



1. Ejector layout according to supplier specification
2. Material: PBT Pocan B4235 000000, 30% glass fibres
Color: RAL-7035
3. Finish: VDI 3400 ref. 30
4. Not dimensioned geometries (radius, draft angle, etc.)
acc. to 3D CAD model, general tolerances valid

5.  Gate location area

Rev.	Date	Alteration	Designed	Approved
1.1	05.06.2015	Clip-off flap, material, doc name	Géczy M.	Gyimóthy Zs.
01	19.02.2015	Initial release	Géczy M.	Gyetvai T.

General tolerances ISO 2768 - m , K					Ps A4
Linear dimensions	x < 0,5 ± 0,05	0,5 ≤ x < 6 ± 0,1	6 ≤ x < 30 ± 0,2	30 ≤ x < 120 ± 0,3	120 < x ± 0,5
Chamfers, radii	x < 0,3 ± 0,05	0,3 ≤ x < 0,5 ± 0,1	0,5 ≤ x < 3 ± 0,2	3 ≤ x < 6 ± 0,5	6 < x ± 1

References	Inspectional dim:	Revision number (Rev.): *	IP Development	Drawing alteration in revision: {}
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Material	Calculated mass
PBT Pocan B4235	5 g
Protection Cap	View scale
	2:1
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