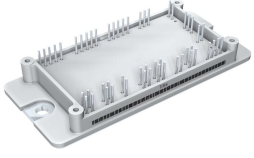
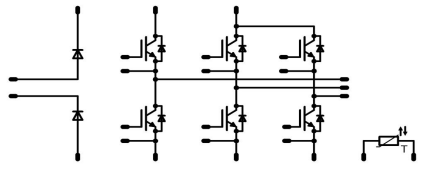


<i>flow</i> PACK 2	1200 V/50 A
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;"> <p style="text-align: center; background-color: #000080; color: white; margin: 0;">Features</p> <ul style="list-style-type: none"> Inverter, blocking diodes Built-in thermistor IGBT4 technology for low saturation losses </div> <div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;"> <p style="text-align: center; background-color: #000080; color: white; margin: 0;">Target Applications</p> <ul style="list-style-type: none"> Power Regeneration </div> <div style="border: 1px solid black; padding: 5px;"> <p style="text-align: center; background-color: #000080; color: white; margin: 0;">Types</p> <ul style="list-style-type: none"> 30-F212R6A050SC-M447E 30-F212R6A050SC01-M447E10 </div>	<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;"> <p style="text-align: center; background-color: #000080; color: white; margin: 0;"><i>flow</i> 2 housing</p>  </div> <div style="border: 1px solid black; padding: 5px;"> <p style="text-align: center; background-color: #000080; color: white; margin: 0;">Schematic</p>  </div>

Maximum Ratings

$T_j=25^{\circ}\text{C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
D7a,b-D8a,b				
Repetitive peak reverse voltage	V_{RRM}		1600	V
DC forward current	I_{FAV}	$T_j=T_{jmax}$ $T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	154 208	A
Surge forward current	I_{FSM}	$t_p=10\text{ms}$ $T_j=25^{\circ}\text{C}$	1270	A
I^2t -value	I^2t		2400	A^2s
Power dissipation per Diode	P_{tot}	$T_j=T_{jmax}$ $T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	189 287	W
Maximum Junction Temperature	T_{jmax}		150	$^{\circ}\text{C}$

T1a-b,T2a-b,T3a-b,T4a-b,T5a-b,T6a-b

Collector-emitter break down voltage	V_{CE}		1200	V
DC collector current	I_C	$T_j=T_{jmax}$ $T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	59 76	A
Pulsed collector current	I_{Cpulse}	t_p limited by T_{jmax}	150	A
Turn off safe operating area		$V_{CE} \leq 1200\text{V}$, $T_j \leq T_{op\ max}$	100	A
Power dissipation per IGBT	P_{tot}	$T_j=T_{jmax}$ $T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	163 247	W
Gate-emitter peak voltage	V_{GE}		20	V
Short circuit ratings	t_{SC} V_{CC}	$T_j \leq 150^{\circ}\text{C}$ $V_{GE}=15\text{V}$	10 800	μs V
Maximum Junction Temperature	T_{jmax}		175	$^{\circ}\text{C}$

Maximum Ratings

$T_j=25^{\circ}\text{C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit	
D1,D2,D3,D4,D5,D6					
Peak Repetitive Reverse Voltage	V_{RRM}		1200	V	
DC forward current	I_F	$T_j=T_{jmax}$	$T_h=80^{\circ}\text{C}$	49	A
			$T_c=80^{\circ}\text{C}$	64	
Repetitive peak forward current	I_{FRM}	t_p limited by T_{jmax}	70	A	
Power dissipation per Diode	P_{tot}	$T_j=T_{jmax}$	$T_h=80^{\circ}\text{C}$	100	W
			$T_c=80^{\circ}\text{C}$	151	
Maximum Junction Temperature	T_{jmax}		175	$^{\circ}\text{C}$	

Thermal Properties

Storage temperature	T_{stg}		-40...+125	$^{\circ}\text{C}$
Operation temperature under switching condition	T_{op}		-40...+($T_{jmax} - 25$)	$^{\circ}\text{C}$

Insulation Properties

Insulation voltage	V_{is}	$t=2\text{s}$ DC voltage	4000	V
Creepage distance			min 12,7	mm
Clearance			min 12,7	mm
Comparative tracking index	CTI		>200	

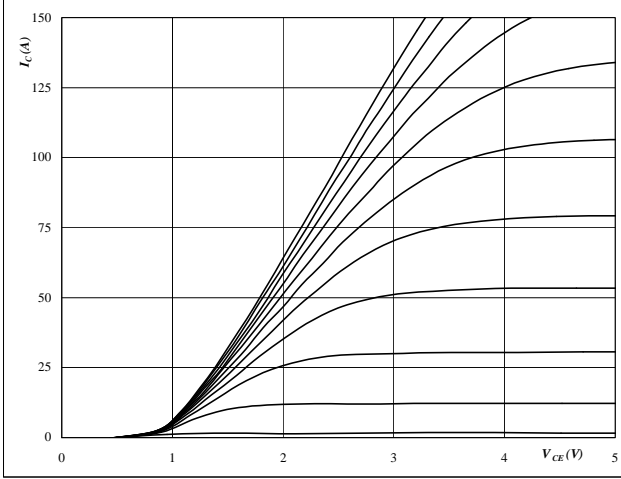
Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		$V_{GE}[V]$ or $V_{GS}[V]$	$V_r[V]$ or $V_{CE}[V]$ or $V_{DS}[V]$	$I_c[A]$ or $I_F[A]$ or $I_b[A]$	T_j	Min	Typ	Max		
D7a,b-D8a,b										
Forward voltage	V_F			100		$T_j=25^\circ C$ $T_j=150^\circ C$	1,12 1,07	1,21		V
Threshold voltage (for power loss calc. only)	V_{to}			100		$T_j=25^\circ C$ $T_j=150^\circ C$	0,89 0,76			V
Slope resistance (for power loss calc. only)	r_t			100		$T_j=25^\circ C$ $T_j=150^\circ C$	2 3			m Ω
Reverse current	I_r		1600			$T_j=25^\circ C$ $T_j=150^\circ C$		0,05		mA
Thermal resistance chip to heatsink per chip	R_{thJH}	Phase-Change Material					0,37			K/W
Thermal resistance chip to heatsink per chip	R_{thJC}						0,24			K/W
T1a-b,T2a-b,T3a-b,T4a-b,T5a-b,T6a-b										
Gate emitter threshold voltage	$V_{GE(th)}$	$V_{CE}=V_{GE}$			0,0017	$T_j=25^\circ C$ $T_j=150^\circ C$	5 5,8	6,5		V
Collector-emitter saturation voltage	$V_{CE(sat)}$		15		50	$T_j=25^\circ C$ $T_j=150^\circ C$	1,6 1,86 2,3	2,1		V
Collector-emitter cut-off current incl. Diode	I_{CES}		0	1200		$T_j=25^\circ C$ $T_j=150^\circ C$		0,018		mA
Gate-emitter leakage current	I_{GES}		20	0		$T_j=25^\circ C$ $T_j=150^\circ C$		600		nA
Integrated Gate resistor	R_{gint}						4			Ω
Turn-on delay time	$t_{d(on)}$					$T_j=25^\circ C$ $T_j=150^\circ C$	106 110			ns
Rise time	t_r					$T_j=25^\circ C$ $T_j=150^\circ C$	23 26			
Turn-off delay time	$t_{d(off)}$	Rgoff=8 Ω	± 15	600	50	$T_j=25^\circ C$ $T_j=150^\circ C$	210 287			
Fall time	t_f	Rgon=8 Ω				$T_j=25^\circ C$ $T_j=150^\circ C$	61 116			
Turn-on energy loss per pulse	E_{on}					$T_j=25^\circ C$ $T_j=150^\circ C$	2,97 4,44			
Turn-off energy loss per pulse	E_{off}					$T_j=25^\circ C$ $T_j=150^\circ C$	2,55 4,54			
Input capacitance	C_{ies}						2770			pF
Output capacitance	C_{oss}	f=1MHz	0	25		$T_j=25^\circ C$	205			
Reverse transfer capacitance	C_{rss}						160			
Gate charge	Q_{Gate}		± 15	960	50	$T_j=25^\circ C$	240			nC
Thermal resistance chip to heatsink per chip	R_{thJH}	Phase-Change Material					0,58			K/W
Thermal resistance chip to case per chip	R_{thJC}						0,38			
D1,D2,D3,D4,D5,D6										
Diode forward voltage	V_F				35	$T_j=25^\circ C$ $T_j=150^\circ C$	1,35 1,76 1,7	2,05		V
Peak reverse recovery current	I_{RRM}					$T_j=25^\circ C$ $T_j=150^\circ C$	52,29 61,9			A
Reverse recovery time	t_{rr}					$T_j=25^\circ C$ $T_j=150^\circ C$	267 439,5			ns
Reverse recovered charge	Q_{rr}	Rgon=8 Ω	± 15	600	50	$T_j=25^\circ C$ $T_j=150^\circ C$	4,3 8,86			μC
Peak rate of fall of recovery current	$di(rec)max/dt$					$T_j=25^\circ C$ $T_j=150^\circ C$	2183 758			A/ μs
Reverse recovered energy	E_{rec}					$T_j=25^\circ C$ $T_j=150^\circ C$	1,67 3,66			mWs
Thermal resistance chip to heatsink per chip	R_{thJH}	Phase-Change Material					0,95			K/W
Thermal resistance chip to case per chip	R_{thJC}						0,63			
Thermistor										
Rated resistance	R					T=25 $^\circ C$	22000			Ω
Deviation of R100	$\Delta R/R$	R100=1486 Ω				T=100 $^\circ C$	-12	14		%
Power dissipation	P					T=25 $^\circ C$	200			mW
Power dissipation constant						T=25 $^\circ C$	2			mW/K
B-value	$B_{(25/50)}$	Tol. $\pm 3\%$				T=25 $^\circ C$	3950			K
B-value	$B_{(25/100)}$	Tol. $\pm 3\%$				T=25 $^\circ C$	3998			K
Vincotech NTC Reference									B	

T1,T2,T3,T4,T5,T6/D1,D2,D3,D4,D5,D6
Figure 1 T1,T2,T3,T4,T5,T6 IGBT

Typical output characteristics

$I_C = f(V_{CE})$

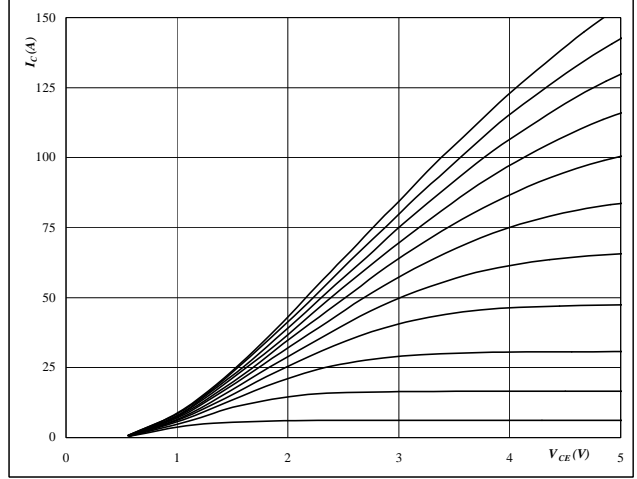


At
 $t_p = 250 \mu s$
 $T_j = 25 \text{ } ^\circ C$
 V_{GE} from 7 V to 17 V in steps of 1 V

Figure 2 T1,T2,T3,T4,T5,T6 IGBT

Typical output characteristics

$I_C = f(V_{CE})$

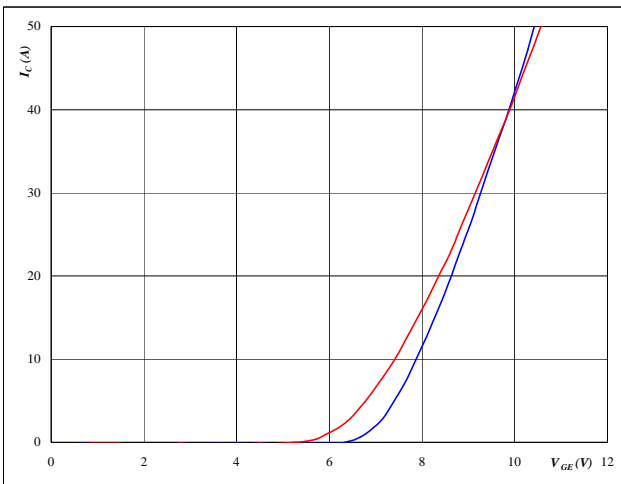


At
 $t_p = 250 \mu s$
 $T_j = 150 \text{ } ^\circ C$
 V_{GE} from 7 V to 17 V in steps of 1 V

Figure 3 T1,T2,T3,T4,T5,T6 IGBT

Typical transfer characteristics

$I_C = f(V_{GE})$

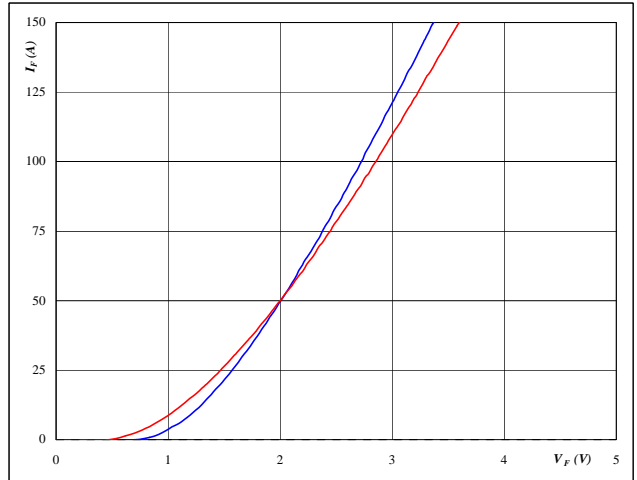


At
 $T_j = 25/150 \text{ } ^\circ C$
 $t_p = 250 \mu s$
 $V_{CE} = 10 \text{ V}$

Figure 4 D1,D2,D3,D4,D5,D6 FWD

Typical diode forward current as a function of forward voltage

$I_F = f(V_F)$

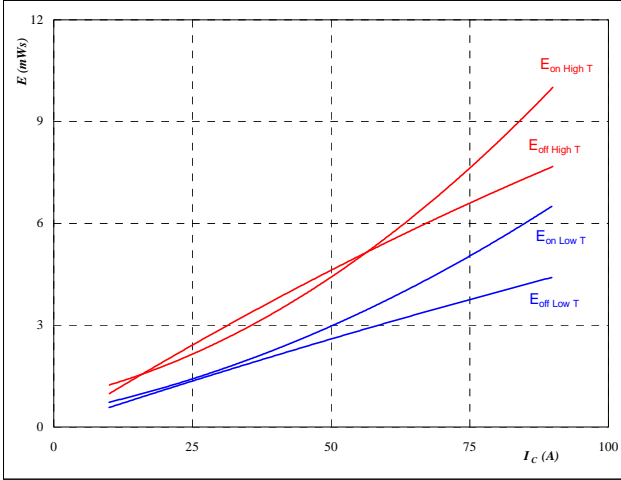


At
 $T_j = 25/150 \text{ } ^\circ C$
 $t_p = 250 \mu s$

T1,T2,T3,T4,T5,T6/D1,D2,D3,D4,D5,D6
Figure 5 T1,T2,T3,T4,T5,T6 IGBT

**Typical switching energy losses
as a function of collector current**

$E = f(I_C)$



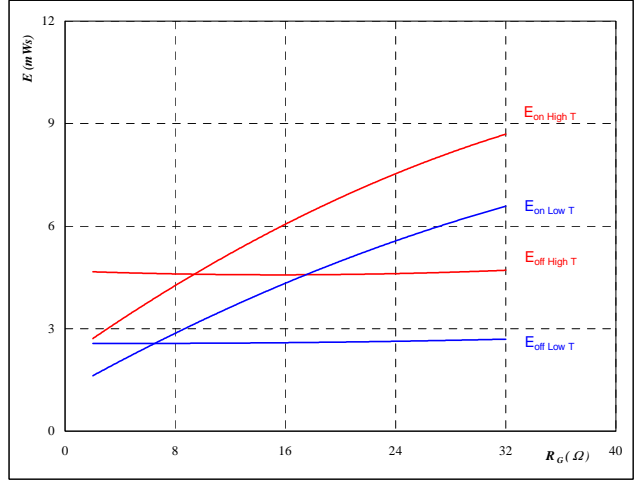
With an inductive load at

$T_J =$	25/150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$R_{gon} =$	8	Ω
$R_{goff} =$	8	Ω

Figure 6 T1,T2,T3,T4,T5,T6 IGBT

**Typical switching energy losses
as a function of gate resistor**

$E = f(R_G)$



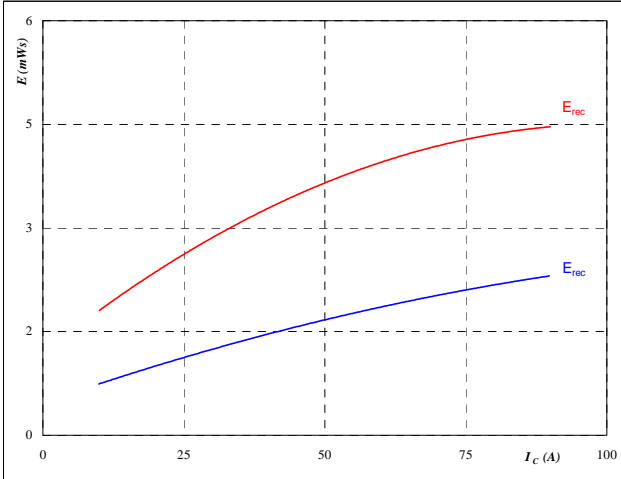
With an inductive load at

$T_J =$	25/150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$I_C =$	50	A

Figure 7 D1,D2,D3,D4,D5,D6 FWD

**Typical reverse recovery energy loss
as a function of collector current**

$E_{rec} = f(I_C)$



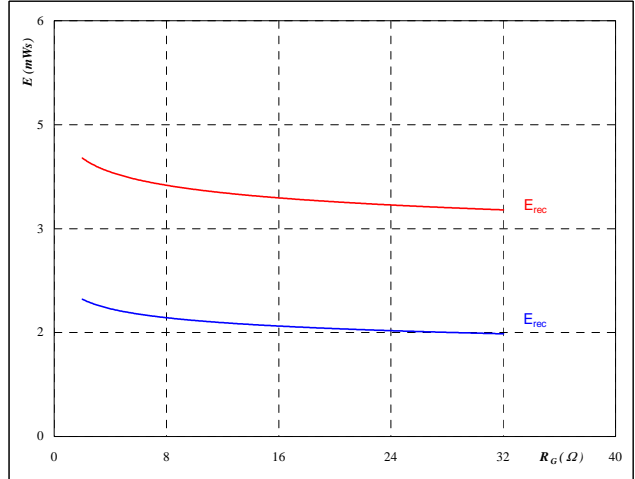
With an inductive load at

$T_J =$	25/150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$R_{gon} =$	8	Ω

Figure 8 D1,D2,D3,D4,D5,D6 FWD

**Typical reverse recovery energy loss
as a function of gate resistor**

$E_{rec} = f(R_G)$



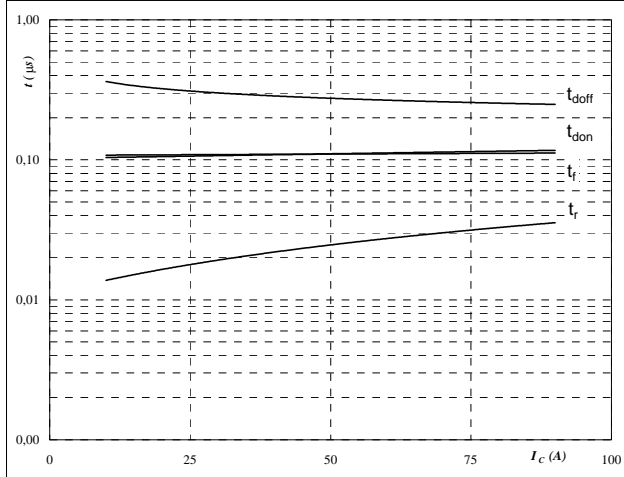
With an inductive load at

$T_J =$	25/150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$I_C =$	50	A

T1,T2,T3,T4,T5,T6/D1,D2,D3,D4,D5,D6
Figure 9 T1,T2,T3,T4,T5,T6 IGBT

Typical switching times as a function of collector current

$t = f(I_C)$



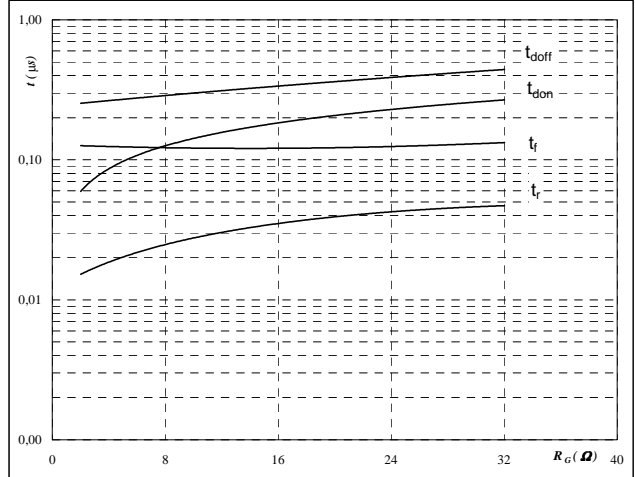
With an inductive load at

$T_J =$	150	$^{\circ}C$
$V_{CE} =$	600	V
$V_{GE} =$	± 15	V
$R_{gon} =$	8	Ω
$R_{goff} =$	8	Ω

Figure 10 T1,T2,T3,T4,T5,T6 IGBT

Typical switching times as a function of gate resistor

$t = f(R_G)$



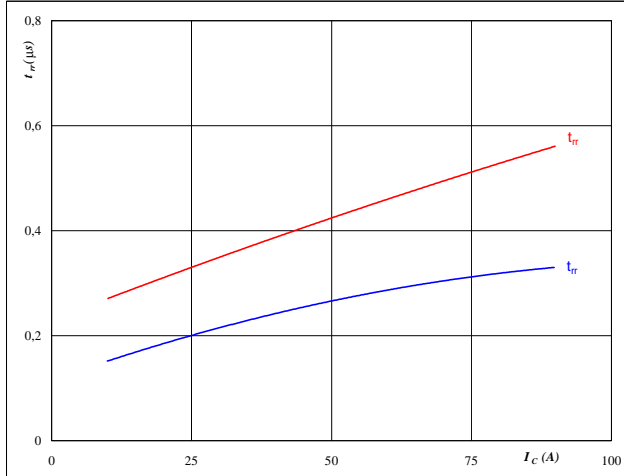
With an inductive load at

$T_J =$	150	$^{\circ}C$
$V_{CE} =$	600	V
$V_{GE} =$	± 15	V
$I_C =$	50	A

Figure 11 D1,D2,D3,D4,D5,D6 FWD

Typical reverse recovery time as a function of collector current

$t_{rr} = f(I_C)$

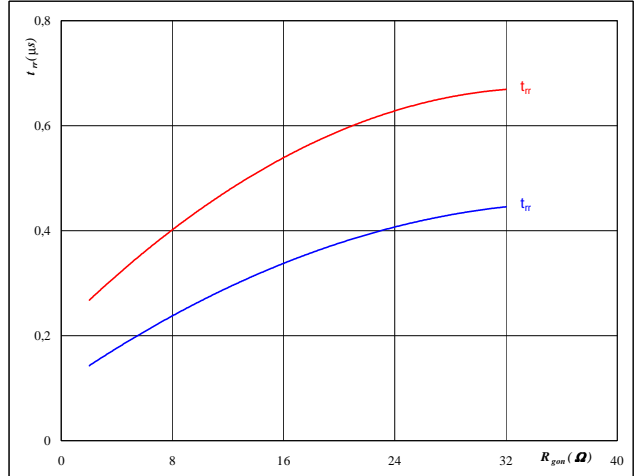

At

$T_J =$	25/150	$^{\circ}C$
$V_{CE} =$	600	V
$V_{GE} =$	± 15	V
$R_{gon} =$	8	Ω

Figure 12 D1,D2,D3,D4,D5,D6 FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor

$t_{rr} = f(R_{gon})$


At

$T_J =$	25/150	$^{\circ}C$
$V_R =$	600	V
$I_F =$	50	A
$V_{GE} =$	± 15	V

T1,T2,T3,T4,T5,T6/D1,D2,D3,D4,D5,D6
Figure 13 D1,D2,D3,D4,D5,D6 FWD

Typical reverse recovery charge as a function of collector current

$Q_{rr} = f(I_C)$

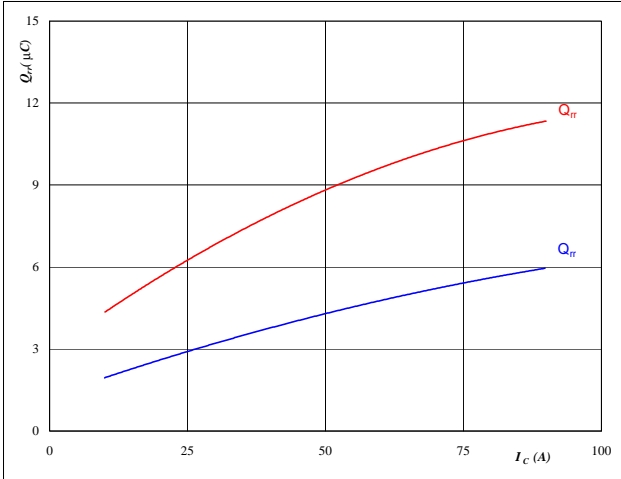

At
 $T_j = 25/150$ °C
 $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{gon} = 8$ Ω

Figure 14 D1,D2,D3,D4,D5,D6 FWD

Typical reverse recovery charge as a function of IGBT turn on gate resistor

$Q_{rr} = f(R_{gon})$

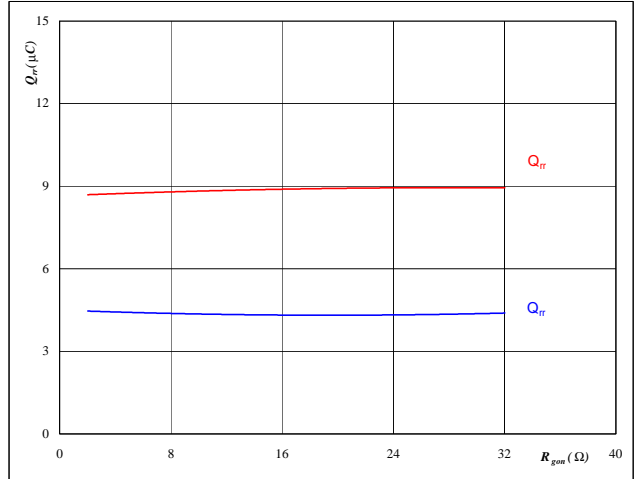

At
 $T_j = 25/150$ °C
 $V_R = 600$ V
 $I_F = 50$ A
 $V_{GE} = \pm 15$ V

Figure 15 D1,D2,D3,D4,D5,D6 FWD

Typical reverse recovery current as a function of collector current

$I_{RRM} = f(I_C)$

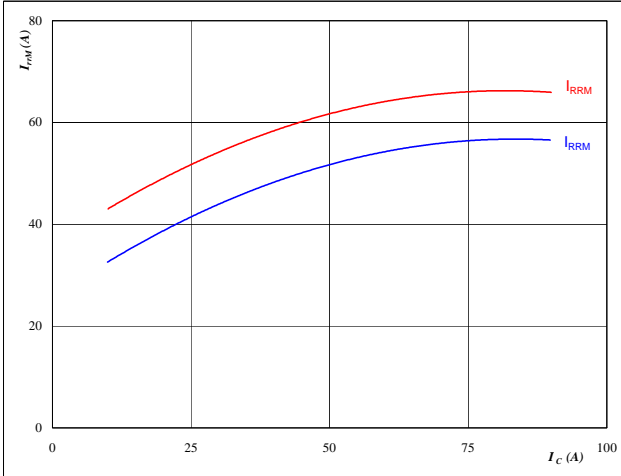
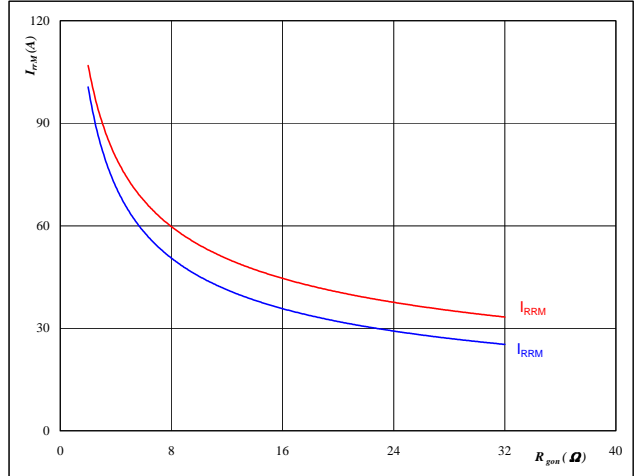

At
 $T_j = 25/150$ °C
 $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{gon} = 8$ Ω

Figure 16 D1,D2,D3,D4,D5,D6 FWD

Typical reverse recovery current as a function of IGBT turn on gate resistor

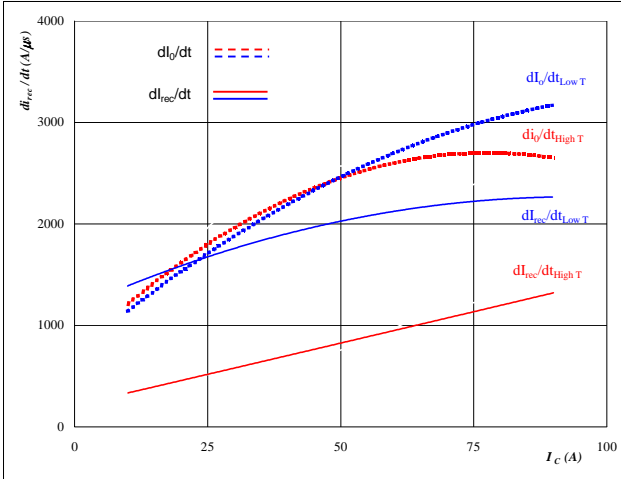
$I_{RRM} = f(R_{gon})$


At
 $T_j = 25/150$ °C
 $V_R = 600$ V
 $I_F = 50$ A
 $V_{GE} = \pm 15$ V

T1,T2,T3,T4,T5,T6/D1,D2,D3,D4,D5,D6

Figure 17 D1,D2,D3,D4,D5,D6 FWD

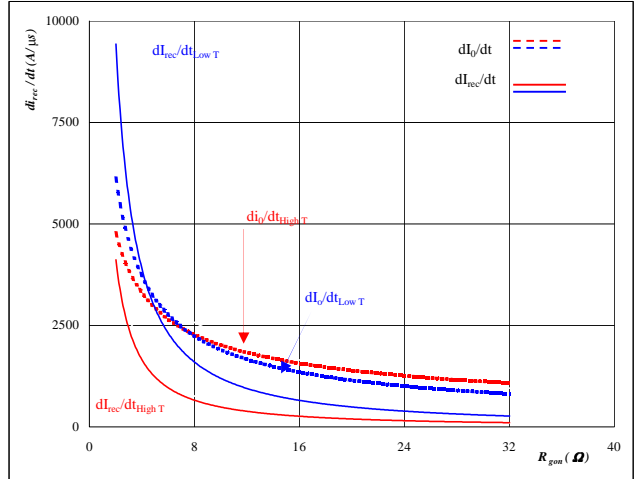
Typical rate of fall of forward and reverse recovery current as a function of collector current
 $dI_f/dt, dI_{rec}/dt = f(I_C)$



At
 $T_j = 25/150 \text{ } ^\circ\text{C}$
 $V_{CE} = 600 \text{ V}$
 $V_{GE} = \pm 15 \text{ V}$
 $R_{gon} = 8 \text{ } \Omega$

Figure 18 D1,D2,D3,D4,D5,D6 FWD

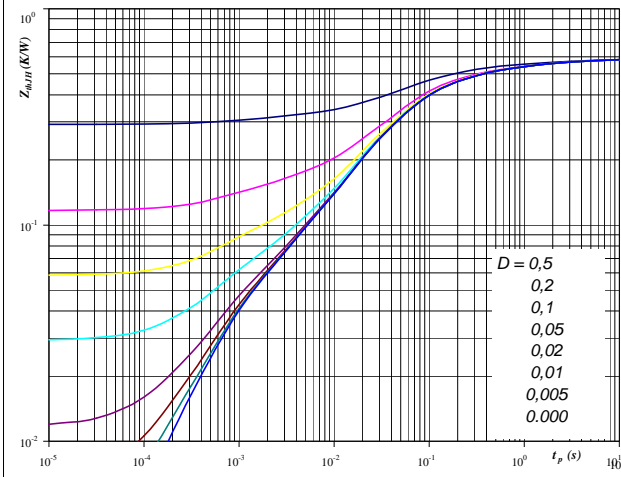
Typical rate of fall of forward and reverse recovery current as a function of IGBT turn on gate resistor
 $dI_f/dt, dI_{rec}/dt = f(R_{gon})$



At
 $T_j = 25/150 \text{ } ^\circ\text{C}$
 $V_R = 600 \text{ V}$
 $I_F = 50 \text{ A}$
 $V_{GE} = \pm 15 \text{ V}$

Figure 19 T1,T2,T3,T4,T5,T6 IGBT

IGBT transient thermal impedance as a function of pulse width
 $Z_{thJH} = f(t_p)$



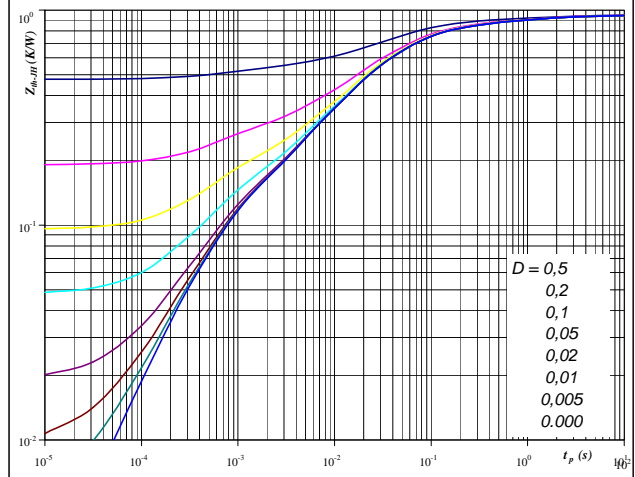
At
 $D = t_p / T$
 $R_{thJH} = 0,58 \text{ K/W}$

IGBT thermal model values

Phase-Change Material	R (C/W)	Tau (s)
	0,07	2,10
	0,13	0,24
	0,27	0,05
	0,08	0,01
	0,04	0,00

Figure 20 D1,D2,D3,D4,D5,D6 FWD

FWD transient thermal impedance as a function of pulse width
 $Z_{thJH} = f(t_p)$



At
 $D = t_p / T$
 $R_{thJH} = 0,95 \text{ K/W}$

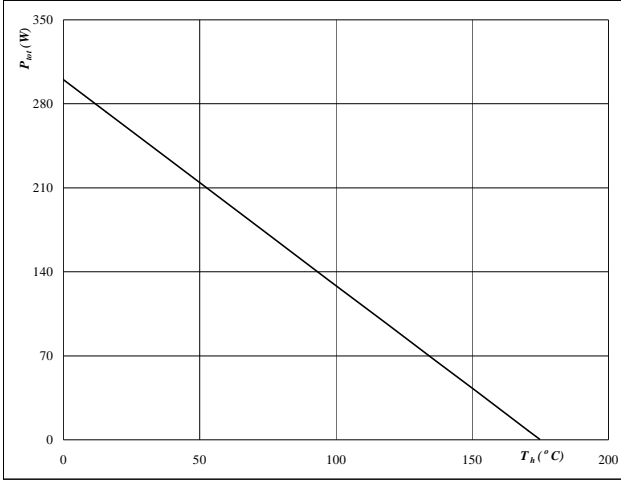
FWD thermal model values

Phase-Change Material	R (C/W)	Tau (s)
	0,02	9,45
	0,08	1,26
	0,18	0,15
	0,42	0,03
	0,16	0,01
	0,10	0,00

T1,T2,T3,T4,T5,T6/D1,D2,D3,D4,D5,D6
Figure 21 T1,T2,T3,T4,T5,T6 IGBT

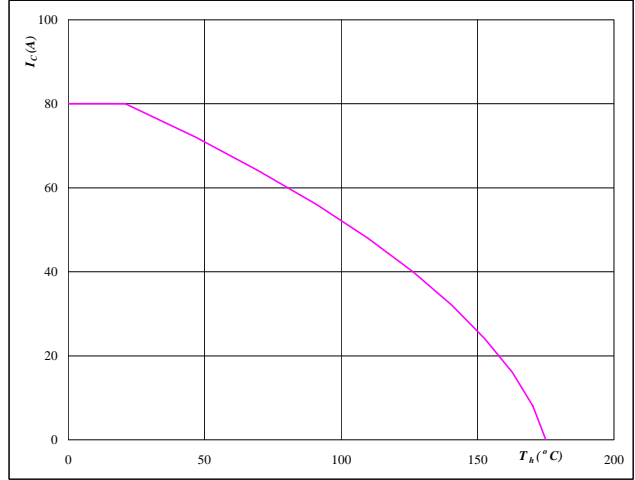
Power dissipation as a function of heatsink temperature

$$P_{tot} = f(T_h)$$


At
 $T_j = 175 \text{ } ^\circ\text{C}$
Figure 22 T1,T2,T3,T4,T5,T6 IGBT

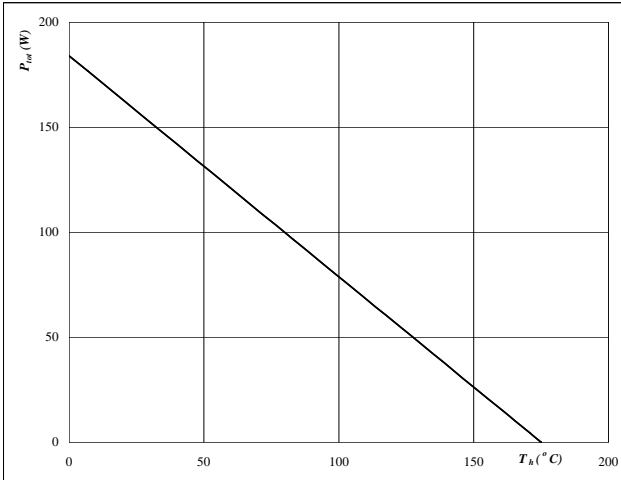
Collector current as a function of heatsink temperature

$$I_C = f(T_h)$$


At
 $T_j = 175 \text{ } ^\circ\text{C}$
 $V_{GE} = 15 \text{ V}$
Figure 23 D1,D2,D3,D4,D5,D6 FWD

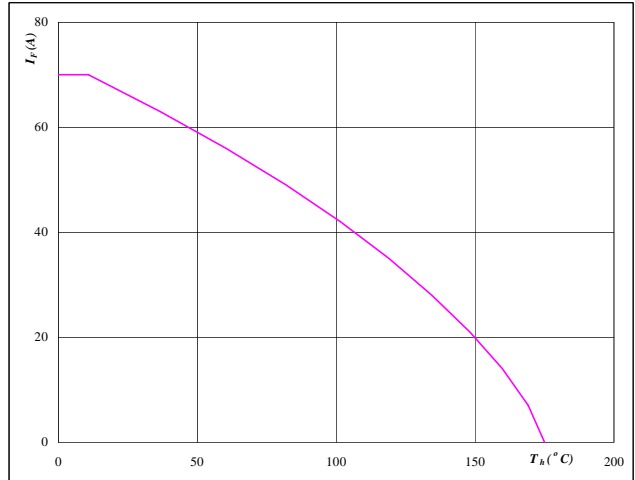
Power dissipation as a function of heatsink temperature

$$P_{tot} = f(T_h)$$


At
 $T_j = 175 \text{ } ^\circ\text{C}$
Figure 24 D1,D2,D3,D4,D5,D6 FWD

Forward current as a function of heatsink temperature

$$I_F = f(T_h)$$


At
 $T_j = 175 \text{ } ^\circ\text{C}$

T1,T2,T3,T4,T5,T6/D1,D2,D3,D4,D5,D6
Figure 25 T1,T2,T3,T4,T5,T6 IGBT

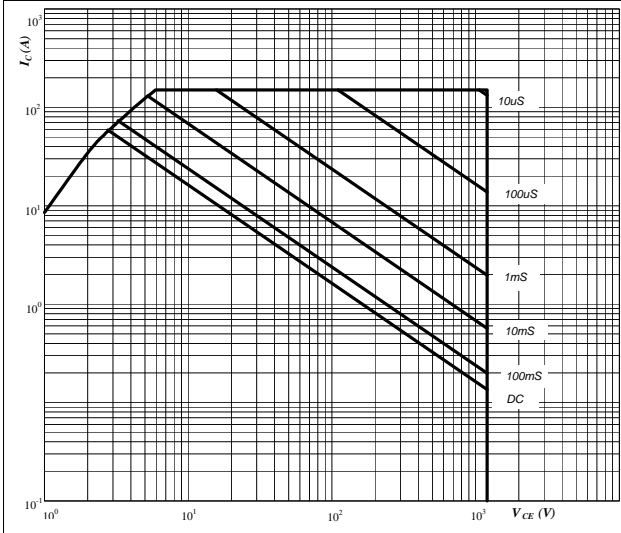
Safe operating area as a function of collector-emitter voltage
 $I_C = f(V_{CE})$

At
 D = single pulse
 $T_h = 80$ °C
 $V_{GE} = \pm 15$ V
 $T_j = T_{jmax}$ °C

Figure 26 T1,T2,T3,T4,T5,T6 IGBT

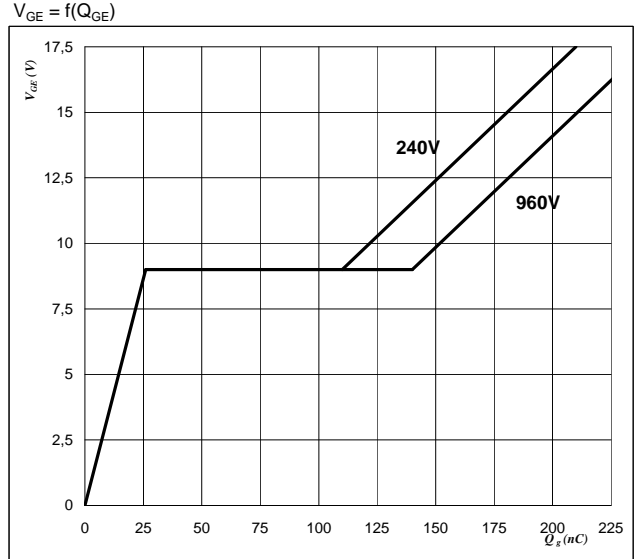
Gate voltage vs Gate charge
 $V_{GE} = f(Q_{GE})$

At
 $I_C = 50$ A

Figure 27 T1,T2,T3,T4,T5,T6 IGBT

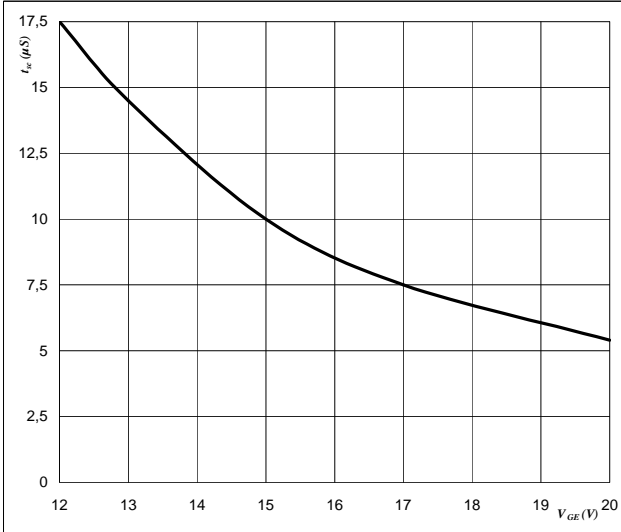
Short circuit withstand time as a function of gate-emitter voltage
 $t_{sc} = f(V_{GE})$

At
 $V_{CE} = 1200$ V
 $T_j \leq 175$ °C

Figure 28 T1,T2,T3,T4,T5,T6 IGBT

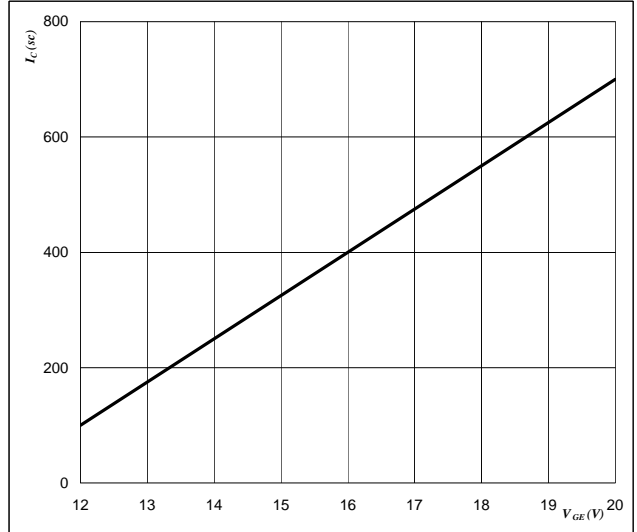
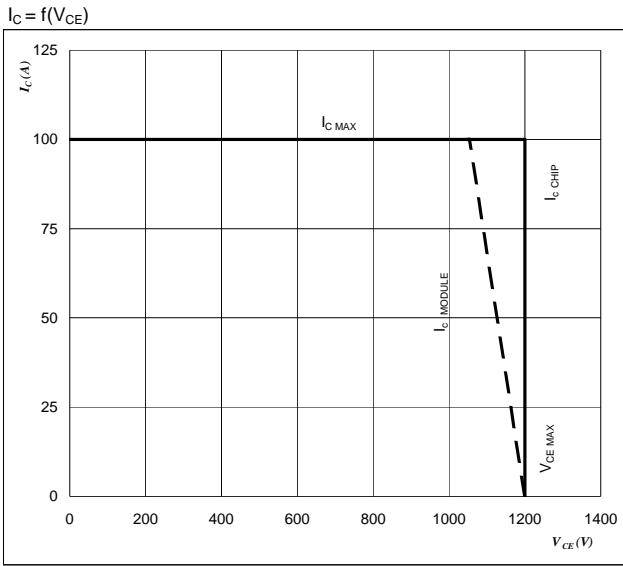
Typical short circuit collector current as a function of gate-emitter voltage
 $V_{GE} = f(Q_{GE})$

At
 $V_{CE} \leq 1200$ V
 $T_j = 175$ °C

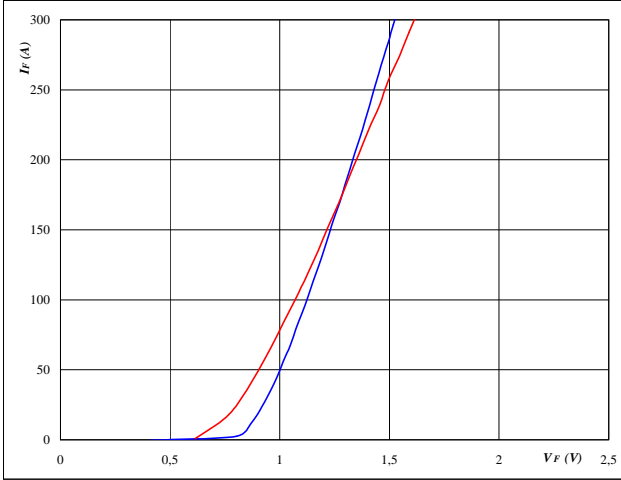
Figure 29 T1,T2,T3,T4,T5,T6 IGBT

Reverse bias safe operating area

At
 $T_J = 150\ ^\circ C$
 $R_{gon} = 8\ \Omega$
 $R_{goff} = 8\ \Omega$

D7a-b,D8a-b
Figure 1 D7a-b,D8a-b

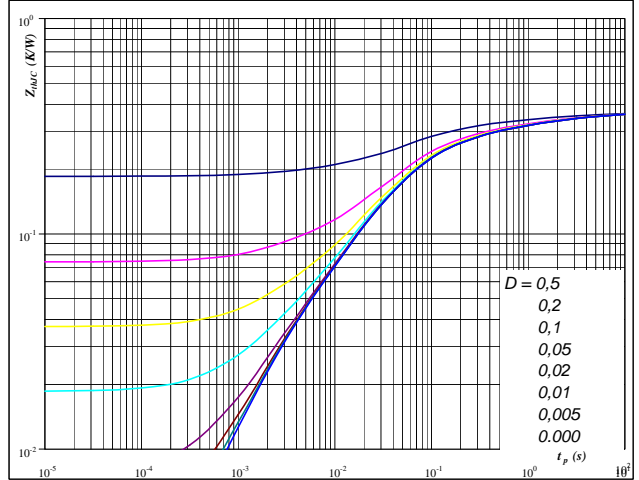
Typical diode forward current as a function of forward voltage

$$I_F = f(V_F)$$


At
 $T_j = 25/125 \text{ } ^\circ\text{C}$
 $t_p = 250 \text{ } \mu\text{s}$
Figure 2 D7a-b,D8a-b

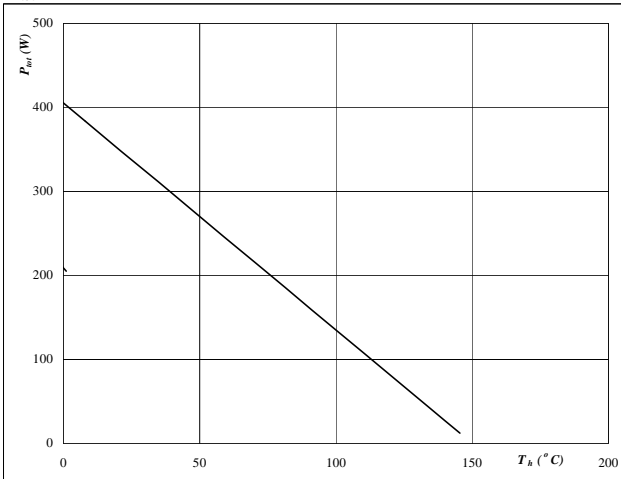
Diode transient thermal impedance as a function of pulse width

$$Z_{thJH} = f(t_p)$$


At
 $D = t_p / T$
 $R_{thJH} = 0,370 \text{ K/W}$
Figure 3 D7a-b,D8a-b

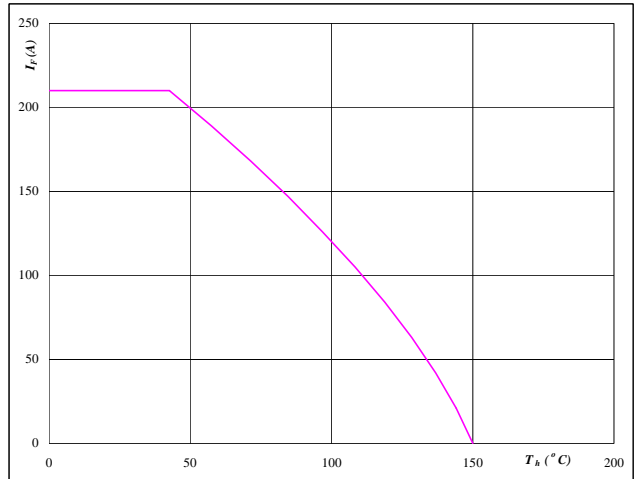
Power dissipation as a function of heatsink temperature

$$P_{tot} = f(T_h)$$


At
 $T_j = 150 \text{ } ^\circ\text{C}$
Figure 4 D7a-b,D8a-b

Forward current as a function of heatsink temperature

$$I_F = f(T_h)$$

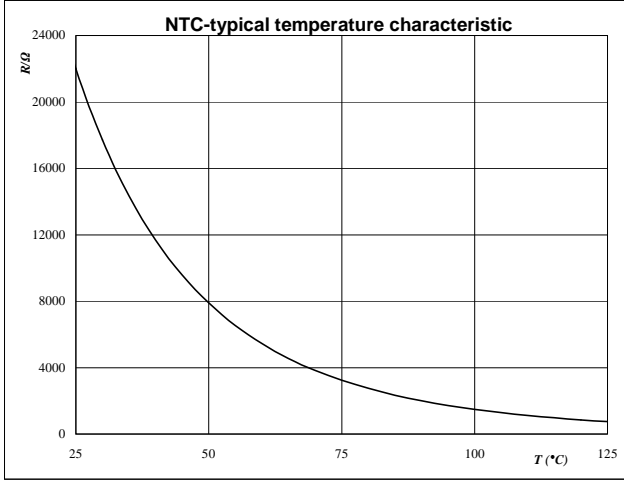

At
 $T_j = 150 \text{ } ^\circ\text{C}$

Thermistor

Figure 1 Thermistor

Typical NTC characteristic
as a function of temperature

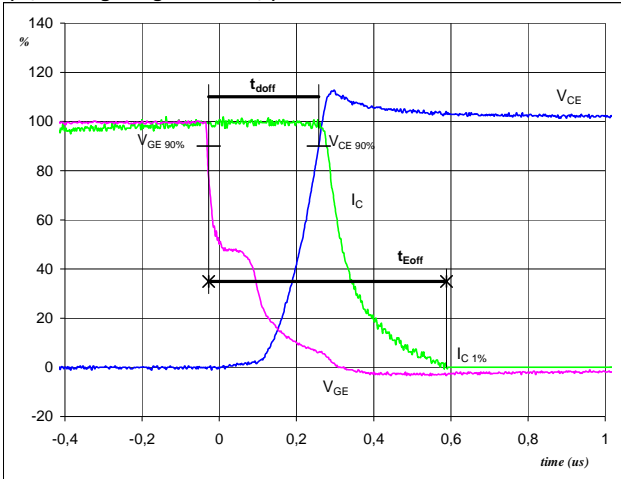
$$R_T = f(T)$$



Switching Definitions Output Inverter

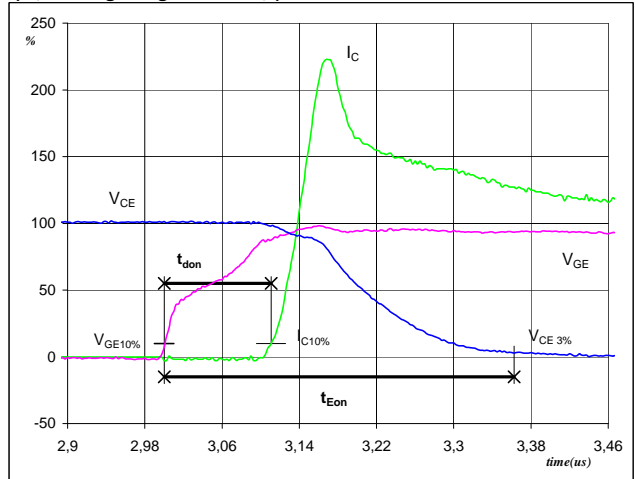
General conditions	
T_j	= 150 °C
R_{gon}	= 8 Ω
R_{goff}	= 8 Ω

Figure 1 T1,T2,T3,T4,T5,T6 IGBT

Turn-off Switching Waveforms & definition of t_{doff} , t_{Eoff}
(t_{Eoff} = integrating time for E_{off})


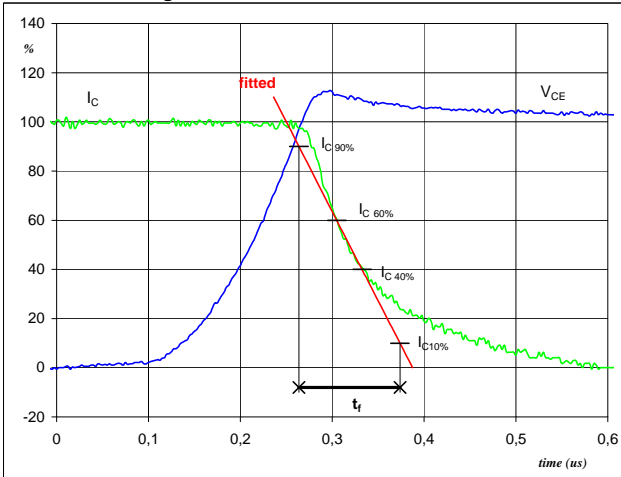
$V_{GE}(0\%) =$	-15	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	50	A
$t_{doff} =$	0,29	μs
$t_{Eoff} =$	0,62	μs

Figure 2 T1,T2,T3,T4,T5,T6 IGBT

Turn-on Switching Waveforms & definition of t_{don} , t_{Eon}
(t_{Eon} = integrating time for E_{on})


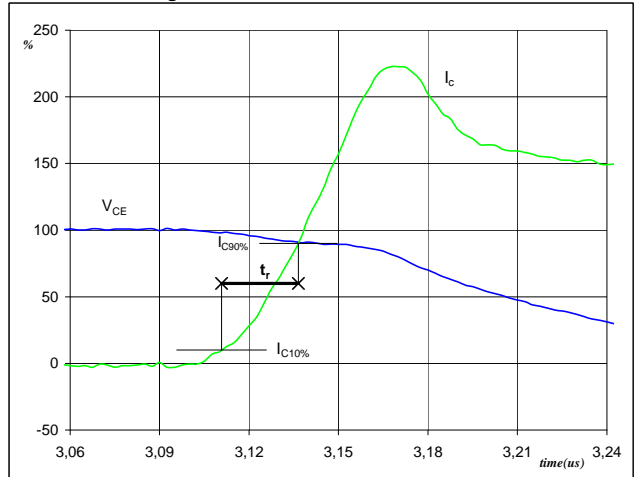
$V_{GE}(0\%) =$	-15	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	50	A
$t_{don} =$	0,11	μs
$t_{Eon} =$	0,36	μs

Figure 3 T1,T2,T3,T4,T5,T6 IGBT

Turn-off Switching Waveforms & definition of t_f


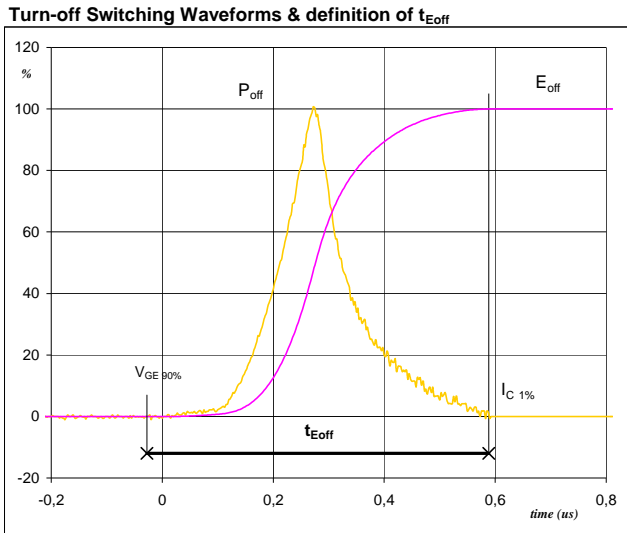
$V_C(100\%) =$	600	V
$I_C(100\%) =$	50	A
$t_f =$	0,12	μs

Figure 4 T1,T2,T3,T4,T5,T6 IGBT

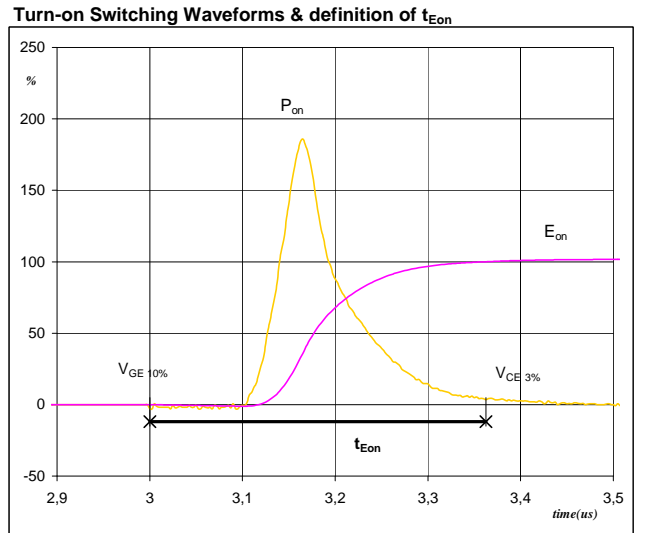
Turn-on Switching Waveforms & definition of t_r


$V_C(100\%) =$	600	V
$I_C(100\%) =$	50	A
$t_r =$	0,03	μs

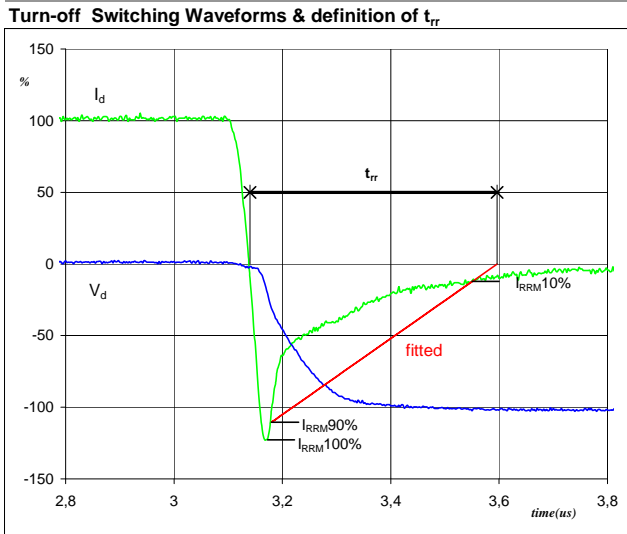
Switching Definitions Output Inverter

Figure 5 T1,T2,T3,T4,T5,T6 IGBT


$P_{off} (100\%) = 30,03 \text{ kW}$
 $E_{off} (100\%) = 4,54 \text{ mJ}$
 $t_{Eoff} = 0,62 \text{ }\mu\text{s}$

Figure 6 T1,T2,T3,T4,T5,T6 IGBT


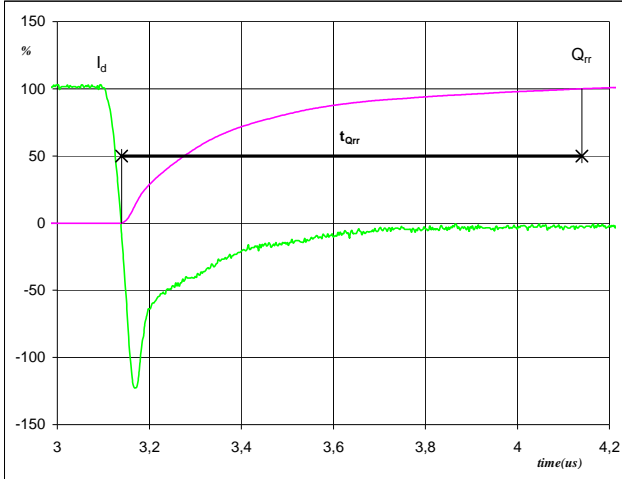
$P_{on} (100\%) = 30,03 \text{ kW}$
 $E_{on} (100\%) = 4,44 \text{ mJ}$
 $t_{Eon} = 0,36 \text{ }\mu\text{s}$

Figure 7 D1,D2,D3,D4,D5,D6 FWD


$V_d (100\%) = 600 \text{ V}$
 $I_d (100\%) = 50 \text{ A}$
 $I_{RRM} (100\%) = -62 \text{ A}$
 $t_{rr} = 0,44 \text{ }\mu\text{s}$

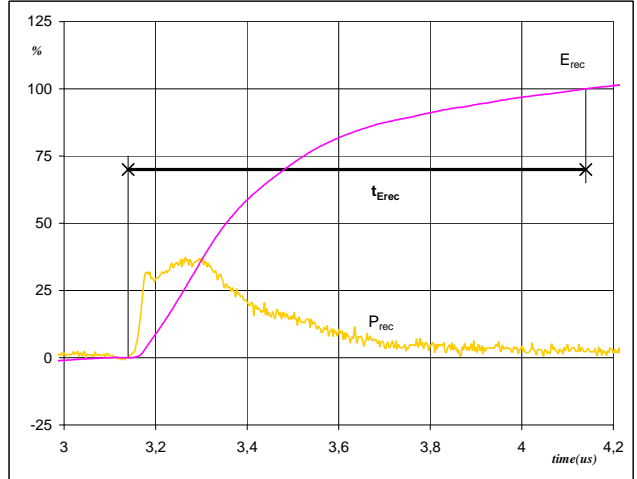
Switching Definitions Output Inverter

Figure 8 D1,D2,D3,D4,D5,D6 FWD

Turn-on Switching Waveforms & definition of t_{Qrr}
(t_{Qrr} = integrating time for Q_{rr})


I_d (100%) =	50	A
Q_{rr} (100%) =	8,86	μC
t_{Qrr} =	1,00	μs

Figure 9 D1,D2,D3,D4,D5,D6 FWD

Turn-on Switching Waveforms & definition of t_{Erec}
(t_{Erec} = integrating time for E_{rec})


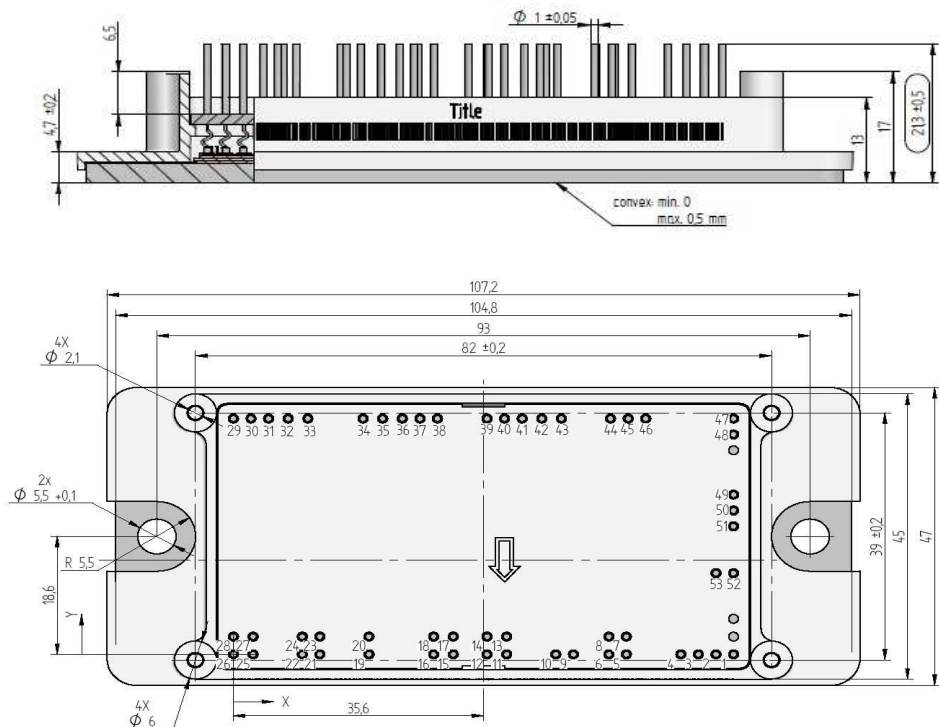
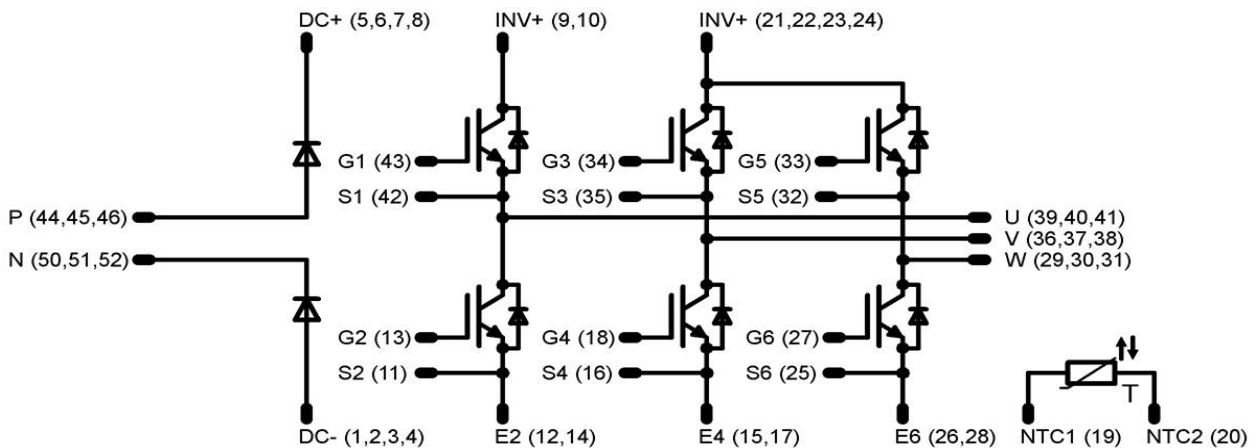
P_{rec} (100%) =	30,03	kW
E_{rec} (100%) =	3,66	mJ
t_{Erec} =	1,00	μs

Ordering Code and Marking - Outline - Pinout
Ordering Code & Marking

Version	Ordering Code	in DataMatrix as	in packaging barcode as
17mm housing	30-F212R6A050SC-M447E	M447-E	M447-E
17mm housing, without thermistor	30-F212R6A050SC01-M447E10	M447-E10	M447-E10

Outline

Pin table			Pin table		
Pin	X	Y	Pin	X	Y
1	71,2	0	29	0	37,2
2	68,7	0	30	2,5	37,2
3	66,2	0	31	5	37,2
4	63,7	0	32	7,8	37,2
5	55,95	0	33	10,6	37,2
6	53,45	0	34	18,45	37,2
7	55,95	2,8	35	21,25	37,2
8	53,45	2,8	36	24,05	37,2
9	48,4	0	37	26,55	37,2
10	45,9	0	38	29,05	37,2
11	38,9	0	39	36,1	37,2
12	36,1	0	40	38,6	37,2
13	38,9	2,8	41	41,1	37,2
14	36,1	2,8	42	43,9	37,2
15	31,3	0	43	46,7	37,2
16	28,5	0	44	53,7	37,2
17	31,3	2,8	45	56,2	37,2
18	28,5	2,8	46	58,7	37,2
19	19,3	0	47	71,2	37,2
20	19,3	2,8	48	71,2	34,7
21	12,3	0	49	71,2	25,2
22	9,8	0	50	71,2	22,7
23	12,3	2,8	51	71,2	20,2
24	9,8	2,8	52	71,2	12,8
25	2,8	0	53	68,7	12,8
26	0	0			
27	2,8	2,8			
28	0	2,8			


Pinout


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2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.