



Vincotech

# 10-R112PMA025M7-P630A70

datasheet

flow90PIM 1

1200 V / 25 A

## Topology features

- Converter+Brake+Inverter
- Open Emitter configuration
- Temperature sensor

## Component features

- Easy paralleling
- Low turn-off losses
- Low collector emitter saturation voltage
- Positive temperature coefficient
- Short tail current
- Switching optimized for EMC

## Housing features

- Base isolation:  $\text{Al}_2\text{O}_3$
- 90° mounting angle between heatsink and PCB
- Screw-on heatsink mounting
- Clip-in PCB mounting
- Thermo-mechanical push-and-pull force relief
- Solder pin

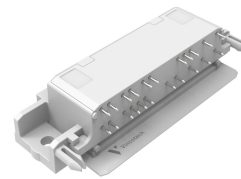
## Target applications

- Industrial Drives

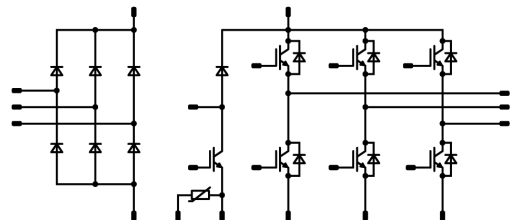
## Types

- 10-R112PMA025M7-P630A70

## flow90 1 housing



## Schematic





Vincotech

**10-R112PMA025M7-P630A70**  
datasheet

## Maximum Ratings

$T_j = 25\text{ °C}$ , unless otherwise specified

Parameter	Symbol	Conditions	Value	Unit
-----------	--------	------------	-------	------

### Inverter Switch

Collector-emitter voltage	$V_{CES}$		1200	V
Collector current (DC current)	$I_C$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	34	A
Repetitive peak collector current	$I_{CRM}$	$t_p$ limited by $T_{jmax}$	50	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	82	W
Gate-emitter voltage	$V_{GES}$		$\pm 20$	V
Short circuit ratings	$t_{SC}$	$V_{GE} = 15\text{ V}$ , $V_{CC} = 800\text{ V}$ $T_j = 150\text{ °C}$	9,5	$\mu s$
Maximum junction temperature	$T_{jmax}$		175	$^{\circ}\text{C}$

### Inverter Diode

Peak repetitive reverse voltage	$V_{RRM}$		1200	V
Forward current (DC current)	$I_F$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	33	A
Repetitive peak forward current	$I_{FRM}$	$t_p$ limited by $T_{jmax}$	50	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	62	W
Maximum junction temperature	$T_{jmax}$		175	$^{\circ}\text{C}$

### Brake Switch

Collector-emitter voltage	$V_{CES}$		1200	V
Collector current (DC current)	$I_C$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	22	A
Repetitive peak collector current	$I_{CRM}$	$t_p$ limited by $T_{jmax}$	30	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	60	W
Gate-emitter voltage	$V_{GES}$		$\pm 20$	V
Short circuit ratings	$t_{SC}$	$V_{GE} = 15\text{ V}$ , $V_{CC} = 800\text{ V}$ $T_j = 150\text{ °C}$	9,5	$\mu s$
Maximum junction temperature	$T_{jmax}$		175	$^{\circ}\text{C}$



Vincotech

**10-R112PMA025M7-P630A70**  
datasheet

## Maximum Ratings

$T_j = 25\text{ °C}$ , unless otherwise specified

Parameter	Symbol	Conditions	Value	Unit
<b>Brake Diode</b>				
Peak repetitive reverse voltage	$V_{RRM}$		1200	V
Forward current (DC current)	$I_F$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	22	A
Repetitive peak forward current	$I_{FRM}$	$t_p$ limited by $T_{jmax}$	30	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	45	W
Maximum junction temperature	$T_{jmax}$		175	°C

## Rectifier Diode

Peak repetitive reverse voltage	$V_{RRM}$		1600	V
Forward current (DC current)	$I_F$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	33	A
Surge (non-repetitive) forward current	$I_{FSM}$	Single Half Sine Wave, $t_p = 10\text{ ms}$ $T_j = 150\text{ °C}$	200	A
Surge current capability	$I^2t$		200	A <sup>2</sup> s
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	44	W
Maximum junction temperature	$T_{jmax}$		150	°C

## Module Properties

### Thermal Properties

Storage temperature	$T_{stg}$		-40...+125	°C
Operation temperature under switching condition	$T_{jop}$		-40...+( $T_{jmax} - 25$ )	°C

### Isolation Properties

Isolation voltage	$V_{isol}$	DC Test Voltage* $t_p = 2\text{ s}$	6000	V
Creepage distance			>12,7	mm
Clearance			11,67	mm
Comparative Tracking Index	CTI		≥ 200	

\*100 % tested in production



Vincotech

# 10-R112PMA025M7-P630A70

datasheet

## Characteristic Values

Parameter	Symbol	Conditions					Values			Unit
			$V_{GE}$ [V] $V_{GS}$ [V]	$V_{CE}$ [V] $V_{DS}$ [V] $V_F$ [V]	$I_C$ [A] $I_D$ [A] $I_F$ [A]	$T_j$ [°C]	Min	Typ	Max	

### Inverter Switch

#### Static

Gate-emitter threshold voltage	$V_{GE(th)}$			10	0,0025	25	5,4	6	6,6	V
Collector-emitter saturation voltage	$V_{CE(sat)}$		15		25	25 125 150		1,64 1,89 1,95	2,1 <sup>(1)</sup>	V
Collector-emitter cut-off current	$I_{CES}$		0	1200		25			70	µA
Gate-emitter leakage current	$I_{GES}$		20	0		25			200	nA
Internal gate resistance	$r_g$							None		Ω
Input capacitance	$C_{ies}$	0	10	25				4800		pF
Output capacitance	$C_{oes}$							170		pF
Reverse transfer capacitance	$C_{res}$							57		pF
Gate charge	$Q_g$	$V_{CC} = 600$ V	0/15		25	25		180		nC

#### Thermal

Thermal resistance junction to sink <sup>(2)</sup>	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						1,16		K/W
--	---------------	---------------------------------------	--	--	--	--	--	------	--	-----

#### Dynamic

Turn-on delay time	$t_{d(on)}$	$R_{gon} = 8 \Omega$ $R_{goff} = 8 \Omega$	$\pm 15$	600	25	25 125 150		77,6 77,8 77,4		ns
Rise time	$t_r$					25 125 150		10,4 12,8 13,8		ns
Turn-off delay time	$t_{d(off)}$					25 125 150		145,4 165 170,4		ns
Fall time	$t_f$					25 125 150		97,98 107,95 111,97		ns
Turn-on energy (per pulse)	$E_{on}$					25 125 150		1,47 1,95 2,06		mWs
Turn-off energy (per pulse)	$E_{off}$					25 125 150		1,65 2,14 2,26		mWs





Vincotech

# 10-R112PMA025M7-P630A70

datasheet

## Characteristic Values

Parameter	Symbol	Conditions					Values			Unit
			$V_{GE}$ [V] $V_{GS}$ [V]	$V_{CE}$ [V] $V_{DS}$ [V] $V_F$ [V]	$I_C$ [A] $I_D$ [A] $I_F$ [A]	$T_j$ [°C]	Min	Typ	Max	

### Inverter Diode

#### Static

Forward voltage	$V_F$				25	25 125 150		1,63 1,7 1,69	2,1 <sup>(1)</sup>	V
Reverse leakage current	$I_R$	$V_i = 1200$ V				25			35	µA

#### Thermal

Thermal resistance junction to sink <sup>(2)</sup>	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						1,54		K/W
--	---------------	---------------------------------------	--	--	--	--	--	------	--	-----

#### Dynamic

Peak recovery current	$I_{RM}$	$di/dt=2064$ A/µs $di/dt=1374$ A/µs $di/dt=1391$ A/µs	$\pm 15$	600	25	25 125 150		29,3 29,99 30,55		A
Reverse recovery time	$t_{rr}$					25 125 150		218,33 323,9 357,05		ns
Recovered charge	$Q_r$					25 125 150		2,64 3,89 4,28		µC
Reverse recovered energy	$E_{rec}$					25 125 150		0,971 1,51 1,68		mWs
Peak rate of fall of recovery current	$(di_{rr}/dt)_{max}$					25 125 150		490,19 298,63 281,65		A/µs



Vincotech

# 10-R112PMA025M7-P630A70

datasheet

## Characteristic Values

Parameter	Symbol	Conditions					Values			Unit
			$V_{GE}$ [V] $V_{GS}$ [V]	$V_{CE}$ [V] $V_{DS}$ [V] $V_F$ [V]	$I_C$ [A] $I_D$ [A] $I_F$ [A]	$T_j$ [°C]	Min	Typ	Max	

### Brake Switch

#### Static

Gate-emitter threshold voltage	$V_{GE(th)}$			10	0,0015	25	5,4	6	6,6	V
Collector-emitter saturation voltage	$V_{CEsat}$		15		15	25 125 150		1,7 1,95 2,01	2,1 <sup>(1)</sup>	V
Collector-emitter cut-off current	$I_{CES}$		0	1200		25			60	µA
Gate-emitter leakage current	$I_{GES}$		20	0		25			200	nA
Internal gate resistance	$r_g$							None		Ω
Input capacitance	$C_{ies}$	0	10	15	25			2900		pF
Output capacitance	$C_{oes}$							120		pF
Reverse transfer capacitance	$C_{res}$							34		pF
Gate charge	$Q_g$	$V_{CC} = 600$ V	0/15		15	25		110		nC

#### Thermal

Thermal resistance junction to sink <sup>(2)</sup>	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						1,6		K/W
--	---------------	---------------------------------------	--	--	--	--	--	-----	--	-----

#### Dynamic

Turn-on delay time	$t_{d(on)}$	$R_{gon} = 32$ Ω $R_{goff} = 32$ Ω	0/15	700	15	25 125 150		96,72 89,85 88,25		ns
Rise time	$t_r$					25 125 150		57,6 61,9 62,67		ns
Turn-off delay time	$t_{d(off)}$					25 125 150		285,74 321,39 329,34		ns
Fall time	$t_f$					25 125 150		110,4 141,54 142,62		ns
Turn-on energy (per pulse)	$E_{on}$					25 125 150		1,8 2,29 2,43		mWs
Turn-off energy (per pulse)	$E_{off}$					25 125 150		1,22 1,69 1,82		mWs



Vincotech

# 10-R112PMA025M7-P630A70

datasheet

## Characteristic Values

Parameter	Symbol	Conditions					Values			Unit
			$V_{GE}$ [V] $V_{GS}$ [V]	$V_{CE}$ [V] $V_{DS}$ [V] $V_F$ [V]	$I_C$ [A] $I_D$ [A] $I_F$ [A]	$T_j$ [°C]	Min	Typ	Max	

### Brake Diode

#### Static

Forward voltage	$V_F$				15	25 125 150		1,63 1,74 1,73	1,9 <sup>(1)</sup>	V
Reverse leakage current	$I_R$	$V_r = 1200$ V				25			30	µA

#### Thermal

Thermal resistance junction to sink <sup>(2)</sup>	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						2,11		K/W
--	---------------	---------------------------------------	--	--	--	--	--	------	--	-----

#### Dynamic

Peak recovery current	$I_{RM}$	$di/dt=231$ A/µs $di/dt=202$ A/µs $di/dt=166$ A/µs	0/15	700	15	25 125 150		9,32 10,62 11,01		A
Reverse recovery time	$t_{rr}$					25 125 150		228,66 354,63 389,27		ns
Recovered charge	$Q_r$					25 125 150		1,21 2 2,23		µC
Reverse recovered energy	$E_{rec}$					25 125 150		0,445 0,811 0,934		mWs
Peak rate of fall of recovery current	$(di_{rr}/dt)_{max}$					25 125 150		83,16 53,38 49,08		A/µs



Vincotech

# 10-R112PMA025M7-P630A70

datasheet

## Characteristic Values

Parameter	Symbol	Conditions					Values			Unit
			$V_{GE}$ [V] $V_{GS}$ [V]	$V_{CE}$ [V] $V_{DS}$ [V] $V_F$ [V]	$I_C$ [A] $I_D$ [A] $I_F$ [A]	$T_j$ [°C]	Min	Typ	Max	

### Rectifier Diode

#### Static

Forward voltage	$V_F$				8	25 125		0,996 0,907	1,21 <sup>(1)</sup> 1,1 <sup>(1)</sup>	V
Reverse leakage current	$I_R$	$V_r = 1600$ V				25			50	μA

#### Thermal

Thermal resistance junction to sink <sup>(2)</sup>	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						1,59		K/W
--	---------------	---------------------------------------	--	--	--	--	--	------	--	-----

### Thermistor

#### Static

Rated resistance	$R$					25		22		kΩ
Deviation of R100	$\Delta_{R/R}$	$R_{100} = 1484$ Ω				100	-5		5	%
Power dissipation	$P$					25		130		mW
Power dissipation constant	$d$					25		1,5		mW/K
B-value	$B_{(25/50)}$	Tol. ±1 %						3962		K
B-value	$B_{(25/100)}$	Tol. ±1 %						4000		K
Vincotech Thermistor Reference									I	

<sup>(1)</sup> Value at chip level

<sup>(2)</sup> Only valid with pre-applied Vincotech thermal interface material.



Vincotech

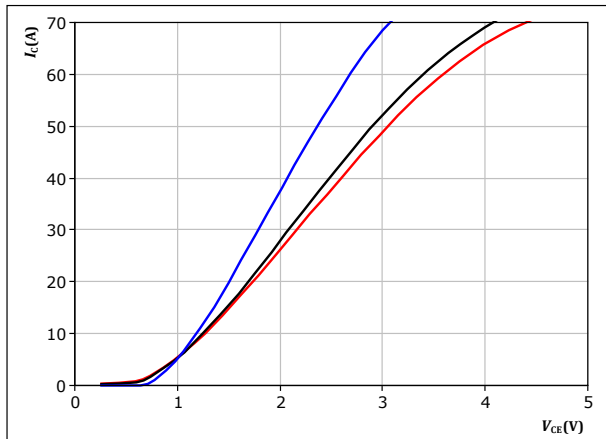
# 10-R112PMA025M7-P630A70 datasheet

## Inverter Switch Characteristics

figure 1. IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$

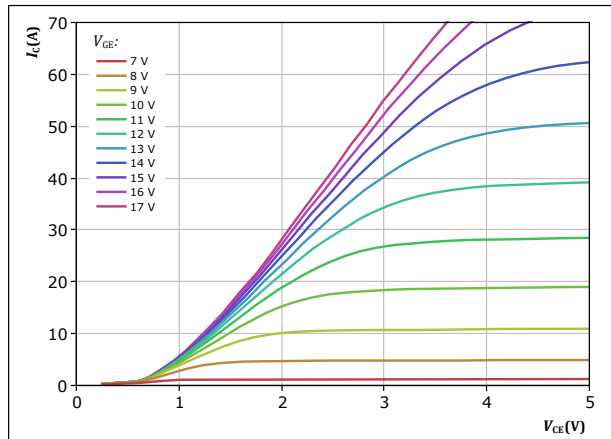


$t_p = 250 \mu s$   
 $V_{GE} = 15 V$   
 $T_j: 25 ^\circ C$   
 $125 ^\circ C$   
 $150 ^\circ C$

figure 2. IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$

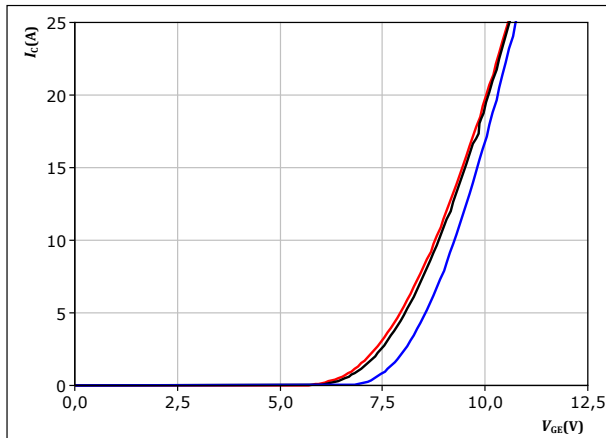


$t_p = 250 \mu s$   
 $T_j = 150 ^\circ C$   
 $V_{GE}$  from 7 V to 17 V in steps of 1 V

figure 3. IGBT

Typical transfer characteristics

$$I_C = f(V_{GE})$$

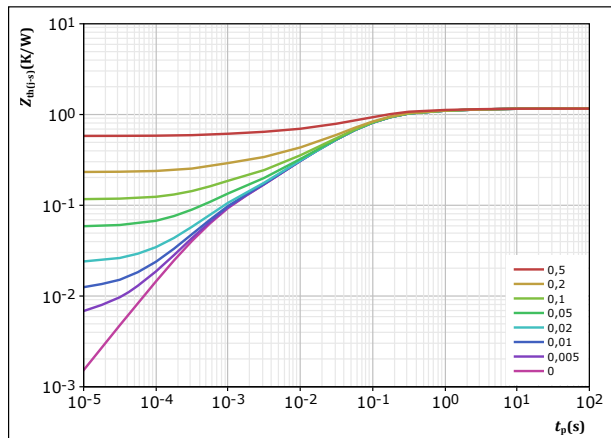


$t_p = 250 \mu s$   
 $V_{CE} = 10 V$   
 $T_j: 25 ^\circ C$   
 $125 ^\circ C$   
 $150 ^\circ C$

figure 4. IGBT

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D = t_p / T$   
 $R_{th(j-s)} = 1,162 K/W$   
IGBT thermal model values  

$R (K/W)$	$\tau (s)$
5,33E-02	3,54E+00
1,07E-01	5,75E-01
5,05E-01	1,04E-01
2,68E-01	3,30E-02
1,51E-01	7,35E-03
7,80E-02	6,52E-04



Vincotech

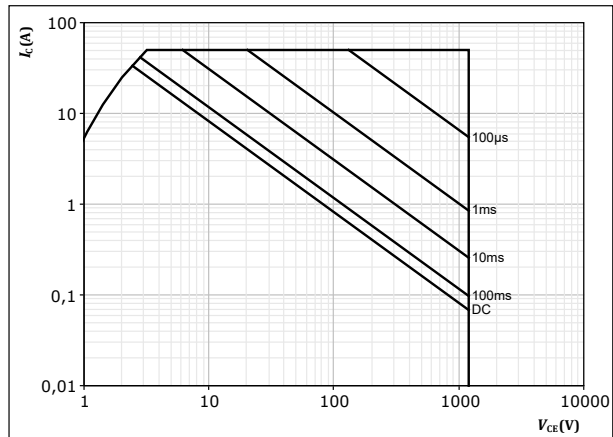
# 10-R112PMA025M7-P630A70 datasheet

## Inverter Switch Characteristics

figure 5. IGBT

Safe operating area

$$I_C = f(V_{CE})$$



$D =$  single pulse

$T_s = 80$  °C

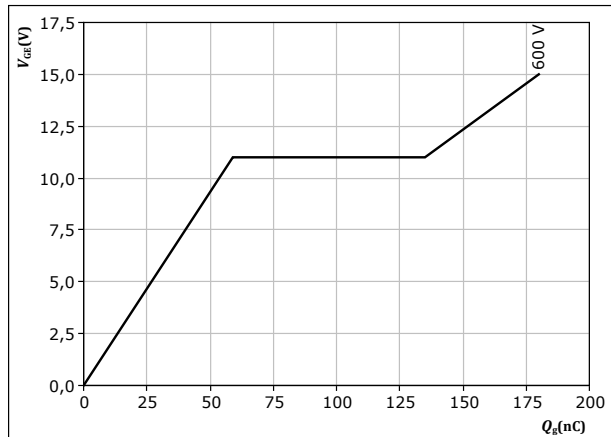
$V_{GE} = 15$  V

$T_j = T_{jmax}$

figure 6. IGBT

Gate voltage vs gate charge

$$V_{GE} = f(Q_g)$$



$I_C = 25$  A

$T_j = 25$  °C



Vincotech

## Inverter Diode Characteristics

figure 7.

FWD

Typical forward characteristics

$$I_F = f(V_F)$$

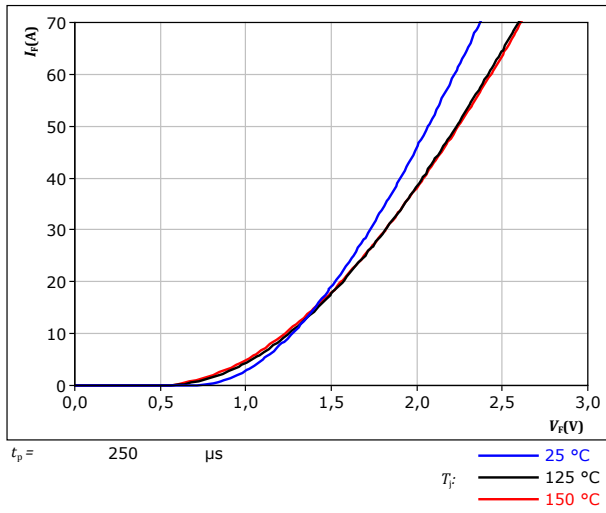
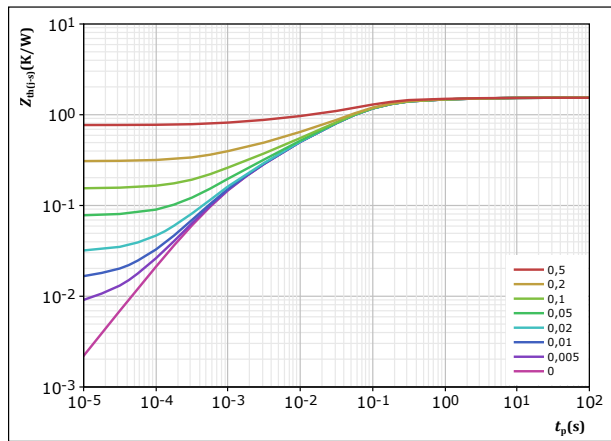


figure 8.

FWD

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D =$	$t_p / T$
$R_{th(j-s)} =$	1,539 K/W
FWD thermal model values	
$R$ (K/W)	$\tau$ (s)
4,69E-02	5,05E+00
1,06E-01	7,09E-01
5,57E-01	1,01E-01
4,68E-01	3,22E-02
2,35E-01	5,52E-03
8,77E-02	1,01E-03
4,01E-02	5,52E-04



Vincotech

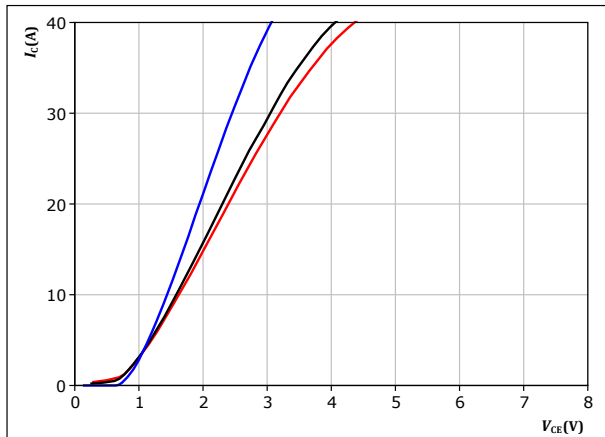
# 10-R112PMA025M7-P630A70 datasheet

## Brake Switch Characteristics

figure 9. IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$

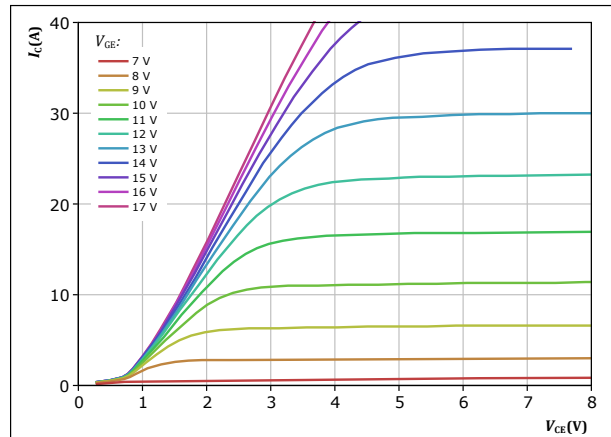


$t_p = 250 \mu s$   
 $V_{GE} = 15 V$   
 $T_j: 25^\circ C$   
 $125^\circ C$   
 $150^\circ C$

figure 10. IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$

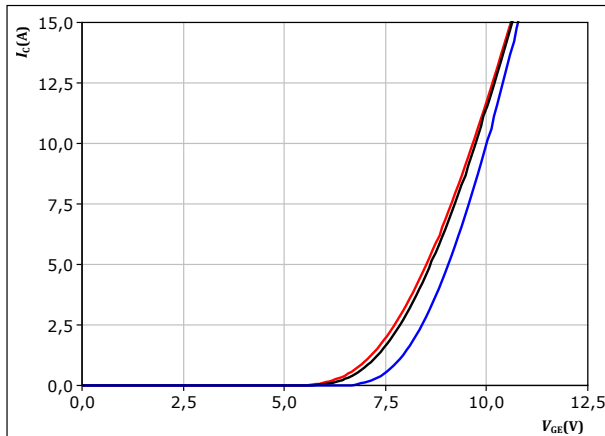


$t_p = 250 \mu s$   
 $T_j = 150^\circ C$   
 $V_{GE}$  from 7 V to 17 V in steps of 1 V

figure 11. IGBT

Typical transfer characteristics

$$I_C = f(V_{GE})$$

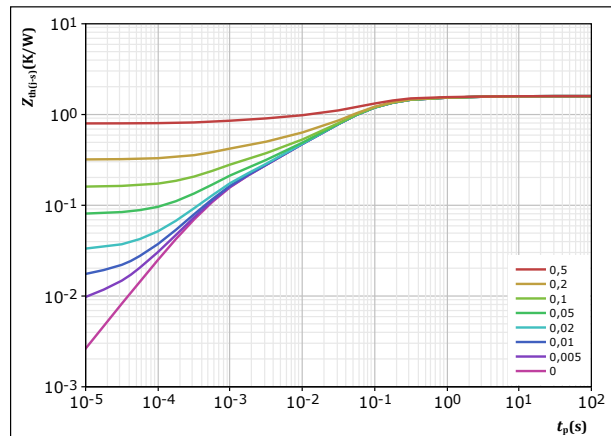


$t_p = 250 \mu s$   
 $V_{CE} = 10 V$   
 $T_j: 25^\circ C$   
 $125^\circ C$   
 $150^\circ C$

figure 12. IGBT

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D = t_p / T$   
 $R_{th(j-s)} = 1,595 K/W$   
IGBT thermal model values  

$R (K/W)$	$\tau (s)$
4,90E-02	4,40E+00
1,40E-01	5,34E-01
8,04E-01	8,02E-02
2,98E-01	2,57E-02
1,69E-01	5,09E-03
1,35E-01	6,41E-04





Vincotech

# 10-R112PMA025M7-P630A70 datasheet

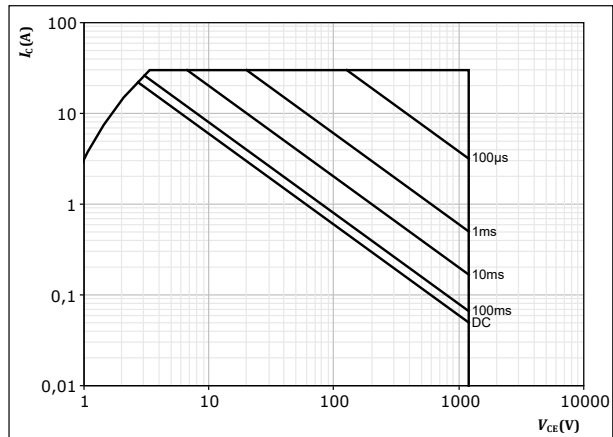
## Brake Switch Characteristics

figure 13.

IGBT

Safe operating area

$$I_C = f(V_{CE})$$



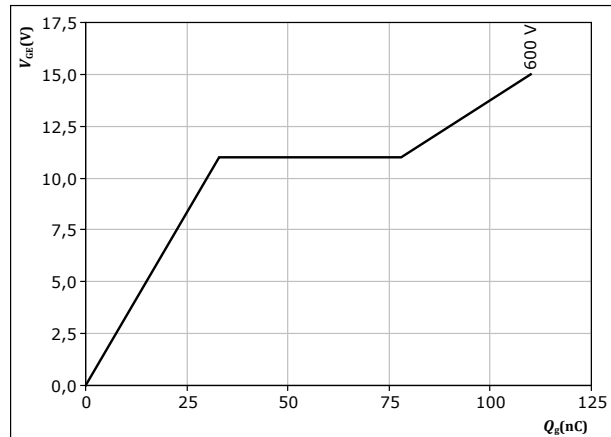
$D =$  single pulse  
 $T_s = 80$  °C  
 $V_{GE} = 15$  V  
 $T_j = T_{jmax}$

figure 14.

IGBT

Gate voltage vs gate charge

$$V_{GE} = f(Q_g)$$



$I_C = 15$  A  
 $T_j = 25$  °C



Vincotech

## Brake Diode Characteristics

figure 15.

FWD

Typical forward characteristics

$$I_F = f(V_F)$$

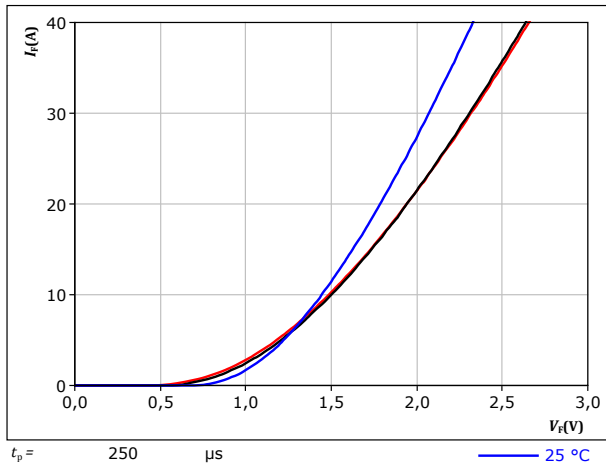
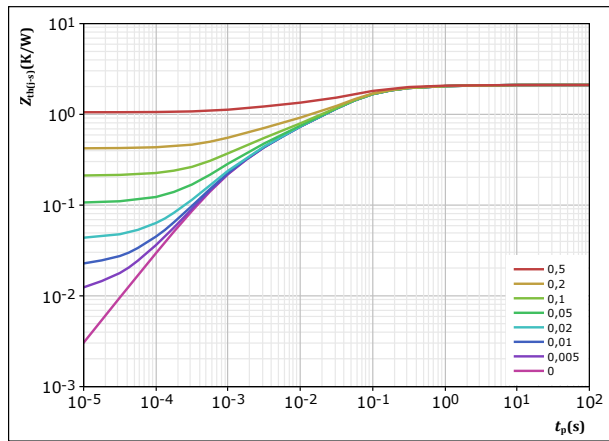


figure 16.

FWD

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D =$	$t_p / T$
$R_{th(j-s)} =$	2,108 K/W
FWD thermal model values	
$R$ (K/W)	$\tau$ (s)
8,99E-02	2,33E+00
4,04E-01	1,91E-01
1,05E+00	4,49E-02
3,39E-01	6,08E-03
2,29E-01	1,02E-03



Vincotech

Rectifier Diode Characteristics

figure 17. Rectifier

Typical forward characteristics

$I_F = f(V_F)$

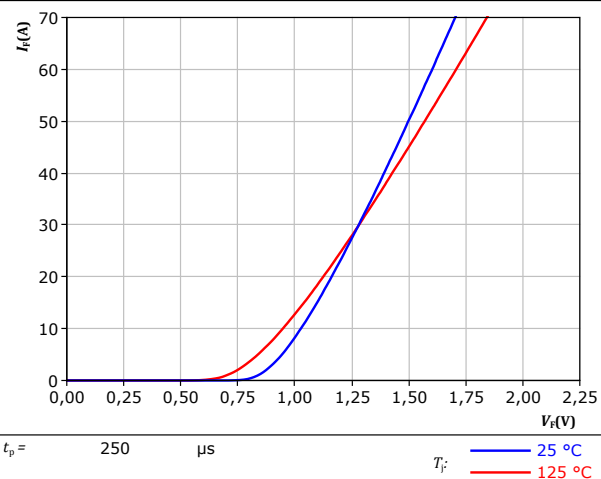
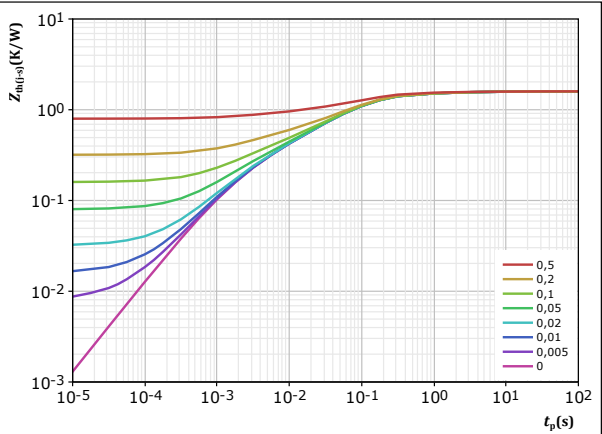


figure 18. Rectifier

Transient thermal impedance as a function of pulse width

$Z_{th(j-s)} = f(t_p)$



$D =$	$t_p / T$	
$R_{th(j-s)} =$	1,594	K/W
Rectifier thermal model values		
$R$ (K/W)	$\tau$ (s)	
3,44E-02	9,66E+00	
1,12E-01	1,22E+00	
5,81E-01	1,45E-01	
4,89E-01	5,05E-02	
2,38E-01	9,26E-03	
1,22E-01	1,79E-03	
1,81E-02	7,88E-04	



Vincotech

**10-R112PMA025M7-P630A70**  
datasheet

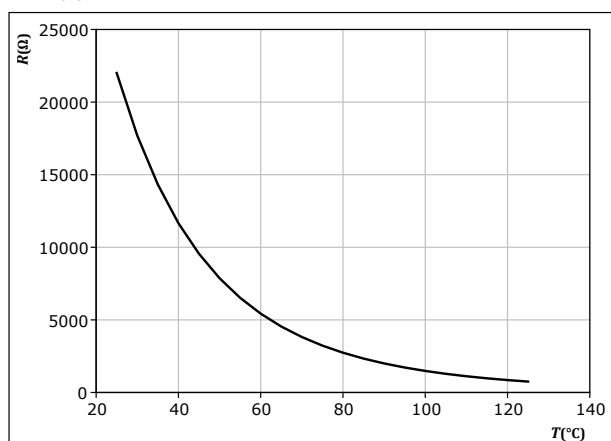
## Thermistor Characteristics

figure 19.

Thermistor

Typical NTC characteristic as function of temperature

$$R_T = f(T)$$





Vincotech

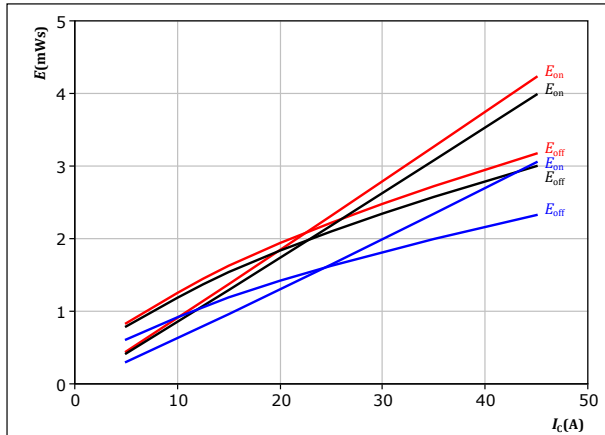
# 10-R112PMA025M7-P630A70 datasheet

## Inverter Switching Characteristics

figure 20. IGBT

Typical switching energy losses as a function of collector current

$$E = f(I_c)$$



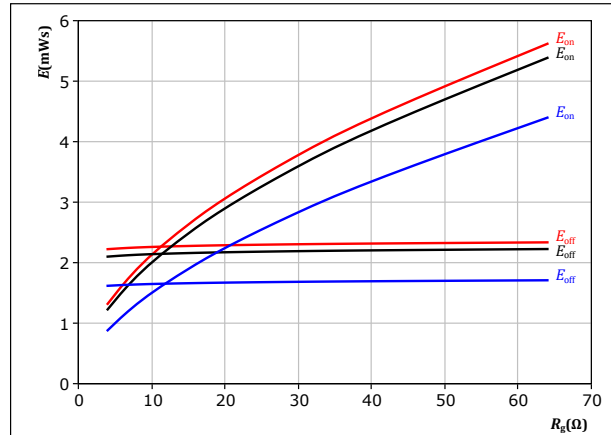
With an inductive load at

$V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $R_{gon} = 8 \text{ } \Omega$   
 $R_{goff} = 8 \text{ } \Omega$   
 $T_j: 25 \text{ } ^\circ\text{C}$   
 $125 \text{ } ^\circ\text{C}$   
 $150 \text{ } ^\circ\text{C}$

figure 21. IGBT

Typical switching energy losses as a function of IGBT turn on gate resistor

$$E = f(R_g)$$



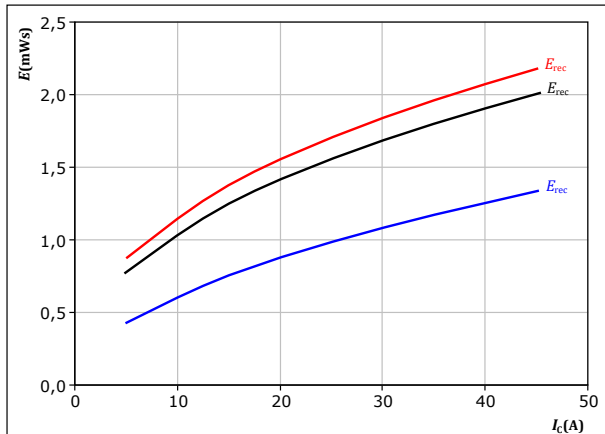
With an inductive load at

$V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $I_c = 25 \text{ A}$   
 $T_j: 25 \text{ } ^\circ\text{C}$   
 $125 \text{ } ^\circ\text{C}$   
 $150 \text{ } ^\circ\text{C}$

figure 22. FWD

Typical reverse recovered energy loss as a function of collector current

$$E_{rec} = f(I_c)$$



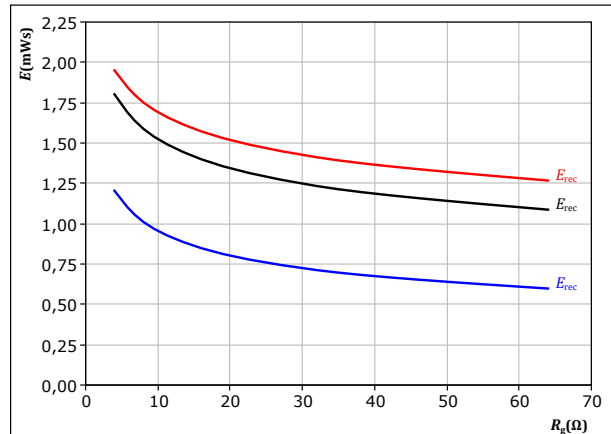
With an inductive load at

$V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $R_{gon} = 8 \text{ } \Omega$   
 $T_j: 25 \text{ } ^\circ\text{C}$   
 $125 \text{ } ^\circ\text{C}$   
 $150 \text{ } ^\circ\text{C}$

figure 23. FWD

Typical reverse recovered energy loss as a function of IGBT turn on gate resistor

$$E_{rec} = f(R_g)$$



With an inductive load at

$V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $I_c = 25 \text{ A}$   
 $T_j: 25 \text{ } ^\circ\text{C}$   
 $125 \text{ } ^\circ\text{C}$   
 $150 \text{ } ^\circ\text{C}$



Vincotech

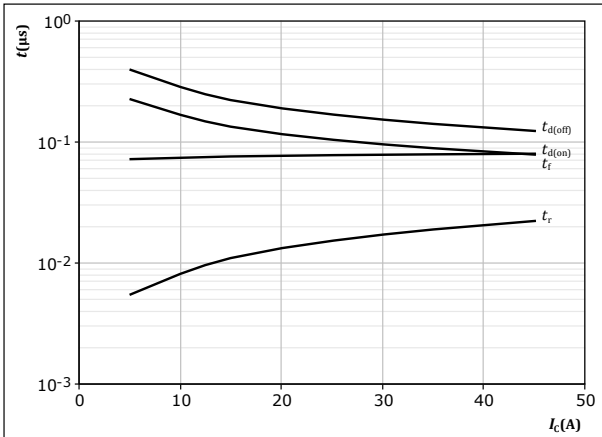
# 10-R112PMA025M7-P630A70 datasheet

## Inverter Switching Characteristics

figure 24.

IGBT

Typical switching times as a function of collector current  
 $t = f(I_c)$



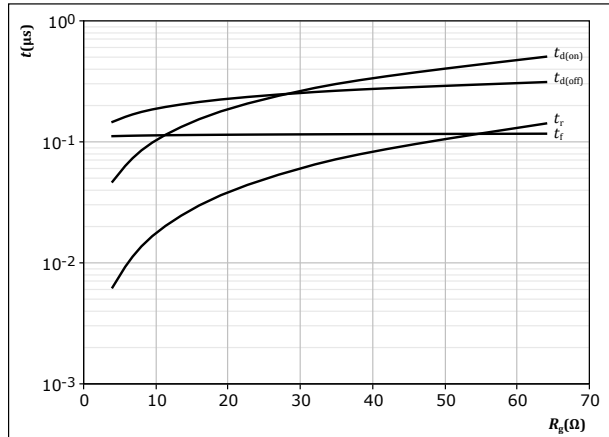
With an inductive load at

$T_j = 150$  °C  
 $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 8$   $\Omega$   
 $R_{goff} = 8$   $\Omega$

figure 25.

IGBT

Typical switching times as a function of IGBT turn on gate resistor  
 $t = f(R_g)$



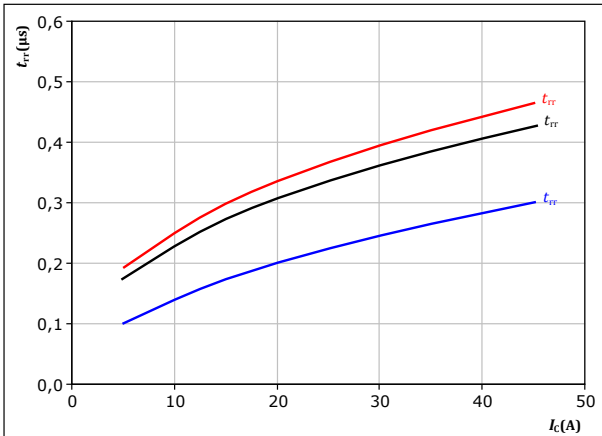
With an inductive load at

$T_j = 150$  °C  
 $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 25$  A

figure 26.

FWD

Typical reverse recovery time as a function of collector current  
 $t_{rr} = f(I_c)$



With an inductive load at

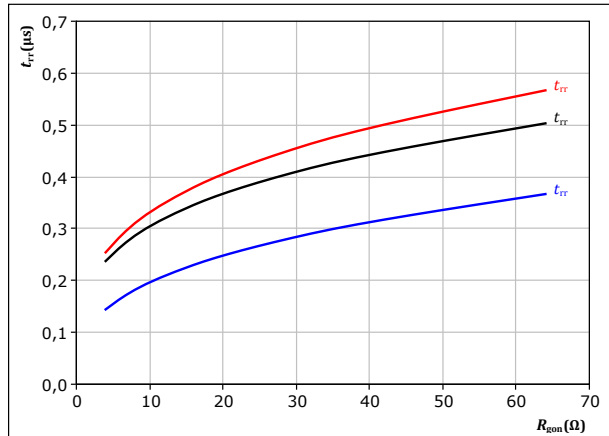
$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 8$   $\Omega$

$T_j$ : 25 °C  
125 °C  
150 °C

figure 27.

FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor  
 $t_{rr} = f(R_{gon})$



With an inductive load at

$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 25$  A

$T_j$ : 25 °C  
125 °C  
150 °C



Vincotech

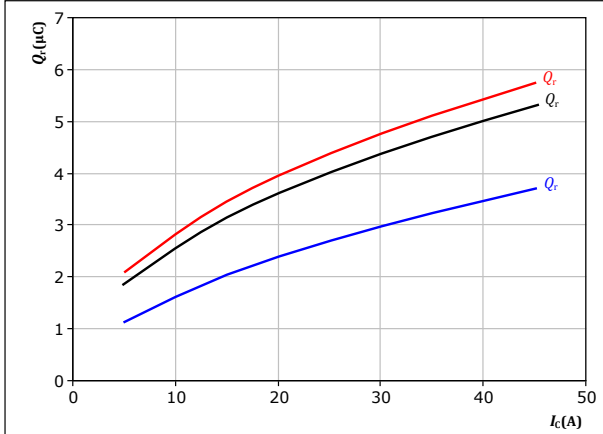
## Inverter Switching Characteristics

figure 28.

FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$



With an inductive load at

$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 8$  Ω

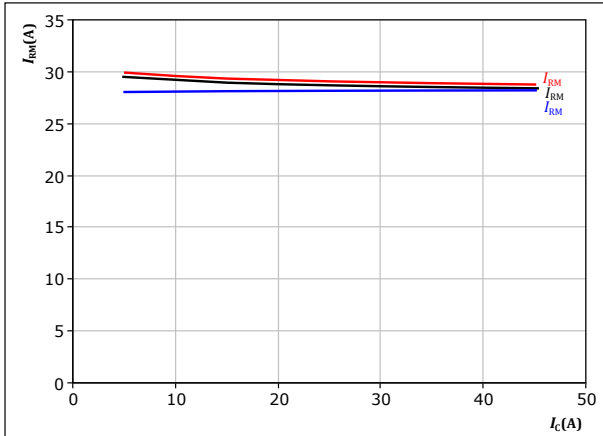
$T_j$ : 25 °C  
125 °C  
150 °C

figure 30.

FWD

Typical peak reverse recovery current as a function of collector current

$$I_{RM} = f(I_c)$$



With an inductive load at

$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 8$  Ω

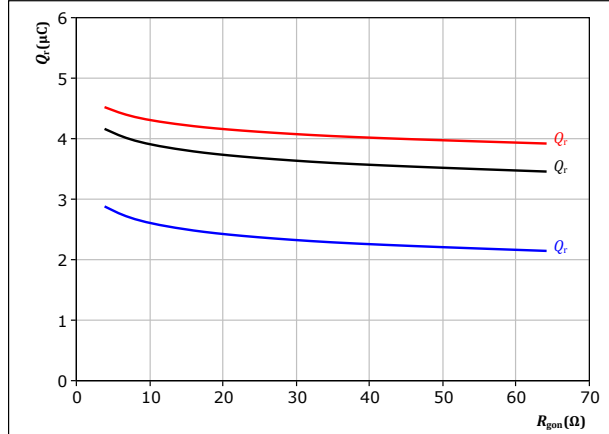
$T_j$ : 25 °C  
125 °C  
150 °C

figure 29.

FWD

Typical recovered charge as a function of IGBT turn on gate resistor

$$Q_r = f(R_{gon})$$



With an inductive load at

$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 25$  A

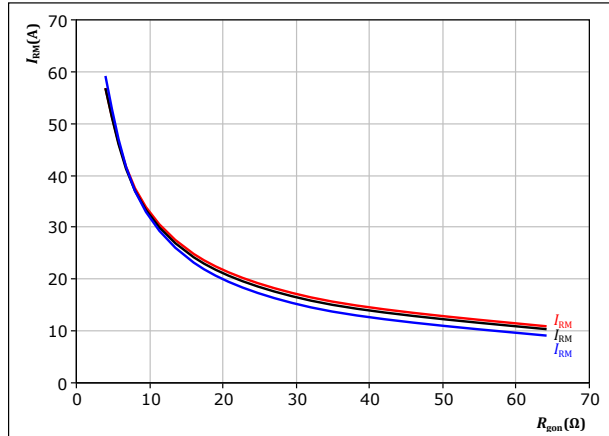
$T_j$ : 25 °C  
125 °C  
150 °C

figure 31.

FWD

Typical peak reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RM} = f(R_{gon})$$



With an inductive load at

$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 25$  A

$T_j$ : 25 °C  
125 °C  
150 °C



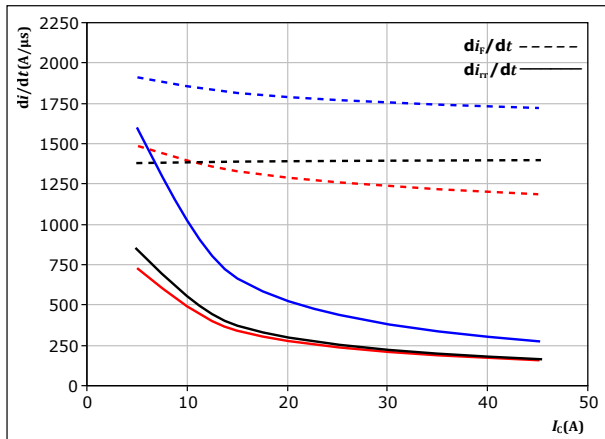
Vincotech

# 10-R112PMA025M7-P630A70 datasheet

## Inverter Switching Characteristics

figure 32. FWD

Typical rate of fall of forward and reverse recovery current as a function of collector current  
 $di_f/dt, di_r/dt = f(I_C)$



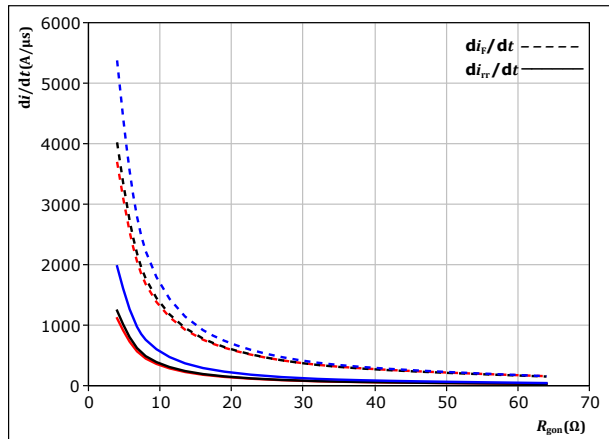
With an inductive load at

$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 8$   $\Omega$

$T_j = 25$  °C  
125 °C  
150 °C

figure 33. FWD

Typical rate of fall of forward and reverse recovery current as a function of turn on gate resistor  
 $di_f/dt, di_r/dt = f(R_{gon})$



With an inductive load at

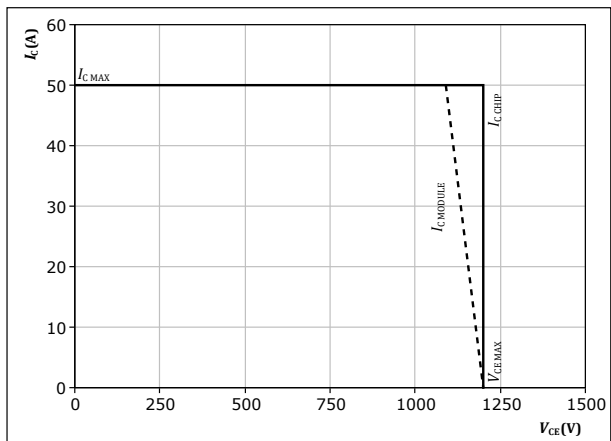
$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_C = 25$  A

$T_j = 25$  °C  
125 °C  
150 °C

figure 34. IGBT

Reverse bias safe operating area

$I_C = f(V_{CE})$



At  $T_j = 150$  °C  
 $R_{gon} = 8$   $\Omega$   
 $R_{goff} = 8$   $\Omega$





Vincotech

# 10-R112PMA025M7-P630A70 datasheet

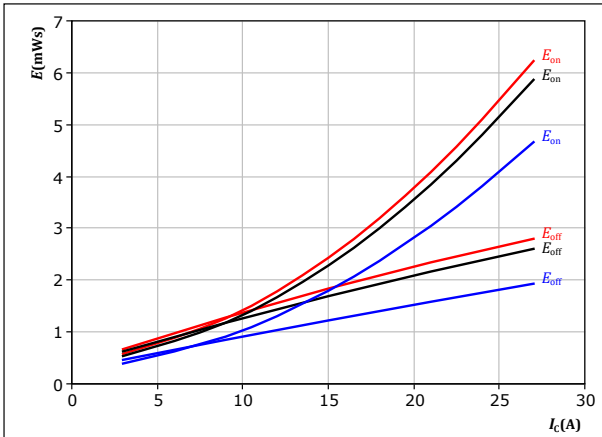
## Brake Switching Characteristics

figure 35.

IGBT

Typical switching energy losses as a function of collector current

$$E = f(I_c)$$



With an inductive load at

$V_{CE} = 700$  V  
 $V_{GE} = 0/15$  V  
 $R_{gon} = 32$   $\Omega$   
 $R_{goff} = 32$   $\Omega$

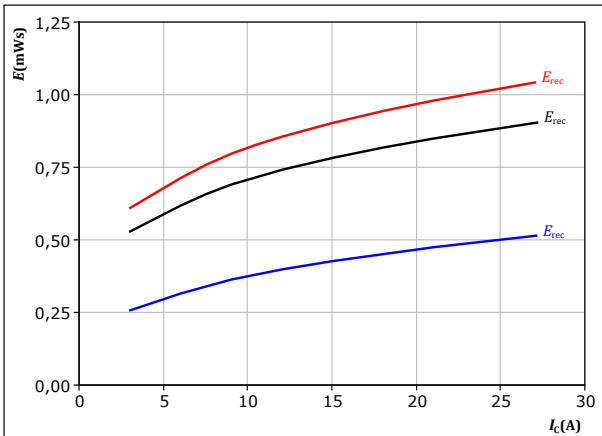
$T_j$ :  
— 25 °C  
— 125 °C  
— 150 °C

figure 37.

FWD

Typical reverse recovered energy loss as a function of collector current

$$E_{rec} = f(I_c)$$



With an inductive load at

$V_{CE} = 700$  V  
 $V_{GE} = 0/15$  V  
 $R_{gon} = 32$   $\Omega$

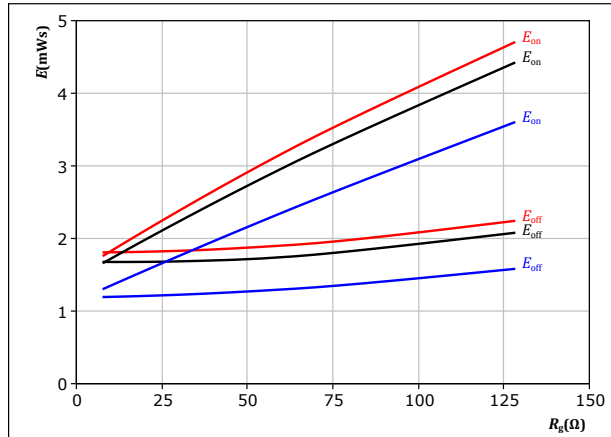
$T_j$ :  
— 25 °C  
— 125 °C  
— 150 °C

figure 36.

IGBT

Typical switching energy losses as a function of IGBT turn on gate resistor

$$E = f(R_g)$$



With an inductive load at

$V_{CE} = 700$  V  
 $V_{GE} = 0/15$  V  
 $I_c = 15$  A

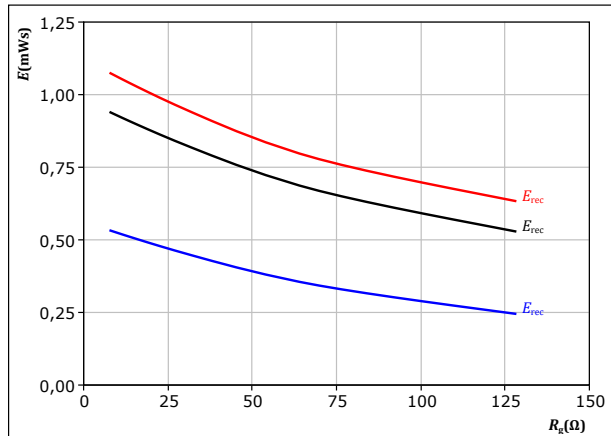
$T_j$ :  
— 25 °C  
— 125 °C  
— 150 °C

figure 38.

FWD

Typical reverse recovered energy loss as a function of IGBT turn on gate resistor

$$E_{rec} = f(R_g)$$



With an inductive load at

$V_{CE} = 700$  V  
 $V_{GE} = 0/15$  V  
 $I_c = 15$  A

$T_j$ :  
— 25 °C  
— 125 °C  
— 150 °C



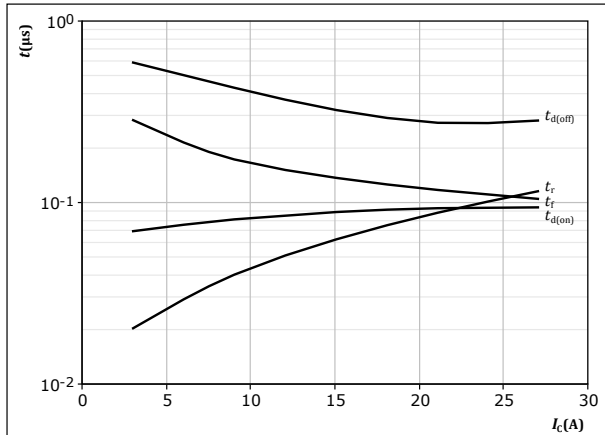
Vincotech

# 10-R112PMA025M7-P630A70 datasheet

## Brake Switching Characteristics

figure 39. IGBT

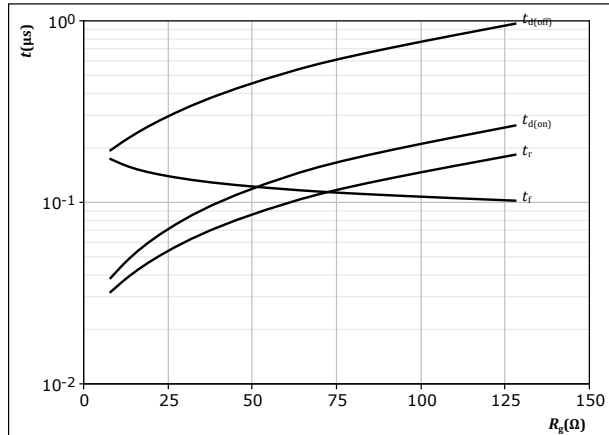
Typical switching times as a function of collector current  
 $t = f(I_c)$



With an inductive load at  
 $T_j = 150$  °C  
 $V_{CE} = 700$  V  
 $V_{GE} = 0/15$  V  
 $R_{gon} = 32$   $\Omega$   
 $R_{goff} = 32$   $\Omega$

figure 40. IGBT

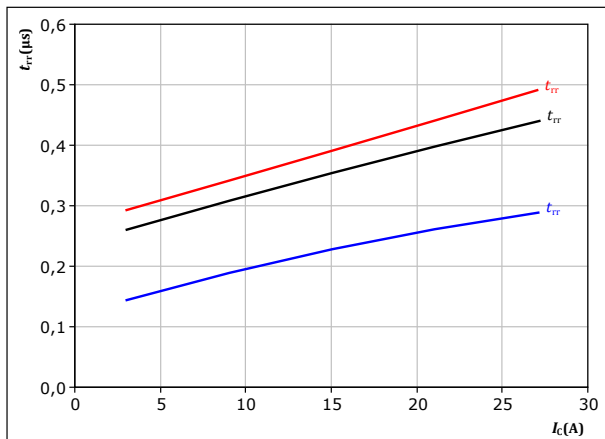
Typical switching times as a function of IGBT turn on gate resistor  
 $t = f(R_g)$



With an inductive load at  
 $T_j = 150$  °C  
 $V_{CE} = 700$  V  
 $V_{GE} = 0/15$  V  
 $I_c = 15$  A

figure 41. FWD

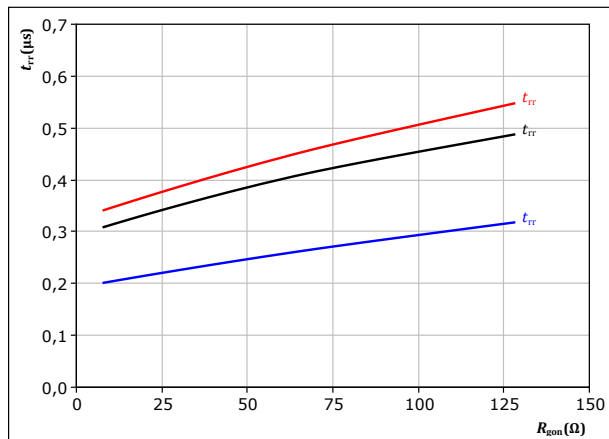
Typical reverse recovery time as a function of collector current  
 $t_{rr} = f(I_c)$



With an inductive load at  
 $V_{CE} = 700$  V  
 $V_{GE} = 0/15$  V  
 $R_{gon} = 32$   $\Omega$   
 $T_j$ : 25 °C (blue), 125 °C (black), 150 °C (red)

figure 42. FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor  
 $t_{rr} = f(R_{gon})$



With an inductive load at  
 $V_{CE} = 700$  V  
 $V_{GE} = 0/15$  V  
 $I_c = 15$  A  
 $T_j$ : 25 °C (blue), 125 °C (black), 150 °C (red)



Vincotech

# 10-R112PMA025M7-P630A70 datasheet

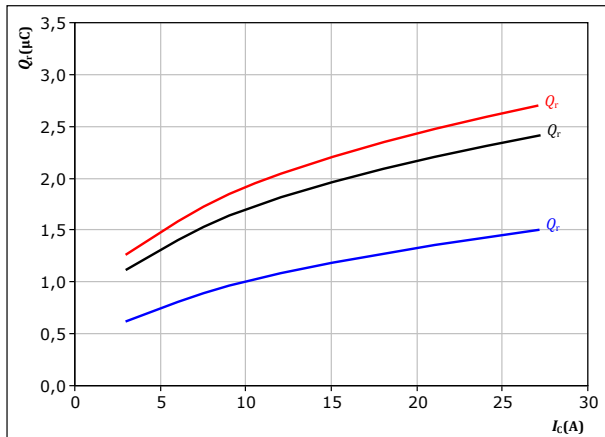
## Brake Switching Characteristics

figure 43.

FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$



With an inductive load at

$V_{CE} = 700$  V  
 $V_{GE} = 0/15$  V  
 $R_{gon} = 32$  Ω

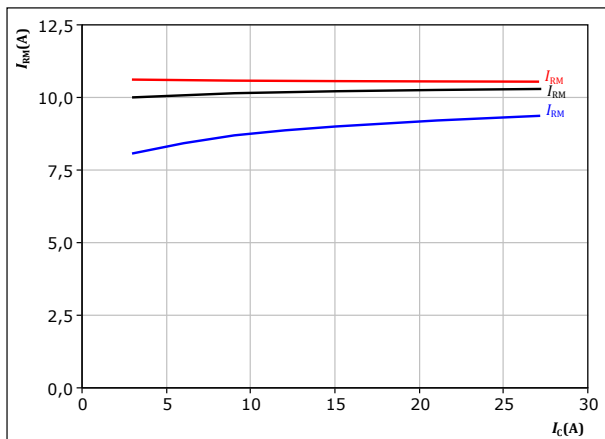
$T_j$ :  
— 25 °C  
— 125 °C  
— 150 °C

figure 45.

FWD

Typical peak reverse recovery current as a function of collector current

$$I_{RM} = f(I_c)$$



With an inductive load at

$V_{CE} = 700$  V  
 $V_{GE} = 0/15$  V  
 $R_{gon} = 32$  Ω

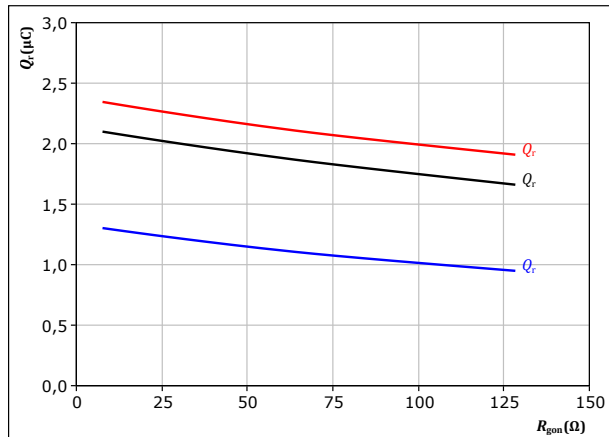
$T_j$ :  
— 25 °C  
— 125 °C  
— 150 °C

figure 44.

FWD

Typical recovered charge as a function of IGBT turn on gate resistor

$$Q_r = f(R_{gon})$$



With an inductive load at

$V_{CE} = 700$  V  
 $V_{GE} = 0/15$  V  
 $I_c = 15$  A

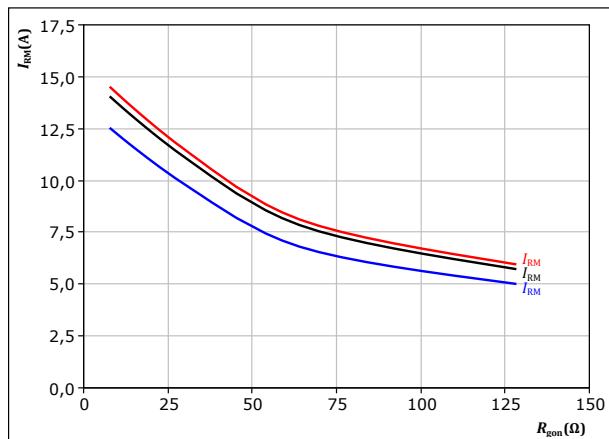
$T_j$ :  
— 25 °C  
— 125 °C  
— 150 °C

figure 46.

FWD

Typical peak reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RM} = f(R_{gon})$$



With an inductive load at

$V_{CE} = 700$  V  
 $V_{GE} = 0/15$  V  
 $I_c = 15$  A

$T_j$ :  
— 25 °C  
— 125 °C  
— 150 °C



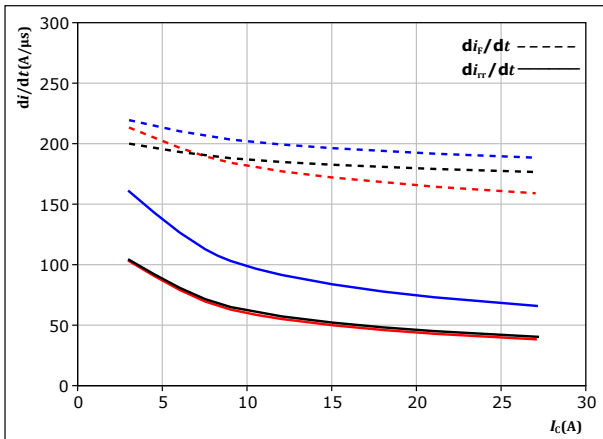
Vincotech

10-R112PMA025M7-P630A70  
datasheet

## Brake Switching Characteristics

figure 47. FWD

Typical rate of fall of forward and reverse recovery current as a function of collector current  
 $di_f/dt, di_r/dt = f(I_C)$



With an inductive load at

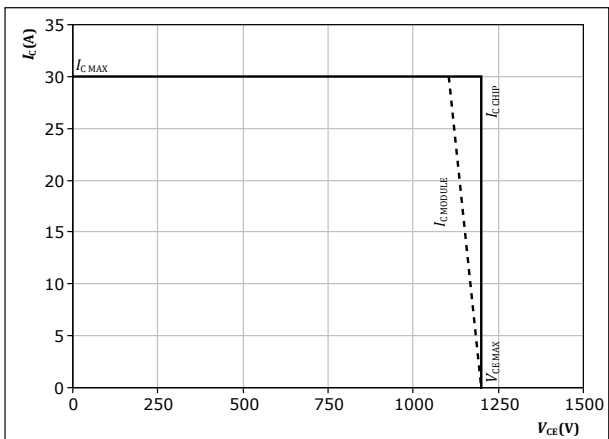
$V_{CE} = 700$  V  
 $V_{GE} = 0/15$  V  
 $R_{gon} = 32$   $\Omega$

$T_j$ :  
— 25 °C  
— 125 °C  
— 150 °C

figure 49. IGBT

Reverse bias safe operating area

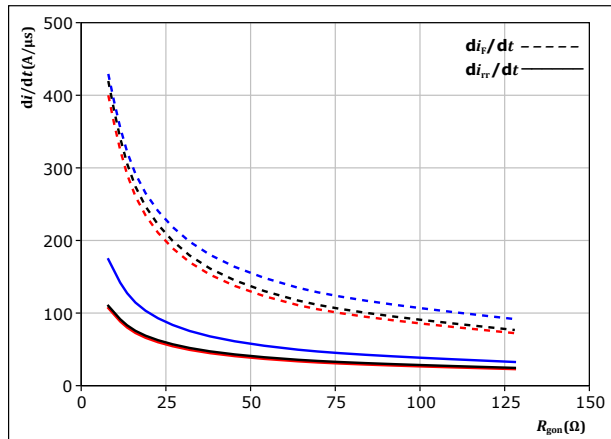
$I_C = f(V_{CE})$



At  $T_j = 150$  °C  
 $R_{gon} = 32$   $\Omega$   
 $R_{goff} = 32$   $\Omega$

figure 48. FWD

Typical rate of fall of forward and reverse recovery current as a function of turn on gate resistor  
 $di_f/dt, di_r/dt = f(R_{gon})$



With an inductive load at

$V_{CE} = 700$  V  
 $V_{GE} = 0/15$  V  
 $I_C = 15$  A

$T_j$ :  
— 25 °C  
— 125 °C  
— 150 °C

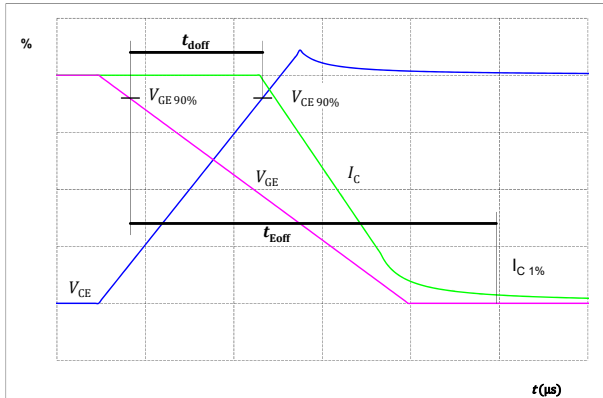


Vincotech

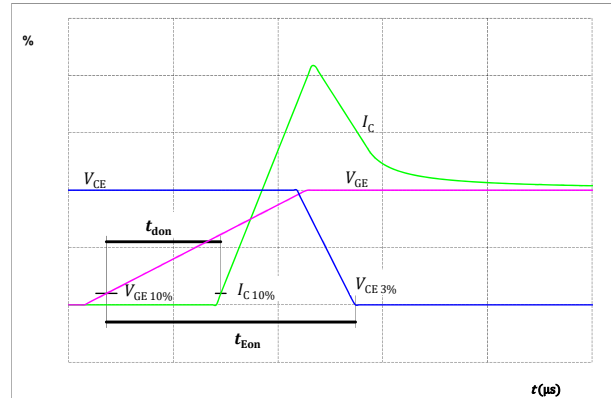
# 10-R112PMA025M7-P630A70 datasheet

## Switching Definitions

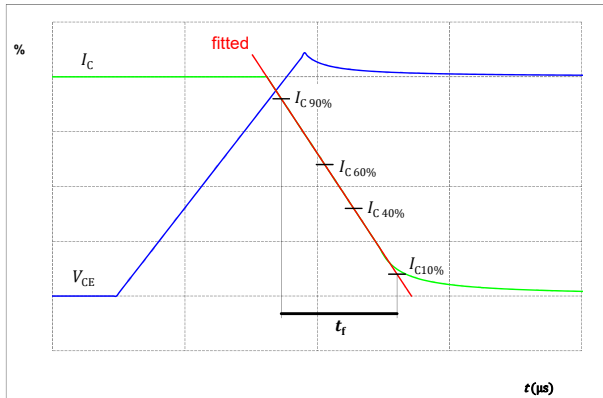
**figure 50.** IGBT  
Turn-off Switching Waveforms & definition of  $t_{doff}$ ,  $t_{Eoff}$  ( $t_{Eoff}$  = integrating time for  $E_{off}$ )



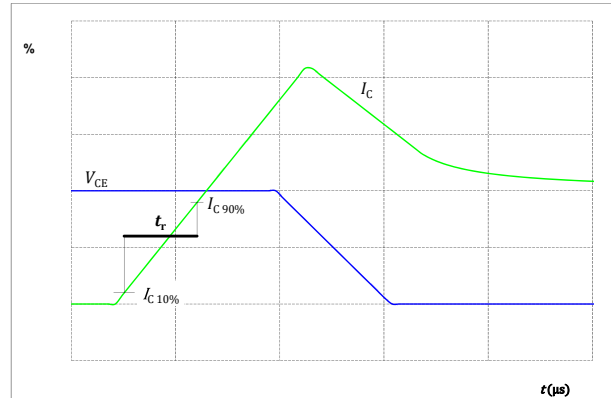
**figure 51.** IGBT  
Turn-on Switching Waveforms & definition of  $t_{don}$ ,  $t_{Eon}$  ( $t_{Eon}$  = integrating time for  $E_{on}$ )



**figure 52.** IGBT  
Turn-off Switching Waveforms & definition of  $t_f$



**figure 53.** IGBT  
Turn-on Switching Waveforms & definition of  $t_r$





Vincotech

## Switching Definitions

figure 54.

FWD

Turn-off Switching Waveforms & definition of  $t_{rr}$



figure 55.

FWD

Turn-on Switching Waveforms & definition of  $t_{Qr}$  ( $t_{Qr}$  = integrating time for  $Q_r$ )





Vincotech

# 10-R112PMA025M7-P630A70

datasheet

Ordering Code	
Version	Ordering Code
Without thermal paste	10-R112PMA025M7-P630A70
With thermal paste (5,2 W/mK, PTM6000HV)	10-R112PMA025M7-P630A70-/7/

Marking					
	Text	Name NN-NNNNNNNNNNNNNNNN- TTTTIVV	Date code WWYY	UL & VIN UL VIN	Lot LLLLL
	Datamatrix	Type&Ver TTTTIVV	Lot number LLLLL	Serial SSSS	Date code WWYY

# Outline

Pin table [mm]

Pin	X	Y	Function
1	53	0	ACIn2
2	46	0	Br
3	39,5	0	DC-Rect
4	32,5	0	DC+Rect
5	28,1	0	DC+Inv
6	18	0	G15
7	15	0	DC-3
8	12	0	G13
9	9	0	DC-2
10	3	0	G11
11	0	0	DC-1
12	0	7	G12
13	3	7	Ph1
14	8,5	7	G14
15	11,5	7	Ph2
16	17	7	G16
17	20	7	Ph3
18	33	7	Therm1
19	36	7	DC-Br
20	39	7	G27
21	46	7	ACIn1
22	53	7	ACIn3

Top view of the component showing pin positions 1 through 22. The width is 26.5 mm. A coordinate system (X, Y) is shown at the top left pin.

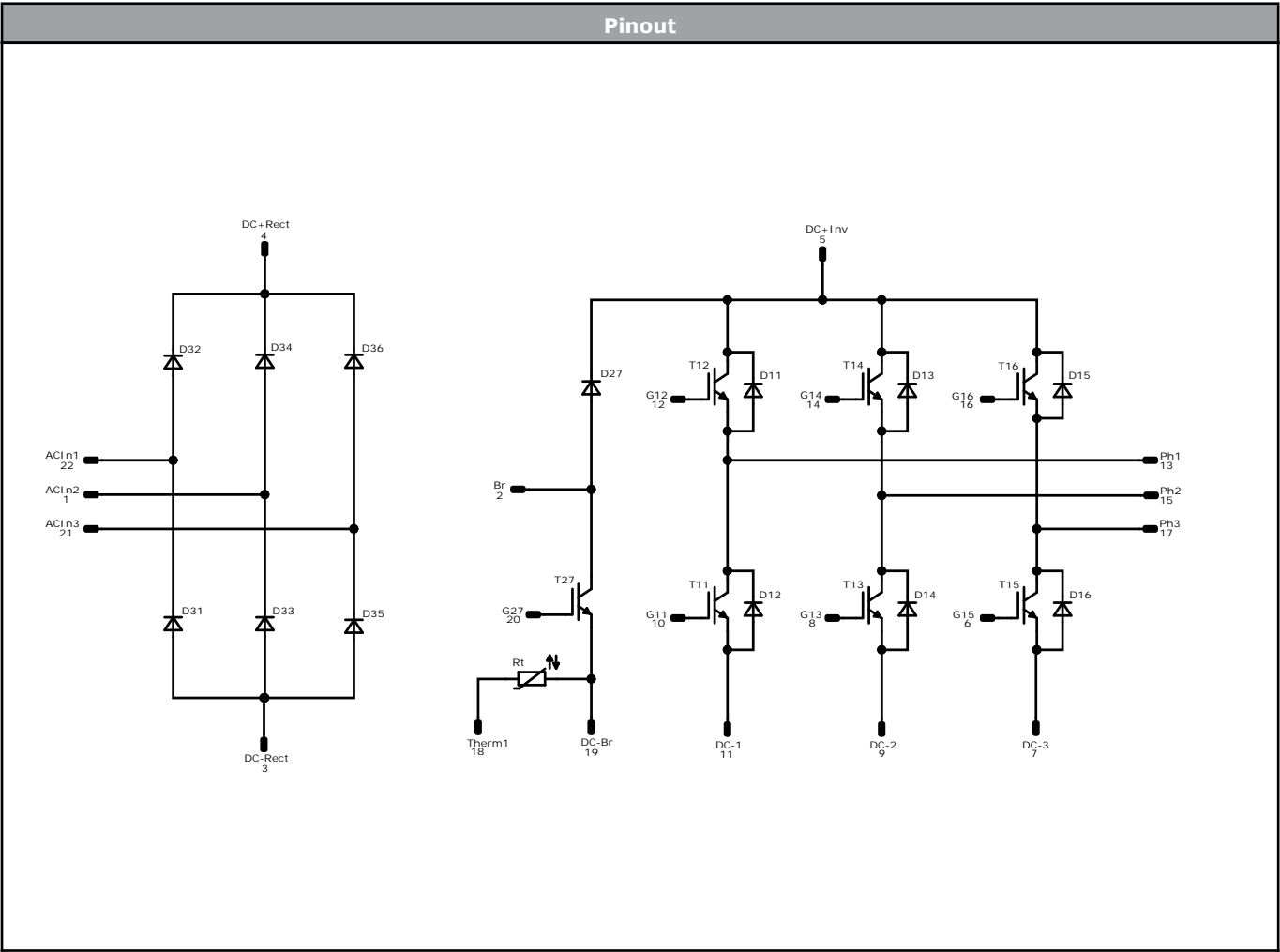
Side view of the component showing the height of 17.36 ± 0.05 mm and the diameter of the pins as  $\Phi 1 \pm 0.05$  mm.

Tolerance of pinpositions: ±0.5mm at the end of pins  
Dimension of coordinate axis is only offset without tolerance



Vincotech

10-R112PMA025M7-P630A70  
datasheet




Identification					
ID	Component	Voltage	Current	Function	Comment
T11, T12, T13, T14, T15, T16	IGBT	1200 V	25 A	Inverter Switch	
D11, D12, D13, D14, D15, D16	FWD	1200 V	25 A	Inverter Diode	
T27	IGBT	1200 V	15 A	Brake Switch	
D27	FWD	1200 V	15 A	Brake Diode	
D31, D32, D33, D34, D35, D36	Rectifier	1600 V	25 A	Rectifier Diode	
Rt	Thermistor			Thermistor	





Vincotech

**10-R112PMA025M7-P630A70**  
datasheet

Packaging instruction				
Standard packaging quantity (SPQ) 80	>SPQ	Standard	<SPQ	Sample
Handling instruction				
Handling instructions for <i>flow90</i> 1 packages see vincotech.com website.				
Package data				
Package data for <i>flow90</i> 1 packages see vincotech.com website.				
Vincotech thermistor reference				
See Vincotech thermistor reference table at vincotech.com website.				
UL recognition and file number				
This device is UL 1557 recognized under E192116 up to a junction temperature under switching condition $T_{j,sp}=175^{\circ}\text{C}$ and up to 3500VAC/1min isolation voltage. For more information see vincotech.com website.				

Document No.:	Date:	Modification:	Pages
10-R112PMA025M7-P630A70-D3-14	23 May. 2025	New Datasheet format. No change in the module	

**DISCLAIMER**

The information, specifications, procedures, methods and recommendations herein (together "information") are presented by Vincotech to reader in good faith, are believed to be accurate and reliable, but may well be incomplete and/or not applicable to all conditions or situations that may exist or occur. Vincotech reserves the right to make any changes without further notice to any products to improve reliability, function or design. No representation, guarantee or warranty is made to reader as to the accuracy, reliability or completeness of said information or that the application or use of any of the same will avoid hazards, accidents, losses, damages or injury of any kind to persons or property or that the same will not infringe third parties rights or give desired results. It is reader's sole responsibility to test and determine the suitability of the information and the product for reader's intended use.

**LIFE SUPPORT POLICY**

Vincotech products are not authorised for use as critical components in life support devices or systems without the express written approval of Vincotech.

As used herein:

1. Life support devices or systems are devices or systems which, (a) are intended for surgical implant into the body, or (b) support or sustain life, or (c) whose failure to perform when properly used in accordance with instructions for use provided in labelling can be reasonably expected to result in significant injury to the user.
2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.