



<i>flowPIM E1</i>	1200 V / 10 A
<div style="background-color: #eee; padding: 5px; margin-bottom: 5px;"><b>Features</b></div> <ul style="list-style-type: none"> <li>IGBT M7 with low <math>V_{CEsat}</math> and improved EMC behavior</li> <li>Standard industrial housing</li> <li>Optimized <math>R_{th(j-s)}</math> with Phase Change Material</li> <li>Built-in NTC</li> </ul>	<div style="background-color: #eee; padding: 5px; margin-bottom: 5px;"><b>flow E1 12 mm housing</b></div> <div style="display: flex; justify-content: space-around; align-items: center;"> </div> <div style="display: flex; justify-content: space-around; margin-top: 5px;"> <span>Press-fit pins</span> <span>Solder Pins</span> </div>
<div style="background-color: #eee; padding: 5px; margin-bottom: 5px;"><b>Target applications</b></div> <ul style="list-style-type: none"> <li>Industrial Drives</li> </ul>	<div style="background-color: #eee; padding: 5px; margin-bottom: 5px;"><b>Schematic</b></div>
<div style="background-color: #eee; padding: 5px; margin-bottom: 5px;"><b>Types</b></div> <ul style="list-style-type: none"> <li>10-EZ12PNA010M7-L927C78T</li> <li>10-E112PNA010M7-L927C78Z</li> </ul>	

## Maximum Ratings

$T_j = 25\text{ °C}$ , unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
<b>Inverter Switch</b>				
Collector-emitter voltage	$V_{CES}$		1200	V
Collector current	$I_C$		10	A
Repetitive peak collector current	$I_{CRM}$	$t_p$ limited by $T_{jmax}$	20	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	56	W
Gate-emitter voltage	$V_{GES}$		±20	V
Maximum junction temperature	$T_{jmax}$		175	°C



## Maximum Ratings

$T_j = 25\text{ °C}$ , unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
<b>Inverter Diode</b>				
Peak repetitive reverse voltage	$V_{RRM}$		1200	V
Continuous (direct) forward current	$I_F$		10	A
Repetitive peak forward current	$I_{FRM}$	$T_j$ limited by $T_{jmax}$	20	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	43	W
Maximum junction temperature	$T_{jmax}$		175	°C

<b>Rectifier Diode</b>				
Peak repetitive reverse voltage	$V_{RRM}$		1600	V
Continuous (direct) forward current	$I_F$		35	A
Surge (non-repetitive) forward current	$I_{FSM}$	50 Hz Single Half Sine Wave $t_p = 10\text{ ms}$ $T_j = 150\text{ °C}$	270	A
Surge current capability	$I^2t$		370	A <sup>2</sup> s
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	58	W
Maximum junction temperature	$T_{jmax}$		150	°C

## Module Properties

Thermal Properties				
Storage temperature	$T_{stg}$		-40...+125	°C
Operation temperature under switching condition	$T_{jop}$		-40...( $T_{jmax} - 25$ )	°C

Isolation Properties				
Isolation voltage	$V_{isol}$	DC Test Voltage* $t_p = 2\text{ s}$	6000	V
		AC Voltage $t_p = 1\text{ min}$	2500	V
Creepage distance			min. 12,7	mm
Clearance			min. 12,7	mm
Comparative Tracking Index	CTI		≥ 600	

\*100 % tested in production



### Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		$V_{GS}$ [V]	$V_{GE}$ [V]	$V_{DS}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max	

#### Inverter Switch

##### Static

Parameter	Symbol	$V_{GS}$ [V]	$V_{GE}$ [V]	$V_{DS}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max	Unit
Gate-emitter threshold voltage	$V_{GE(th)}$		10		0,001	25	5,4	6,0	6,6	V
Collector-emitter saturation voltage	$V_{CESat}$	15			10	25 125 150		1,66 1,90 1,96	2,15	V
Collector-emitter cut-off current	$I_{CES}$	0		1200		25			35	μA
Gate-emitter leakage current	$I_{GES}$	20	0			25			500	nA
Internal gate resistance	$r_g$							none		Ω
Input capacitance	$C_{ies}$							2000		pF
Output capacitance	$C_{oes}$	0	10		25			86		
Reverse transfer capacitance	$C_{res}$							23		
Gate charge	$Q_g$	15	600	10	25			80		nC

##### Thermal

Parameter	Symbol	Value	Unit
Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4 \text{ W/mK}$ (PSX)	K/W

##### Dynamic

Parameter	Symbol	$V_{GS}$ [V]	$V_{GE}$ [V]	$V_{DS}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max	Unit
Turn-on delay time	$t_{d(on)}$					25 125 150		128 126 123		ns
Rise time	$t_r$					25 125 150		29 32 34		
Turn-off delay time	$t_{d(off)}$					25 125 150		145 179 182		
Fall time	$t_f$					25 125 150		98 108 117		
Turn-on energy (per pulse)*	$E_{on}$					25 125 150		0,883 1,13 1,19		mWs
Turn-off energy (per pulse)*	$E_{off}$					25 125 150		0,656 0,860 0,908		

\*  $L_s = 14 \text{ nH}$



### Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		$V_{GE}$ [V]	$V_{CE}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max		

#### Inverter Diode

##### Static

Parameter	Symbol	$V_{GE}$ [V]	$V_{CE}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max	Unit
Forward voltage	$V_F$			10	25 125 150		1,61 1,69 1,69	2,1	V
Reverse leakage current	$I_R$		1200		25			25	μA

##### Thermal

Parameter	Symbol	Conditions	Value	Unit
Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)	2,19	K/W

##### Dynamic

Parameter	Symbol	$V_{GE}$ [V]	$V_{CE}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max	Unit
Peak recovery current	$I_{RRM}$				25 125 150		9 9 9		A
Reverse recovery time	$t_{rr}$				25 125 150		254 373 409		ns
Recovered charge	$Q_r$		$\pm 15$	600	10	25 125 150	1,09 1,66 1,81		μC
Reverse recovered energy	$E_{rec}$				25 125 150		0,374 0,620 0,680		mWs
Peak rate of fall of recovery current	$(di_{rr}/dt)_{max}$				25 125 150		85 54 49		A/μs

#### Rectifier Diode

##### Static

Parameter	Symbol	$V_{GE}$ [V]	$V_{CE}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max	Unit
Forward voltage	$V_F$			35	25 125		1,17 1,13		V
Reverse leakage current	$I_R$		1600		25			50	μA

##### Thermal

Parameter	Symbol	Conditions	Value	Unit
Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)	1,20	K/W



Vincotech

**10-EZ12PNA010M7-L927C78T**  
**10-E112PNA010M7-L927C78Z**  
 datasheet

## Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		$V_{GS}$ [V]	$V_{GE}$ [V]	$V_{DS}$ [V]	$I_D$ [A]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	

### Thermistor

Rated resistance	$R$					25		5		kΩ
Deviation of $R_{100}$	$\Delta_{R/R}$	$R_{100} = 493 \Omega$				100	-5		+5	%
Power dissipation	$P$					25		245		mW
Power dissipation constant						25		1,4		mW/K
B-value	$B_{(25/50)}$	Tol. $\pm 2 \%$				25		3375		K
B-value	$B_{(25/100)}$	Tol. $\pm 2 \%$				25		3437		K
Vincotech NTC Reference									K	

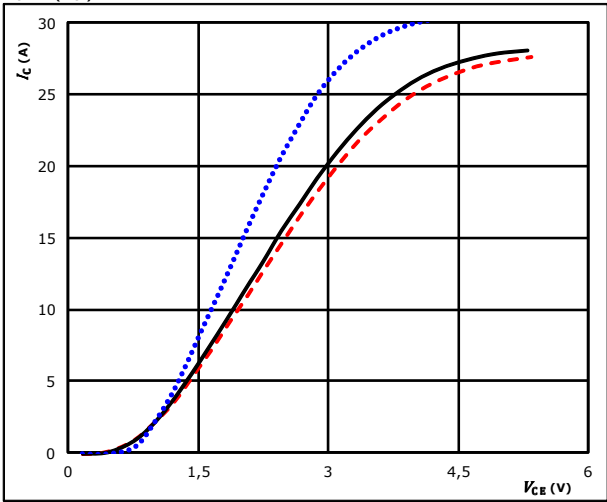


## Inverter Switch Characteristics

**figure 1.** IGBT

Typical output characteristics

$I_C = f(V_{CE})$

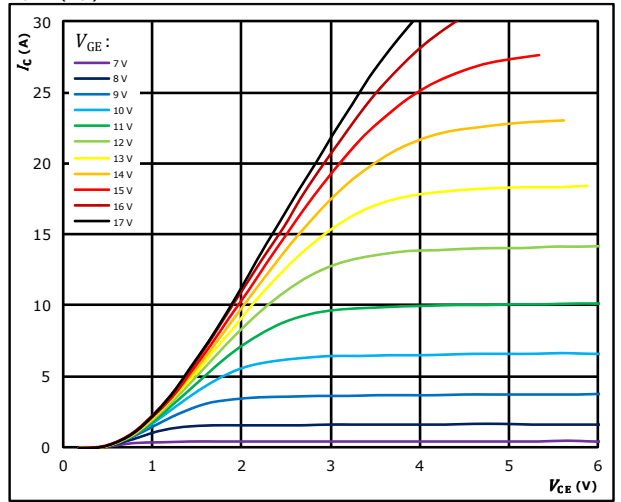


$t_p = 250 \mu s$   $T_j: 25 \text{ }^\circ C$  (dotted blue line)  
 $V_{GE} = 15 V$   $T_j: 125 \text{ }^\circ C$  (solid black line)  
 $T_j: 150 \text{ }^\circ C$  (dashed red line)

**figure 2.** IGBT

Typical output characteristics

$I_C = f(V_{CE})$

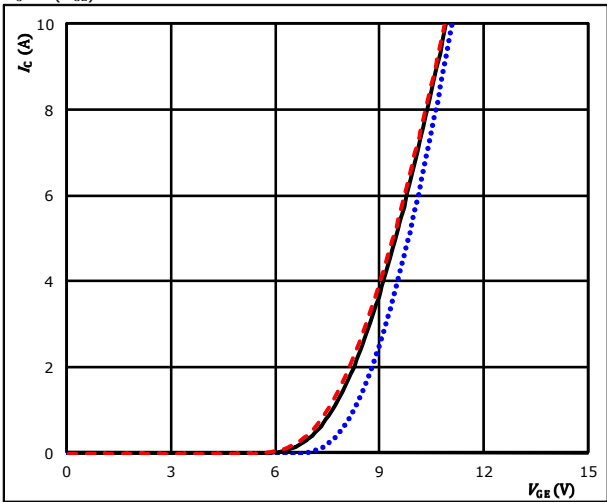


$t_p = 250 \mu s$   
 $T_j = 150 \text{ }^\circ C$   
 $V_{GE}$  from 7 V to 17 V in steps of 1 V

**figure 3.** IGBT

Typical transfer characteristics

$I_C = f(V_{GE})$

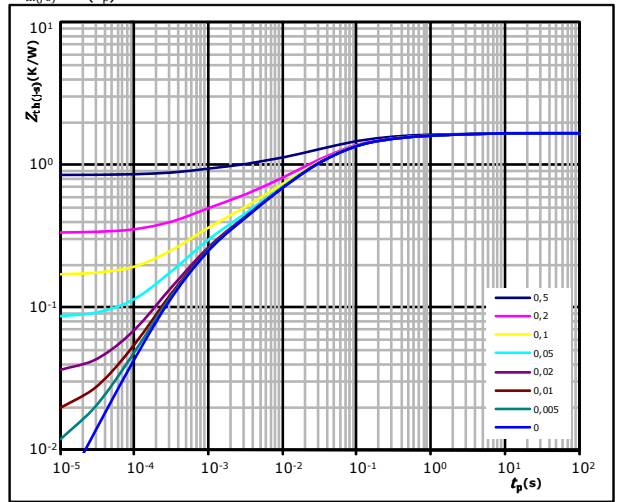


$t_p = 100 \mu s$   $T_j: 25 \text{ }^\circ C$  (dotted blue line)  
 $V_{CE} = 10 V$   $T_j: 125 \text{ }^\circ C$  (solid black line)  
 $T_j: 150 \text{ }^\circ C$  (dashed red line)

**figure 4.** IGBT

Transient thermal impedance as function of pulse duration

$Z_{th(j-s)} = f(t_p)$



$D = t_p / T$   
 $R_{th(j-s)} = 1,69 \text{ K/W}$

IGBT thermal model values

$R$ (K/W)	$\tau$ (s)
8,19E-02	2,69E+00
1,67E-01	3,26E-01
5,87E-01	5,94E-02
4,55E-01	1,53E-02
2,18E-01	3,12E-03
1,79E-01	4,83E-04



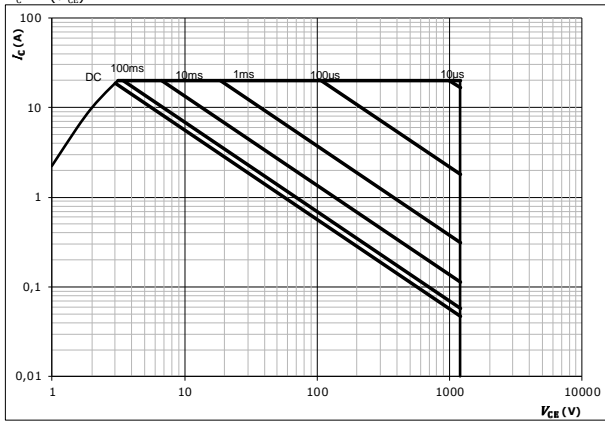
Vincotech

## Inverter Switch Characteristics

figure 5. IGBT

Safe operating area

$$I_C = f(V_{CE})$$



$D =$  single pulse  
 $T_s = 80$  °C  
 $V_{GE} = \pm 15$  V  
 $T_j = T_{jmax}$

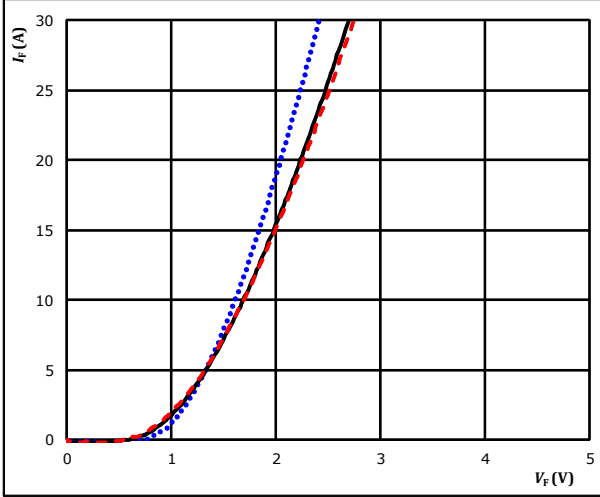


## Inverter Diode Characteristics

**figure 1.** **FWD**

Typical forward characteristics

$$I_F = f(V_F)$$

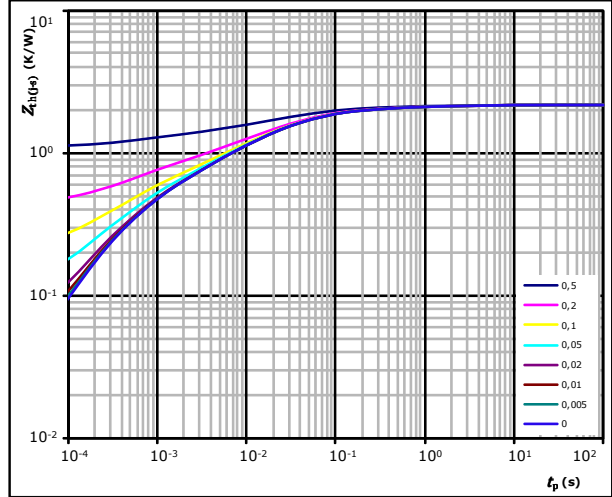


$t_p =$  250 μs  
 $T_j$ : 25 °C .....  
 125 °C ———  
 150 °C - - - -

**figure 2.** **FWD**

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D =$   $t_p / T$   
 $R_{th(j-s)} =$  2,19 K/W  
 FWD thermal model values

$R$ (K/W)	$\tau$ (s)
8,09E-02	3,20E+00
2,08E-01	2,82E-01
6,85E-01	4,41E-02
5,92E-01	1,02E-02
3,27E-01	2,02E-03
2,95E-01	3,64E-04



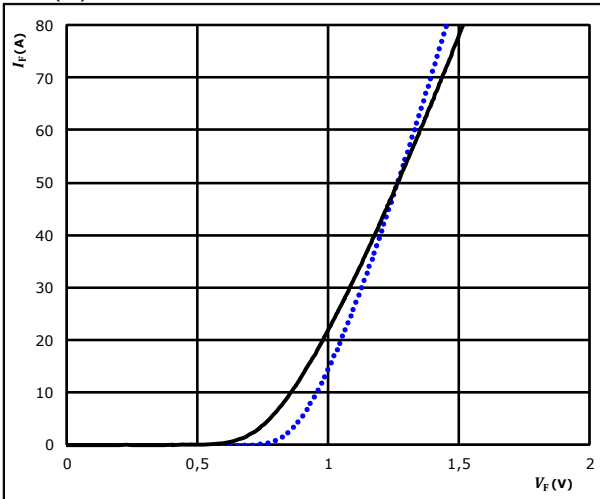


## Rectifier Diode Characteristics

**figure 1.** FWD

Typical forward characteristics

$$I_F = f(V_F)$$

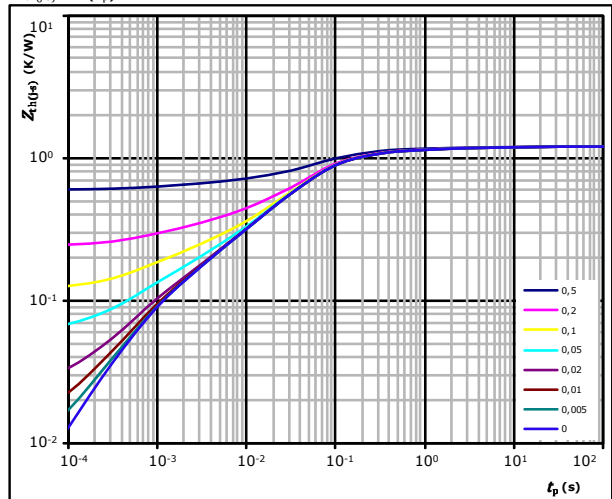


$t_p = 250 \mu s$   $T_j: 25 \text{ }^\circ C$  (dotted blue line)  $125 \text{ }^\circ C$  (solid black line)

**figure 2.** FWD

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D = t_p / T$   
 $R_{th(j-s)} = 1,20 \text{ K/W}$   
 FWD thermal model values

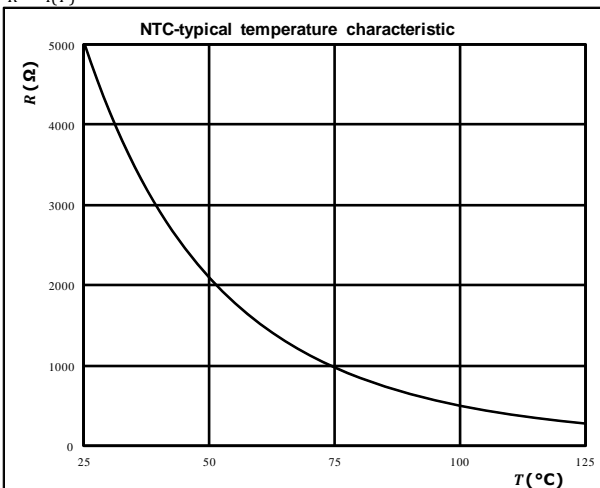
$R \text{ (K/W)}$	$\tau \text{ (s)}$
3,54E-02	9,31E+00
8,09E-02	9,99E-01
2,12E-01	1,71E-01
6,76E-01	4,85E-02
1,19E-01	5,88E-03
7,98E-02	8,33E-04

## Thermistor Characteristics

**figure 1.** Thermistor

Typical NTC characteristic as a function of temperature

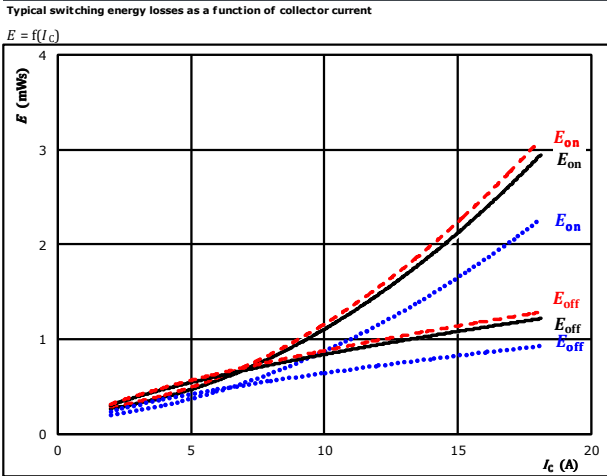
$$R = f(T)$$





## Inverter Switching Characteristics

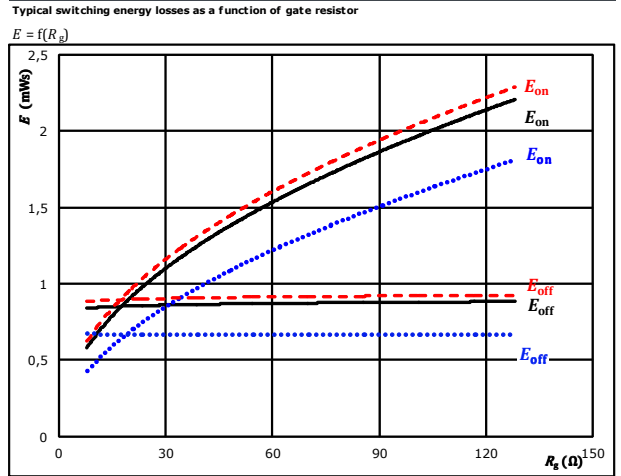
**figure 1.** IGBT



With an inductive load at

$V_{CE} = 600$ V	$T_j:$ 25 °C	.....
$V_{GE} = \pm 15$ V	125 °C	————
$R_{g\text{on}} = 32$ $\Omega$	150 °C	-----
$R_{g\text{off}} = 32$ $\Omega$		

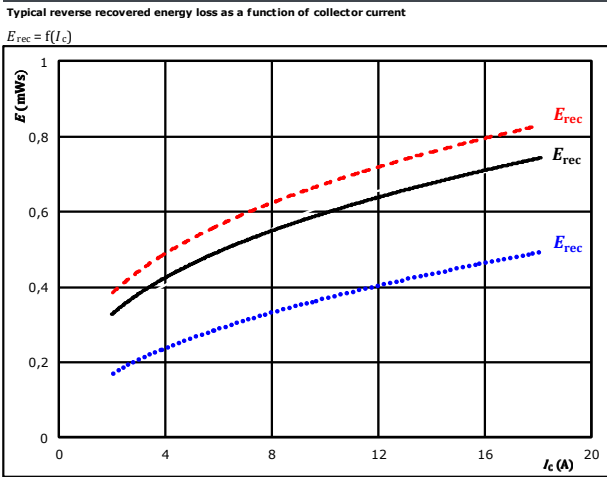
**figure 2.** IGBT



With an inductive load at

$V_{CE} = 600$ V	$T_j:$ 25 °C	.....
$V_{GE} = \pm 15$ V	125 °C	————
$I_C = 10$ A	150 °C	-----

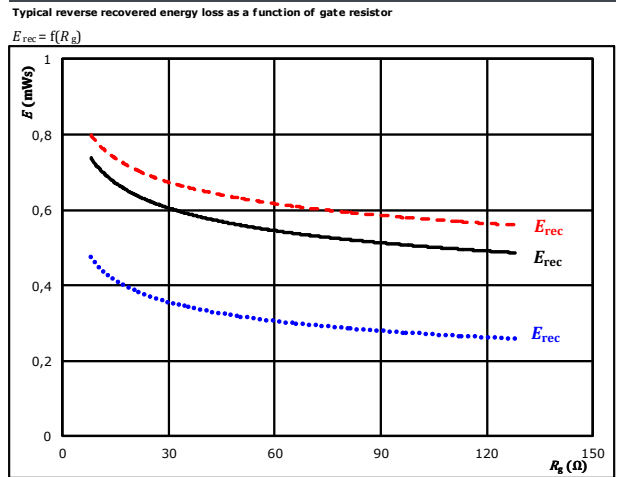
**figure 3.** FWD



With an inductive load at

$V_{CE} = 600$ V	$T_j:$ 25 °C	.....
$V_{GE} = \pm 15$ V	125 °C	————
$R_{g\text{on}} = 32$ $\Omega$	150 °C	-----

**figure 4.** FWD



With an inductive load at

$V_{CE} = 600$ V	$T_j:$ 25 °C	.....
$V_{GE} = \pm 15$ V	125 °C	————
$I_C = 10$ A	150 °C	-----



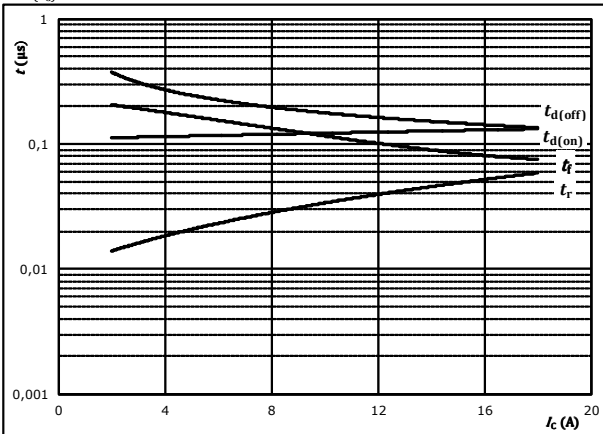
Vincotech

## Inverter Switching Characteristics

**figure 5.** IGBT

Typical switching times as a function of collector current

$$t = f(I_C)$$



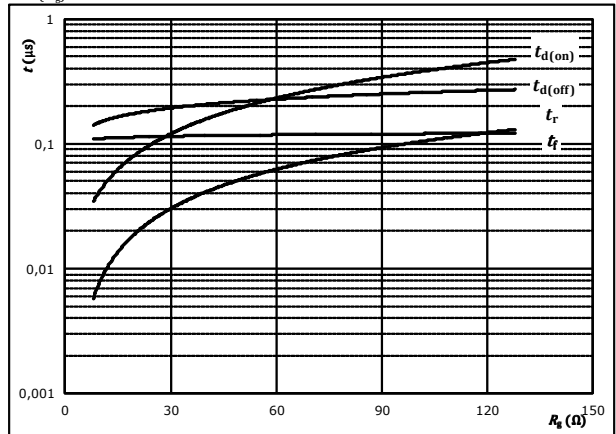
With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$R_{g(on)} =$	32	Ω
$R_{g(off)} =$	32	Ω

**figure 6.** IGBT

Typical switching times as a function of gate resistor

$$t = f(R_g)$$



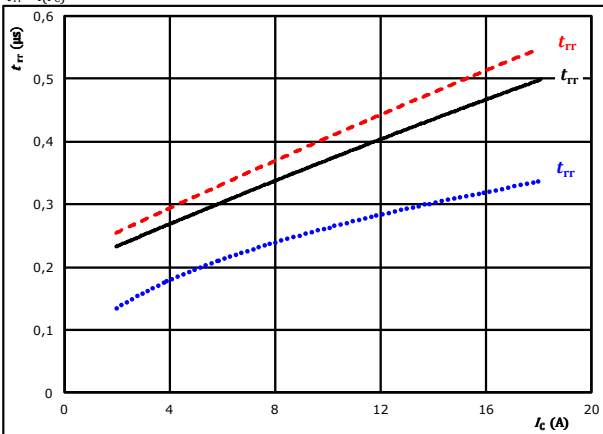
With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$I_C =$	10	A

**figure 7.** FWD

Typical reverse recovery time as a function of collector current

$$t_{rr} = f(I_C)$$

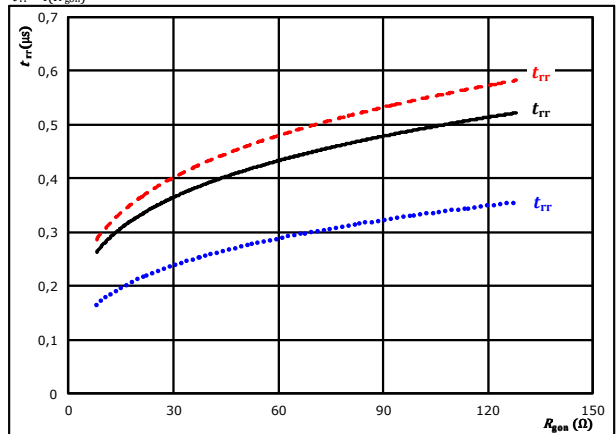


At	$V_{CE} =$	600	V	$T_j:$	25 °C	.....
	$V_{GE} =$	±15	V		125 °C	————
	$R_{g(on)} =$	32	Ω		150 °C	- - - -

**figure 8.** FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor

$$t_{rr} = f(R_{g(on)})$$

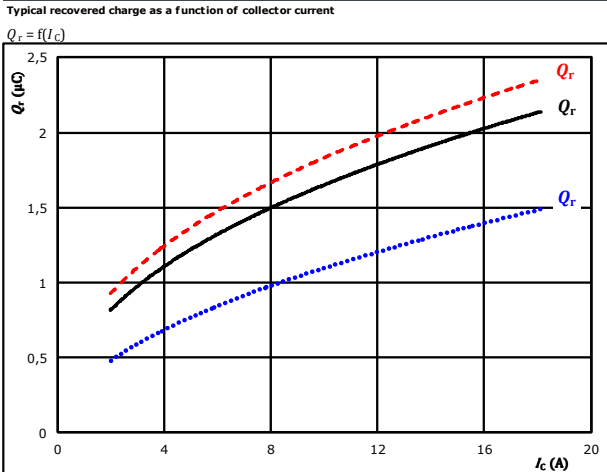


At	$V_{CE} =$	600	V	$T_j:$	25 °C	.....
	$V_{GE} =$	±15	V		125 °C	————
	$I_C =$	10	A		150 °C	- - - -



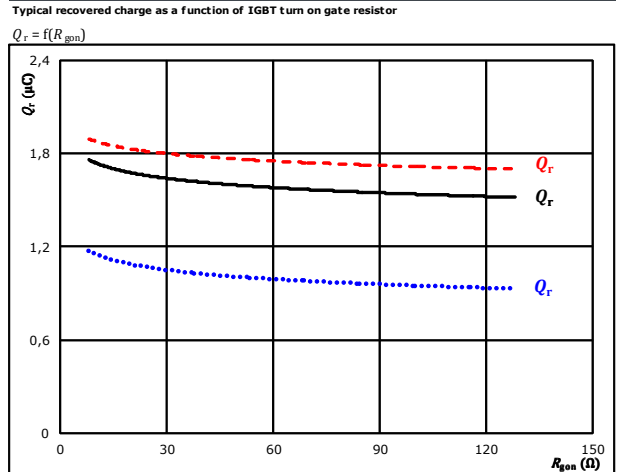
## Inverter Switching Characteristics

**figure 9.** FWD



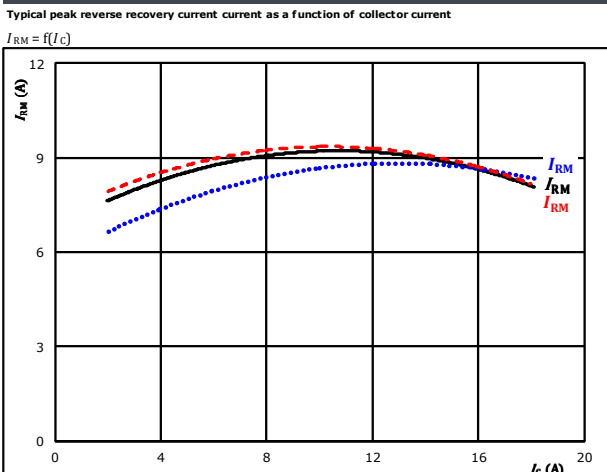
At  $V_{CE} = 600$  V  $T_j = 25$  °C .....  
 $V_{GE} = \pm 15$  V  $T_j = 125$  °C ————  
 $R_{gpn} = 32$  Ω  $T_j = 150$  °C - - - -

**figure 10.** FWD



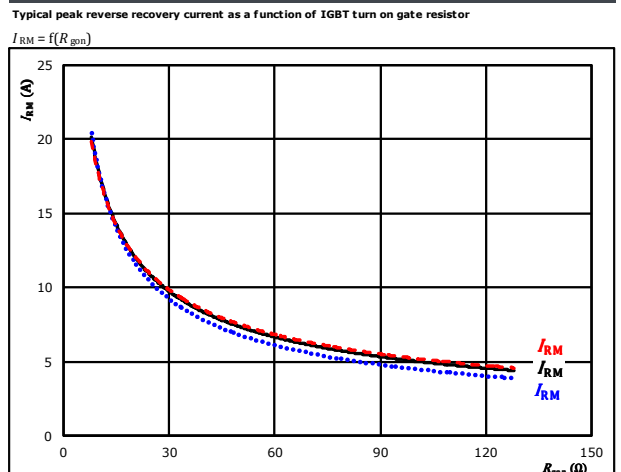
At  $V_{CE} = 600$  V  $T_j = 25$  °C .....  
 $V_{GE} = \pm 15$  V  $T_j = 125$  °C ————  
 $I_c = 10$  A  $T_j = 150$  °C - - - -

**figure 11.** FWD



At  $V_{CE} = 600$  V  $T_j = 25$  °C .....  
 $V_{GE} = \pm 15$  V  $T_j = 125$  °C ————  
 $R_{gpn} = 32$  Ω  $T_j = 150$  °C - - - -

**figure 12.** FWD



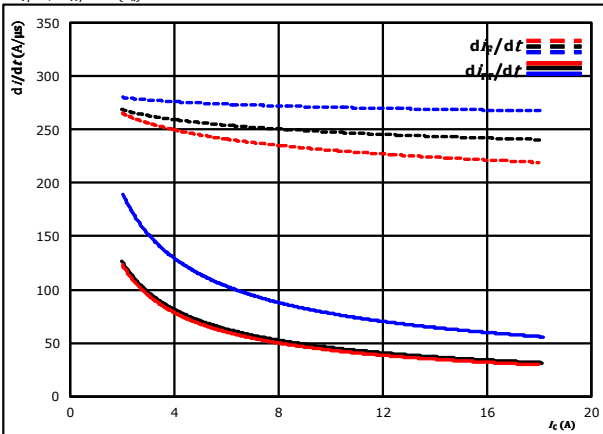
At  $V_{CE} = 600$  V  $T_j = 25$  °C .....  
 $V_{GE} = \pm 15$  V  $T_j = 125$  °C ————  
 $I_c = 10$  A  $T_j = 150$  °C - - - -



## Inverter Switching Characteristics

**figure 13.** FWD

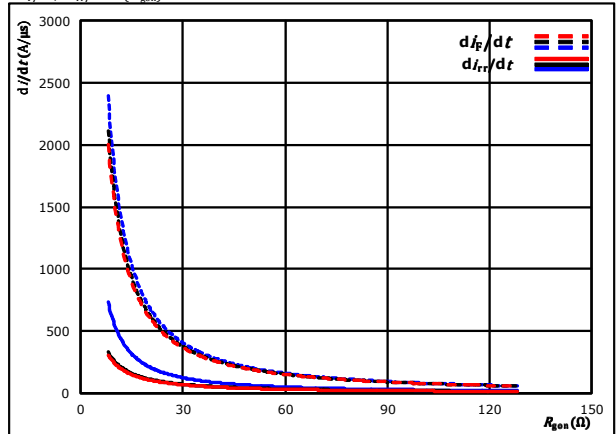
Typical rate of fall of forward and reverse recovery current as a function of collector current  
 $di_f/dt, di_{rr}/dt = f(I_c)$



At  $V_{CE} = 600$  V  $T_j = 25$  °C  
 $V_{GE} = \pm 15$  V  $T_j = 125$  °C  
 $R_{gn} = 32$  Ω  $T_j = 150$  °C

**figure 14.** FWD

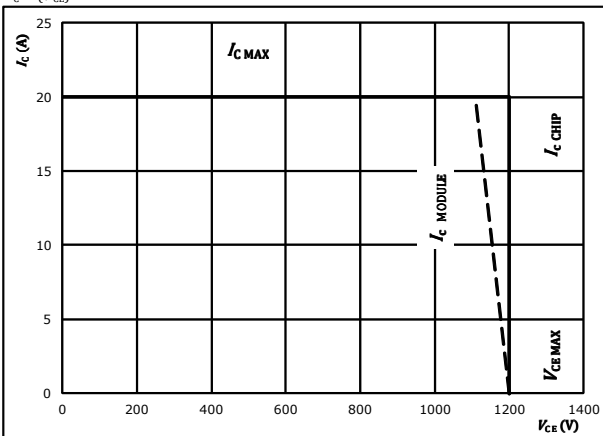
Typical rate of fall of forward and reverse recovery current as a function of IGBT turn on gate resistor  
 $di_f/dt, di_{rr}/dt = f(R_{gn})$



At  $V_{CE} = 600$  V  $T_j = 25$  °C  
 $V_{GE} = \pm 15$  V  $T_j = 125$  °C  
 $I_c = 10$  A  $T_j = 150$  °C

**figure 15.** IGBT

Reverse bias safe operating area  
 $I_c = f(V_{CE})$



At  $T_j = 175$  °C  
 $R_{gn} = 32$  Ω  
 $R_{goff} = 32$  Ω



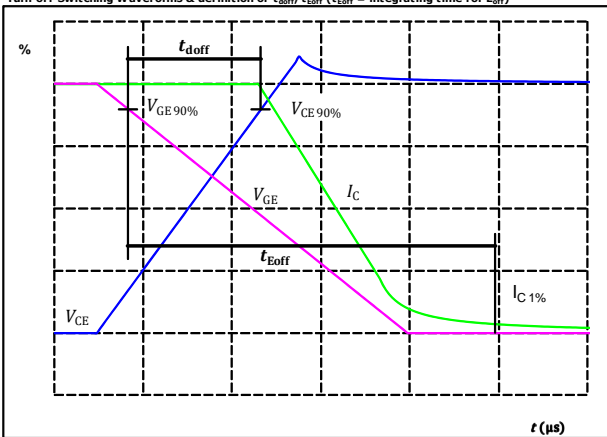
## Inverter Switching Definitions

**General conditions**

$T_j$	=	125 °C
$R_{gon}$	=	32 $\Omega$
$R_{goff}$	=	32 $\Omega$

**figure 1.** IGBT

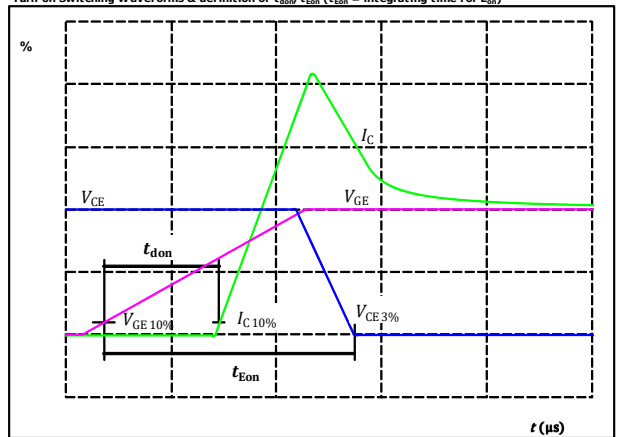
Turn-off Switching Waveforms & definition of  $t_{doff}$ ,  $t_{Eoff}$  ( $t_{Eoff}$  = integrating time for  $E_{off}$ )



$V_{GE}(0\%) =$	-15	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	10	A
$t_{doff} =$	179	ns

**figure 2.** IGBT

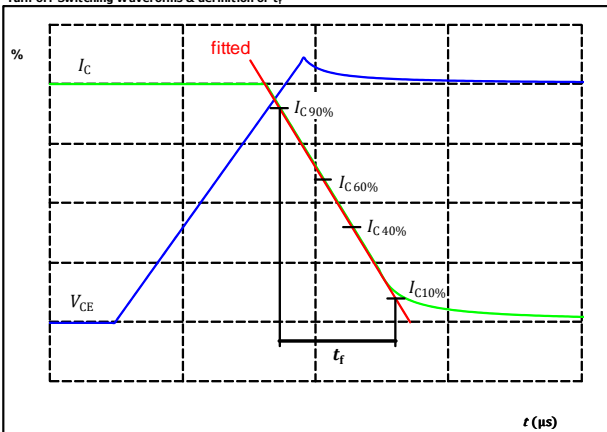
Turn-on Switching Waveforms & definition of  $t_{don}$ ,  $t_{Eon}$  ( $t_{Eon}$  = integrating time for  $E_{on}$ )



$V_{GE}(0\%) =$	-15	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	10	A
$t_{don} =$	126	ns

**figure 3.** IGBT

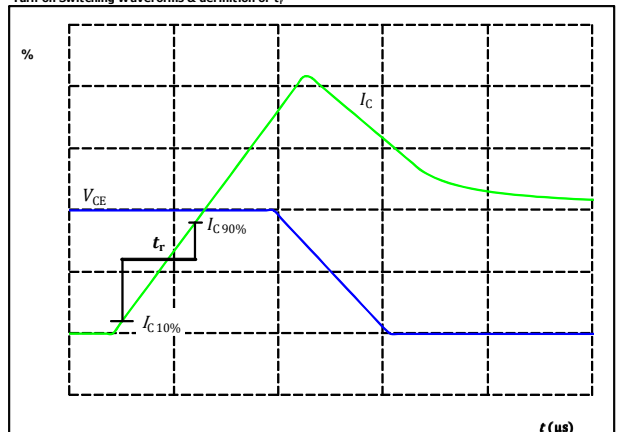
Turn-off Switching Waveforms & definition of  $t_r$



$V_C(100\%) =$	600	V
$I_C(100\%) =$	10	A
$t_r =$	108	ns

**figure 4.** IGBT

Turn-on Switching Waveforms & definition of  $t_r$

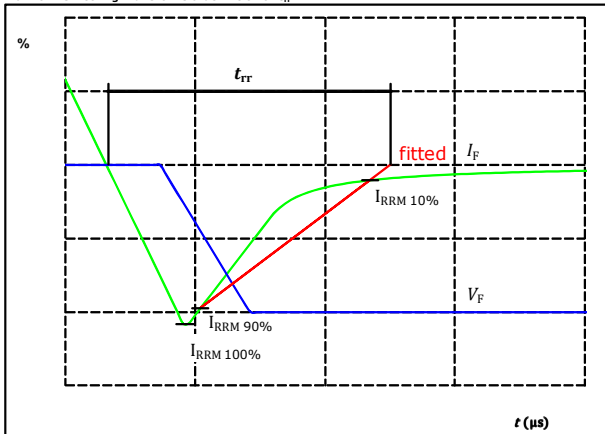


$V_C(100\%) =$	600	V
$I_C(100\%) =$	10	A
$t_r =$	32	ns



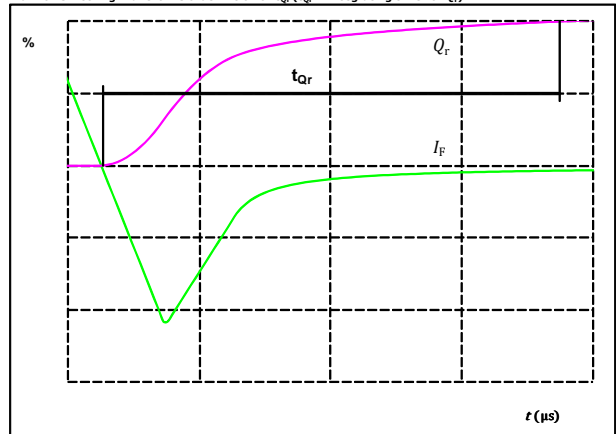
## Inverter Switching Characteristics

**figure 5.** FWD  
 Turn-off Switching Waveforms & definition of  $t_{rr}$



$V_F(100\%) =$	600	V
$I_F(100\%) =$	10	A
$I_{RRM}(100\%) =$	9	A
$t_{rr} =$	373	ns

**figure 6.** FWD  
 Turn-on Switching Waveforms & definition of  $t_{qr}$  ( $t_{qr}$  = integrating time for  $Q_r$ )



$I_F(100\%) =$	10	A
$Q_r(100\%) =$	1,66	$\mu\text{C}$



**10-EZ12PNA010M7-L927C78T**  
**10-E112PNA010M7-L927C78Z**  
 datasheet

Vincotech

Ordering Code & Marking								
Version			Ordering Code					
without thermal paste 12 mm housing with Press-fit pins			10-EZ12PNA010M7-L927C78T					
with thermal paste 12 mm housing with Press-fit pins			10-EZ12PNA010M7-L927C78T-/3/					
without thermal paste 12 mm housing with solder pins			10-E112PNA010M7-L927C78Z					
with thermal paste 12 mm housing with solder pins			10-E112PNA010M7-L927C78Z-/3/					
NN-NNNNNNNNNNNN TTTTIV WWYY UL VIN LLLL SSSS			Text	Name	Date code	UL & VIN	Lot	Serial
				NN-NNNNNNNNNNNN-TTTTIV	WWYY	UL VIN	LLLL	SSSS
			Datamatrix	Type&Ver	Lot number	Serial	Date code	
				TTTTIV	LLLL	SSSS	WWYY	

Pin table				Outline	
Pin	X	Y	Function		
1			Not assembled	L927C78T	
2			Not assembled		
3			Not assembled		
4	19,2	0	DC-Rect	L927C78Z	
5	16	0	G15		
6	12,8	0	DC-3		
7	9,6	0	G13		
8	6,4	0	DC-2		
9	3,2	0	G11		
10	0	0	DC-1		
11	0	25,6	Ph1		
12	3,2	25,6	G12		
13	9,6	25,6	Ph2		
14	12,8	25,6	G14		
15	19,2	25,6	Ph3		
16	22,4	25,6	G16		
17	32	25,6	ACIn1		
18	25,6	19,2	ACIn2		
19	19,2	16	Therm1		
20	16	16	Therm2		
21	25,6	12,8	ACIn3		
22	22,4	6,4	DC+Inv		
23	25,6	6,4	DC+Rect		

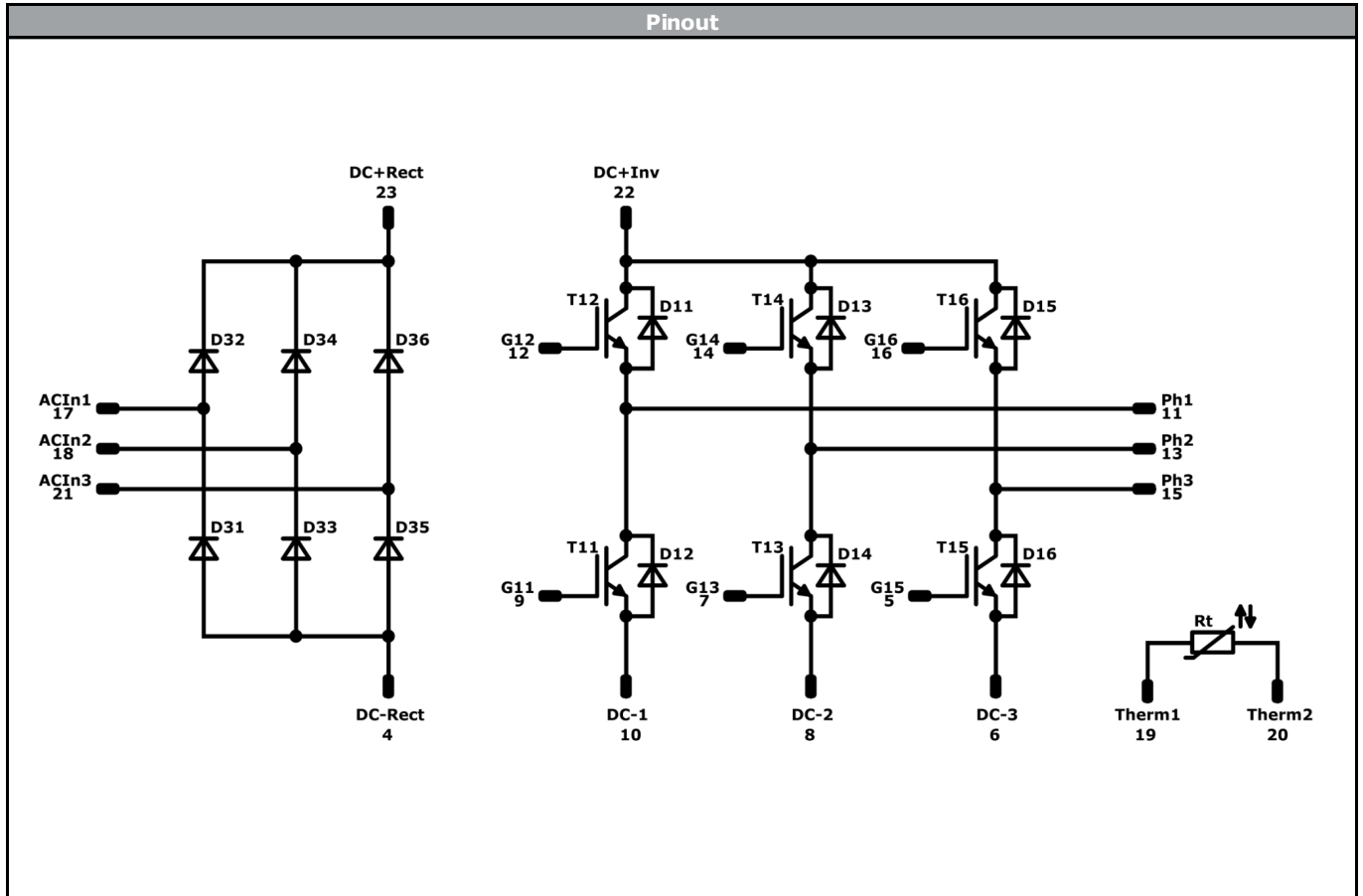
center of press-fit pinhead  
for connection purchaser see the handling instruction

Tolerance of pinpositions: ±0.1mm at the end of pins  
Dimension of coordinate axis is only offset without tolerance





Vincotech



**Identification**


ID	Component	Voltage	Current	Function	Comment
T11, T12, T13, T14, T15, T16	IGBT	1200 V	10 A	Inverter Switch	
D11, D12, D13, D14, D15, D16	FWD	1200 V	10 A	Inverter Diode	
D31, D32, D33, D34, D35, D36	Rectifier	1600 V	35 A	Rectifier Diode	
Rt	NTC			Thermistor	



Packaging instruction			
Standard packaging quantity (SPQ) 100	>SPQ	Standard	<SPQ Sample

Handling instruction
Handling instructions for <i>flow</i> E1 packages see vincotech.com website.

Package data
Package data for <i>flow</i> E1 packages see vincotech.com website.

UL recognition and file number
This device is certified according to UL 1557 standard, UL file number E192116. For more information see vincotech.com website. 

Document No.:	Date:	Modification:	Pages
10-Ex12PNA010M7-L927C78x-D2-14	2 Aug. 2018	SOA curve has been updated	7

**DISCLAIMER**

The information, specifications, procedures, methods and recommendations herein (together "information") are presented by Vincotech to reader in good faith, are believed to be accurate and reliable, but may well be incomplete and/or not applicable to all conditions or situations that may exist or occur. Vincotech reserves the right to make any changes without further notice to any products to improve reliability, function or design. No representation, guarantee or warranty is made to reader as to the accuracy, reliability or completeness of said information or that the application or use of any of the same will avoid hazards, accidents, losses, damages or injury of any kind to persons or property or that the same will not infringe third parties rights or give desired results. It is reader's sole responsibility to test and determine the suitability of the information and the product for reader's intended use.

**LIFE SUPPORT POLICY**

Vincotech products are not authorised for use as critical components in life support devices or systems without the express written approval of Vincotech.

As used herein:

1. Life support devices or systems are devices or systems which, (a) are intended for surgical implant into the body, or (b) support or sustain life, or (c) whose failure to perform when properly used in accordance with instructions for use provided in labelling can be reasonably expected to result in significant injury to the user.
2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.