



Vincotech

flowPIM E1		600 V / 15 A
Features		flow E1 12 mm housing
<ul style="list-style-type: none">• Trenchstop™ IGBT3 technology• Standard industrial housing• Optimized $R_{th(j-s)}$ with Phase Change Material• Built-in NTC		
Target applications		Schematic
<ul style="list-style-type: none">• Industrial Drives		
Types		
<ul style="list-style-type: none">• 10-EZ06PMA015SA-L924A38T		

Maximum Ratings

$T_j = 25^\circ\text{C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
Inverter Switch				
Collector-emitter voltage	V_{CES}		600	V
Collector current	I_C	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	21	A
Repetitive peak collector current	I_{CRM}	t_p limited by T_{jmax}	45	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	57	W
Gate-emitter voltage	V_{GES}		± 20	V
Short circuit ratings	t_{SC}	$V_{GE} = 15\text{ V}$ $V_{cc} = 360\text{ V}$ $T_j = 150^\circ\text{C}$	6	μs
Maximum junction temperature	T_{jmax}		175	$^\circ\text{C}$



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Maximum Ratings

$T_j = 25^\circ\text{C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
Inverter Diode				
Peak repetitive reverse voltage	V_{RRM}		600	V
Continuous (direct) forward current	I_F	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	21	A
Repetitive peak forward current	I_{FRM}		30	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	48	W
Maximum junction temperature	T_{jmax}		175	$^\circ\text{C}$
Brake Switch				
Collector-emitter voltage	V_{CES}		600	V
Collector current	I_C	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	21	A
Repetitive peak collector current	I_{CRM}	t_p limited by T_{jmax}	45	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	57	W
Gate-emitter voltage	V_{GES}		± 20	V
Short circuit ratings	t_{SC}	$V_{GE} = 15\text{ V}$ $V_{cc} = 360\text{ V}$ $T_j = 150^\circ\text{C}$	6	μs
Maximum junction temperature	T_{jmax}		175	$^\circ\text{C}$
Brake Diode				
Peak repetitive reverse voltage	V_{RRM}		600	V
Continuous (direct) forward current	I_F	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	14	A
Repetitive peak forward current	I_{FRM}		20	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	41	W
Maximum junction temperature	T_{jmax}		175	$^\circ\text{C}$
Rectifier Diode				
Peak repetitive reverse voltage	V_{RRM}		1600	V
Continuous (direct) forward current	I_F	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	47	A
Surge (non-repetitive) forward current	I_{FSM}	50 Hz Single Half Sine Wave $t_p = 10\text{ ms}$	270	A
Surge current capability	I^2t		370	A^2s
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	58	W
Maximum junction temperature	T_{jmax}		150	$^\circ\text{C}$



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Maximum Ratings

$T_j = 25 \text{ } ^\circ\text{C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
Module Properties				
General Properties				
Stray inductance	L_p		30	nH
Thermal Properties				
Storage temperature	T_{stg}		-40...+125	°C
Operation temperature under switching condition	T_{jop}		-40...($T_{jmax} - 25$)	°C
Isolation Properties				
Isolation voltage	V_{isol}	DC Test Voltage* $t_p = 2 \text{ s}$	6000	V
		AC Voltage $t_p = 1 \text{ min}$	2500	V
Creepage distance			min. 12,7	mm
Clearance			min. 12,7	mm
Comparative Tracking Index	CTI		≥ 600	

*100 % tested in production



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Characteristic Values

Parameter	Symbol	Conditions						Value			Unit
			V_{GE} [V] V_{GS} [V]	V_{CE} [V] V_{DS} [V] V_F [V]	I_c [A] I_D [A] I_F [A]	T_1 [°C]	Min	Typ	Max		

Inverter Switch

Static

Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{GE} = V_{CE}$			0,00021	25	5	5,8	6,5	V
Collector-emitter saturation voltage	V_{CESat}		15		15	25 150	1,1 1,59 1,85		1,9	V
Collector-emitter cut-off current	I_{CES}		0	600		25			0,85	µA
Gate-emitter leakage current	I_{GES}		20	0		25			300	nA
Internal gate resistance	r_g						none			Ω
Input capacitance	C_{ies}	$f = 1 \text{ Mhz}$	0	25	25	25	860			pF
Output capacitance	C_{oes}									
Reverse transfer capacitance	C_{res}									

Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4 \text{ W/mK}$ (PSX)						1,66		K/W
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Dynamic

Turn-on delay time	$t_{d(on)}$	$R_{gon} = 16 \Omega$ $R_{goff} = 16 \Omega$	± 15	300	15	25 150		56 52		ns
Rise time	t_r					25 150		11 12		
Turn-off delay time	$t_{d(off)}$					25 150		104 124		
Fall time	t_f					25 150		98 121		
Turn-on energy (per pulse)*	E_{on}					25 150		0,181 0,258		
Turn-off energy (per pulse)*	E_{off}					25 150		0,364 0,484		

* $L_s = 14 \text{ nH}$



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Characteristic Values

Parameter	Symbol	Conditions						Value			Unit
			V_{GE} [V] V_{GS} [V]	V_{CE} [V] V_{DS} [V] V_F [V]	I_c [A] I_D [A] I_F [A]	T_j [°C]	Min	Typ	Max		

Inverter Diode

Static

Forward voltage	V_F				15	25 150		1,60 1,51	1,95	V
Reverse leakage current	I_R			600		25			27	µA

Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4 \text{ W/mK}$ (PSX)						1,99		K/W
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Dynamic

Peak recovery current	I_{RRM}	$di/dt = 1807 \text{ A/}\mu\text{s}$ $di/dt = 1328 \text{ A/}\mu\text{s}$	± 15	300	15	25 150		14 22		A
Reverse recovery time	t_{rr}					25 150		135 179		ns
Recovered charge	Q_r					25 150		0,625 1,28		µC
Reverse recovered energy	E_{rec}					25 150		0,154 0,282		mWs
Peak rate of fall of recovery current	$(di_{rf}/dt)_{max}$					25 150		865 780		A/µs



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Characteristic Values

Parameter	Symbol	Conditions						Value			Unit
			V_{GE} [V] V_{GS} [V]	V_{CE} [V] V_{DS} [V] V_F [V]	I_c [A] I_D [A] I_F [A]	T_1 [°C]	Min	Typ	Max		

Brake Switch

Static

Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{GE} = V_{CE}$			0,00021	25	5	5,8	6,5	V
Collector-emitter saturation voltage	V_{CESat}		15		15	25 150	1,1 1,59 1,85		1,9	V
Collector-emitter cut-off current	I_{CES}		0	600		25			0,85	µA
Gate-emitter leakage current	I_{GES}		20	0		25			300	nA
Internal gate resistance	r_g						none			Ω
Input capacitance	C_{ies}	$f = 1 \text{ Mhz}$	0	25	25	25	860			pF
Output capacitance	C_{oes}									
Reverse transfer capacitance	C_{res}									

Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4 \text{ W/mK}$ (PSX)						1,66		K/W
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Dynamic

Turn-on delay time	$t_{d(on)}$	$R_{gon} = 32 \Omega$ $R_{goff} = 32 \Omega$	0 / 15	400	15	25		30		ns
Rise time	t_r					125		31		
						150		28		
Turn-off delay time	$t_{d(off)}$					25		34		
						125		35		
Fall time	t_f					150		35		
Turn-on energy (per pulse)	E_{on}	$Q_{rFWD} = 0,5 \mu\text{C}$ $Q_{rFWD} = 1 \mu\text{C}$ $Q_{rFWD} = 1,2 \mu\text{C}$				25		314		mWs
						125		341		
Turn-off energy (per pulse)	E_{off}					150		346		
						25		14		
						125		115		
						150		122		
						25		0,516		
						125		0,680		
						150		0,718		
						25		0,499		
						125		0,616		
						150		0,648		



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Characteristic Values

Parameter	Symbol	Conditions						Value			Unit
			V_{GE} [V] V_{GS} [V]	V_{CE} [V] V_{DS} [V] V_F [V]	I_c [A] I_D [A] I_F [A]	T_j [°C]	Min	Typ	Max		

Brake Diode

Static

Forward voltage	V_F				10	25 150		1,61 1,56	1,95	V
Reverse leakage current	I_R			600		25			27	µA

Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4 \text{ W/mK}$ (PSX)						2,33		K/W
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Dynamic

Peak recovery current	I_{RRM}	$di/dt = 348 \text{ A/}\mu\text{s}$ $di/dt = 432 \text{ A/}\mu\text{s}$ $di/dt = 422 \text{ A/}\mu\text{s}$	0 / 15	400	15	25		5		A
Reverse recovery time	t_{rr}					25		226		ns
Recovered charge	Q_r					125		311		
						150		332		
Reverse recovered energy	E_{rec}					150		0,521		µC
Peak rate of fall of recovery current	$(di_{rf}/dt)_{max}$					25		0,137		mWs
						125		0,273		
						150		0,314		
						25		20		
						125		34		
						150		36		A/µs

Rectifier Diode

Static

Forward voltage	V_F				35	25 125		1,17 1,13		V
Reverse leakage current	I_R			1600		25			50	µA

Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4 \text{ W/mK}$ (PSX)						1,20		K/W
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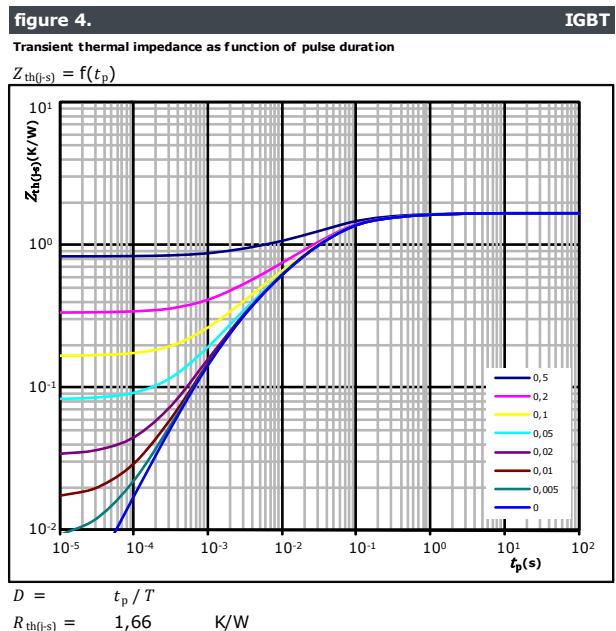
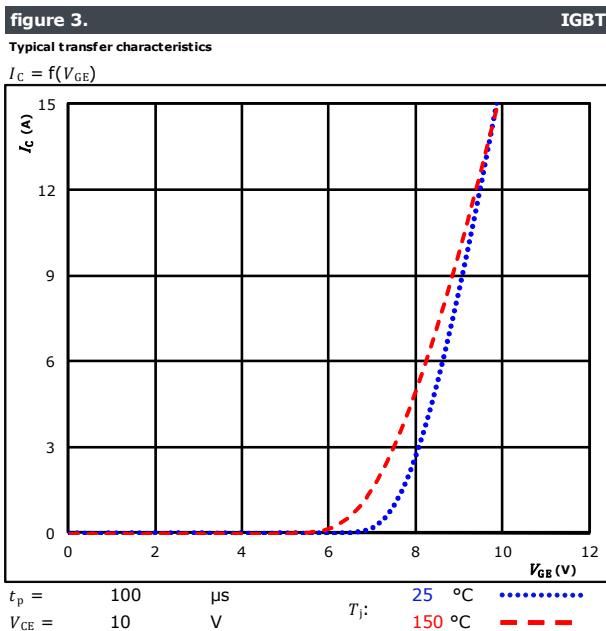
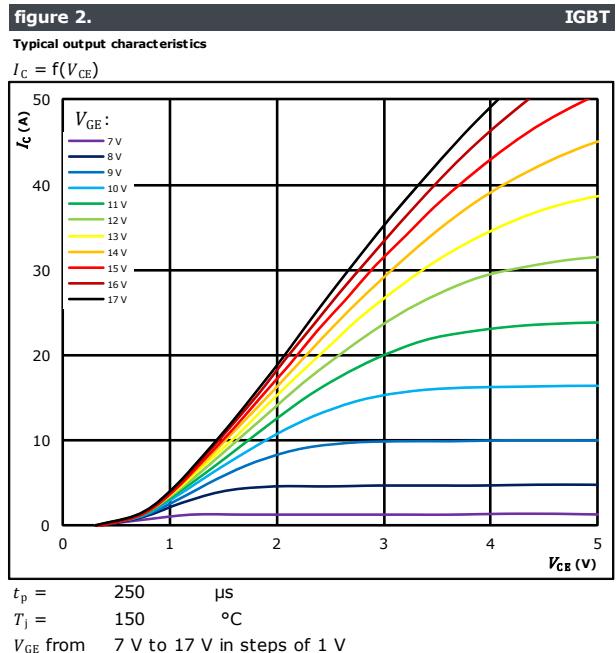
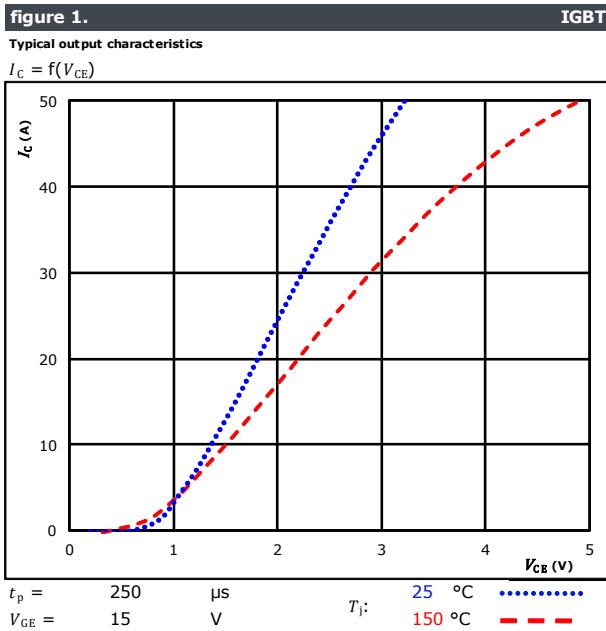
Thermistor

Rated resistance	R					25		5		kΩ
Deviation of R_{100}	$\Delta R/R$	$R_{100} = 493 \Omega$				100	-5		+5	%
Power dissipation	P					25		245		mW
Power dissipation constant						25		1,4		mW/K
B-value	$B_{(25/50)}$	Tol. ± 2 %				25		3375		K
B-value	$B_{(25/100)}$	Tol. ± 2 %				25		3437		K
Vincotech NTC Reference									K	



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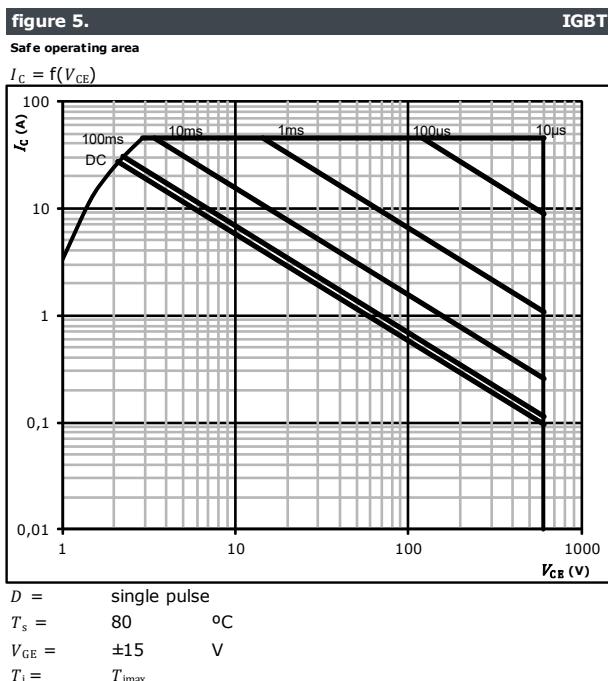
Inverter Switch Characteristics





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Inverter Switch Characteristics





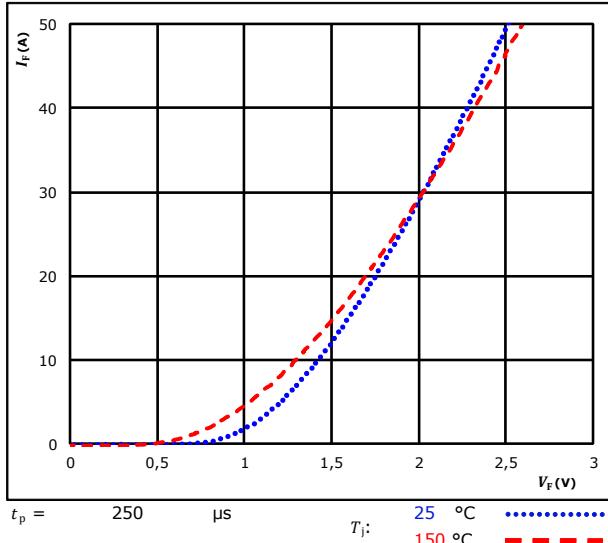
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Inverter Diode Characteristics

figure 1.

Typical forward characteristics

$$I_F = f(V_F)$$

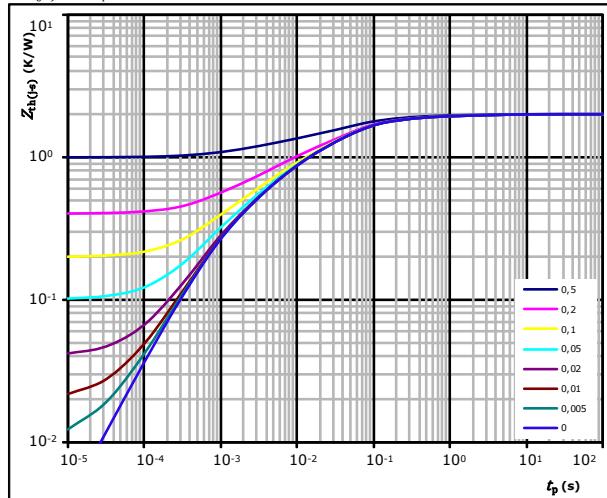


FWD

figure 2.

Transient thermal impedance as a function of pulse width

$$Z_{th(t-s)} = f(t_p)$$



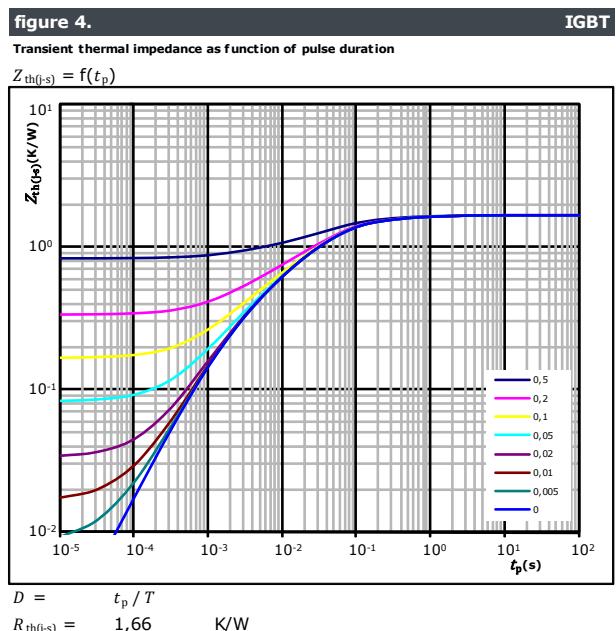
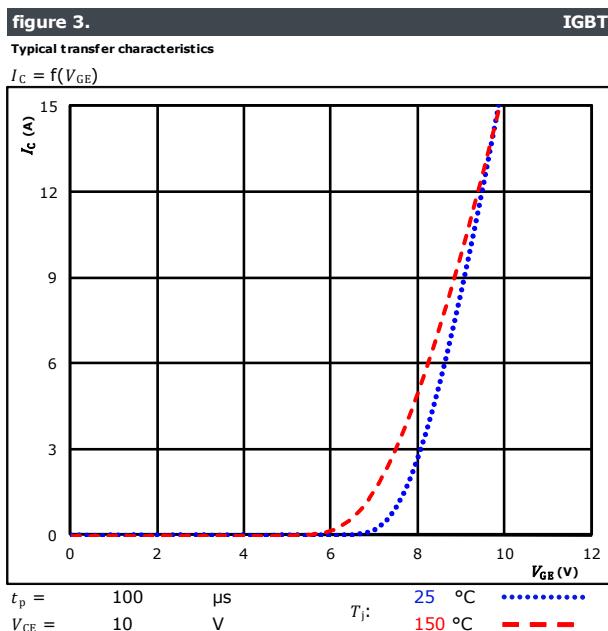
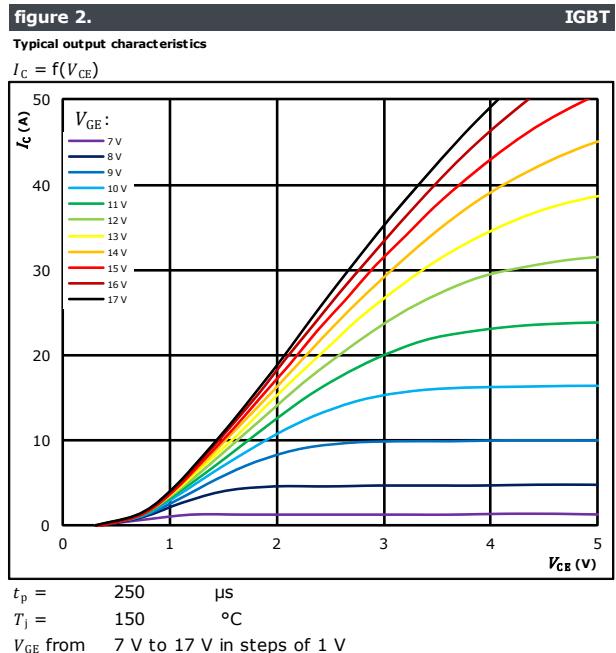
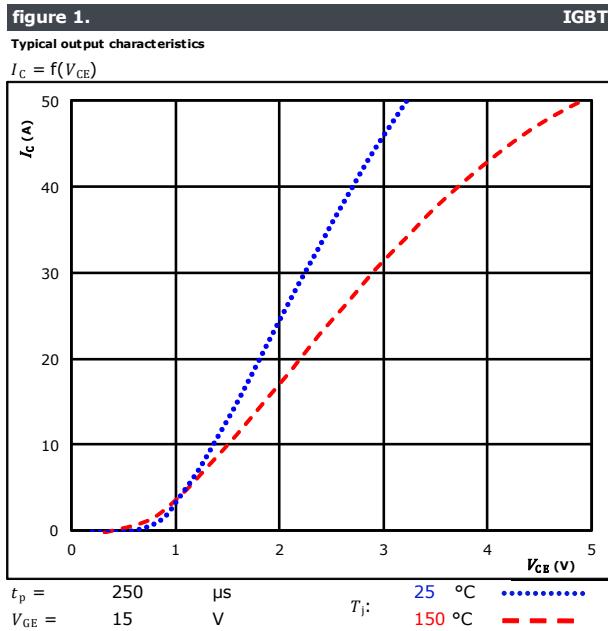
FWD thermal model values

R (K/W)	τ (s)
8,91E-02	2,40E+00
2,69E-01	2,02E-01
8,60E-01	4,04E-02
5,20E-01	6,01E-03
2,47E-01	9,08E-04



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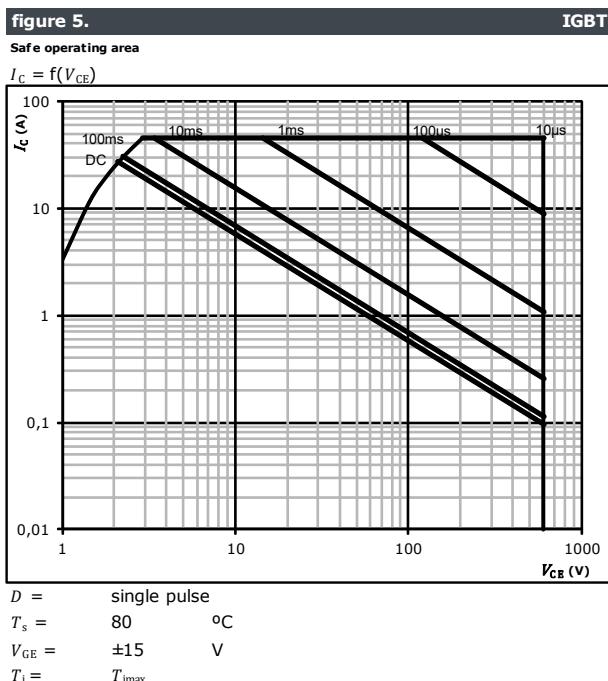
Brake Switch Characteristics





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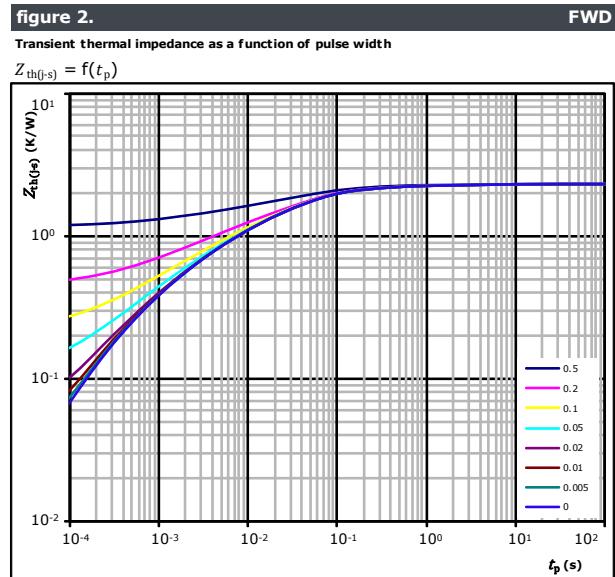
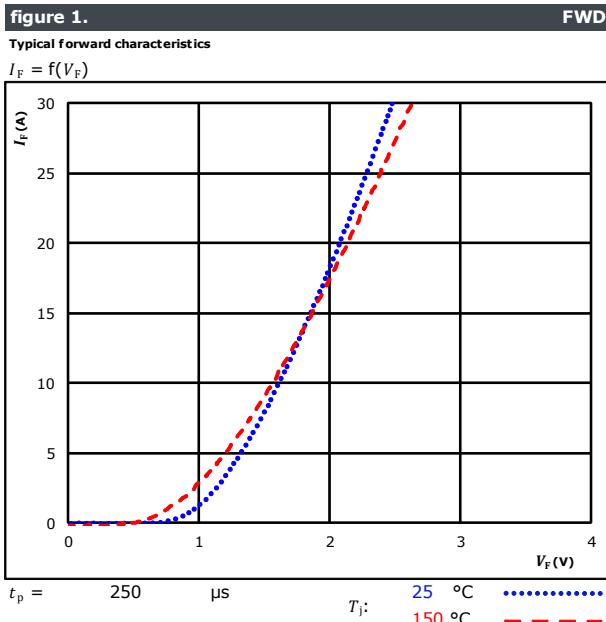
Brake Switch Characteristics





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Brake Diode Characteristics



FWD thermal model values

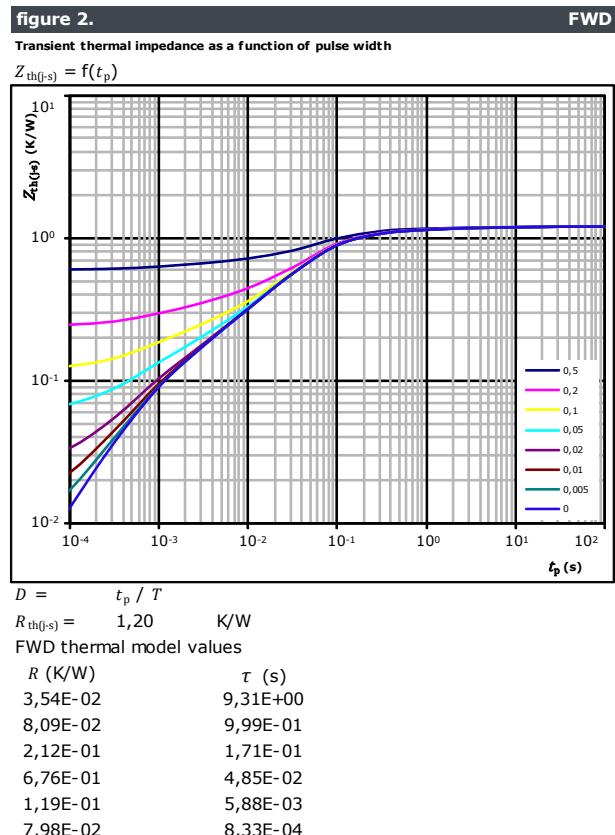
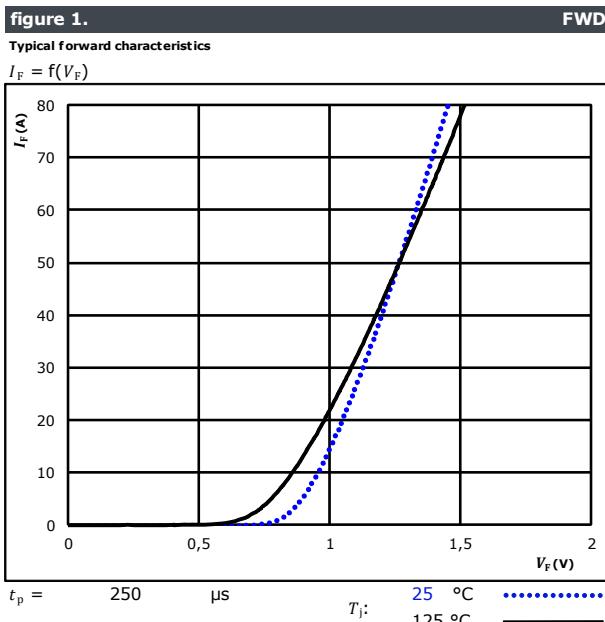
R (K/W)	τ (s)
8,21E-02	3,70E+00
2,22E-01	2,65E-01
9,31E-01	4,46E-02
5,61E-01	8,56E-03
3,70E-01	1,89E-03
1,62E-01	3,41E-04



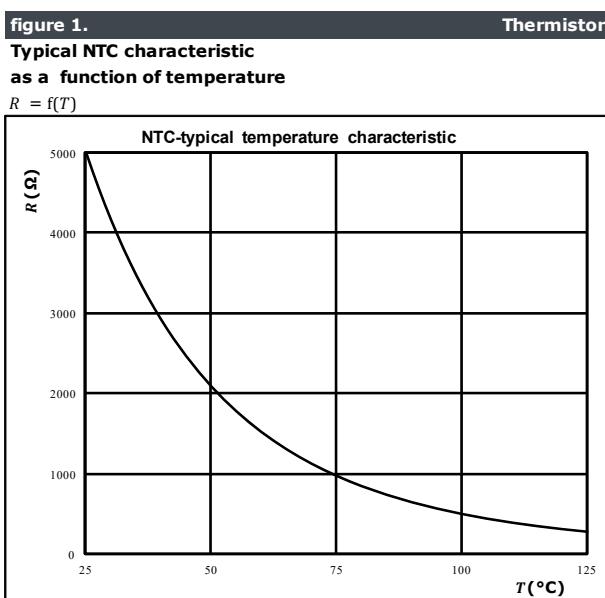
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Rectifier Diode Characteristics



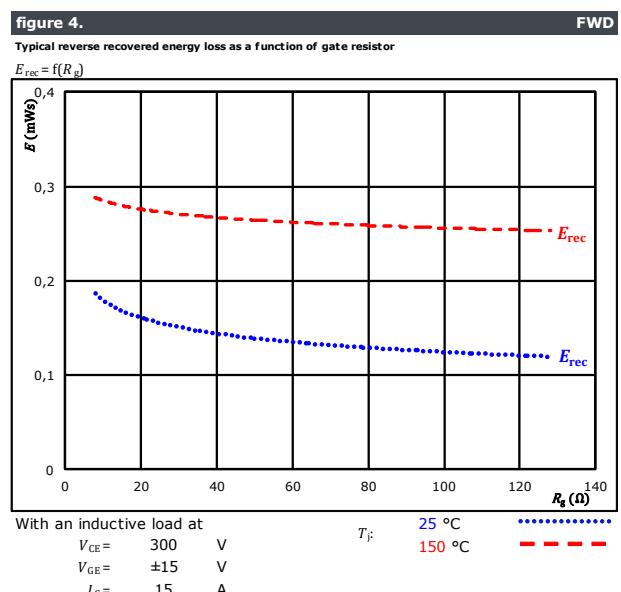
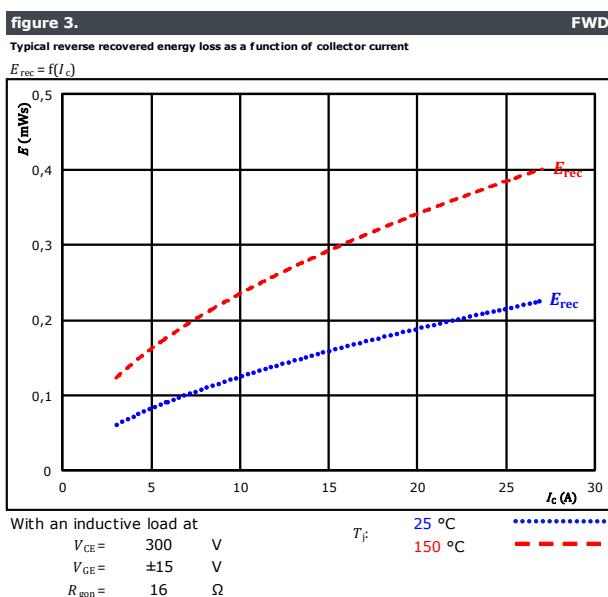
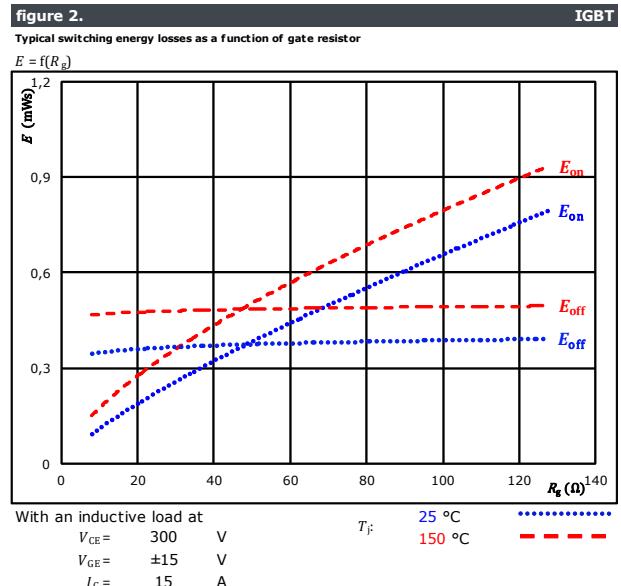
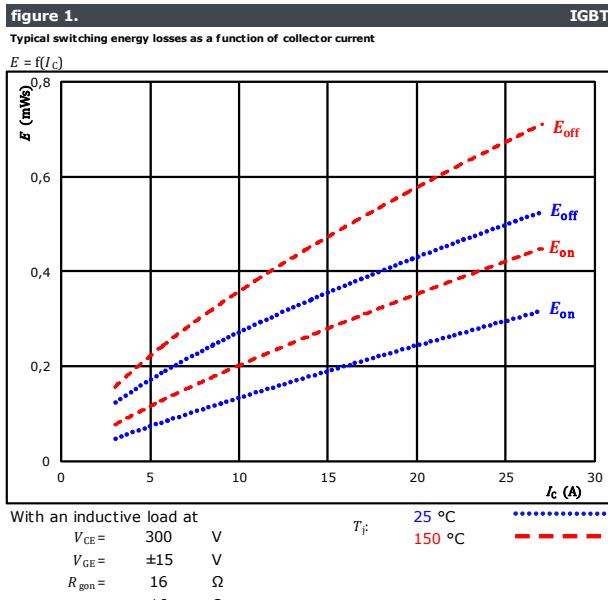
Thermistor Characteristics





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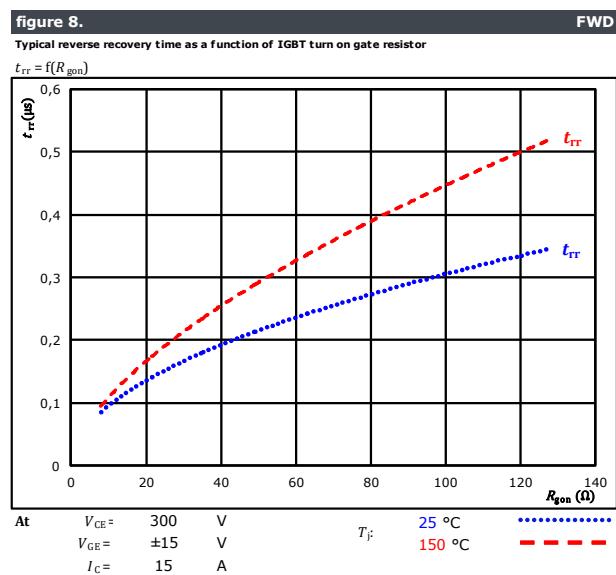
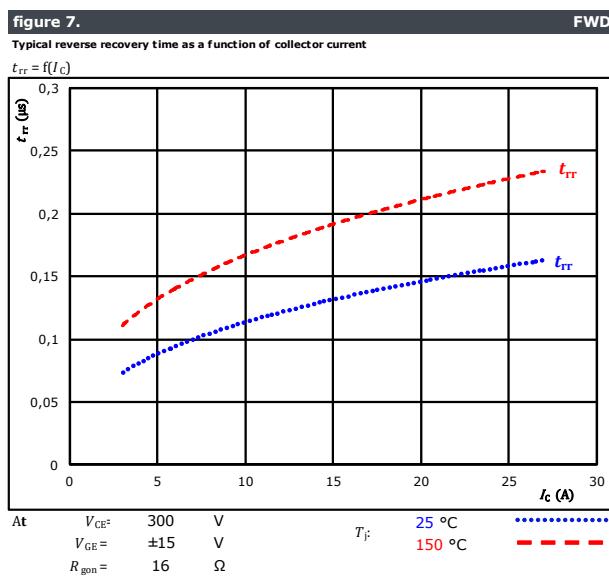
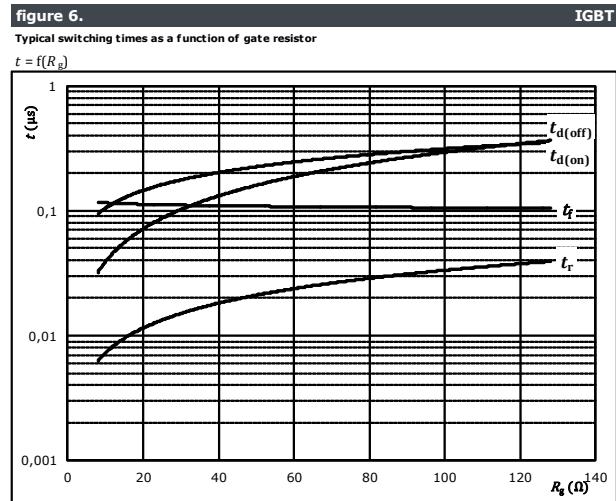
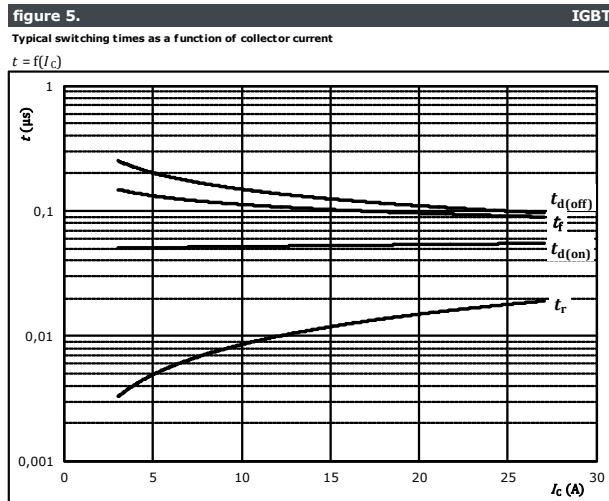
Inverter Switching Characteristics





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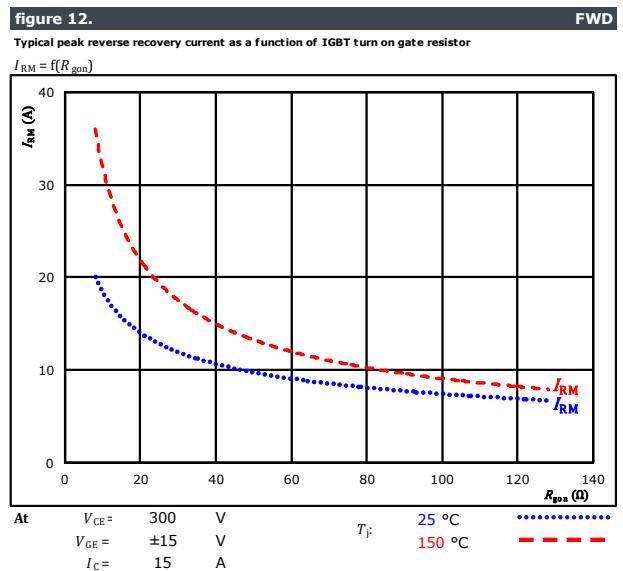
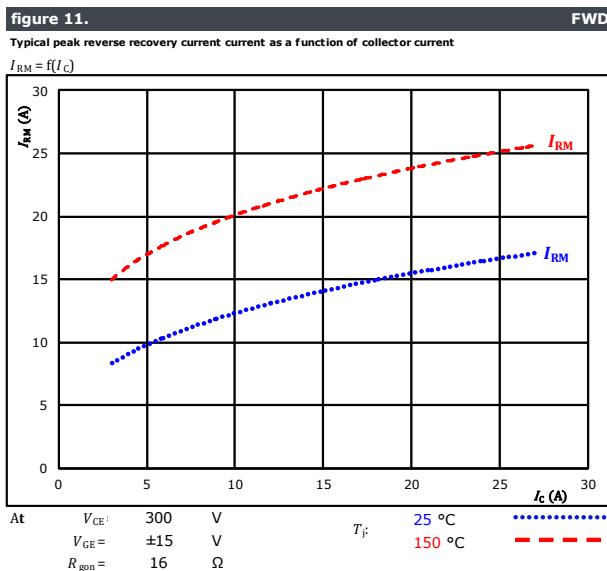
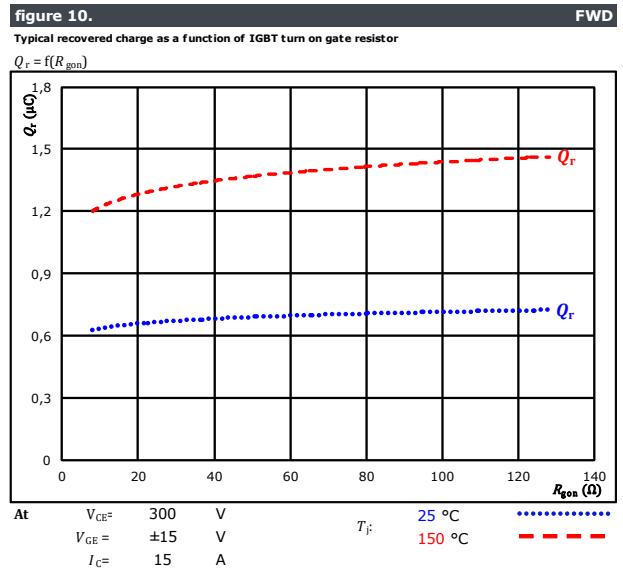
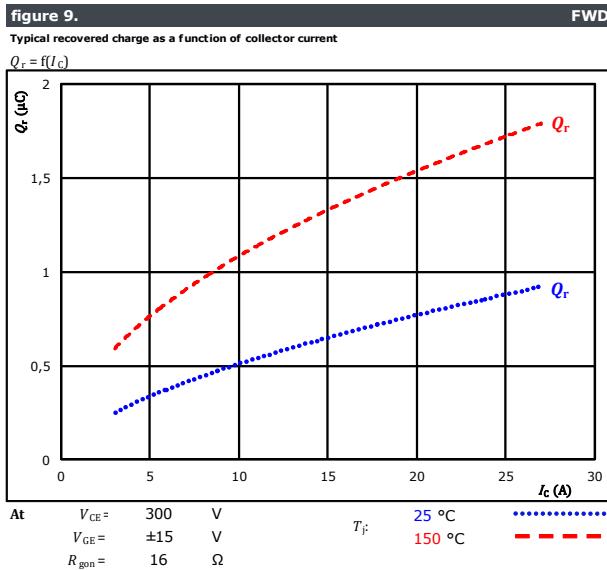
Inverter Switching Characteristics





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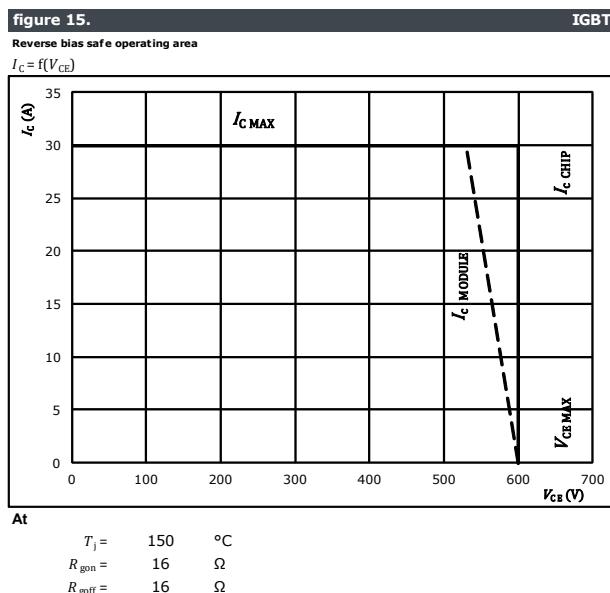
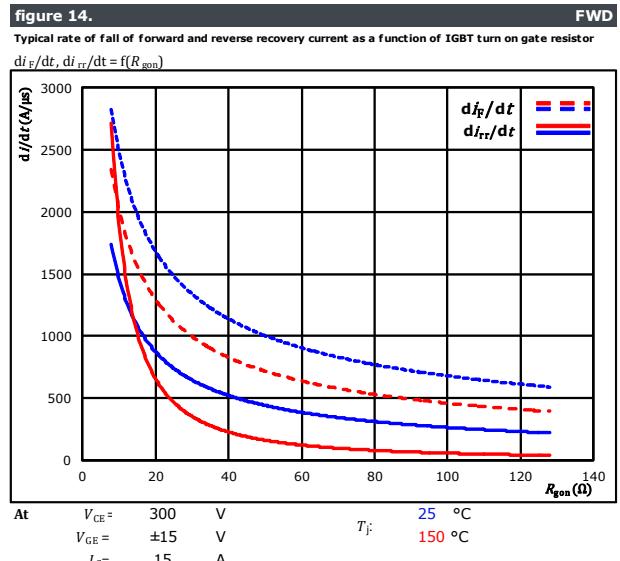
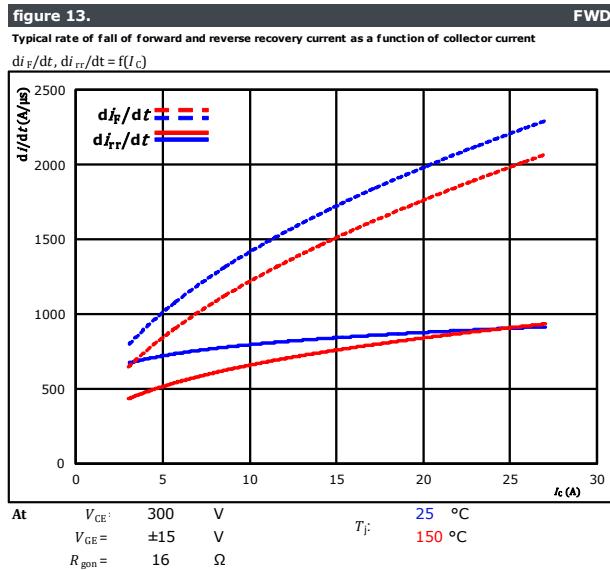
Inverter Switching Characteristics





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Inverter Switching Characteristics





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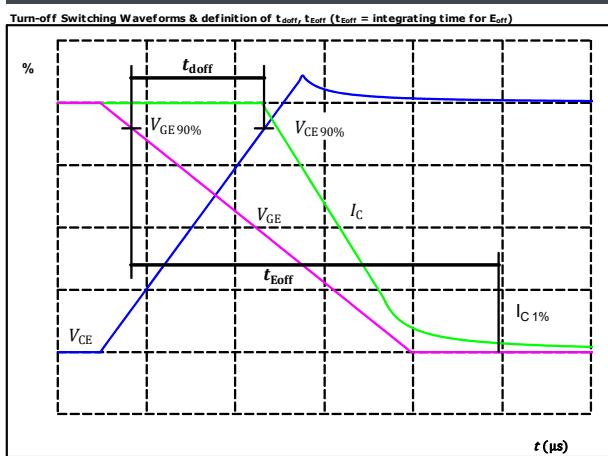
Inverter Switching Definitions

General conditions

T_j	=	125 °C
R_{gon}	=	16 Ω
R_{goff}	=	16 Ω

figure 1.

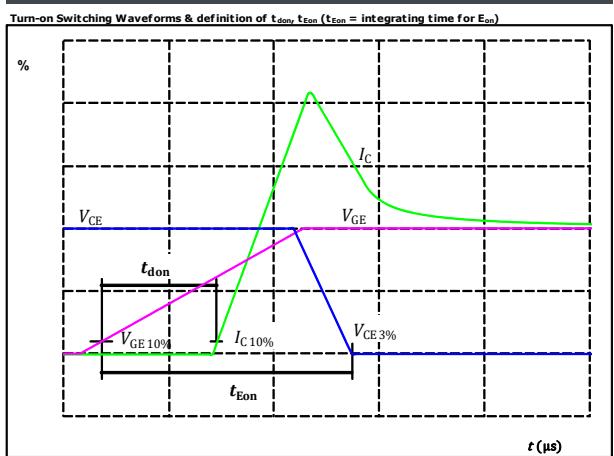
IGBT



$V_{GE\ (0\%)} = -15$ V
 $V_{GE\ (100\%)} = 15$ V
 $V_C\ (100\%) = 300$ V
 $I_C\ (100\%) = 15$ A
 $t_{doff} = 124$ ns

figure 2.

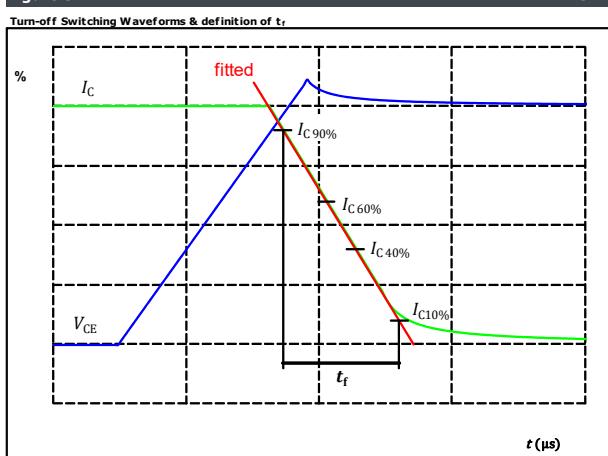
IGBT



$V_{GE\ (0\%)} = -15$ V
 $V_{GE\ (100\%)} = 15$ V
 $V_C\ (100\%) = 300$ V
 $I_C\ (100\%) = 15$ A
 $t_{don} = 52$ ns

figure 3.

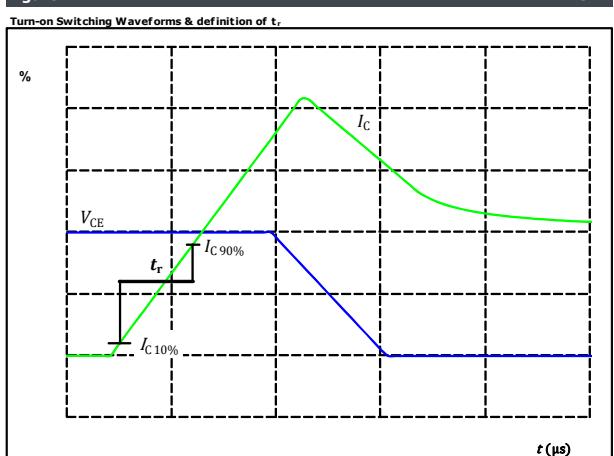
IGBT



$V_C\ (100\%) = 300$ V
 $I_C\ (100\%) = 15$ A
 $t_f = 121$ ns

figure 4.

IGBT



$V_C\ (100\%) = 300$ V
 $I_C\ (100\%) = 15$ A
 $t_r = 12$ ns



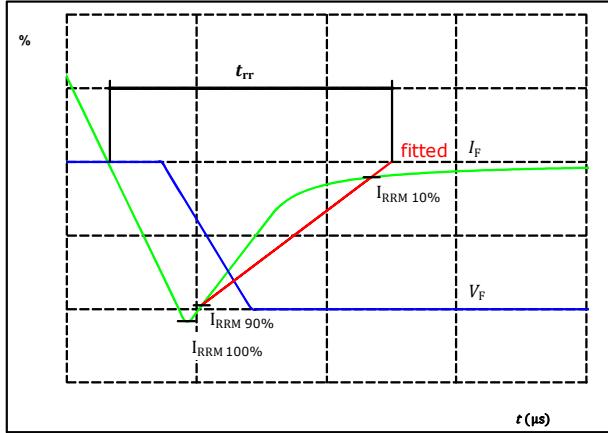
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Inverter Switching Characteristics

figure 5.

FWD

Turn-off Switching Waveforms & definition of t_{rr}

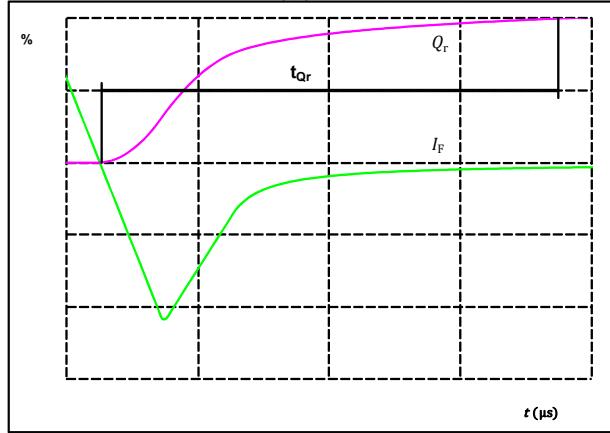


$V_F(100\%) =$ 300 V
 $I_F(100\%) =$ 15 A
 $I_{RRM}(100\%) =$ 22 A
 $t_{rr} =$ 179 ns

figure 6.

FWD

Turn-on Switching Waveforms & definition of t_{qr} (t_{qr} = integrating time for Q_r)

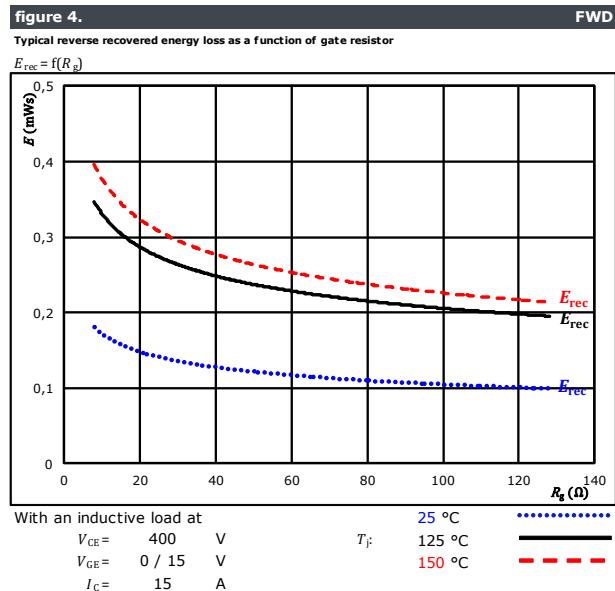
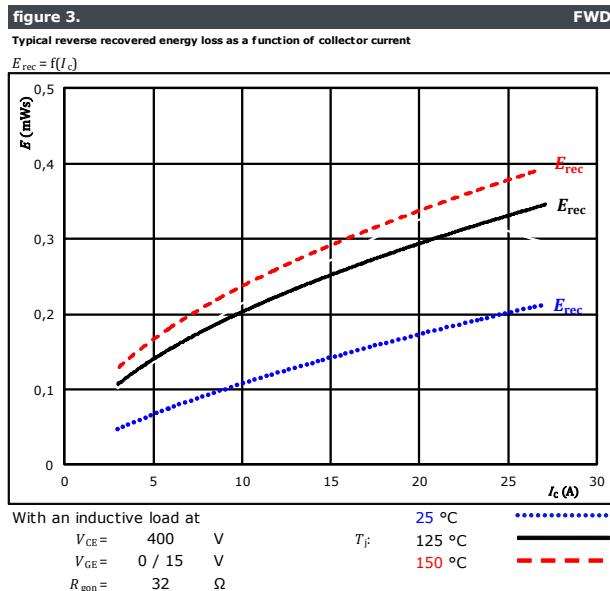
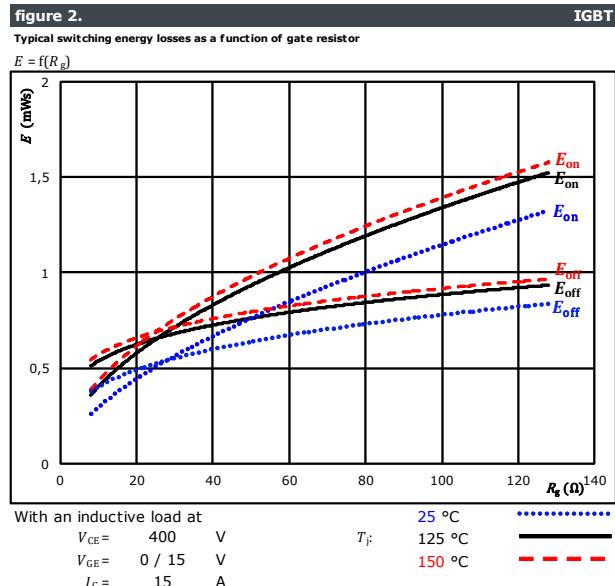
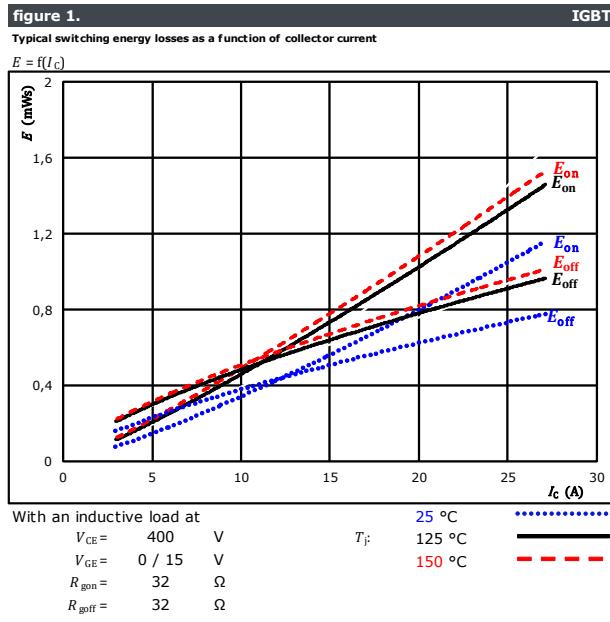


$I_F(100\%) =$ 15 A
 $Q_r(100\%) =$ 1,28 μ C
 $t_{qr} =$ 15 μ s



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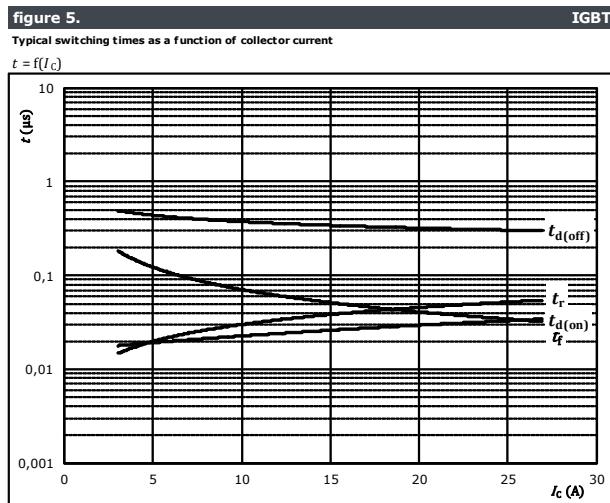
Brake Switching Characteristics





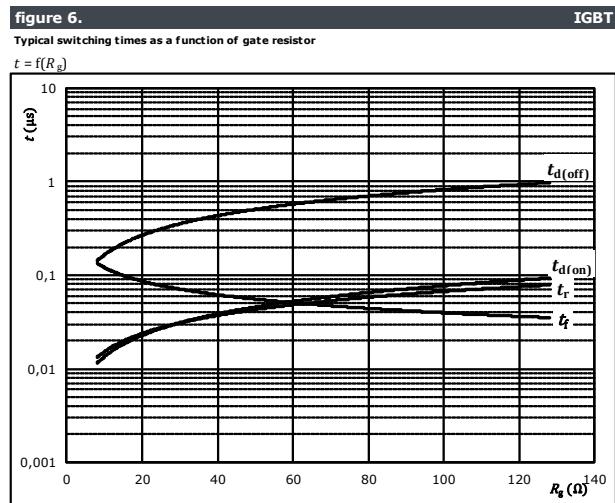
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Brake Switching Characteristics



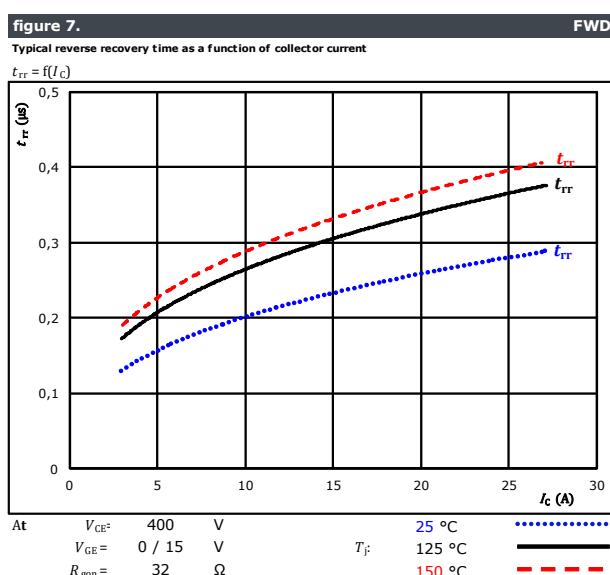
With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	400	V
$V_{GE} =$	0 / 15	V
$R_{gon} =$	32	Ω
$R_{goff} =$	32	Ω

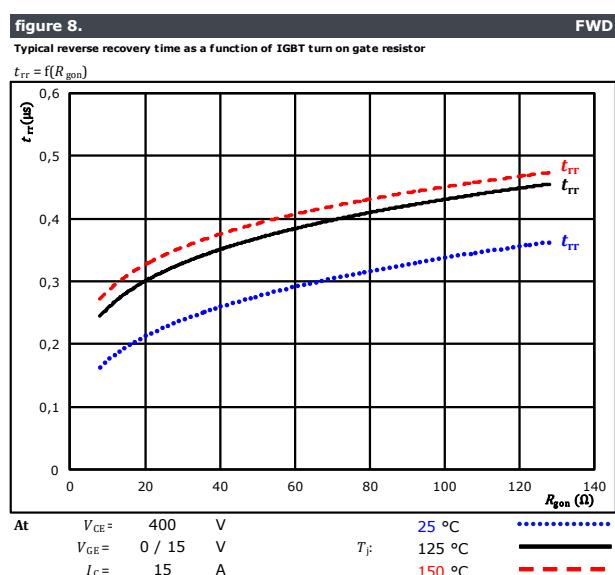


With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	400	V
$V_{GE} =$	0 / 15	V
$I_C =$	15	A



At $V_{CE} = 400$ V $T_j = 25$ °C $t_{rr} = \dots$
 $V_{GE} = 0 / 15$ V $T_j = 125$ °C $t_{rr} = \dots$
 $R_{gon} = 32$ Ω $I_C = 15$ A $t_{rr} = \dots$

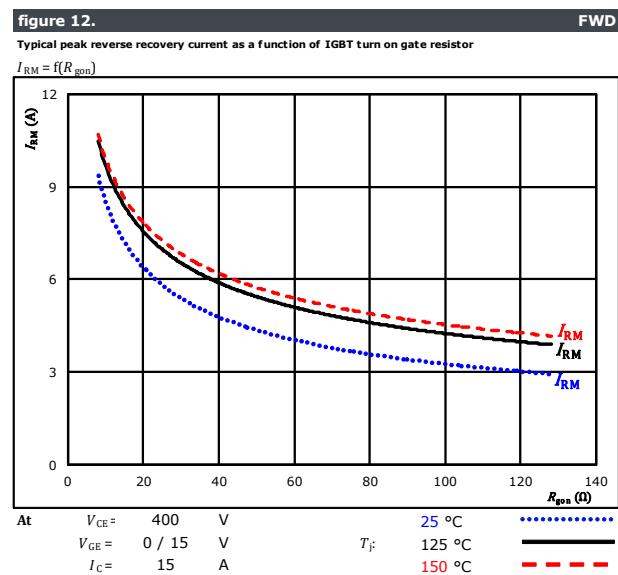
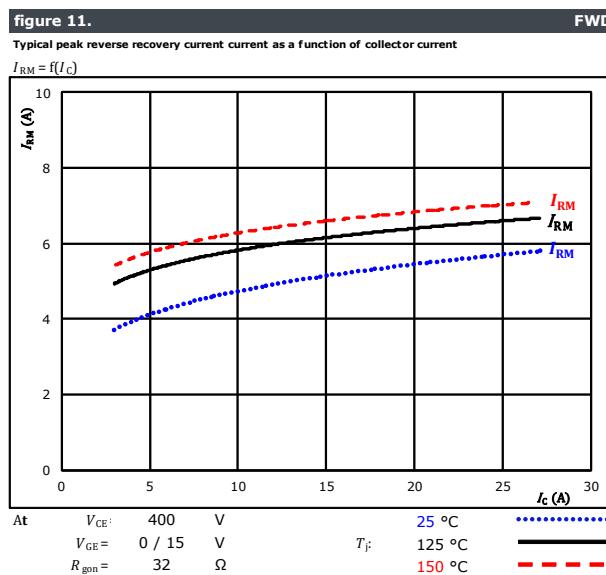
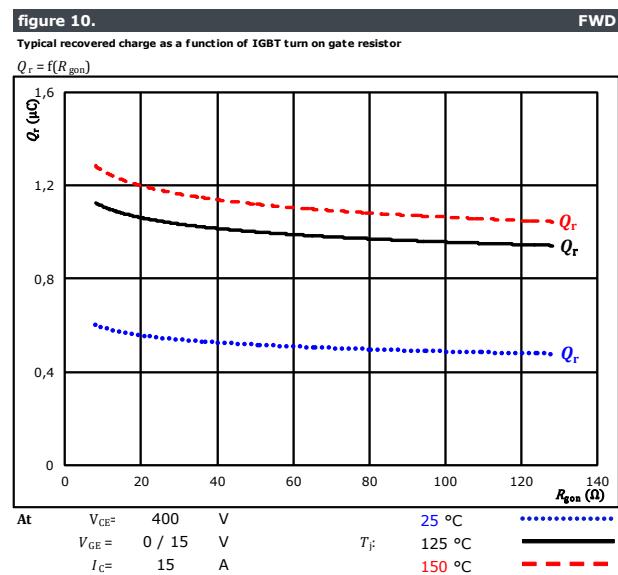
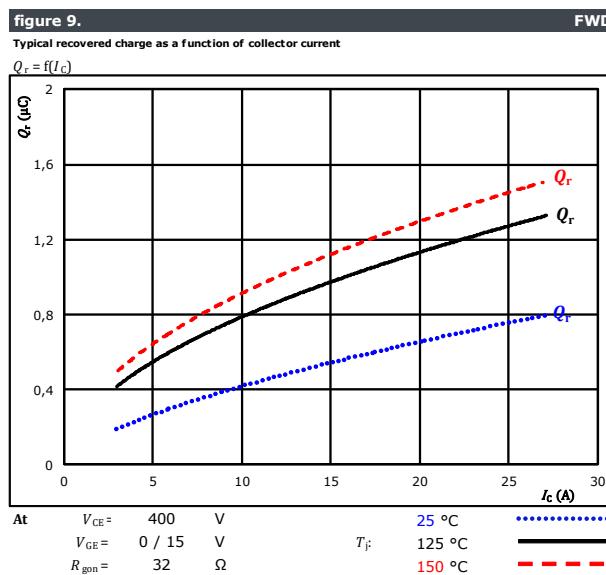


At $V_{CE} = 400$ V $T_j = 25$ °C $t_{rr} = \dots$
 $V_{GE} = 0 / 15$ V $T_j = 125$ °C $t_{rr} = \dots$
 $I_C = 15$ A $t_{rr} = \dots$



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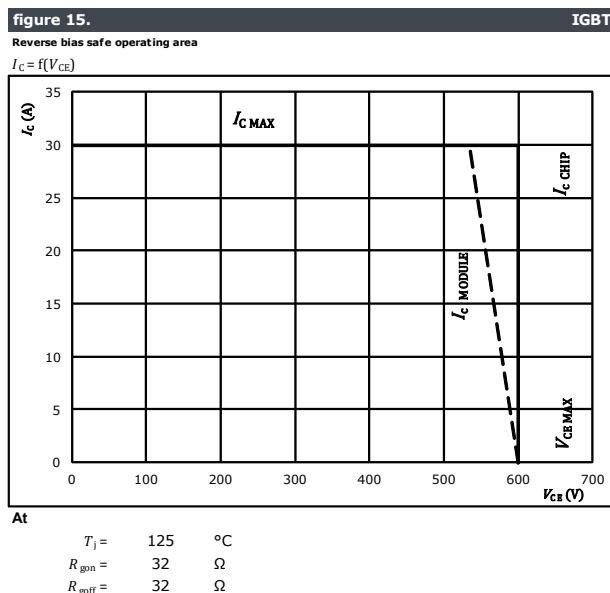
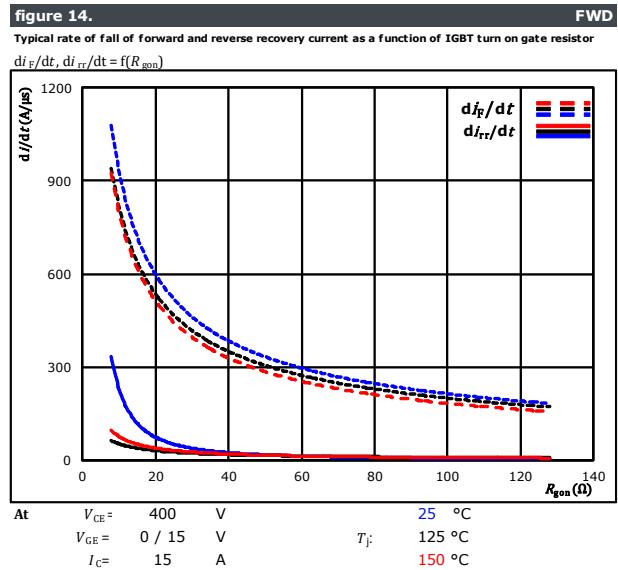
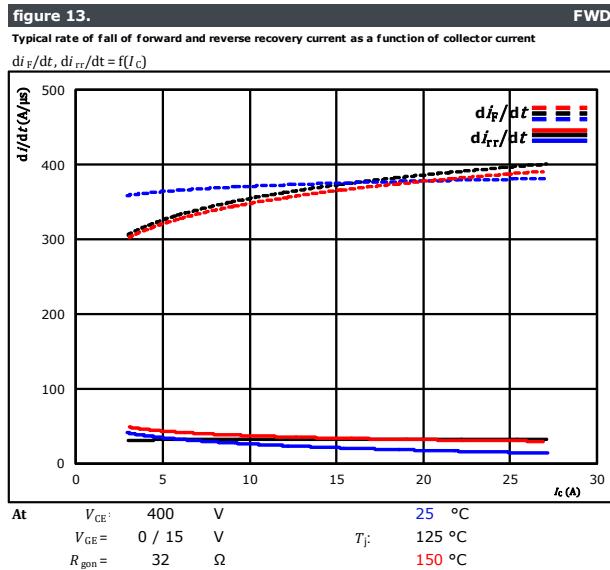
Brake Switching Characteristics





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Brake Switching Characteristics





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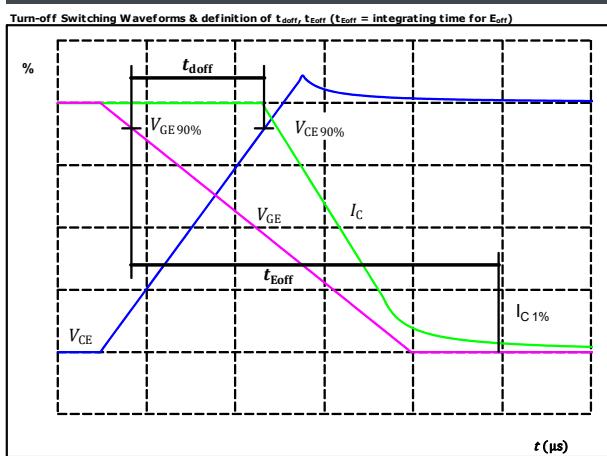
Brake Switching Definitions

General conditions

T_j	=	125 °C
R_{gon}	=	32 Ω
R_{goff}	=	32 Ω

figure 1.

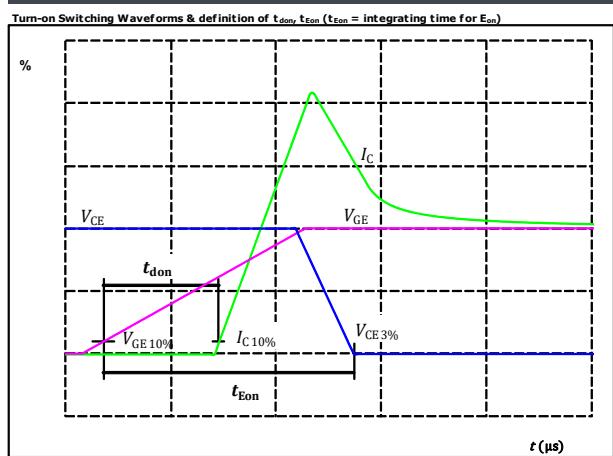
IGBT



$V_{GE\ (0\%)} = 0\ V$
 $V_{GE\ (100\%)} = 15\ V$
 $V_C\ (100\%) = 400\ V$
 $I_C\ (100\%) = 15\ A$
 $t_{doff} = 341\ ns$

figure 2.

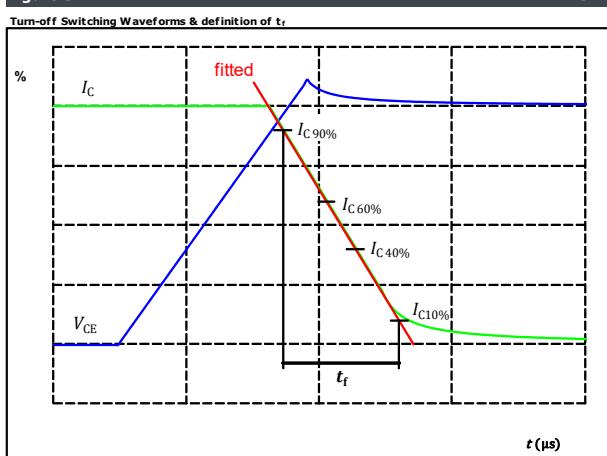
IGBT



$V_{GE\ (0\%)} = 0\ V$
 $V_{GE\ (100\%)} = 15\ V$
 $V_C\ (100\%) = 400\ V$
 $I_C\ (100\%) = 15\ A$
 $t_{don} = 31\ ns$

figure 3.

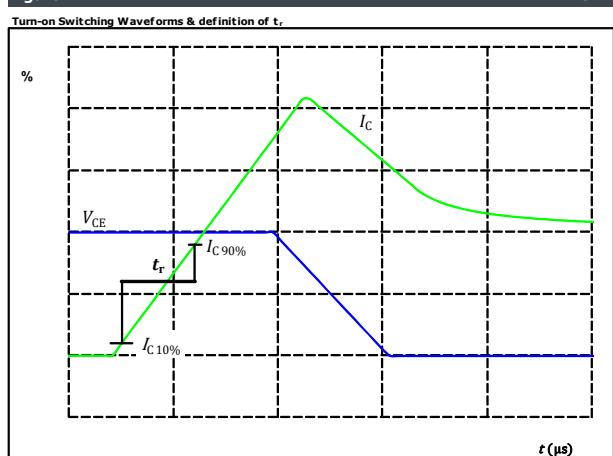
IGBT



$V_C\ (100\%) = 400\ V$
 $I_C\ (100\%) = 15\ A$
 $t_f = 115\ ns$

figure 4.

IGBT



$V_C\ (100\%) = 400\ V$
 $I_C\ (100\%) = 15\ A$
 $t_r = 35\ ns$



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Brake Switching Characteristics

figure 5.

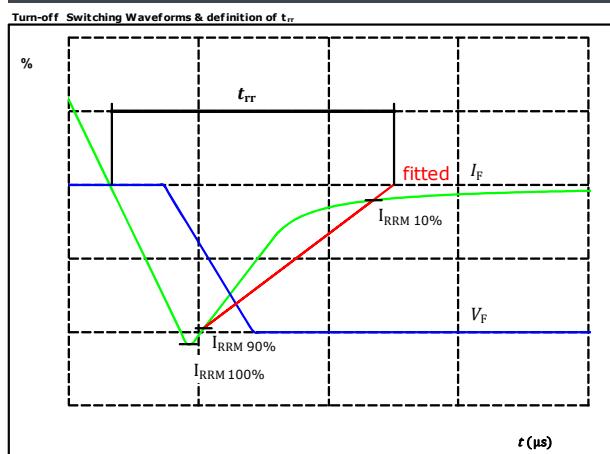
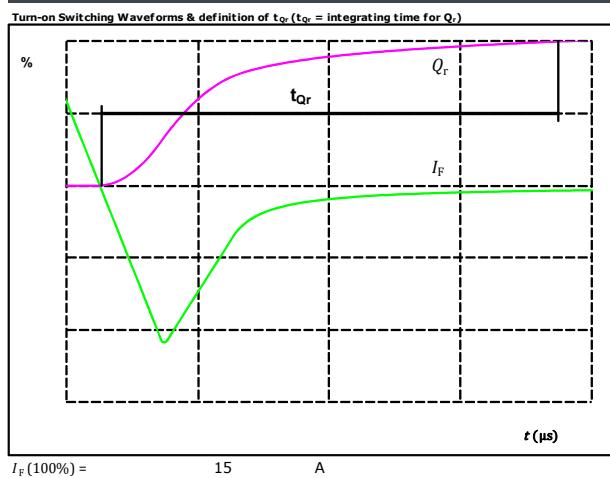


figure 6.



**10-EZ06PMA015SA-L924A38T**

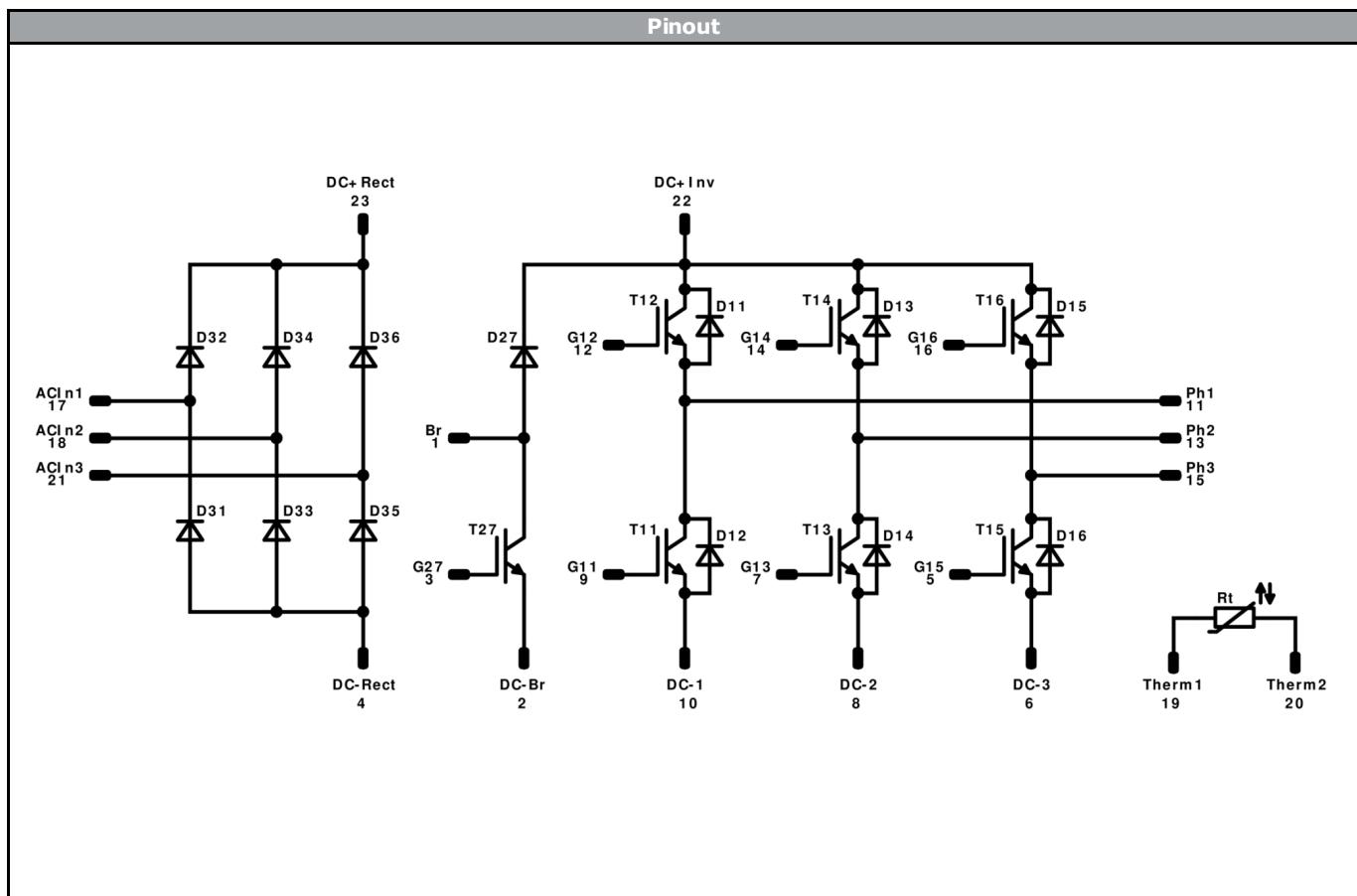
datasheet

Vincotech

Ordering Code & Marking							
Version				Ordering Code			
without thermal paste 12 mm housing with press-fit pins				10-EZ06PMA015SA-L924A38T			
with thermal paste 12 mm housing with press-fit pins				10-EZ06PMA015SA-L924A38T-/3/			
NN-NNNNNNNNNNNN TTTTTTVV WWYY UL VIN LLLL SSSS			Text	Name	Date code	UL & VIN	Lot
				NN-NNNNNNNNNNNN-TTTTTTVW	WWYY	UL VIN	LLLL
			Datamatrix	Type&Ver	Lot number	Serial	Date code
				TTTTTTTVV	LLLLL	SSSS	WWYY
Outline							
Pin table		<p>center of press-fit pinhead for connection parameter see the handling instruction</p>					
Pin	X	Y	Function				
1	32	0	Br				
2	25,6	0	DC- Br				
3	22,4	0	G27				
4	19,2	0	DC-Rect				
5	16	0	G15				
6	12,8	0	DC-3				
7	9,6	0	G13				
8	6,4	0	DC-2				
9	3,2	0	G11				
10	0	0	DC-1				
11	0	25,6	Ph1				
12	3,2	25,6	G12				
13	9,6	25,6	Ph2				
14	12,8	25,6	G14				
15	19,2	25,6	Ph3				
16	22,4	25,6	G16				
17	32	25,6	ACIn1				
18	25,6	19,2	ACIn2				
19	19,2	16	Therm1				
20	16	16	Therm2				
21	25,6	12,8	ACIn3				
22	22,4	6,4	DC+Inv				
23	25,6	6,4	DC+Rect				
<p>Tolerance of pinpositions: $\pm 0.4\text{mm}$ at the end of pins Dimension of coordinate axis is only offset without tolerance</p>							



Vincotech



Identification					
ID	Component	Voltage	Current	Function	Comment
T11, T12, T13, T14, T15, T16	IGBT	600 V	15 A	Inverter Switch	
D11, D12, D13, D14, D15, D16	FWD	600 V	15 A	Inverter Diode	
T27	IGBT	600 V	15 A	Brake Switch	
D27	FWD	600 V	10 A	Brake Diode	
D31, D32, D33, D34, D35, D36	Rectifier	1600 V	35 A	Rectifier Diode	
Rt	NTC			Thermistor	



Vincotech

Packaging instruction			
Standard packaging quantity (SPQ) 100	>SPQ	Standard	<SPQ Sample

Handling instruction			
Handling instructions for <i>flow</i> E1 packages see vincotech.com website.			

Package data			
Package data for <i>flow</i> E1 packages see vincotech.com website.			

UL recognition and file number			
This device is certified according to UL 1557 standard, UL file number E192116. For more information see vincotech.com website.			

Document No.:	Date:	Modification:	Pages
10-EZ06PMA015SA-L924A38T-D2-14	29 Mar. 2019	Correction of I_c/I_f values	1,2

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2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.