



### flowPACK E1

1200 V / 15 A

#### Topology features

- Inverter
- Kelvin Emitter for improved switching performance
- Tandem inverter diode
- Temperature sensor

#### Component features

- Easy paralleling
- Low turn-off losses
- Low collector emitter saturation voltage
- Positive temperature coefficient
- Short tail current
- Switching optimized for EMC

#### Housing features

- Base isolation: Al<sub>2</sub>O<sub>3</sub>
- Convex shaped substrate for superior thermal contact
- Compact housing
- CTI600 housing material
- Thermo-mechanical push-and-pull force relief
- Press-fit pin
- Reliable cold welding connection

#### Target applications

- General Purpose Drives
- Industrial Drives
- Servo Drives

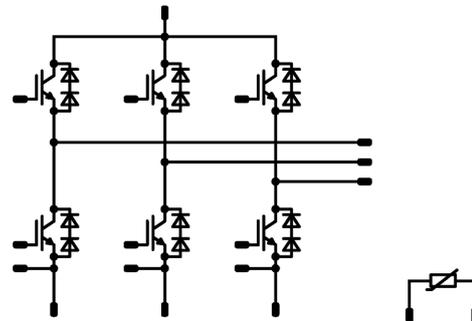
#### Types

- 10-EZ126TB015M7-LS16F13T

#### flow E1 12 mm housing



#### Schematic





Vincotech

**10-EZ126TB015M7-LS16F13T**  
datasheet

## Maximum Ratings

$T_j = 25\text{ °C}$ , unless otherwise specified

| Parameter                         | Symbol     | Conditions   | Value             | Unit               |
|-----------------------------------|------------|--|-------------------|--------------------|
| <b>Inverter Switch</b>            |            |  |                   |                    |
| Collector-emitter voltage         | $V_{CES}$  |  | 1200              | V                  |
| Collector current (DC current)    | $I_C$      | $T_j = T_{jmax}$ $T_s \leq 80\text{ °C}$                               | 30 <sup>(1)</sup> | A                  |
| Repetitive peak collector current | $I_{CRM}$  | $t_p$ limited by $T_{jmax}$  | 30                | A                  |
| Total power dissipation           | $P_{tot}$  | $T_j = T_{jmax}$ $T_s = 80\text{ °C}$                                  | 64                | W                  |
| Gate-emitter voltage              | $V_{GES}$  |  | $\pm 20$          | V                  |
| Short circuit ratings             | $i_{SC}$   | $V_{GE} = 15\text{ V}$ , $V_{CC} = 800\text{ V}$ $T_j = 150\text{ °C}$ | 9,5               | $\mu\text{s}$      |
| Maximum junction temperature      | $T_{jmax}$ |  | 175               | $^{\circ}\text{C}$ |

<sup>(1)</sup> limited by  $I_{CRM}$

## Inverter Diode

|                                 |            |                                       |      |                    |
|---------------------------------|------------|---------------------------------------|------|--------------------|
| Peak repetitive reverse voltage | $V_{RRM}$  |                                       | 1300 | V                  |
| Forward current (DC current)    | $I_F$      | $T_j = T_{jmax}$ $T_s = 80\text{ °C}$ | 21   | A                  |
| Repetitive peak forward current | $I_{FRM}$  | $t_p$ limited by $T_{jmax}$           | 45   | A                  |
| Total power dissipation         | $P_{tot}$  | $T_j = T_{jmax}$ $T_s = 80\text{ °C}$ | 60   | W                  |
| Maximum junction temperature    | $T_{jmax}$ |                                       | 175  | $^{\circ}\text{C}$ |

## Module Properties

### Thermal Properties

|   |           |  |                            |                    |
|---|-----------|--|----------------------------|--------------------|
| Storage temperature                             | $T_{stg}$ |  | -40...+125                 | $^{\circ}\text{C}$ |
| Operation temperature under switching condition | $T_{jop}$ |  | -40...+( $T_{jmax} - 25$ ) | $^{\circ}\text{C}$ |

### Isolation Properties

|                            |            |                                     |            |    |
|----------------------------|------------|-------------------------------------|------------|----|
| Isolation voltage          | $V_{isol}$ | DC Test Voltage* $t_p = 2\text{ s}$ | 6000       | V  |
| Creepage distance          |            |                                     | >12,7      | mm |
| Clearance                  |            |                                     | 8,74       | mm |
| Comparative Tracking Index | CTI        |                                     | $\geq 600$ |    |

\*100 % tested in production



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### Characteristic Values

| Parameter | Symbol | Conditions   |              |              |           |            | Values |     |     | Unit |
|-----------|--------|--------------|--------------|--------------|-----------|------------|--------|-----|-----|------|
|           |        | $V_{GS}$ [V] | $V_{GE}$ [V] | $V_{DS}$ [V] | $I_D$ [A] | $T_j$ [°C] | Min    | Typ | Max |      |

#### Inverter Switch

##### Static

|                                      |               |                  |      |      |        |                  |     |                     |                    |    |
|--------------------------------------|---------------|------------------|------|------|--------|------------------|-----|---------------------|--------------------|----|
| Gate-emitter threshold voltage       | $V_{GE(th)}$  |                  |      | 10   | 0,0015 | 25               | 5,4 | 6                   | 6,6                | V  |
| Collector-emitter saturation voltage | $V_{CE(sat)}$ |                  | 15   |      | 15     | 25<br>125<br>150 |     | 1,7<br>1,95<br>2,01 | 2,1 <sup>(2)</sup> | V  |
| Collector-emitter cut-off current    | $I_{CES}$     |                  | 0    | 1200 |        | 25               |     |                     | 60                 | μA |
| Gate-emitter leakage current         | $I_{GES}$     |                  | 20   | 0    |        | 25               |     |                     | 200                | nA |
| Internal gate resistance             | $r_g$         |                  |      |      |        |                  |     | None                |                    | Ω  |
| Input capacitance                    | $C_{ies}$     |                  |      |      |        |                  |     | 2900                |                    | pF |
| Output capacitance                   | $C_{oes}$     |                  | 0    | 10   |        | 25               |     | 120                 |                    | pF |
| Reverse transfer capacitance         | $C_{res}$     |                  |      |      |        |                  |     | 34                  |                    | pF |
| Gate charge                          | $Q_g$         | $V_{CC} = 600$ V | 0/15 |      | 15     | 25               |     | 110                 |                    | nC |

##### Thermal

|  |               |                                       |  |  |  |  |  |      |  |     |
|--|---------------|---------------------------------------|--|--|--|--|--|------|--|-----|
| Thermal resistance junction to sink <sup>(3)</sup> | $R_{th(j-s)}$ | $\lambda_{paste} = 5,2$ W/mK<br>(PTM) |  |  |  |  |  | 1,48 |  | K/W |
|--|---------------|---------------------------------------|--|--|--|--|--|------|--|-----|

##### Dynamic

|                             |              |  |  |  |  |                  |  |                            |  |     |
|-----------------------------|--------------|--|--|--|--|------------------|--|----------------------------|--|-----|
| Turn-on delay time          | $t_{d(on)}$  |  |  |  |  | 25<br>125<br>150 |  | 26,56<br>27,1<br>27,18     |  | ns  |
| Rise time                   | $t_r$        |  |  |  |  | 25<br>125<br>150 |  | 2,26<br>2,88<br>3,08       |  | ns  |
| Turn-off delay time         | $t_{d(off)}$ |  |  |  |  | 25<br>125<br>150 |  | 127,36<br>148,01<br>151,45 |  | ns  |
| Fall time                   | $t_f$        |  |  |  |  | 25<br>125<br>150 |  | 95,85<br>131,4<br>142,61   |  | ns  |
| Turn-on energy (per pulse)  | $E_{on}$     | $Q_{tFWD} = 0,308$ μC<br>$Q_{tFWD} = 0,926$ μC<br>$Q_{tFWD} = 1,07$ μC |  |  |  | 25<br>125<br>150 |  | 0,126<br>0,251<br>0,293    |  | mWs |
| Turn-off energy (per pulse) | $E_{off}$    |  |  |  |  | 25<br>125<br>150 |  | 1,01<br>1,37<br>1,49       |  | mWs |



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**10-EZ126TB015M7-LS16F13T**  
datasheet

### Characteristic Values

| Parameter  | Symbol            | Conditions  |   |                                     |            |                  | Values |                            |                     | Unit |
|--|-------------------|---|---|-------------------------------------|------------|------------------|--------|----------------------------|---------------------|------|
|  |                   | $V_{GE}$ [V]<br>$V_{GS}$ [V]                                | $V_{CE}$ [V]<br>$V_{DS}$ [V]<br>$V_F$ [V] | $I_C$ [A]<br>$I_D$ [A]<br>$I_F$ [A] | $T_j$ [°C] | Min              | Typ    | Max                        |                     |      |
| <b>Inverter Diode</b>                              |                   |   |   |                                     |            |                  |        |                            |                     |      |
| <b>Static</b>                                      |                   |   |   |                                     |            |                  |        |                            |                     |      |
| Forward voltage                                    | $V_F$             |   |   |                                     | 15         | 25<br>125<br>150 |        | 2,91<br>2,7<br>2,63        | 3,84 <sup>(2)</sup> | V    |
| Reverse leakage current                            | $I_R$             | $V_r = 1300$ V  |   |                                     |            | 25               |        |                            | 0,94                | μA   |
| <b>Thermal</b>                                     |                   |   |   |                                     |            |                  |        |                            |                     |      |
| Thermal resistance junction to sink <sup>(3)</sup> | $R_{th(j-s)}$     | $\lambda_{paste} = 5,2$ W/mK<br>(PTM)                       |   |                                     |            |                  |        | 1,58                       |                     | K/W  |
| <b>Dynamic</b>                                     |                   |   |   |                                     |            |                  |        |                            |                     |      |
| Peak recovery current                              | $I_{RM}$          | $di/dt=8060$ A/μs<br>$di/dt=6689$ A/μs<br>$di/dt=6167$ A/μs | ±15                                       | 600                                 | 15         | 25<br>125<br>150 |        | 43,33<br>42<br>43,39       |                     | A    |
| Reverse recovery time                              | $t_{rr}$          |   |   |                                     |            | 25<br>125<br>150 |        | 13,3<br>77,31<br>90,24     |                     | ns   |
| Recovered charge                                   | $Q_r$             |   |   |                                     |            | 25<br>125<br>150 |        | 0,308<br>0,926<br>1,07     |                     | μC   |
| Reverse recovered energy                           | $E_{rec}$         |   |   |                                     |            | 25<br>125<br>150 |        | 0,123<br>0,439<br>0,509    |                     | mWs  |
| Peak rate of fall of recovery current              | $(di_r/dt)_{max}$ |   |   |                                     |            | 25<br>125<br>150 |        | 7283,49<br>5002<br>4398,88 |                     | A/μs |
|  |                   |   |   |                                     |            |                  |        |                            |                     |      |



### Characteristic Values

| Parameter | Symbol | Conditions   |              |              |              |            | Values |     |     | Unit |
|-----------|--------|--------------|--------------|--------------|--------------|------------|--------|-----|-----|------|
|           |        | $V_{GS}$ [V] | $V_{GE}$ [V] | $V_{DS}$ [V] | $V_{CE}$ [V] | $T_j$ [°C] | Min    | Typ | Max |      |

### Thermistor

#### Static

|                                |               |                        |  |  |  |     |     |      |     |      |
|--------------------------------|---------------|------------------------|--|--|--|-----|-----|------|-----|------|
| Rated resistance               | $R$           |                        |  |  |  | 25  |     | 5    |     | kΩ   |
| Deviation of R100              | $A_{R/R}$     | $R_{100} = 499 \Omega$ |  |  |  | 100 | 3,2 |      | 3,3 | %    |
| Power dissipation              | $P$           |                        |  |  |  | 25  |     | 130  |     | mW   |
| Power dissipation constant     | $d$           |                        |  |  |  | 25  |     | 1,3  |     | mW/K |
| B-value                        | $B_{(25/50)}$ | Tol. $\pm 1 \%$        |  |  |  |     |     | 3380 |     | K    |
| Vincotech Thermistor Reference |               |                        |  |  |  |     |     |      | V   |      |

<sup>(2)</sup> Value at chip level

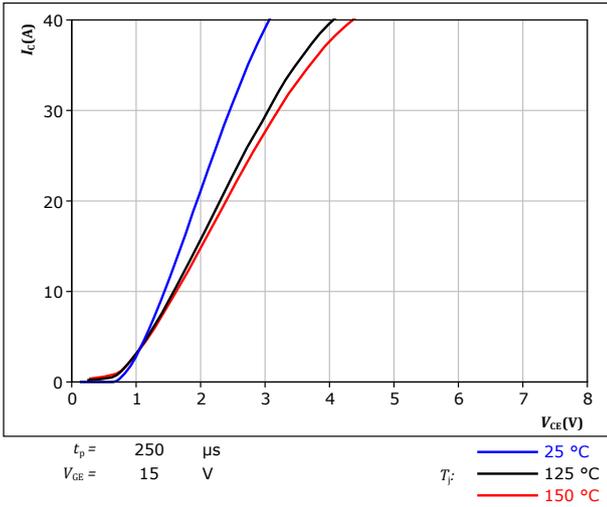
<sup>(3)</sup> Only valid with pre-applied Vincotech thermal interface material.



## Inverter Switch Characteristics

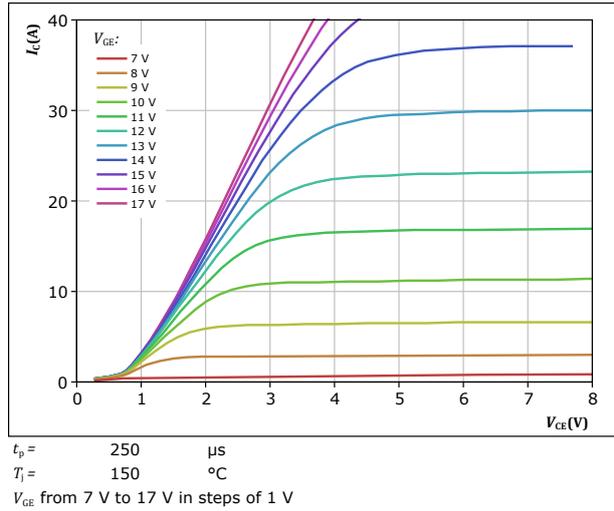
**figure 1.** IGBT

Typical output characteristics  
 $I_C = f(V_{CE})$



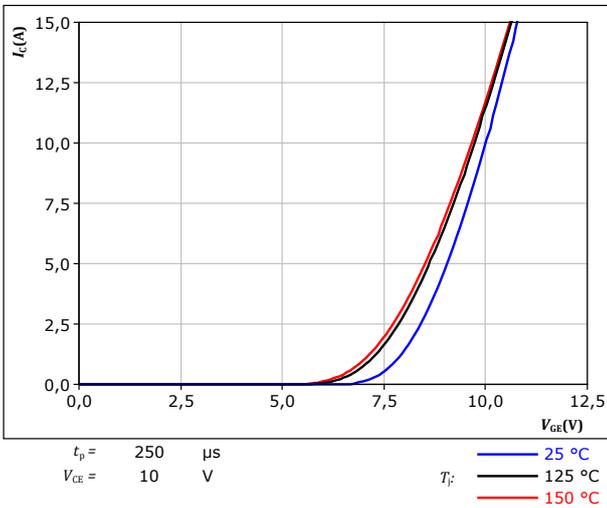
**figure 2.** IGBT

Typical output characteristics  
 $I_C = f(V_{CE})$



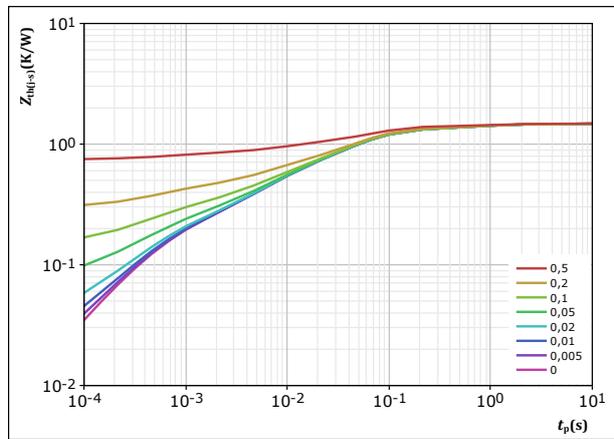
**figure 3.** IGBT

Typical transfer characteristics  
 $I_C = f(V_{GE})$



**figure 4.** IGBT

Transient thermal impedance as a function of pulse width  
 $Z_{th(j-s)} = f(t_p)$



$D = t_p / T$   
 $R_{th(j-s)} = 1,479 \text{ K/W}$

IGBT thermal model values

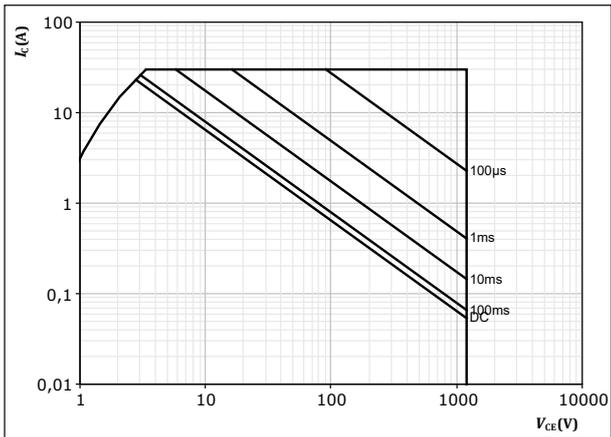
| R (K/W)  | $\tau$ (s) |
|----------|------------|
| 2,71E-02 | 7,17E+00   |
| 1,70E-01 | 6,77E-01   |
| 8,42E-01 | 4,88E-02   |
| 2,91E-01 | 6,15E-03   |
| 1,54E-01 | 4,91E-04   |



### Inverter Switch Characteristics

**figure 5.** IGBT

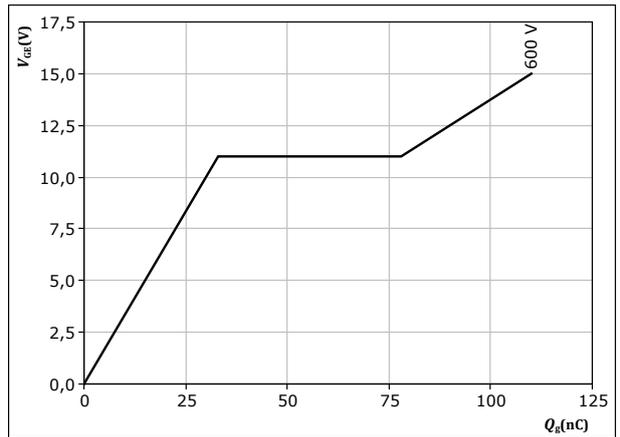
Safe operating area  
 $I_C = f(V_{CE})$



$D =$  single pulse  
 $T_s = 80$  °C  
 $V_{GE} = 15$  V  
 $T_j = T_{jmax}$

**figure 6.** IGBT

Gate voltage vs gate charge  
 $V_{GE} = f(Q_g)$



$I_C = 15$  A  
 $T_j = 25$  °C



### Inverter Diode Characteristics

figure 7. FWD

Typical forward characteristics

$$I_F = f(V_F)$$

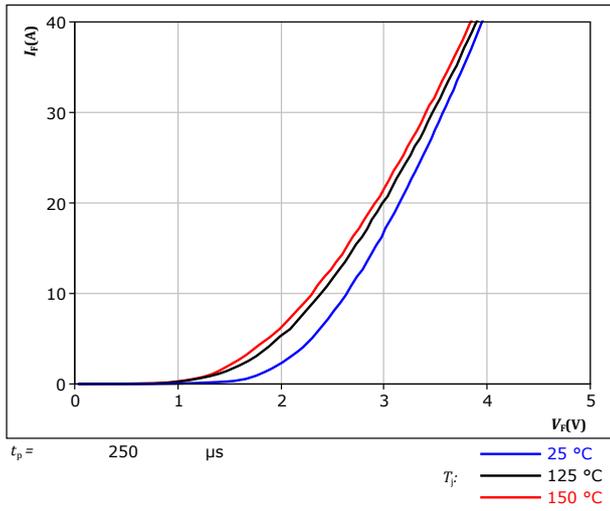
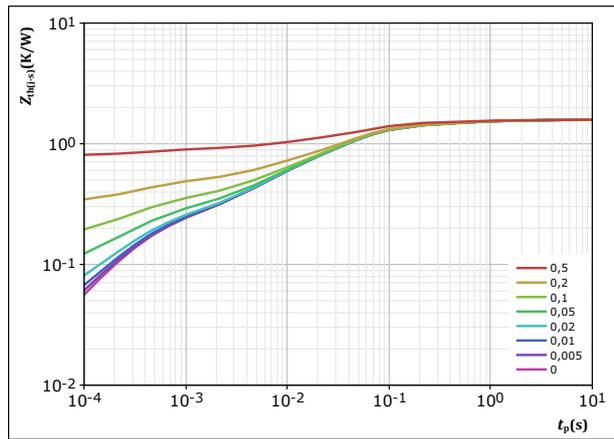


figure 8. FWD

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



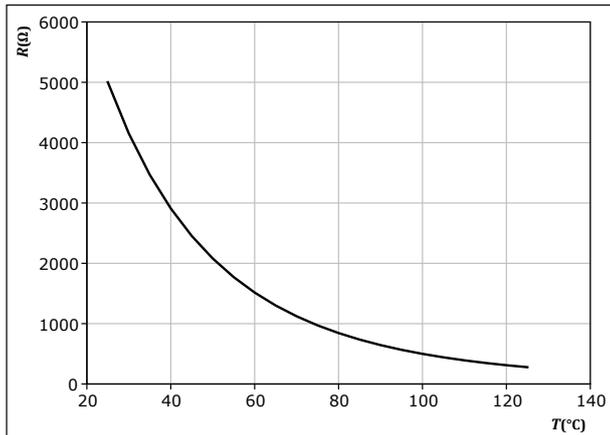


## Thermistor Characteristics

figure 9. Thermistor

Typical NTC characteristic as function of temperature

$$R_T = f(T)$$

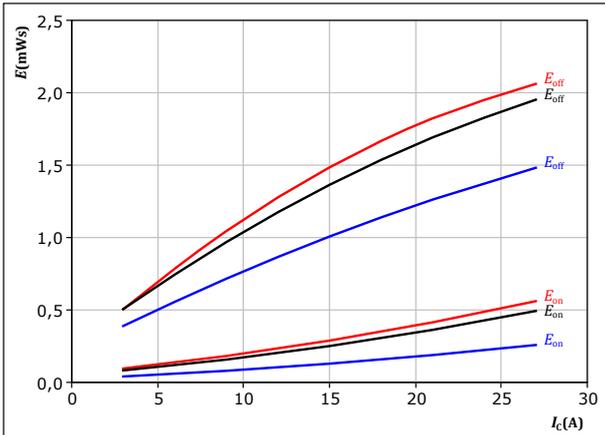




## Inverter Switching Characteristics

**figure 10.** IGBT

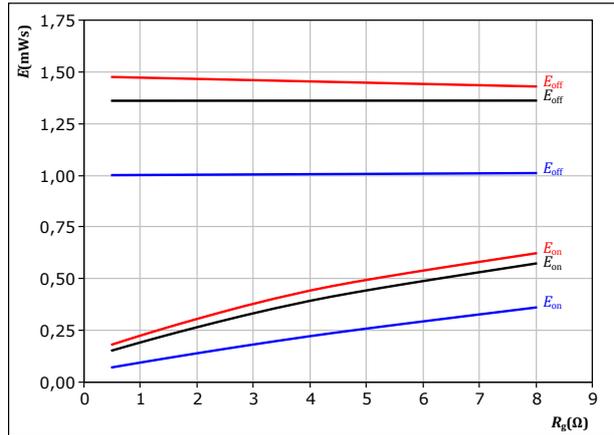
Typical switching energy losses as a function of collector current  
 $E = f(I_c)$



With an inductive load at  
 $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 2$   $\Omega$   
 $R_{goff} = 2$   $\Omega$   
 $T_j$ : 25 °C (blue), 125 °C (black), 150 °C (red)

**figure 11.** IGBT

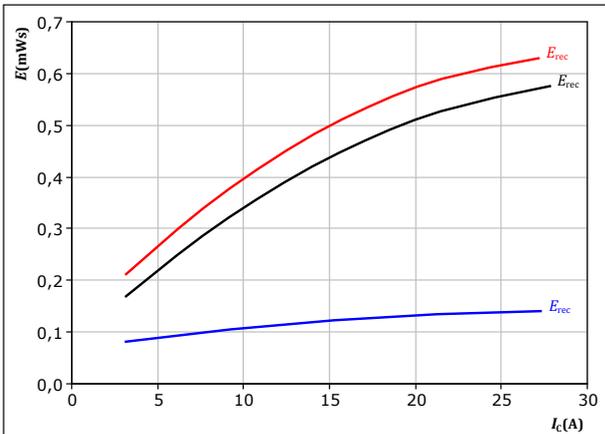
Typical switching energy losses as a function of IGBT turn on gate resistor  
 $E = f(R_g)$



With an inductive load at  
 $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 15$  A  
 $T_j$ : 25 °C (blue), 125 °C (black), 150 °C (red)

**figure 12.** FWD

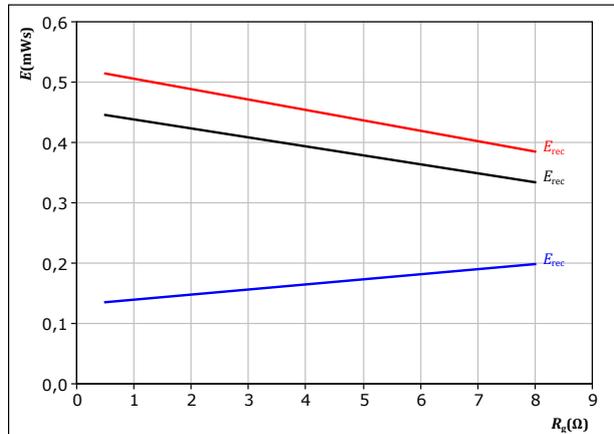
Typical reverse recovered energy loss as a function of collector current  
 $E_{rec} = f(I_c)$



With an inductive load at  
 $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 2$   $\Omega$   
 $T_j$ : 25 °C (blue), 125 °C (black), 150 °C (red)

**figure 13.** FWD

Typical reverse recovered energy loss as a function of IGBT turn on gate resistor  
 $E_{rec} = f(R_g)$



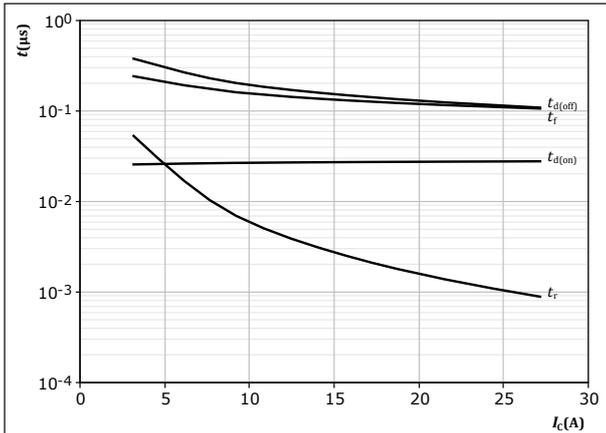
With an inductive load at  
 $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 15$  A  
 $T_j$ : 25 °C (blue), 125 °C (black), 150 °C (red)



## Inverter Switching Characteristics

**figure 14.** IGBT

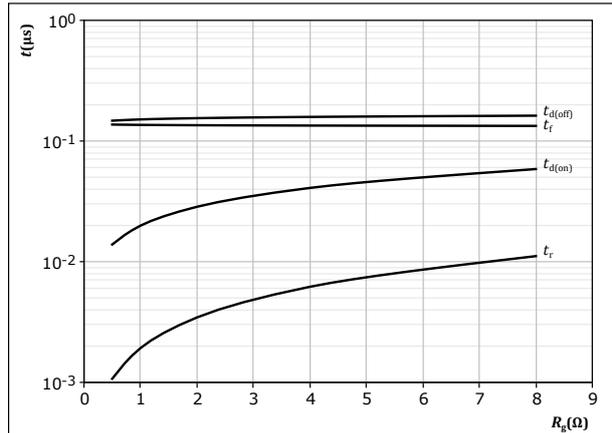
Typical switching times as a function of collector current  
 $t = f(I_c)$



With an inductive load at  
 $T_j = 150 \text{ }^\circ\text{C}$   
 $V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $R_{gon} = 2 \text{ } \Omega$   
 $R_{goff} = 2 \text{ } \Omega$

**figure 15.** IGBT

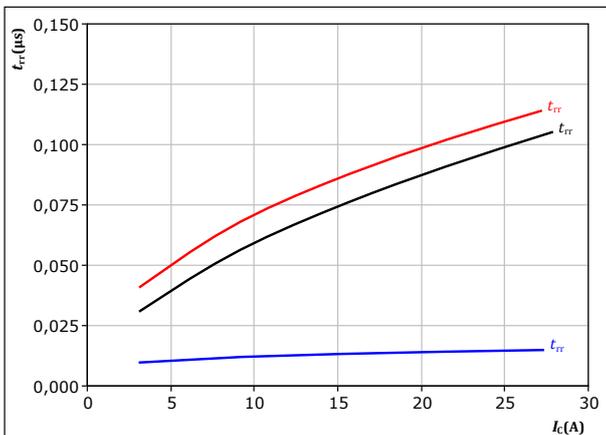
Typical switching times as a function of IGBT turn on gate resistor  
 $t = f(R_g)$



With an inductive load at  
 $T_j = 150 \text{ }^\circ\text{C}$   
 $V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $I_c = 15 \text{ A}$

**figure 16.** FWD

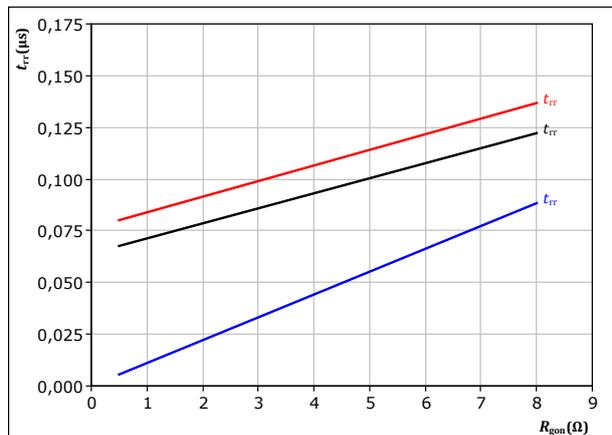
Typical reverse recovery time as a function of collector current  
 $t_{rr} = f(I_c)$



With an inductive load at  
 $V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $R_{gon} = 2 \text{ } \Omega$   
 $T_j:$  — 25 °C  
           — 125 °C  
           — 150 °C

**figure 17.** FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor  
 $t_{rr} = f(R_{gon})$



With an inductive load at  
 $V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $I_c = 15 \text{ A}$   
 $T_j:$  — 25 °C  
           — 125 °C  
           — 150 °C

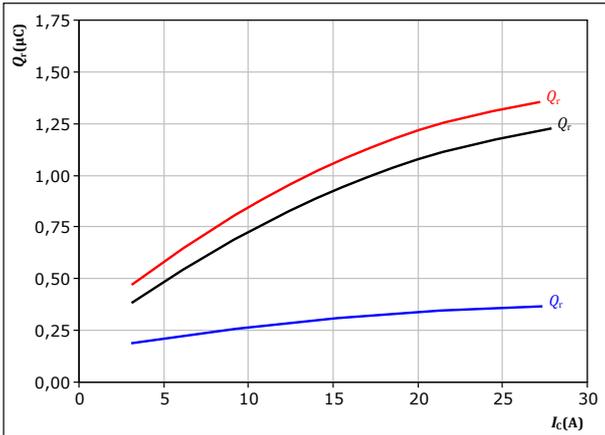


## Inverter Switching Characteristics

**figure 18.** FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$



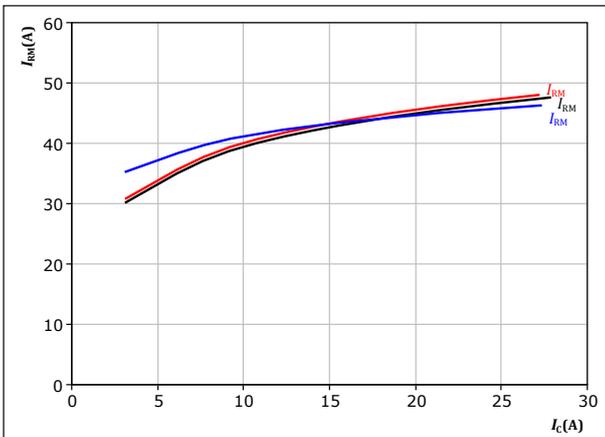
With an inductive load at

$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 2$  Ω  
 $T_j$ : 25 °C (blue), 125 °C (black), 150 °C (red)

**figure 20.** FWD

Typical peak reverse recovery current as a function of collector current

$$I_{RM} = f(I_c)$$



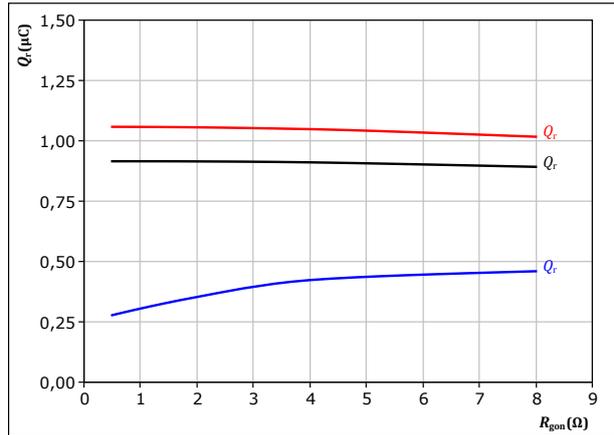
With an inductive load at

$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 2$  Ω  
 $T_j$ : 25 °C (blue), 125 °C (black), 150 °C (red)

**figure 19.** FWD

Typical recovered charge as a function of IGBT turn on gate resistor

$$Q_r = f(R_{gon})$$



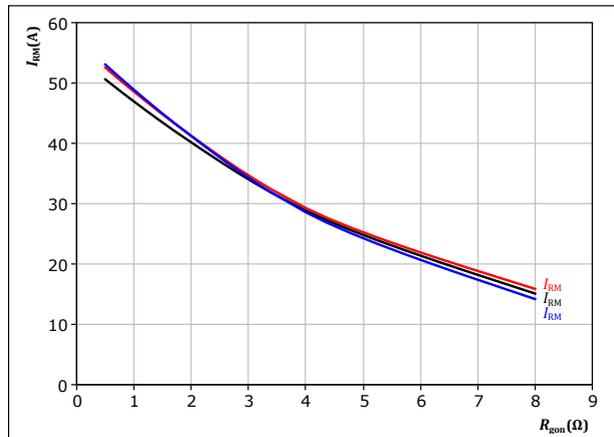
With an inductive load at

$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 15$  A  
 $T_j$ : 25 °C (blue), 125 °C (black), 150 °C (red)

**figure 21.** FWD

Typical peak reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RM} = f(R_{gon})$$



With an inductive load at

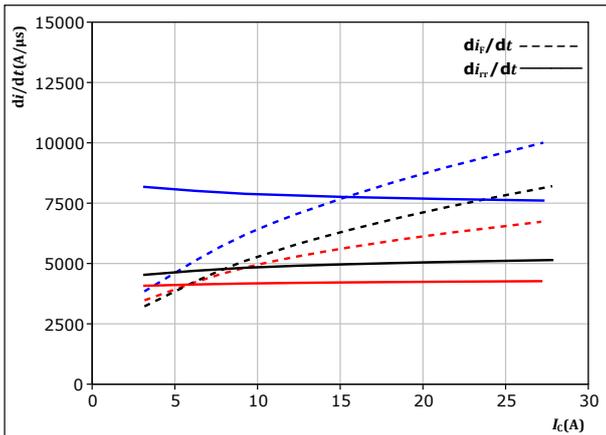
$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 15$  A  
 $T_j$ : 25 °C (blue), 125 °C (black), 150 °C (red)



## Inverter Switching Characteristics

**figure 22.** FWD

Typical rate of fall of forward and reverse recovery current as a function of collector current  
 $di_i/dt, di_r/dt = f(I_C)$



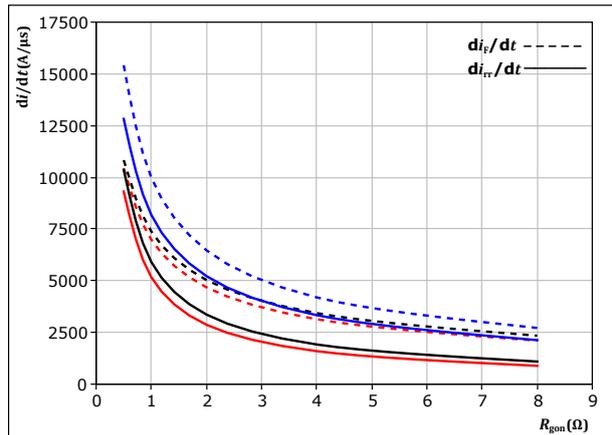
With an inductive load at

$V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $R_{gon} = 2 \text{ } \Omega$

$T_j = 25 \text{ } ^\circ\text{C}$   
 $125 \text{ } ^\circ\text{C}$   
 $150 \text{ } ^\circ\text{C}$

**figure 23.** FWD

Typical rate of fall of forward and reverse recovery current as a function of turn on gate resistor  
 $di_i/dt, di_r/dt = f(R_{gon})$



With an inductive load at

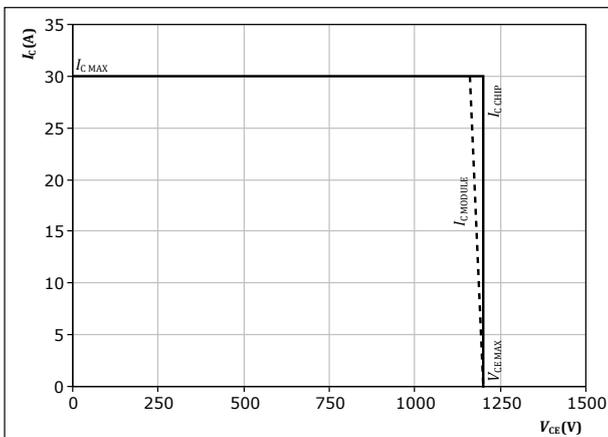
$V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $I_C = 15 \text{ A}$

$T_j = 25 \text{ } ^\circ\text{C}$   
 $125 \text{ } ^\circ\text{C}$   
 $150 \text{ } ^\circ\text{C}$

**figure 24.** IGBT

Reverse bias safe operating area

$I_C = f(V_{CE})$



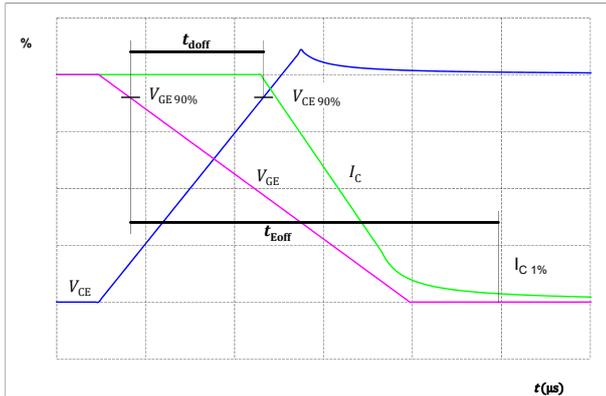
At  $T_j = 150 \text{ } ^\circ\text{C}$   
 $R_{gon} = 2 \text{ } \Omega$   
 $R_{goff} = 2 \text{ } \Omega$



## Inverter Switching Definitions

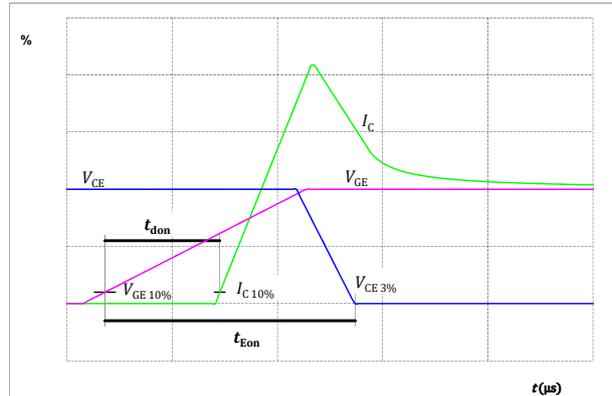
**figure 25.** IGBT

Turn-off Switching Waveforms & definition of  $t_{doff}$ ,  $t_{Eoff}$  ( $t_{Eoff}$  = integrating time for  $E_{off}$ )



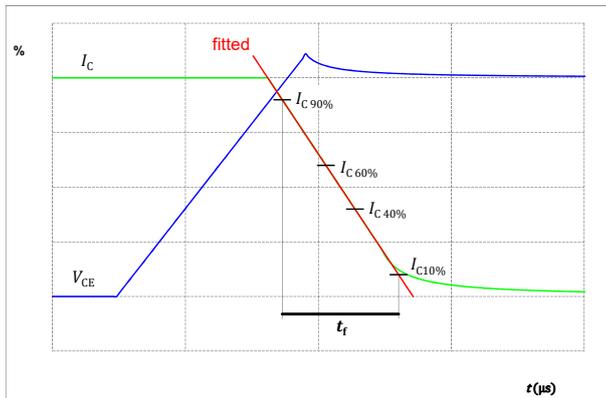
**figure 26.** IGBT

Turn-on Switching Waveforms & definition of  $t_{don}$ ,  $t_{Eon}$  ( $t_{Eon}$  = integrating time for  $E_{on}$ )



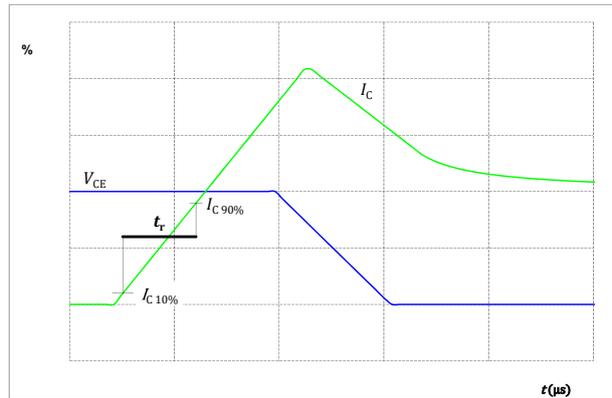
**figure 27.** IGBT

Turn-off Switching Waveforms & definition of  $t_f$



**figure 28.** IGBT

Turn-on Switching Waveforms & definition of  $t_r$





### Inverter Switching Definitions

figure 29. FWD

Turn-off Switching Waveforms & definition of  $t_{rr}$

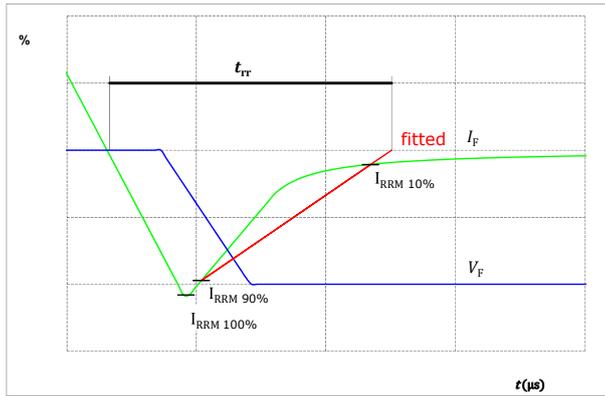
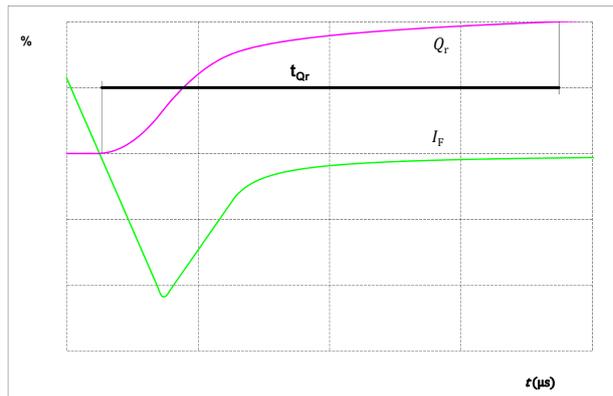


figure 30. FWD

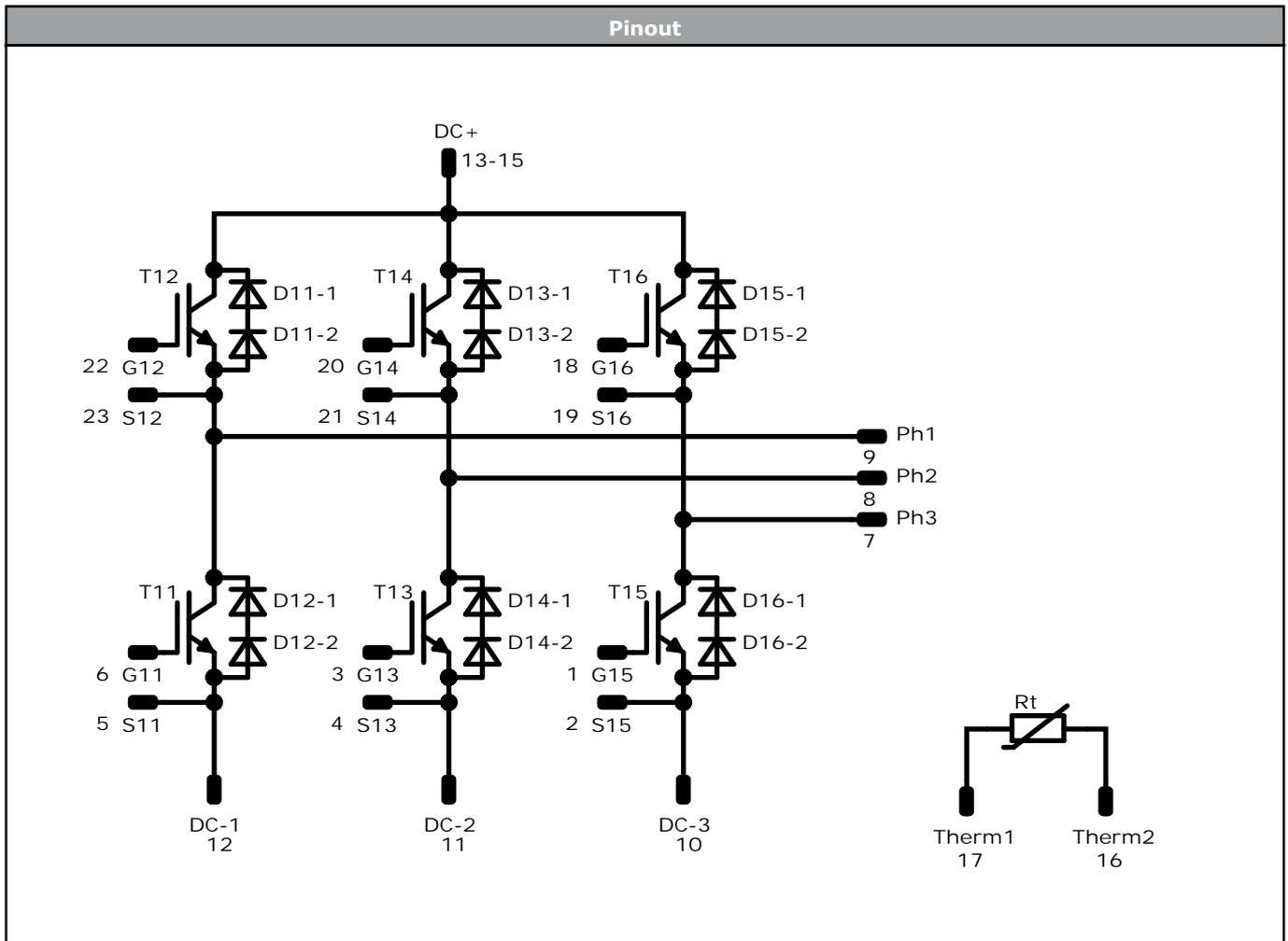
Turn-on Switching Waveforms & definition of  $t_{Qr}$  ( $t_{Qr}$  = integrating time for  $Q_r$ )







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| Identification               |            |         |         |                 |         |
|------------------------------|------------|---------|---------|-----------------|---------|
| ID                           | Component  | Voltage | Current | Function        | Comment |
| T11, T12, T13, T14, T15, T16 | IGBT       | 1200 V  | 15 A    | Inverter Switch |         |
| D11, D12, D13, D14, D15, D16 | FWD        | 1300 V  | 15 A    | Inverter Diode  |         |
| Rt                           | Thermistor |         |         | Thermistor      |         |



Vincotech

| Packaging instruction                 |      |          |      |        |
|---------------------------------------|------|----------|------|--------|
| Standard packaging quantity (SPQ) 100 | >SPQ | Standard | <SPQ | Sample |

| Handling instruction   |
|--|
| Handling instructions for <i>flow</i> E1 packages see vincotech.com website. |

| Package data  |
|---|
| Package data for <i>flow</i> E1 packages see vincotech.com website. |

| Vincotech thermistor reference                                     |
|--|
| See Vincotech thermistor reference table at vincotech.com website. |

| UL recognition and file number  |
|---|
| This device is UL 1557 recognized under E192116 up to a junction temperature under switching condition $T_{j,op}=175^{\circ}\text{C}$ and up to 3500VAC/1min isolation voltage. For more information see vincotech.com website. |



| Document No.:                  | Date:       | Modification:   | Pages |
|--------------------------------|-------------|-----------------|-------|
| 10-EZ126TB015M7-LS16F13T-D1-14 | 6 Feb. 2026 | Initial Release |       |

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2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.