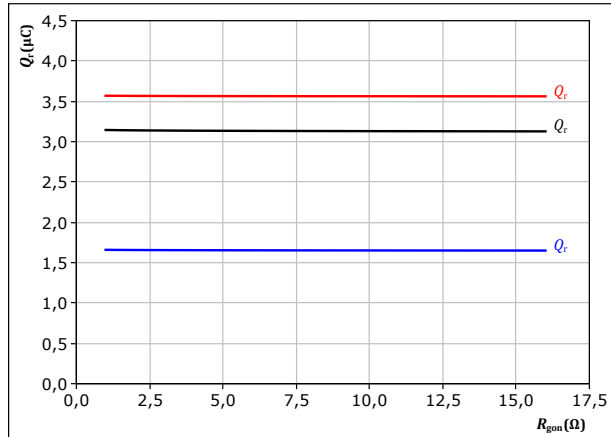
$V_{CE} = 400$  V  
 $V_{GE} = 0/15$  V  
 $R_{gon} = 4$  Ω

$T_j$ : — 25 °C  
— 125 °C  
— 150 °C

figure 47. FWD

Typical recovered charge as a function of IGBT turn on gate resistor

$$Q_r = f(R_{gon})$$



With an inductive load at

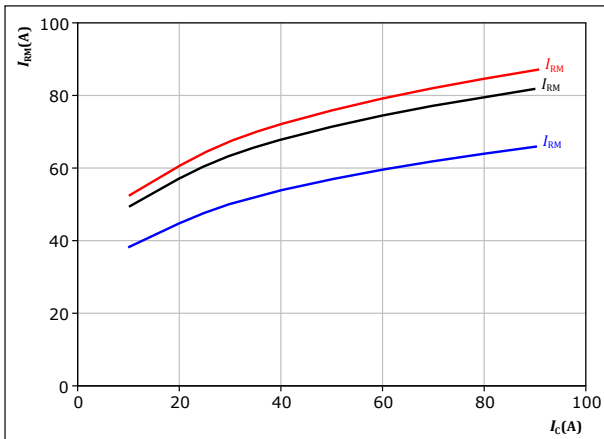
$V_{CE} = 400$  V  
 $V_{GE} = 0/15$  V  
 $I_c = 50$  A

$T_j$ : — 25 °C  
— 125 °C  
— 150 °C

figure 48. FWD

Typical peak reverse recovery current as a function of collector current

$$I_{RM} = f(I_c)$$



With an inductive load at

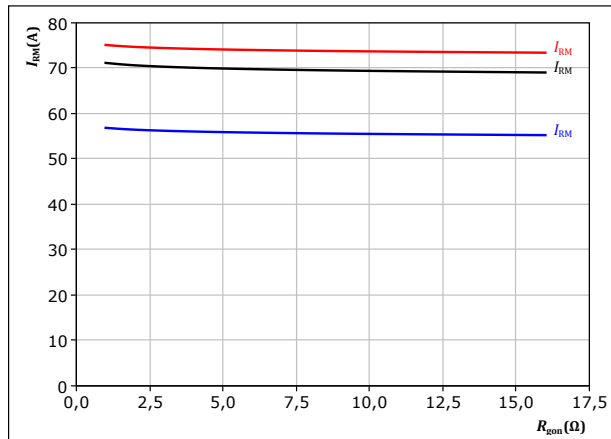
$V_{CE} = 400$  V  
 $V_{GE} = 0/15$  V  
 $R_{gon} = 4$  Ω

$T_j$ : — 25 °C  
— 125 °C  
— 150 °C

figure 49. FWD

Typical peak reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RM} = f(R_{gon})$$



With an inductive load at

$V_{CE} = 400$  V  
 $V_{GE} = 0/15$  V  
 $I_c = 50$  A

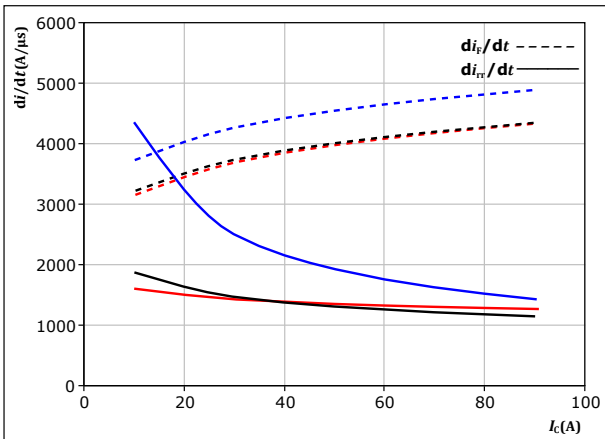
$T_j$ : — 25 °C  
— 125 °C  
— 150 °C



### PFC Switching Characteristics

**figure 50.** FWD

Typical rate of fall of forward and reverse recovery current as a function of collector current  
 $di_f/dt, di_{rr}/dt = f(I_c)$



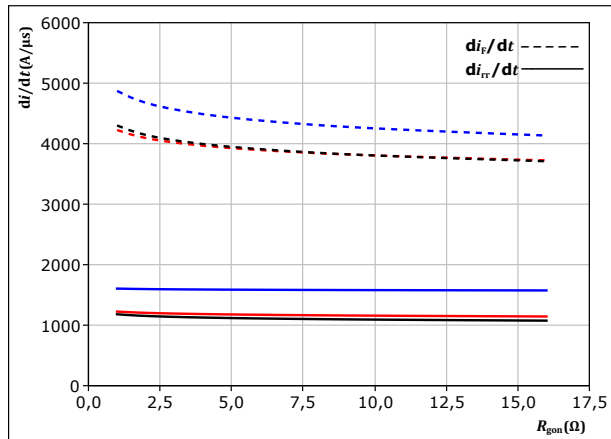
With an inductive load at

$V_{CE} = 400$  V  
 $V_{GE} = 0/15$  V  
 $R_{gon} = 4$  Ω

$T_j$ : 25 °C  
 125 °C  
 150 °C

**figure 51.** FWD

Typical rate of fall of forward and reverse recovery current as a function of turn on gate resistor  
 $di_f/dt, di_{rr}/dt = f(R_{gon})$



With an inductive load at

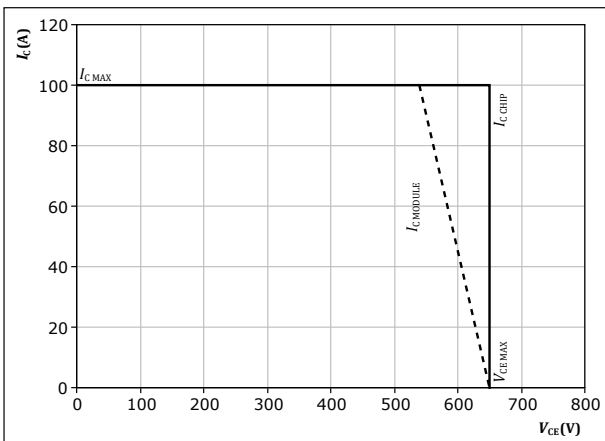
$V_{CE} = 400$  V  
 $V_{GE} = 0/15$  V  
 $I_c = 50$  A

$T_j$ : 25 °C  
 125 °C  
 150 °C

**figure 52.** IGBT

Reverse bias safe operating area

$I_c = f(V_{CE})$



At  $T_j = 150$  °C  
 $R_{gon} = 4$  Ω  
 $R_{goff} = 4$  Ω



## Switching Definitions

figure 53. IGBT

Turn-off Switching Waveforms & definition of  $t_{doff}$ ,  $t_{Eoff}$  ( $t_{Eoff}$  = integrating time for  $E_{off}$ )

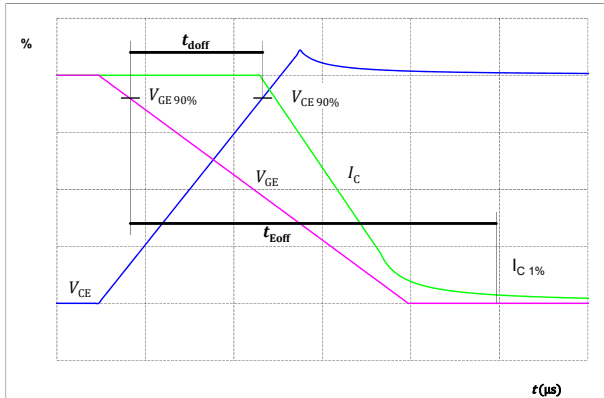


figure 54. IGBT

Turn-on Switching Waveforms & definition of  $t_{don}$ ,  $t_{Eon}$  ( $t_{Eon}$  = integrating time for  $E_{on}$ )

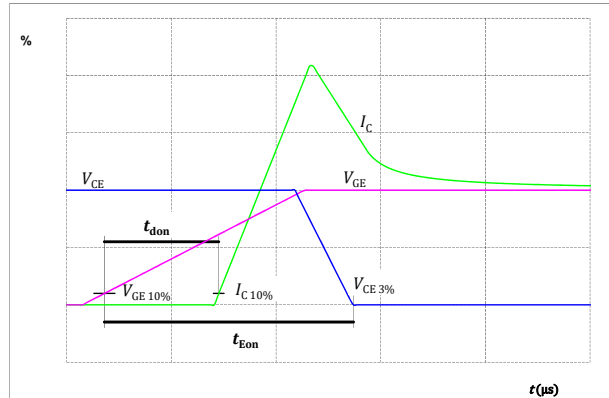


figure 55. IGBT

Turn-off Switching Waveforms & definition of  $t_f$

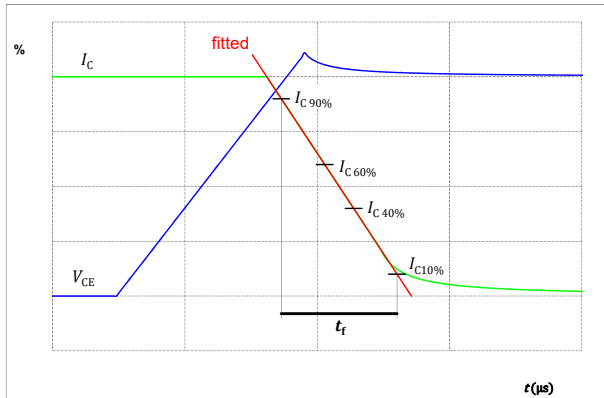
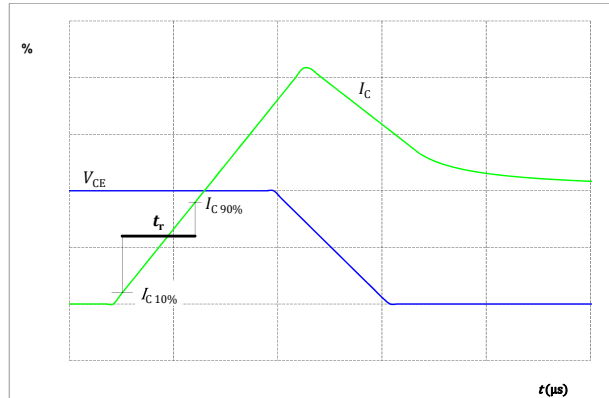


figure 56. IGBT

Turn-on Switching Waveforms & definition of  $t_r$





### Switching Definitions

figure 57. FWD

Turn-off Switching Waveforms & definition of  $t_{rr}$

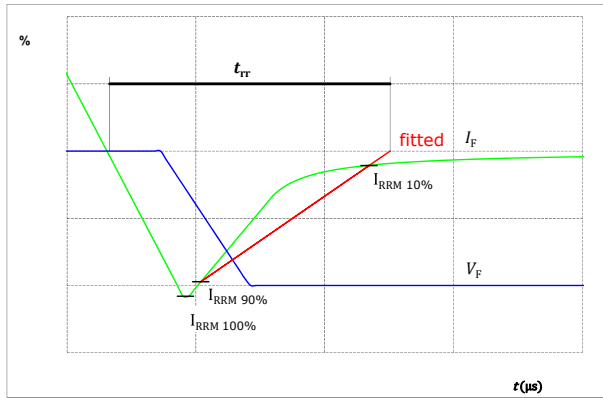
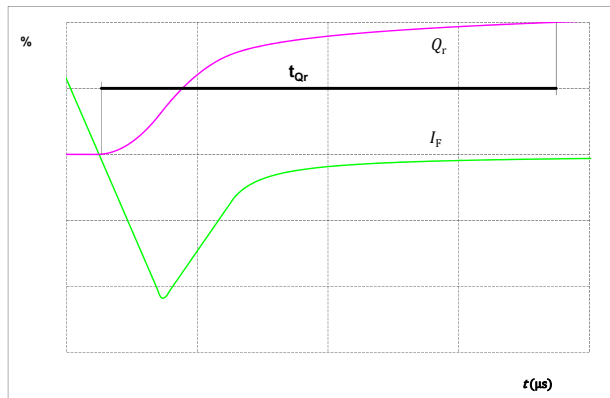


figure 58. FWD

Turn-on Switching Waveforms & definition of  $t_{Qr}$  ( $t_{Qr}$  = integrating time for  $Q_r$ )





# 10-F006PPA020SB02-M685B30

datasheet

## Vincotech

Ordering Code	
Version	Ordering Code
Without thermal paste	10-F006PPA020SB02-M685B30
With thermal paste (5,2 W/mK, PTM6000HV)	10-F006PPA020SB02-M685B30-/7/
With thermal paste (3,4 W/mK, PSX-P7)	10-F006PPA020SB02-M685B30-/3/

Marking						
	Text	Name	Date code	UL & VIN	Lot	Serial
		NN-NNNNNNNNNNNNNNN- TTTTTIV	WWYY	UL VIN	LLLLL	SSSS
<b>Datamatrix</b>	Type&Ver	Lot number	Serial	Date code		
	TTTTTTIV	LLLLL	SSSS	WWYY		

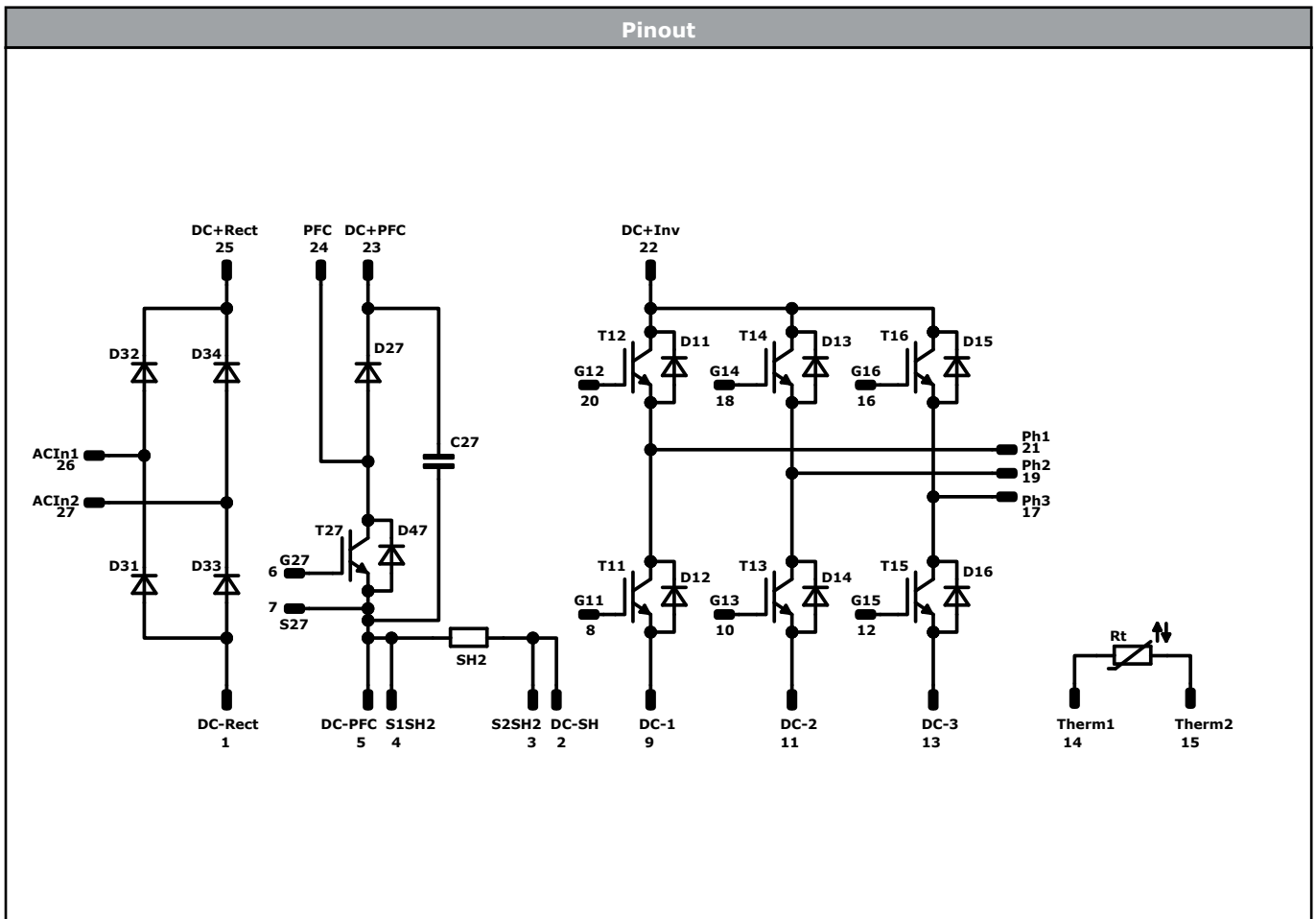
Pin table [mm]			
Pin	X	Y	Function
1	33,5	0	DC-Rect
2	30,7	0	DC-SH
3	28	0	S2SH2
4	25,3	0	S1SH2
5	22,6	0	DC-PFC
6	19,9	0	G27
7	17,2	0	S27
8	13,5	0	G11
9	10,8	0	DC-1
10	8,1	0	G13
11	5,4	0	DC-2
12	2,7	0	G15
13	0	0	DC-3
14	0	8,6	Therm1
15	0	11,45	Therm2
16	0	19,8	G16
17	0	22,5	Ph3
18	6	19,8	G14
19	6	22,5	Ph2
20	12	19,8	G12
21	12	22,5	Ph1
22	17,7	22,5	DC+INV
23	20,5	22,5	DC+PFC
24	26,5	22,5	PFC
25	33,5	22,5	DC+Rect
26	33,5	15	ACIn1
27	33,5	7,5	ACIn2

Tolerance of pinpositions: ±0.5mm at the end of pins  
Dimension of coordinate axis is only offset without tolerance



Vincotech



Identification					
ID	Component	Voltage	Current	Function	Comment
T11, T12, T13, T14, T15, T16	IGBT	600 V	20 A	Inverter Switch	
D11, D12, D13, D14, D15, D16	FWD	600 V	30 A	Inverter Diode	
T27	IGBT	650 V	50 A	PFC Switch	
D27	FWD	650 V	50 A	PFC Diode	
D47	FWD	650 V	6 A	PFC Sw. Inverse Diode	
D31, D32, D33, D34	Rectifier	1600 V	25 A	Rectifier Diode	
SH2	Shunt			PFC Shunt	
C27	Capacitor	500 V		Capacitor (PFC)	
Rt	Thermistor			Thermistor	



Vincotech

Packaging instruction				
Standard packaging quantity (SPQ) 135	>SPQ	Standard	<SPQ	Sample

Handling instruction
Handling instructions for <i>flow 0</i> packages see vincotech.com website.

Package data
Package data for <i>flow 0</i> packages see vincotech.com website.

Vincotech thermistor reference
See Vincotech thermistor reference table at vincotech.com website.

UL recognition and file number
This device is UL 1557 recognized under E192116 up to a junction temperature under switching condition $T_{j,op}=175^{\circ}\text{C}$ and up to 3500VAC/1min isolation voltage. For more information see vincotech.com website.



Document No.:	Date:	Modification:	Pages
10-F006PPA020SB02-M685B30-D3-14	14 Mar. 2024	Add alternative rectifier source	

**DISCLAIMER**

The information, specifications, procedures, methods and recommendations herein (together "information") are presented by Vincotech to reader in good faith, are believed to be accurate and reliable, but may well be incomplete and/or not applicable to all conditions or situations that may exist or occur. Vincotech reserves the right to make any changes without further notice to any products to improve reliability, function or design. No representation, guarantee or warranty is made to reader as to the accuracy, reliability or completeness of said information or that the application or use of any of the same will avoid hazards, accidents, losses, damages or injury of any kind to persons or property or that the same will not infringe third parties rights or give desired results. It is reader's sole responsibility to test and determine the suitability of the information and the product for reader's intended use.

**LIFE SUPPORT POLICY**

Vincotech products are not authorised for use as critical components in life support devices or systems without the express written approval of Vincotech.

As used herein:

1. Life support devices or systems are devices or systems which, (a) are intended for surgical implant into the body, or (b) support or sustain life, or (c) whose failure to perform when properly used in accordance with instructions for use provided in labelling can be reasonably expected to result in significant injury to the user.
2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.