
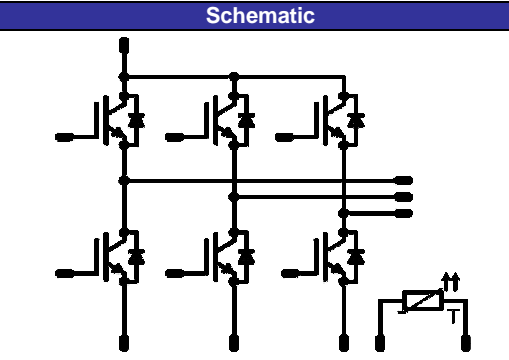


<i>flow90PACK 0</i>	1200V/8A
<div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> <p style="text-align: center; background-color: #000080; color: white; margin: 0;">Features</p> <ul style="list-style-type: none"> 90° PCB mounting for easy heat sink assembly Clip-in PCB mounting (optional) Open emitter for easy current sensing </div> <div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> <p style="text-align: center; background-color: #000080; color: white; margin: 0;">Target Applications</p> <ul style="list-style-type: none"> Standard Drive Servo Drive Bookshelf Inverter </div> <div style="border: 1px solid black; padding: 5px;"> <p style="text-align: center; background-color: #000080; color: white; margin: 0;">Types</p> <ul style="list-style-type: none"> 10-RZ126PA008SC-M627F41 10-R0126PA008SC-M627F40 </div>	<div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> <p style="text-align: center; background-color: #000080; color: white; margin: 0;"><i>flow90PACK 0</i></p>  </div> <div style="border: 1px solid black; padding: 5px;"> <p style="text-align: center; background-color: #000080; color: white; margin: 0;">Schematic</p>  </div>

Maximum Ratings

$T_J=25^{\circ}\text{C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
Inverter Transistor				
Collector-emitter break down voltage	V_{CE}		1200	V
DC collector current *	I_C	$T_J=T_{Jmax}$ $T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	12 12	A
Pulsed collector current	I_{Cpulse}	t_p limited by T_{Jmax}	24	A
Turn off safe operating area		$V_{CE} \leq 1200\text{V}$, $T_J \leq T_{op max}$	16	A
Power dissipation per IGBT *	P_{tot}	$T_J=T_{Jmax}$ $T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	51 78	W
Gate-emitter peak voltage	V_{GE}		± 20	V
Short circuit ratings	t_{SC} V_{CC}	$T_J \leq 150^{\circ}\text{C}$ $V_{GE} = 15\text{V}$	10 800	μs V
Maximum Junction Temperature	T_{Jmax}		175	$^{\circ}\text{C}$

* measured with phase-change material

Inverter Diode				
Peak Repetitive Reverse Voltage	V_{RRM}		1200	V
DC forward current *	I_F	$T_J=T_{Jmax}$ $T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	22 29	A
Repetitive peak forward current	I_{FRM}	t_p limited by T_{Jmax}	20	A
Power dissipation per Diode *	P_{tot}	$T_J=T_{Jmax}$ $T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	49 74	W
Maximum Junction Temperature	T_{Jmax}		175	$^{\circ}\text{C}$

* measured with phase-change material

Maximum Ratings

$T_j=25^{\circ}\text{C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
-----------	--------	-----------	-------	------

Thermal Properties

Storage temperature	T_{stg}		-40...+125	$^{\circ}\text{C}$
Operation temperature under switching condition	T_{op}		-40...+150	$^{\circ}\text{C}$

Insulation Properties

Insulation voltage	V_{is}	t=2s DC voltage	4000	V
Creepage distance			min 12,7	mm
Clearance			min 10,93	mm
Comparative tracking index	CTI		>200	

Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		$V_{GE}[V]$ or $V_{GS}[V]$	$V_r[V]$ or $V_{CE}[V]$ or $V_{DS}[V]$	$I_c[A]$ or $I_F[A]$ or $I_b[A]$	T_j	Min	Typ	Max		
Inverter Transistor										
Gate emitter threshold voltage	$V_{GE(th)}$	$V_{CE}=V_{GE}$			0,0003	$T_j=25^\circ C$ $T_j=150^\circ C$	5,0	5,8	6,5	V
Collector-emitter saturation voltage	$V_{CE(sat)}$		15		8	$T_j=25^\circ C$ $T_j=150^\circ C$	1,5	1,91 2,21	2,3	V
Collector-emitter cut-off current incl. Diode	I_{CES}		0	1200		$T_j=25^\circ C$ $T_j=150^\circ C$			10	μA
Gate-emitter leakage current	I_{GES}		20	0		$T_j=25^\circ C$ $T_j=150^\circ C$			200	nA
Integrated Gate resistor	R_{gint}							none		Ω
Turn-on delay time	$t_{d(on)}$	Rgoff=32 Ω Rgon=32 Ω	± 15	600	8	$T_j=25^\circ C$		55		ns
Rise time	t_r					$T_j=150^\circ C$		54		
Turn-off delay time	$t_{d(off)}$					$T_j=25^\circ C$		23		
Fall time	t_f					$T_j=150^\circ C$		24		
Turn-on energy loss per pulse	E_{on}					$T_j=25^\circ C$		177		
Turn-off energy loss per pulse	E_{off}					$T_j=150^\circ C$		240		
Input capacitance	C_{ies}									
Output capacitance	C_{oss}	f=1MHz	0	25		$T_j=25^\circ C$		50		
Reverse transfer capacitance	C_{rss}							30		
Gate charge	Q_{Gate}		15	960	8	$T_j=25^\circ C$		53		nC
Thermal resistance chip to heatsink per chip	R_{thJH}	Phase-Change Material						1,85		K/W
Thermal resistance chip to heatsink per chip	R_{thJH}	Thermal grease thickness $\leq 50\mu m$ $\lambda = 1 W/mK$						2,18		K/W
Inverter Diode										
Diode forward voltage	V_F				8	$T_j=25^\circ C$ $T_j=150^\circ C$	1,2	1,69 1,59	2,30	V
Peak reverse recovery current	I_{RRM}	Rgon=32 Ω	± 15	600	8	$T_j=25^\circ C$		7		A
Reverse recovery time	t_{rr}					$T_j=150^\circ C$		9		
Reverse recovered charge	Q_{rr}					$T_j=25^\circ C$		247		
Peak rate of fall of recovery current	$di(rec)max/dt$					$T_j=150^\circ C$		428		
Reverse recovered energy	E_{rec}					$T_j=25^\circ C$		0,85		
						$T_j=150^\circ C$		1,77		
Thermal resistance chip to heatsink per chip	R_{thJH}	Phase-Change Material						1,95		K/W
Thermal resistance chip to heatsink per chip	R_{thJH}	Thermal grease thickness $\leq 50\mu m$ $\lambda = 1 W/mK$						2,30		K/W
Thermistor										
Rated resistance	R					$T_j=25^\circ C$		4700		Ω
Deviation of R25	$\Delta R/R$					$T_j=25^\circ C$	-5		5	%
Power dissipation	P					$T_j=25^\circ C$		200		mW
Power dissipation constant						$T_j=25^\circ C$		2		mW/K
B-value	$B_{(25/50)}$	Tol. $\pm 3\%$				$T_j=25^\circ C$		3500		K
B-value	$B_{(25/100)}$					$T_j=25^\circ C$		3560		K
Vincotech NTC Reference						$T_j=25^\circ C$			G	

Output Inverter

Figure 1 Output inverter IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$

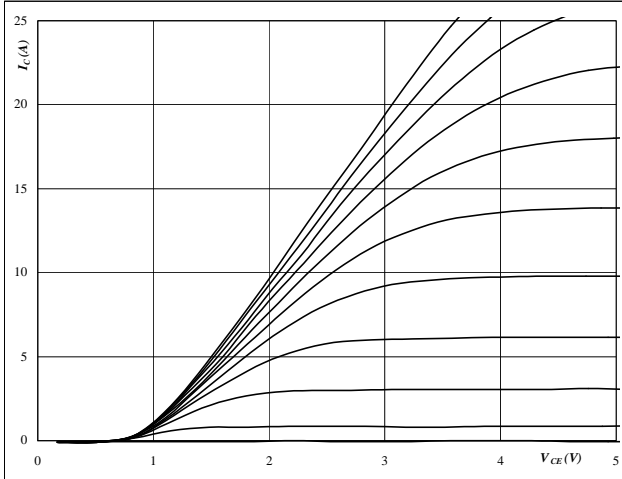

At
 $t_p = 250 \mu s$
 $T_j = 25 \text{ }^\circ C$
 V_{GE} from 7 V to 17 V in steps of 1 V

Figure 2 Output inverter IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$

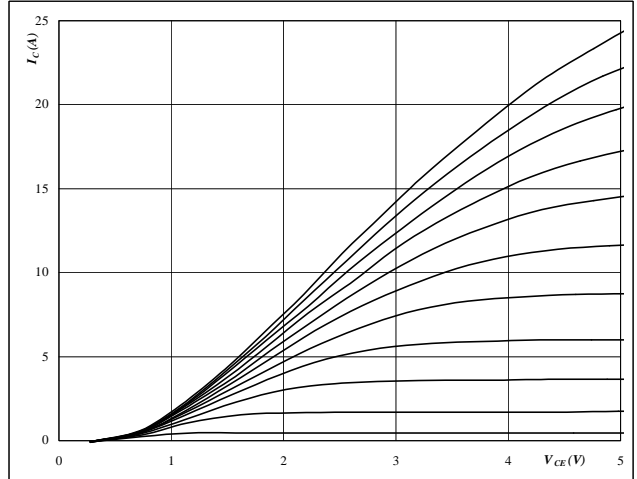
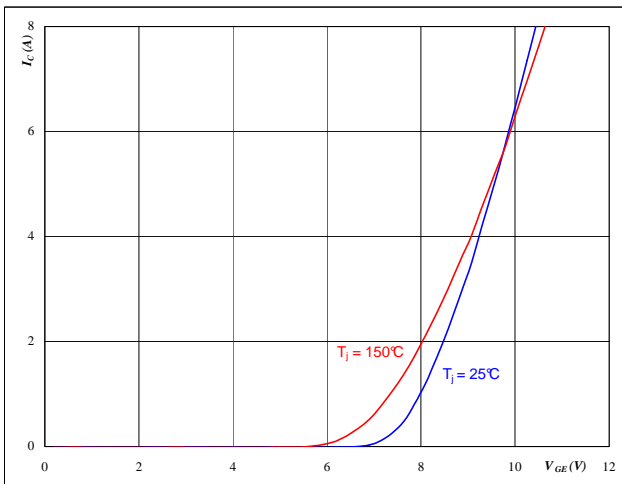

At
 $t_p = 250 \mu s$
 $T_j = 150 \text{ }^\circ C$
 V_{GE} from 7 V to 17 V in steps of 1 V

Figure 3 Output inverter IGBT

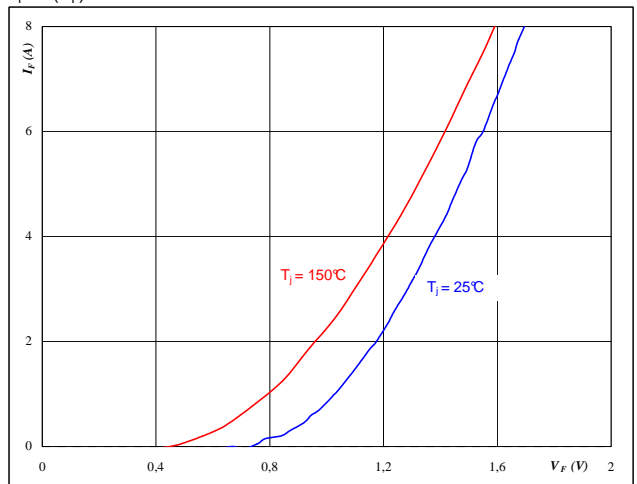
Typical transfer characteristics

$$I_C = f(V_{GE})$$


At
 $t_p = 250 \mu s$
 $V_{CE} = 10 \text{ V}$
Figure 4 Output inverter FWD

Typical diode forward current as a function of forward voltage

$$I_F = f(V_F)$$

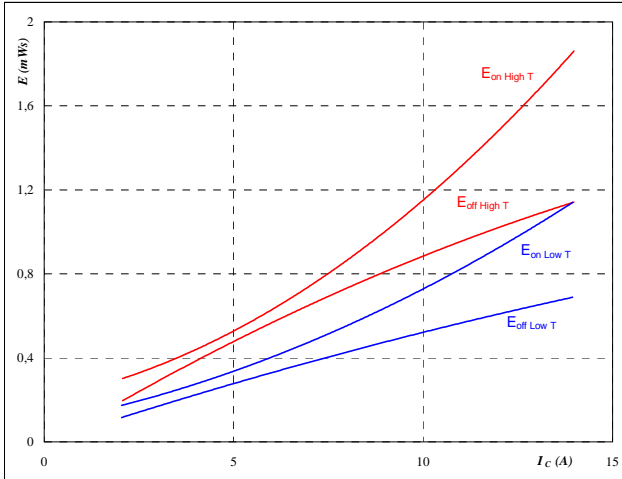

At
 $t_p = 250 \mu s$

Output Inverter

Figure 5 Output inverter IGBT

Typical switching energy losses
as a function of collector current

$$E = f(I_C)$$



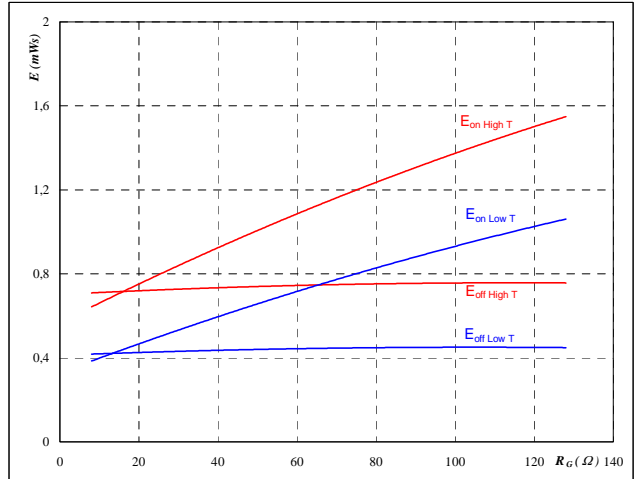
With an inductive load at

$T_J =$	25/150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$R_{gon} =$	32	Ω
$R_{goff} =$	32	Ω

Figure 6 Output inverter IGBT

Typical switching energy losses
as a function of gate resistor

$$E = f(R_G)$$



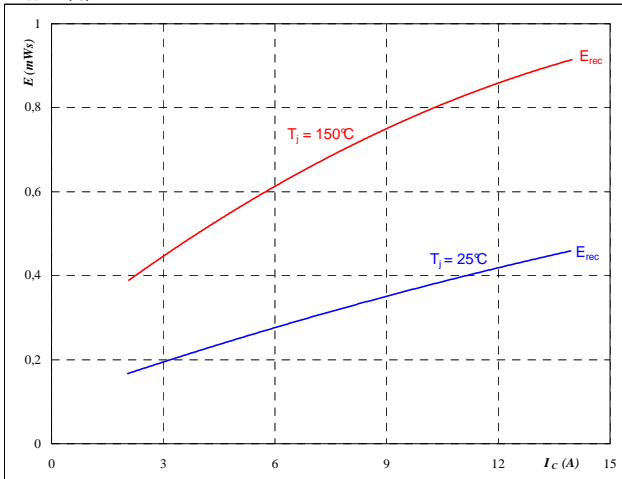
With an inductive load at

$T_J =$	25/150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$I_C =$	8	A

Figure 7 Output inverter FWD

Typical reverse recovery energy loss
as a function of collector current

$$E_{rec} = f(I_C)$$



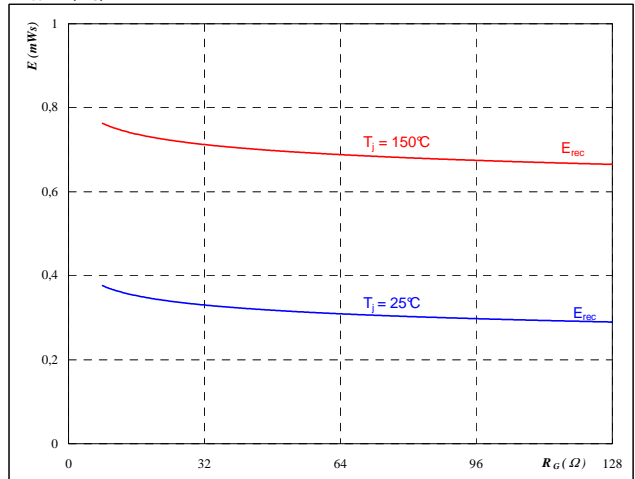
With an inductive load at

$T_J =$	25/150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$R_{gon} =$	32	Ω

Figure 8 Output inverter FWD

Typical reverse recovery energy loss
as a function of gate resistor

$$E_{rec} = f(R_G)$$



With an inductive load at

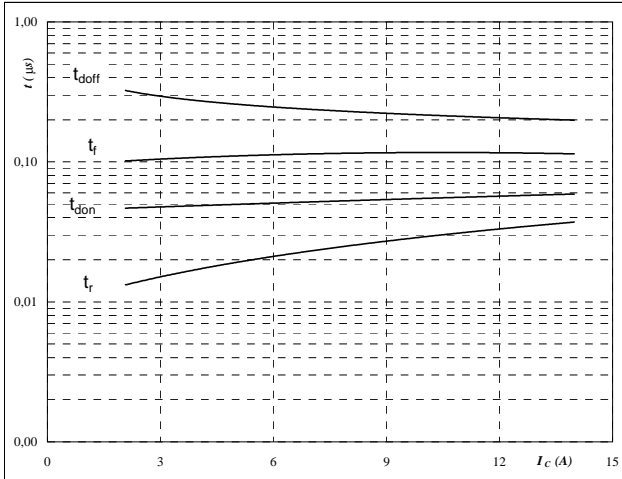
$T_J =$	25/150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$I_C =$	8	A

Output Inverter

Figure 9 Output inverter IGBT

Typical switching times as a function of collector current

$$t = f(I_C)$$



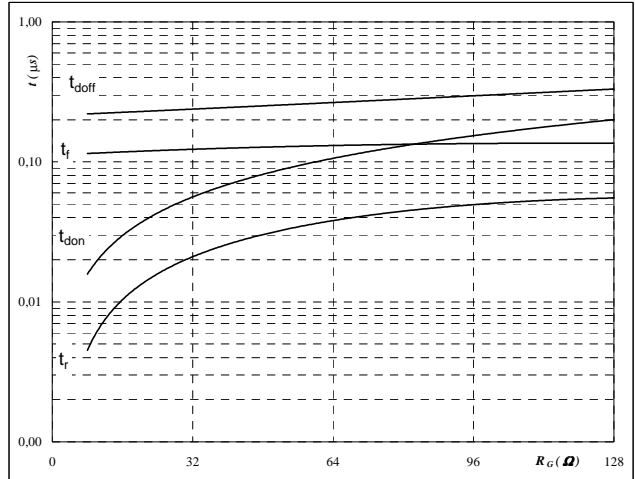
With an inductive load at

$T_j =$	150	$^{\circ}C$
$V_{CE} =$	600	V
$V_{GE} =$	± 15	V
$R_{gon} =$	32	Ω
$R_{goff} =$	32	Ω

Figure 10 Output inverter IGBT

Typical switching times as a function of gate resistor

$$t = f(R_G)$$



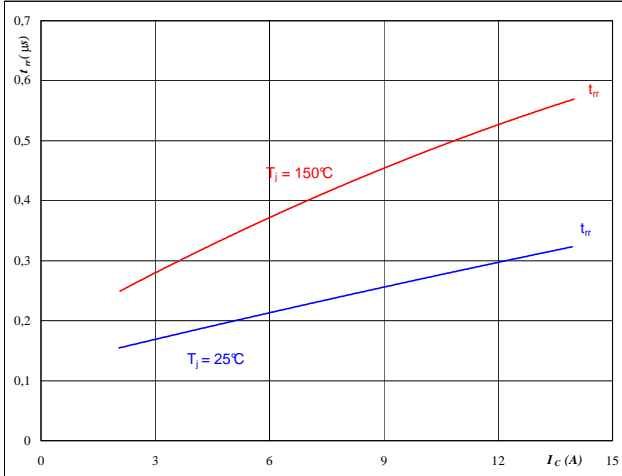
With an inductive load at

$T_j =$	150	$^{\circ}C$
$V_{CE} =$	600	V
$V_{GE} =$	± 15	V
$I_C =$	8	A

Figure 11 Output inverter FWD

Typical reverse recovery time as a function of collector current

$$t_{rr} = f(I_C)$$



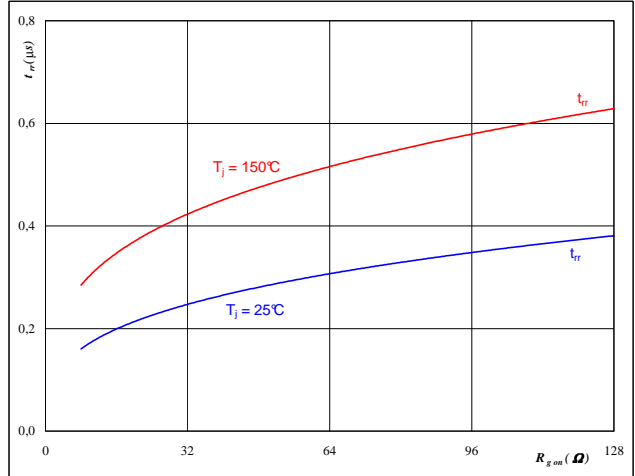
At

$T_j =$	25/150	$^{\circ}C$
$V_{CE} =$	600	V
$V_{GE} =$	± 15	V
$R_{gon} =$	32	Ω

Figure 12 Output inverter FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor

$$t_{rr} = f(R_{gon})$$



At

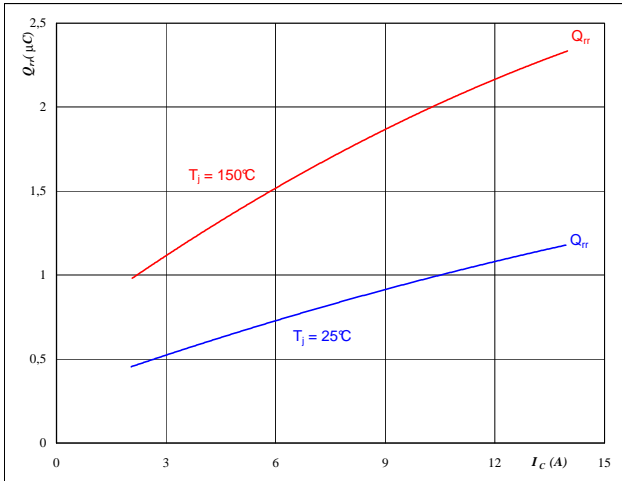
$T_j =$	25/150	$^{\circ}C$
$V_R =$	600	V
$I_F =$	8	A
$V_{GE} =$	± 15	V

Output Inverter

Figure 13 Output inverter FWD

Typical reverse recovery charge as a function of collector current

$$Q_{rr} = f(I_C)$$



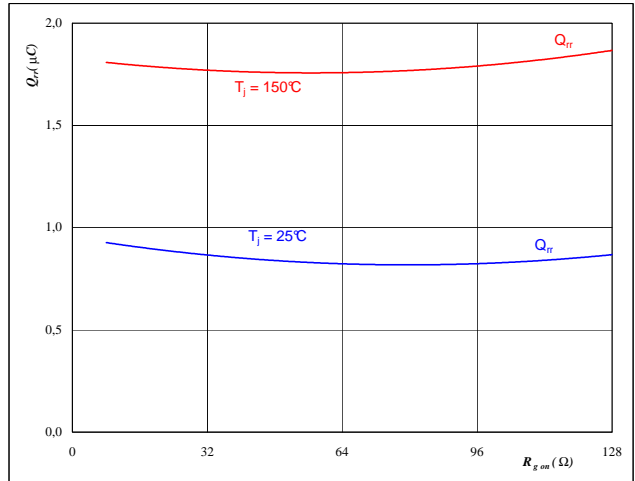
At

$T_j = 25/150$ °C
 $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{gon} = 32$ Ω

Figure 14 Output inverter FWD

Typical reverse recovery charge as a function of IGBT turn on gate resistor

$$Q_{rr} = f(R_{gon})$$



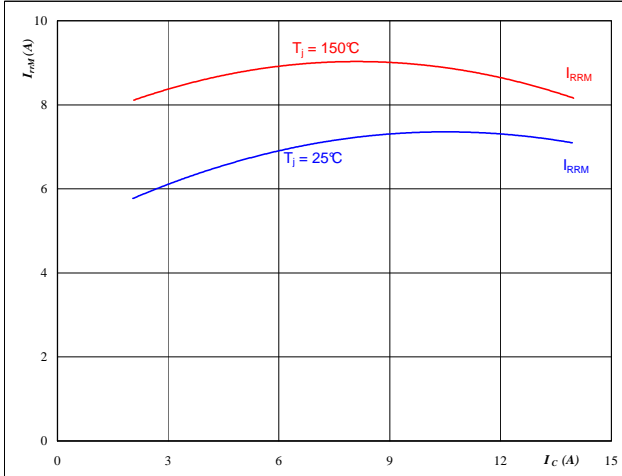
At

$T_j = 25/150$ °C
 $V_R = 600$ V
 $I_F = 8$ A
 $V_{GE} = \pm 15$ V

Figure 15 Output inverter FWD

Typical reverse recovery current as a function of collector current

$$I_{RRM} = f(I_C)$$



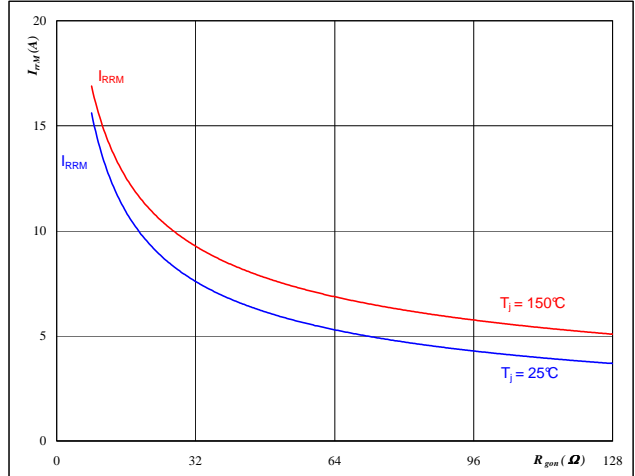
At

$T_j = 25/150$ °C
 $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{gon} = 32$ Ω

Figure 16 Output inverter FWD

Typical reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RRM} = f(R_{gon})$$



At

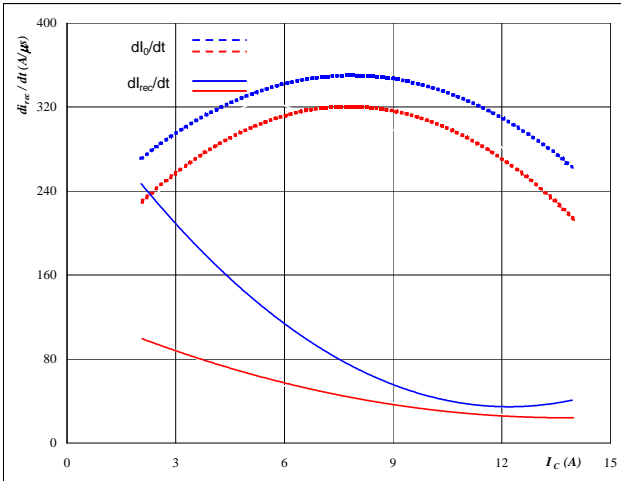
$T_j = 25/150$ °C
 $V_R = 600$ V
 $I_F = 8$ A
 $V_{GE} = \pm 15$ V

Output Inverter

Figure 17 Output inverter FWD

Typical rate of fall of forward and reverse recovery current as a function of collector current

$$dI_f/dt, dI_{rec}/dt = f(I_C)$$

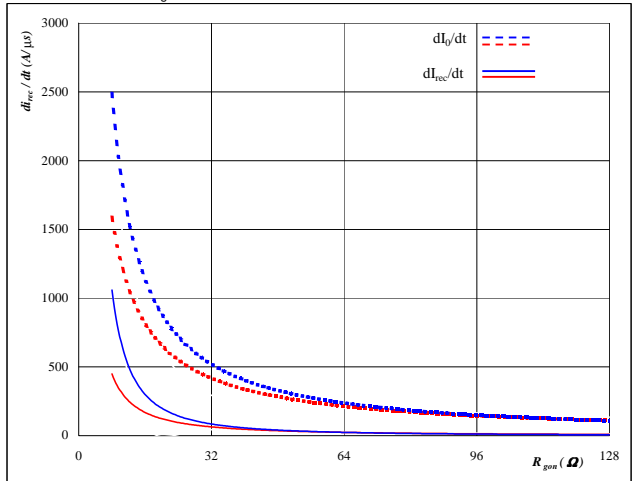


At
 $T_j = 25/150$ °C
 $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{gon} = 32$ Ω

Figure 18 Output inverter FWD

Typical rate of fall of forward and reverse recovery current as a function of IGBT turn on gate resistor

$$dI_f/dt, dI_{rec}/dt = f(R_{gon})$$

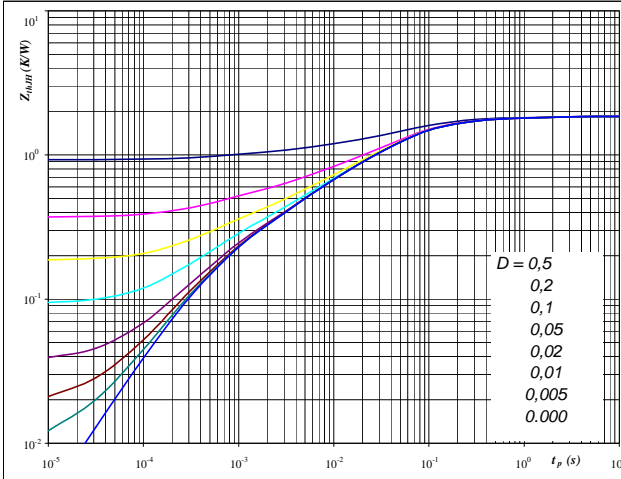


At
 $T_j = 25/150$ °C
 $V_R = 600$ V
 $I_F = 8$ A
 $V_{GE} = \pm 15$ V

Figure 19 Output inverter IGBT

IGBT transient thermal impedance as a function of pulse width

$$Z_{thJH} = f(t_p)$$



At
 $D = t_p / T$
 $R_{thJH} = 1,85$ K/W $R_{thJH} = 2,18$ K/W

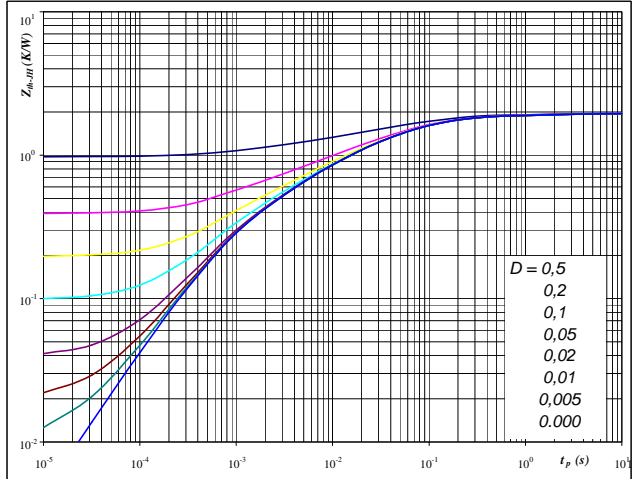
IGBT thermal model values

Phase change interface		Thermal grease	
R (C/W)	Tau (s)	R (C/W)	Tau (s)
0,11	1,4E+00	0,13	1,4E+00
0,31	1,6E-01	0,36	1,6E-01
0,82	4,8E-02	0,96	4,8E-02
0,30	1,0E-02	0,35	1,0E-02
0,17	2,8E-03	0,20	2,8E-03
0,15	4,9E-04	0,18	4,9E-04

Figure 20 Output inverter FWD

FWD transient thermal impedance as a function of pulse width

$$Z_{thJH} = f(t_p)$$



At
 $D = t_p / T$
 $R_{thJH} = 1,95$ K/W $R_{thJH} = 2,30$ K/W

FWD thermal model values

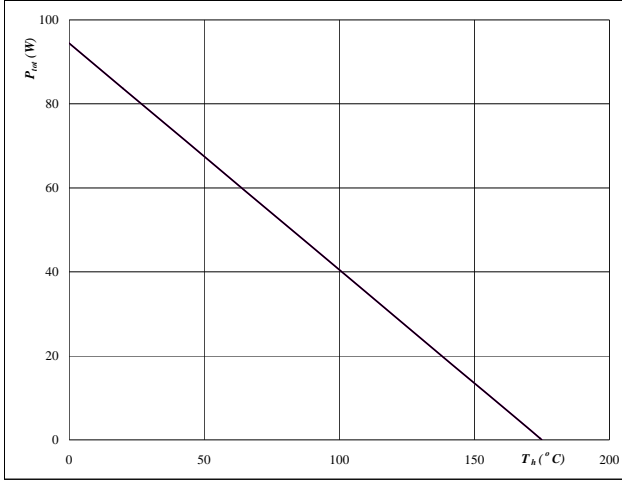
Phase change interface		Thermal grease	
R (C/W)	Tau (s)	R (C/W)	Tau (s)
0,05	4,1E+00	0,06	4,1E+00
0,13	5,3E-01	0,15	5,3E-01
0,69	7,6E-02	0,81	7,6E-02
0,53	1,7E-02	0,62	1,7E-02
0,33	4,0E-03	0,39	4,0E-03
0,23	7,3E-04	0,27	7,3E-04

Output Inverter

Figure 21 Output inverter IGBT

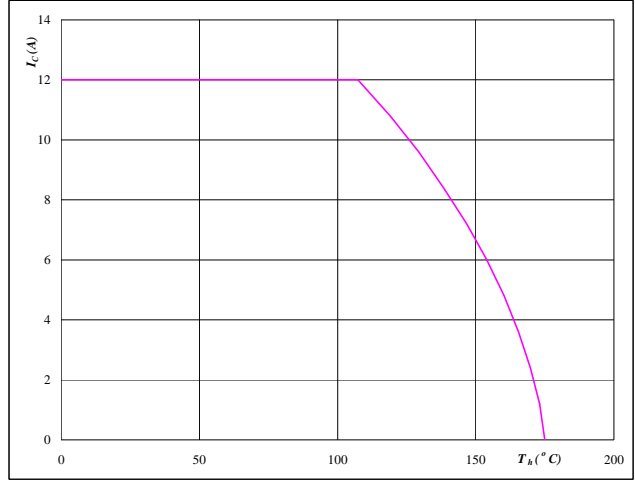
Power dissipation as a function of heatsink temperature

$$P_{tot} = f(T_h)$$


At
 $T_j = 175 \text{ } ^\circ\text{C}$
Figure 22 Output inverter IGBT

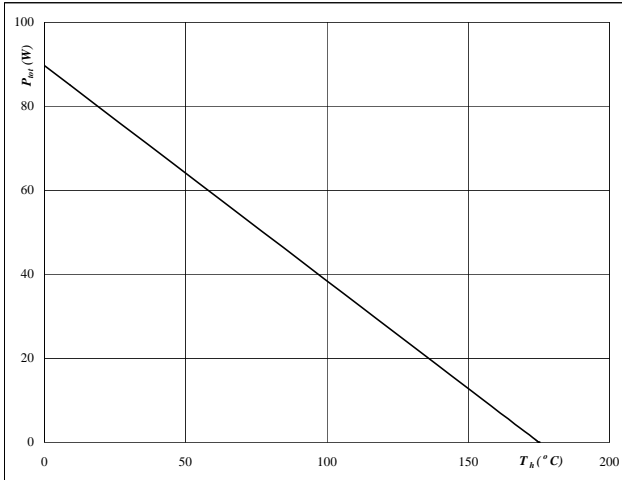
Collector current as a function of heatsink temperature

$$I_C = f(T_h)$$


At
 $T_j = 175 \text{ } ^\circ\text{C}$
 $V_{GE} = 15 \text{ V}$
Figure 23 Output inverter FWD

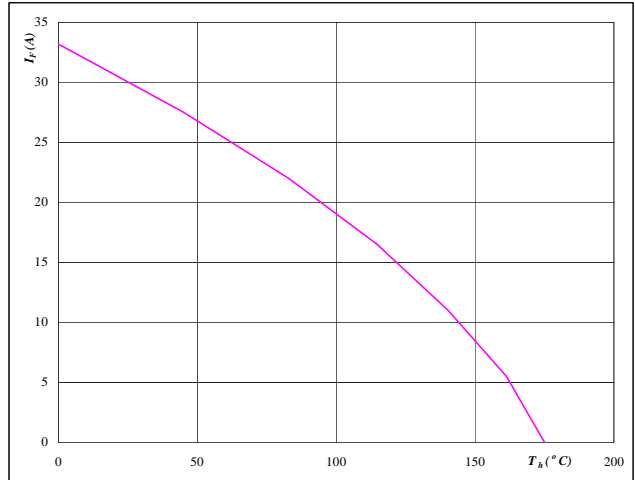
Power dissipation as a function of heatsink temperature

$$P_{tot} = f(T_h)$$


At
 $T_j = 175 \text{ } ^\circ\text{C}$
Figure 24 Output inverter FWD

Forward current as a function of heatsink temperature

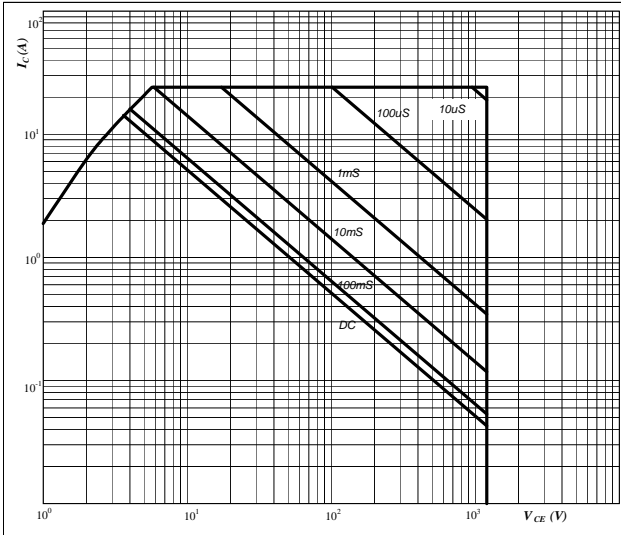
$$I_F = f(T_h)$$


At
 $T_j = 175 \text{ } ^\circ\text{C}$

Output Inverter

Figure 25 Output inverter IGBT

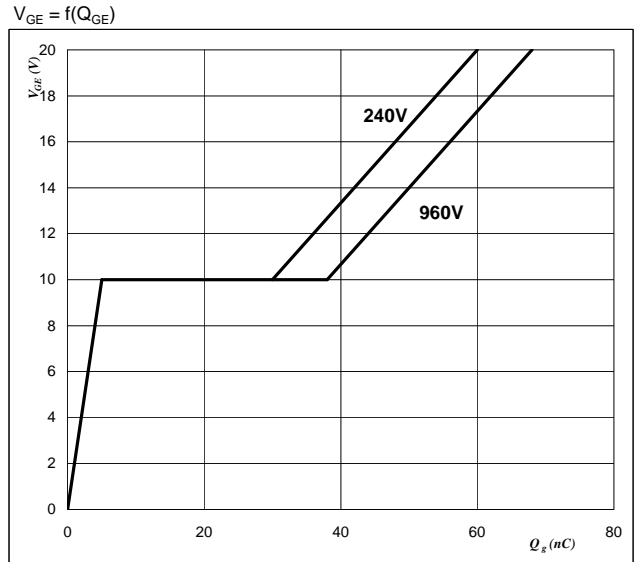
Safe operating area as a function of collector-emitter voltage
 $I_C = f(V_{CE})$



At
 D = single pulse
 $T_h = 80$ °C
 $V_{GE} = \pm 15$ V
 $T_j = T_{jmax}$ °C

Figure 26 Output inverter IGBT

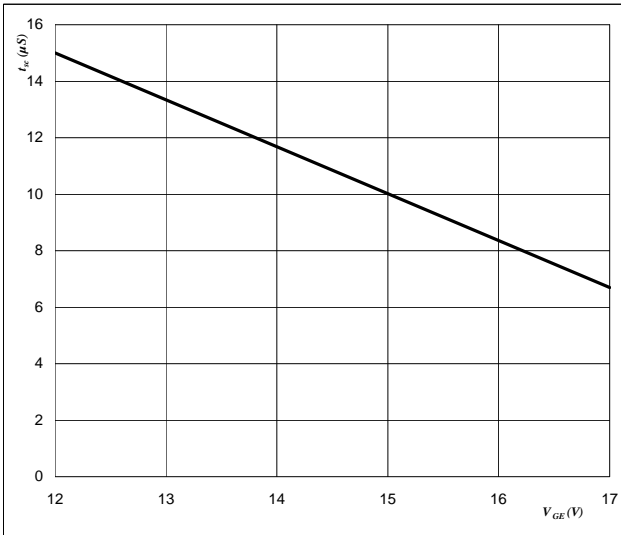
Gate voltage vs Gate charge



At
 $I_C = 8$ A

Figure 27 Output inverter IGBT

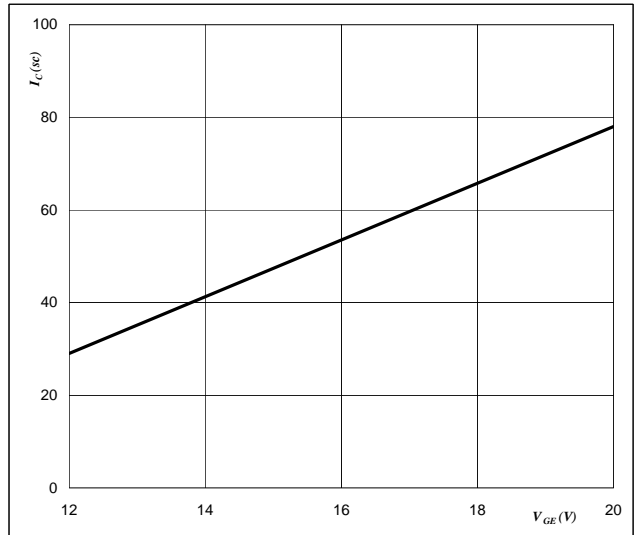
Short circuit withstand time as a function of gate-emitter voltage
 $t_{sc} = f(V_{GE})$



At
 $V_{CE} = 1200$ V
 $T_j \leq 175$ °C

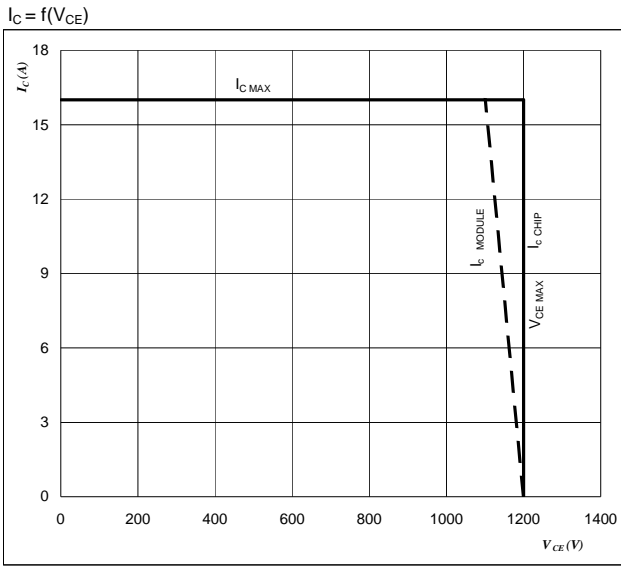
Figure 28 Output inverter IGBT

Typical short circuit collector current as a function of gate-emitter voltage
 $V_{GE} = f(Q_{GE})$



At
 $V_{CE} \leq 1200$ V
 $T_j = 175$ °C

Figure 29 IGBT

Reverse bias safe operating area

At

$$T_j = T_{jmax} - 25 \text{ } ^\circ\text{C}$$

$$U_{ocmin} = U_{ccplus}$$

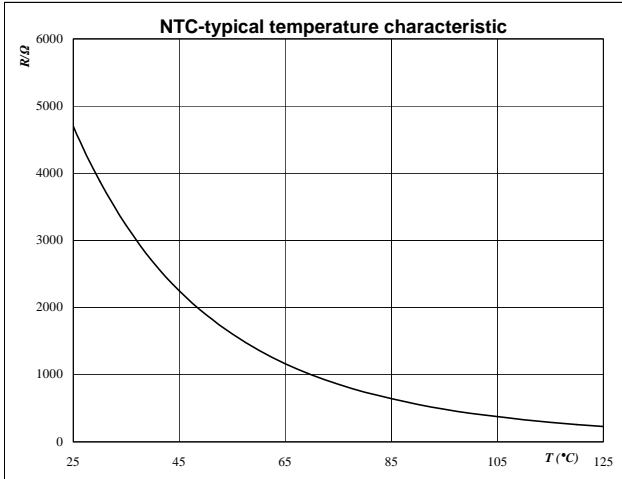
Switching mode : 3phase SPWM

Thermistor

Figure 1 Thermistor

**Typical NTC characteristic
as a function of temperature**

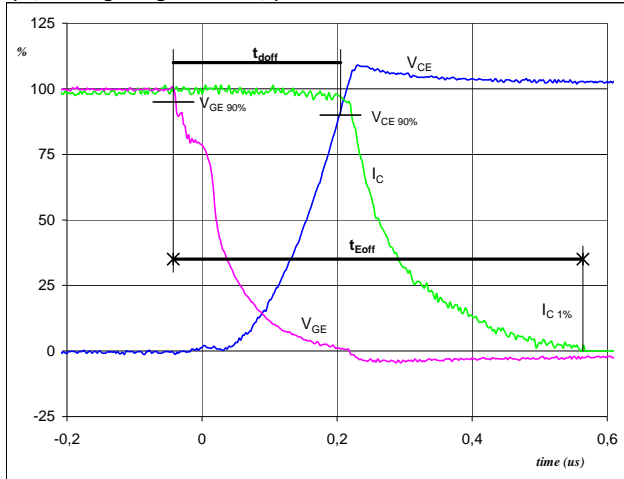
$$R_T = f(T)$$



Switching Definitions Output Inverter

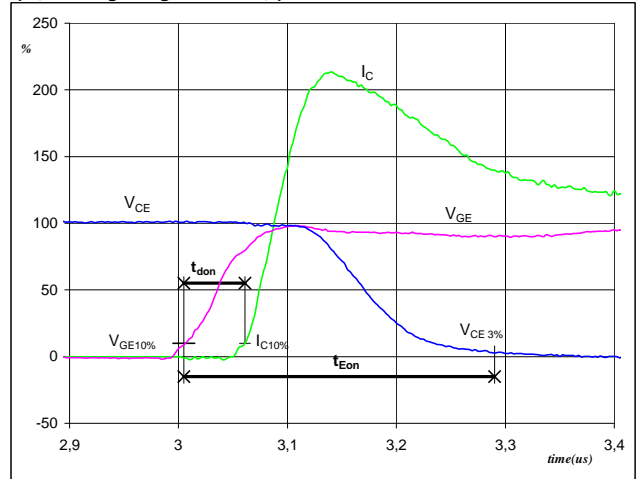
General conditions	
T_j	= 150 °C
R_{gon}	= 32 Ω
R_{goff}	= 32 Ω

Figure 1 Output inverter IGBT

Turn-off Switching Waveforms & definition of t_{doff} , t_{Eoff}
(t_{Eoff} = integrating time for E_{off})


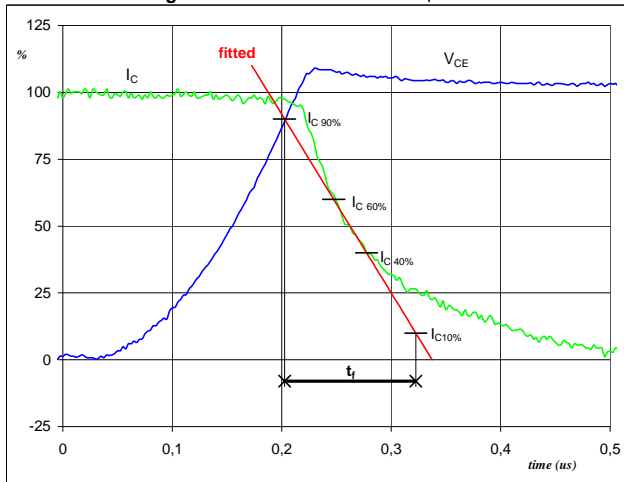
$V_{GE}(0\%) =$	-15	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	8	A
$t_{doff} =$	0,24	μ s
$t_{Eoff} =$	0,61	μ s

Figure 2 Output inverter IGBT

Turn-on Switching Waveforms & definition of t_{don} , t_{Eon}
(t_{Eon} = integrating time for E_{on})


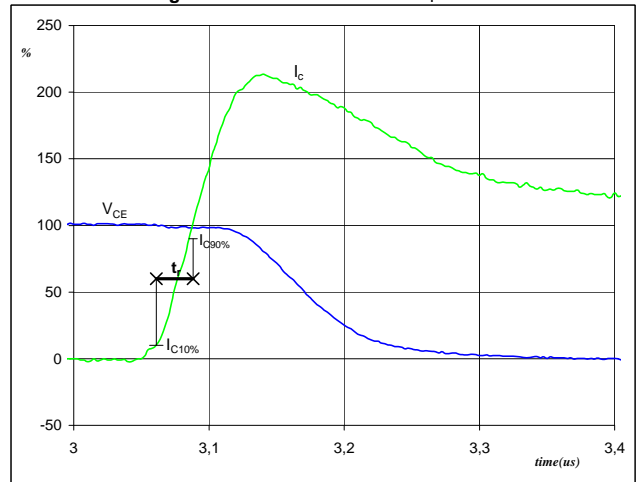
$V_{GE}(0\%) =$	-15	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	8	A
$t_{don} =$	0,05	μ s
$t_{Eon} =$	0,28	μ s

Figure 3 Output inverter IGBT

Turn-off Switching Waveforms & definition of t_f


$V_C(100\%) =$	600	V
$I_C(100\%) =$	8	A
$t_f =$	0,12	μ s

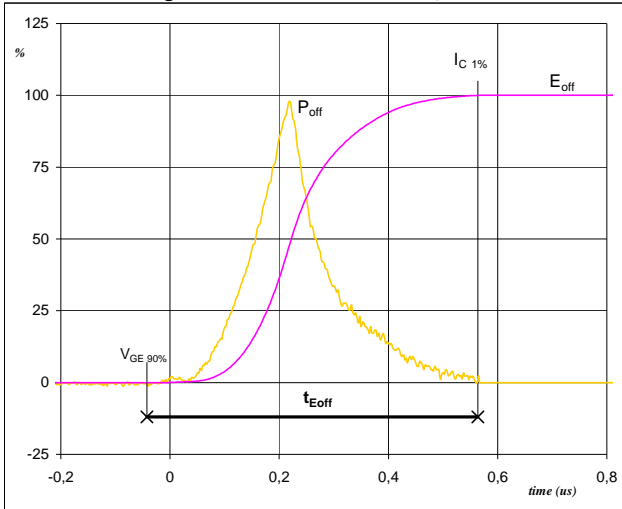
Figure 4 Output inverter IGBT

Turn-on Switching Waveforms & definition of t_r


$V_C(100\%) =$	600	V
$I_C(100\%) =$	8	A
$t_r =$	0,02	μ s

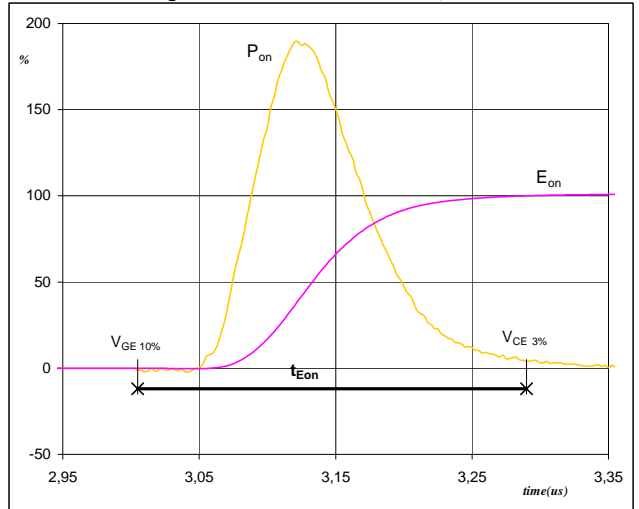
Switching Definitions Output Inverter

Figure 5 Output inverter IGBT

Turn-off Switching Waveforms & definition of t_{Eoff}


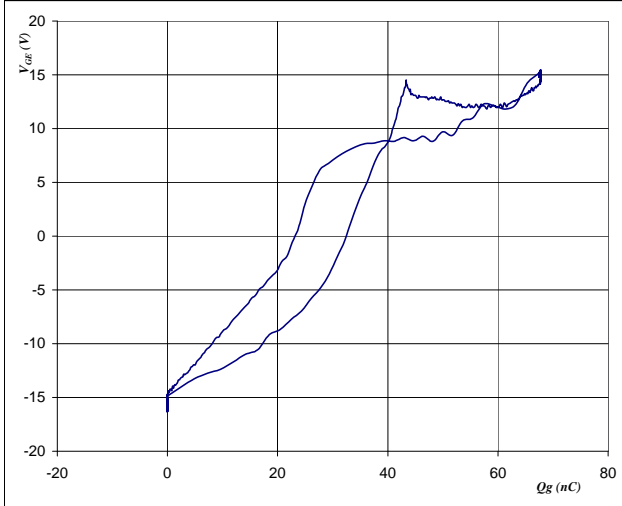
$P_{off} (100\%) = 4,80$ kW
 $E_{off} (100\%) = 0,73$ mJ
 $t_{Eoff} = 0,61$ μ s

Figure 6 Output inverter IGBT

Turn-on Switching Waveforms & definition of t_{Eon}


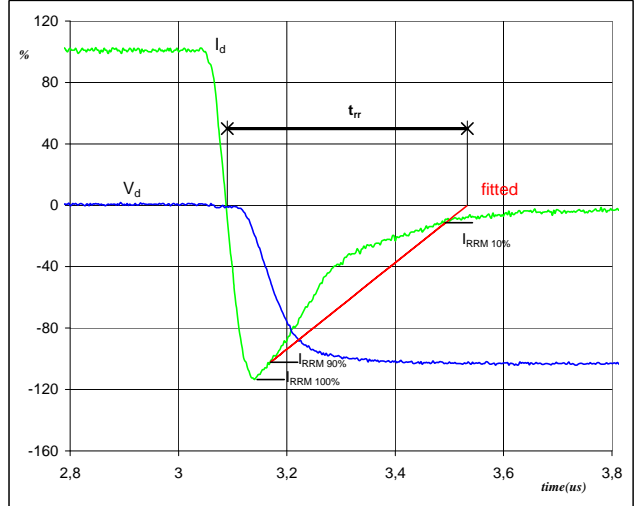
$P_{on} (100\%) = 4,80$ kW
 $E_{on} (100\%) = 0,87$ mJ
 $t_{Eon} = 0,28$ μ s

Figure 7 Output inverter IGBT

Gate voltage vs Gate charge (measured)


$V_{GEoff} = -15$ V
 $V_{GEon} = 15$ V
 $V_C (100\%) = 600$ V
 $I_C (100\%) = 8$ A
 $Q_g = 67,73$ nC

Figure 8 Output inverter FWD

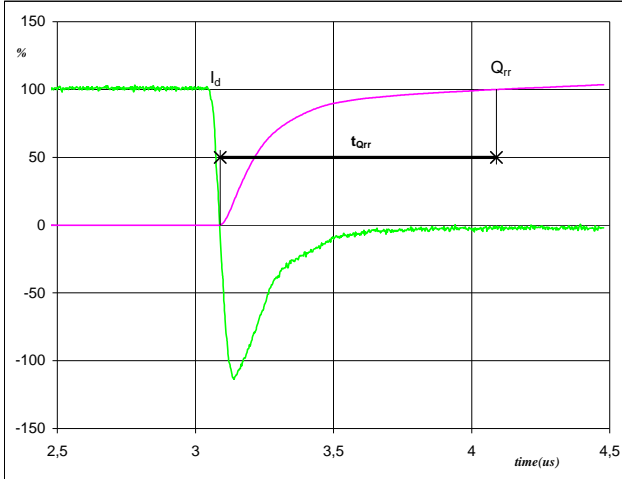
Turn-off Switching Waveforms & definition of t_{rr}


$V_d (100\%) = 600$ V
 $I_d (100\%) = 8$ A
 $I_{RRM} (100\%) = -9$ A
 $t_{rr} = 0,43$ μ s

Switching Definitions Output Inverter

Figure 9 Output inverter FWD

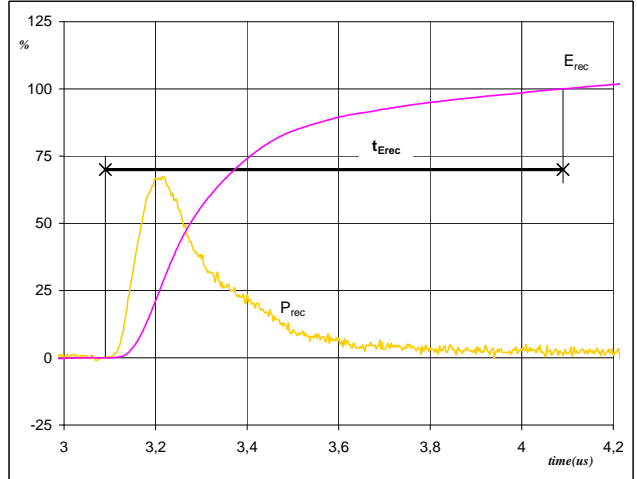
Turn-on Switching Waveforms & definition of t_{Qrr}
 (t_{Qrr} = integrating time for Q_{rr})



I_d (100%) =	8	A
Q_{rr} (100%) =	1,77	μC
t_{Qrr} =	1,00	μs

Figure 10 Output inverter FWD

Turn-on Switching Waveforms & definition of t_{Erec}
 (t_{Erec} = integrating time for E_{rec})



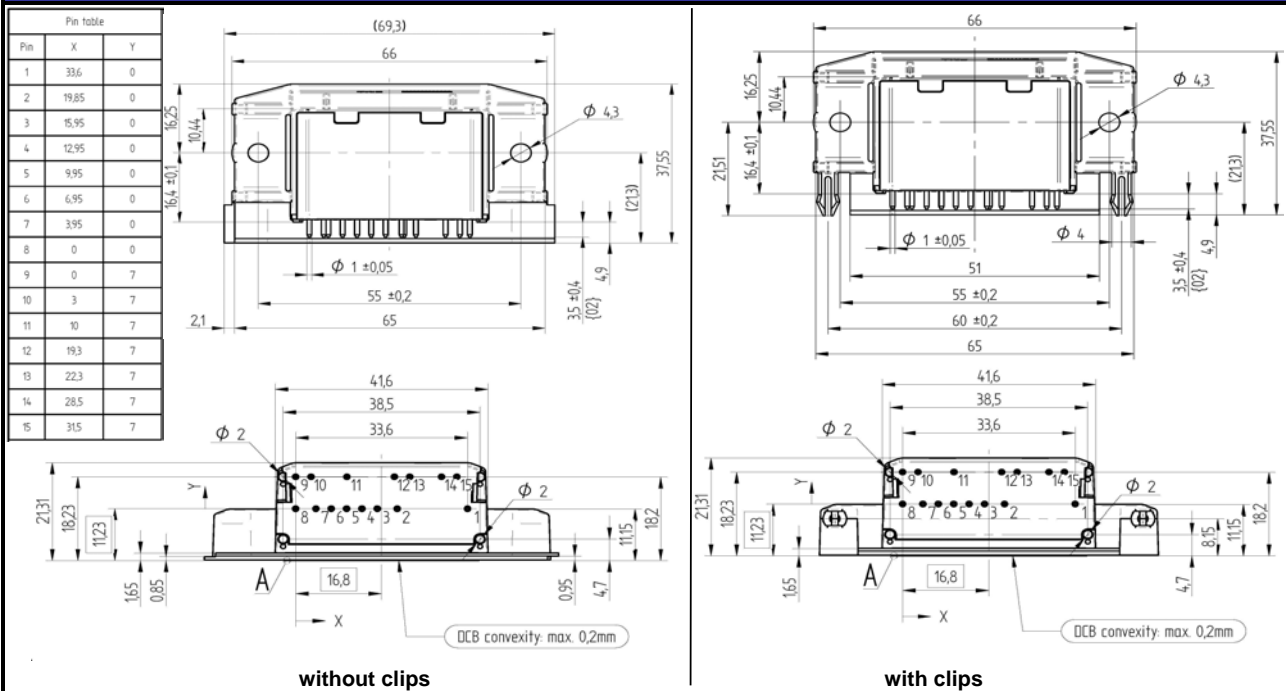
P_{rec} (100%) =	4,80	kW
E_{rec} (100%) =	0,71	mJ
t_{Erec} =	1,00	μs

Ordering Code and Marking - Outline - Pinout

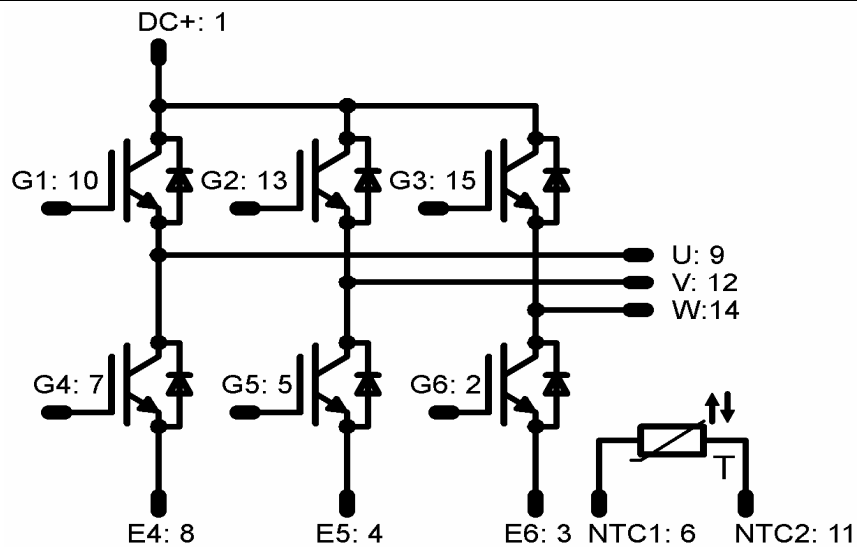
Ordering Code & Marking

Version	Ordering Code	in DataMatrix as	in packaging barcode as
without thermal paste ,housing without clips	10-RZ126PA025SC-M627F41	M627F41	M627F41
without thermal paste ,housing with clips	10-R0126PA025SC-M627F40	M627F40	M627F40

Outline



Pinout



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2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.