
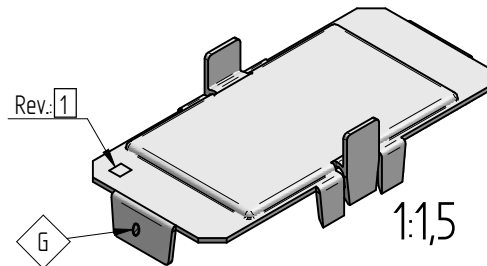




- Gate and ejector layout according to supplier specification
- Material: PBT Pocan B4235 000000, 30% glass fibres
Color: RAL-7035
- Finish: VDI 3400 ref. 30
- Not dimensioned geometries (radius, draft angle, etc.)
acc. to 3D CAD model, general tolerances valid
-  Gate location area




General tolerances ISO 2768 - m, K				Ps A4	
Linear dimensions	x < 0,5 ±0,05	0,5 ≤ x < 6 ±0,1	6 ≤ x < 30 ±0,2	30 ≤ x < 120 ±0,3	120 < x ±0,5
Chamfers, radii	x < 0,3 ±0,05	0,3 ≤ x < 0,5 ±0,1	0,5 ≤ x < 3 ±0,2	3 ≤ x < 6 ±0,5	6 < x ±1
References	Inspectional dim:  Revision number (Rev.): *			IP Development	

Material	Calculated mass
PBT Pocan B4235	7,32 g

1.1	15.07.2015	Clip-off flaps, Material, Doc name	Géczy M.	Gyimóthy Zs.
01	19.02.2015	Initial release	Géczy M.	Gyetvai T.
Rev.	Date	Alteration	Designed	Approved

	FLOW1-PROCAP-01-L
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Page	View scale
1/1	2:1

Drawing alteration in revision: {}	
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